

# Managing PFAS in Industrial Stormwater to Protect Groundwater Quality

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**Presented by**

Russell Parkman, PE and James Zemartis



Bright ideas.  
Sustainable change.



# Importance of PFAS Mitigation

- Industrial facilities that discharge stormwater to surface water are regulated under the Clean Water Act.
- Industrial stormwater has been identified as a potential contributor of PFAS to groundwater or other drinking water supplies; although current regulations around PFAS in industrial stormwater are lacking in most states unless under an individual NPDES Permit.
- This case study is about treating PFAS in industrial stormwater, so what was the driver?
- The state treated the industrial stormwater discharge as a pollutant source to groundwater and regulated the impacted stormwater under the MCP.





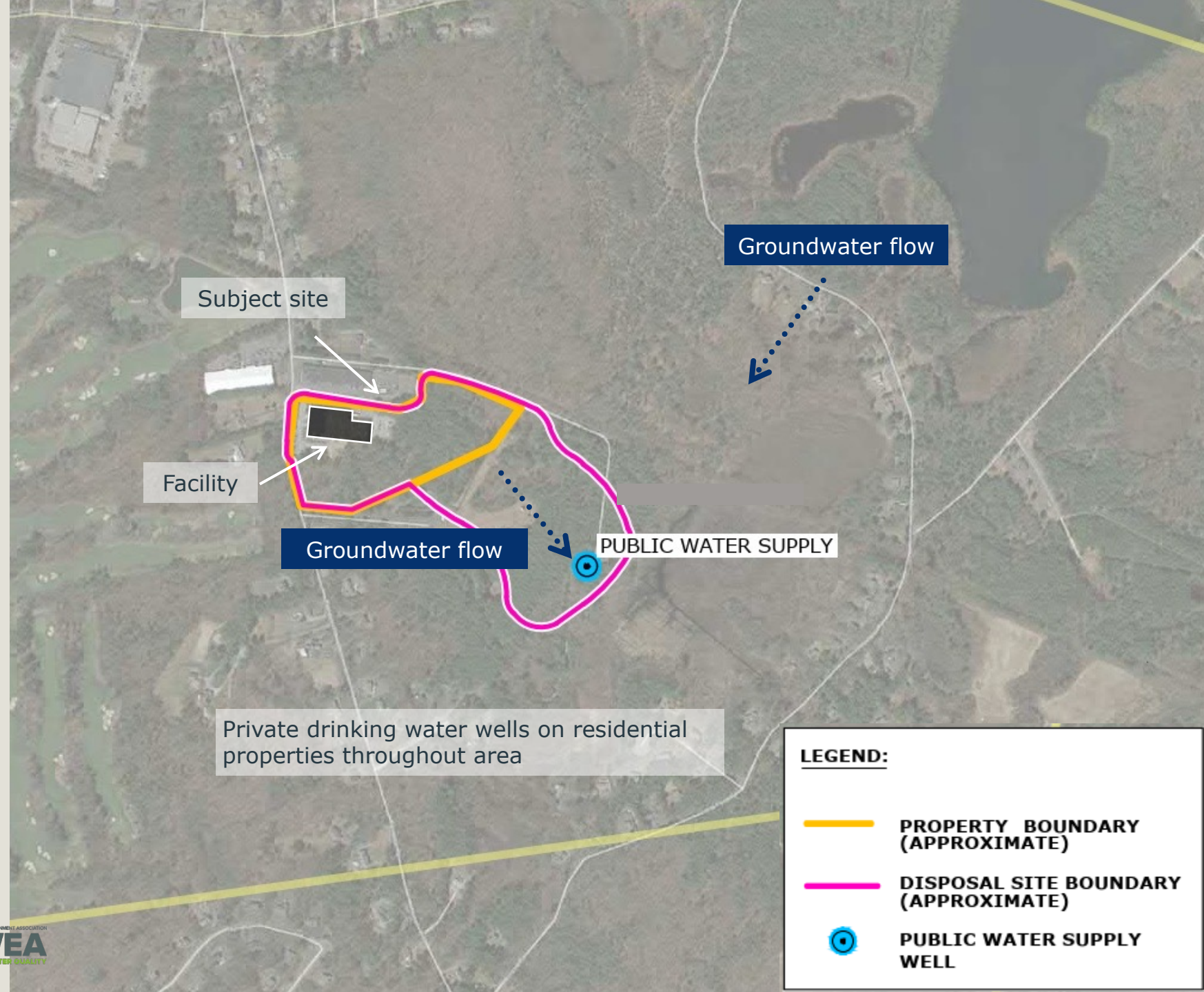
# Facility Background



- Manual and robotic spray application of fluoropolymer coatings on medical devices in spray booths
- Curing of coatings in infrared and convection-type ovens
- **Air emissions** from spray booth and oven stacks
- 14 scuppers collect **stormwater** flow from the roof and previously discharged to ground surface, where it infiltrated into the subsurface or discharged to a surface water body

# Site Setting

- Multiple private drinking water wells, a public water supply well and a public surface water supply are located near the Site
- Groundwater flows toward the public water supply and residential private drinking water wells
- Groundwater concentrations are above the regulatory threshold in many locations

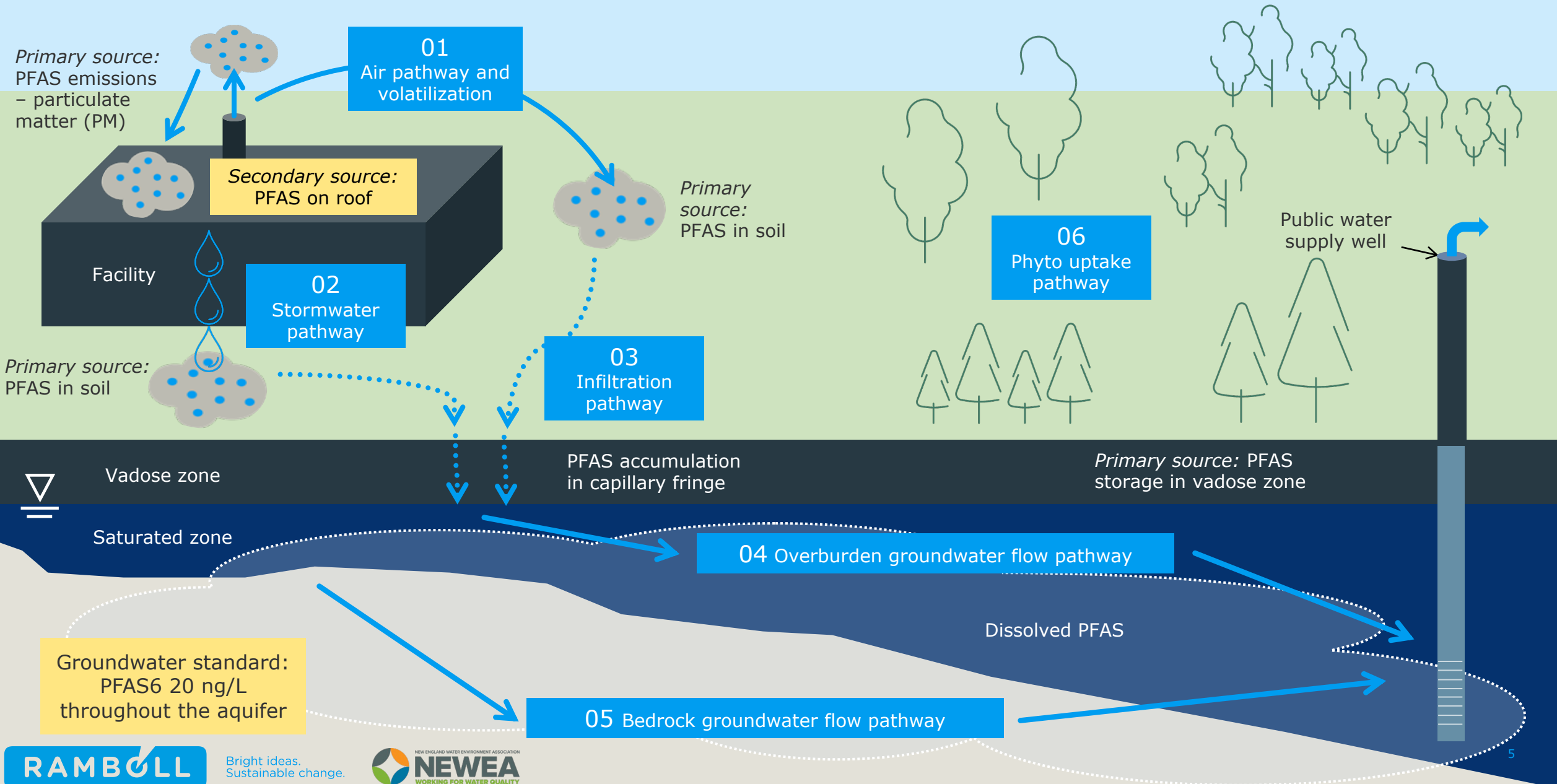


**LEGEND:**

- PROPERTY BOUNDARY (APPROXIMATE)
- DISPOSAL SITE BOUNDARY (APPROXIMATE)
- ⊙ PUBLIC WATER SUPPLY WELL



# Conceptual site model



# Initial activities to mitigate PFAS in stormwater\*

- Multiple lines of evidence investigations
  - Comprehensive testing of materials used in operations
  - Characterization of air emissions
  - Stormwater testing
- PFAS emissions minimized via process improvements
- Impacted materials removed and replaced or cleaned

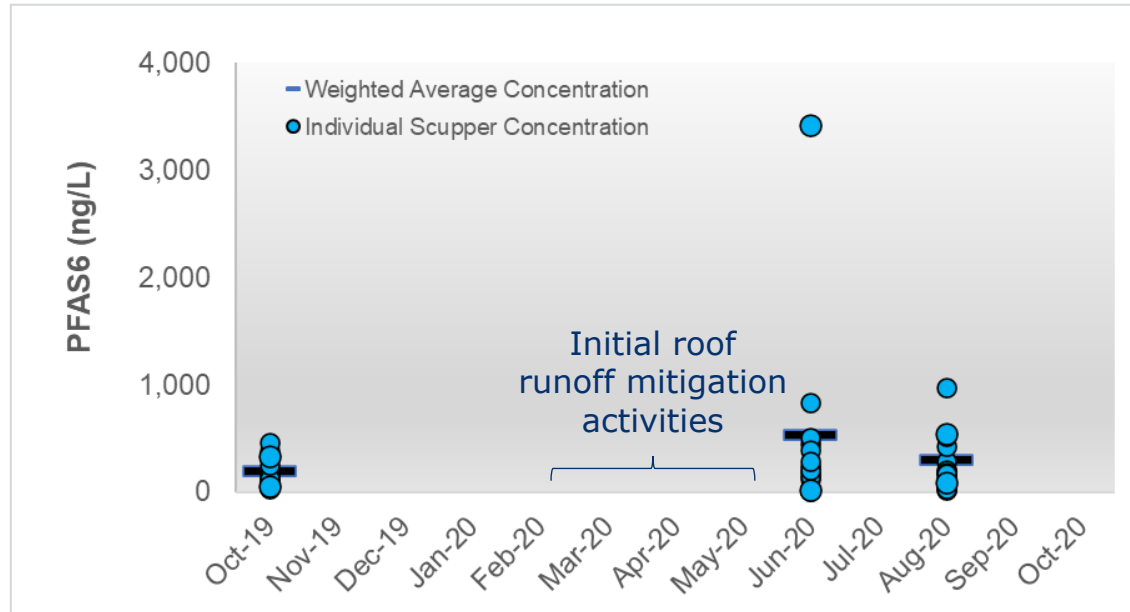
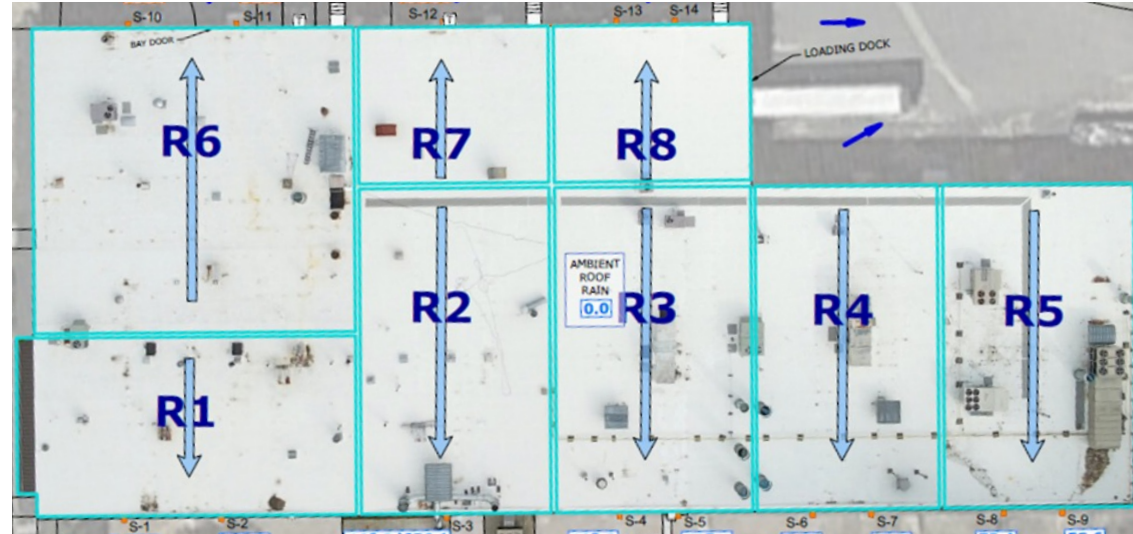
\*In this case study, "stormwater" refers to the stormwater runoff from the facility roof





# PFAS continue to be detected in stormwater

- Following the mitigation efforts, PFAS continued to be detected in stormwater. Sampling occurred within 30 minutes of first discharge.
- More than **3,400 ng/L PFAS6** in some individual scuppers
- Up to **530 ng/L PFAS6** as a weighted average in the roof runoff
- Detections **inconsistent** with estimated PFAS6 stormwater concentrations based on current air emissions
- Note that **leaching from the on-site soils** is a more significant source of PFAS6 in groundwater than stormwater



PFAS6 is the sum of PFHpA, PFOA, PFNA, PFDA, PFHxS and PFOS



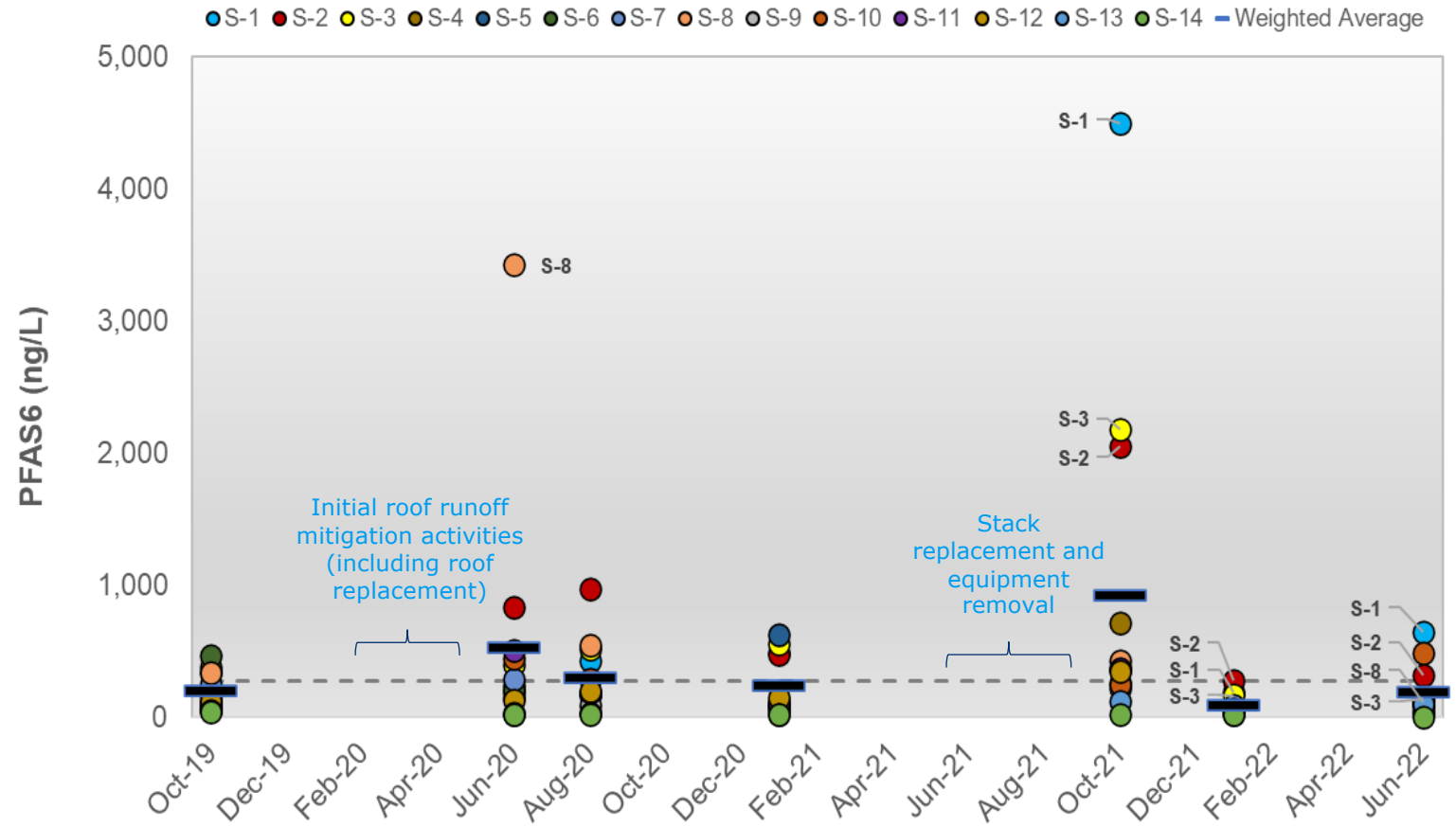
# Prioritization of mitigation activities to reduce PFAS in stormwater

- Results from the comprehensive source investigation were used to prioritize next steps
- Identified and replaced several oven and spray booth stacks and other older equipment



# PFAS continued to be detected in the stormwater

- Stormwater weighted average PFAS6 concentrations (blue bars) were below the CSM 275 ng/L threshold following additional mitigation measures. The modeled CSM threshold impacted the vadose zone by <1%
- However, concentrations are variable and periodically exceed that level
- Regulatory agency rejected the CSM 275 ng/L proposed as a discharge standard and required that PFAS6 in stormwater meet the drinking water standard of 20 ng/L
- Uncertainties exist with future regulatory thresholds (concentrations and specific PFAS compounds regulated)



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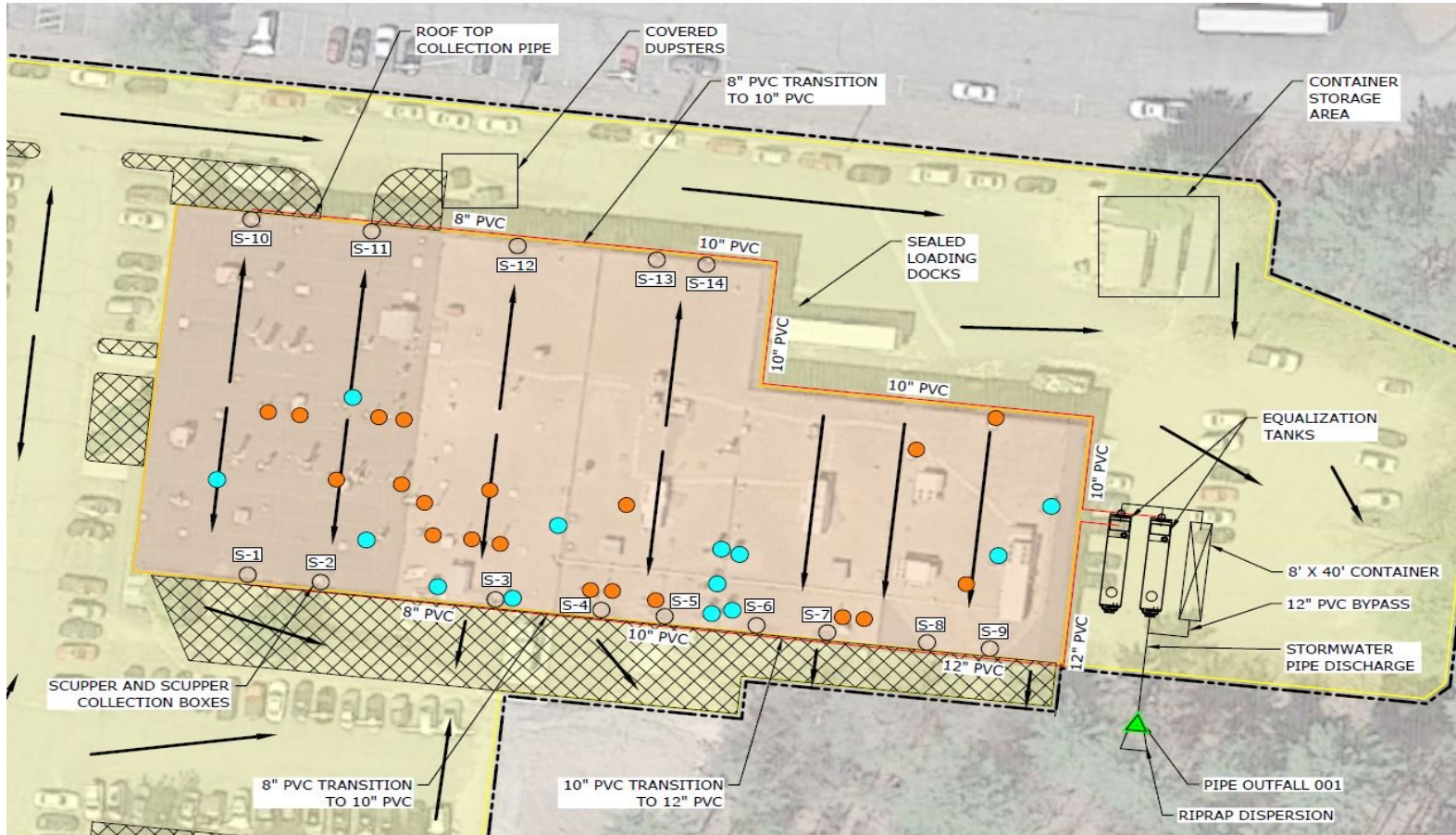


# Stormwater treatment for PFAS

- **Stormwater Capture and Treatment (SCTS)** using Granular Activated Carbon (GAC) designed to meet the 20 ng/L PFAS6 groundwater standard with these conditions:
  - Influent assumed to range from 200 to 1,000 ng/L of PFAS6 in stormwater
  - State stormwater regulations (Massachusetts Stormwater Handbook and Stormwater Standards) specify treatment of “first flush,” i.e., the Water Quality Volume which is the first inch of 24-hour storm (27,500 gallons) within 72 hours.
  - State stormwater regulations also require the collection system to be designed to accommodate up to a 10-year 24-hour storm event flow.
  - Design details include optimizing for storms from ~1.5 inches to 2.5 inches in 24 hours
  - Bypass of excess for larger storm flows
  - Design for flexibility to modify the system to address greater storm flows and additional treatment if necessary

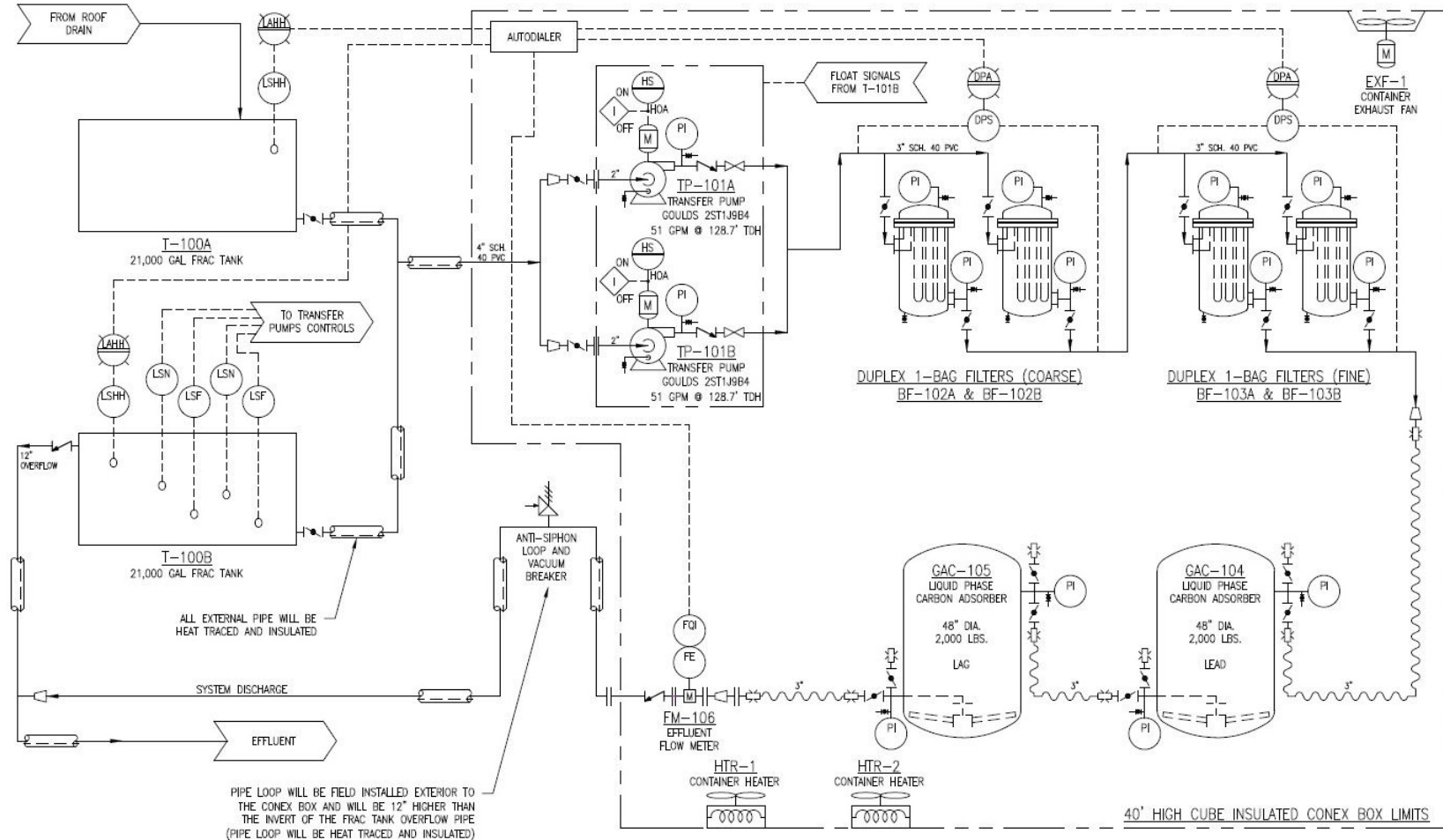


# Stormwater treatment details



- SCTS Components:
  - Rooftop collection system for stormwater
  - Equalization tanks
  - Particulate filter
  - Two GAC vessels operated in lead/lag mode
- Design treatment flow of 50 gpm (treats the WQV in ~9 hours)
- Discharge of treated stormwater to nearby forested area with riprap dispersion
  - Bypass in the event of large storms

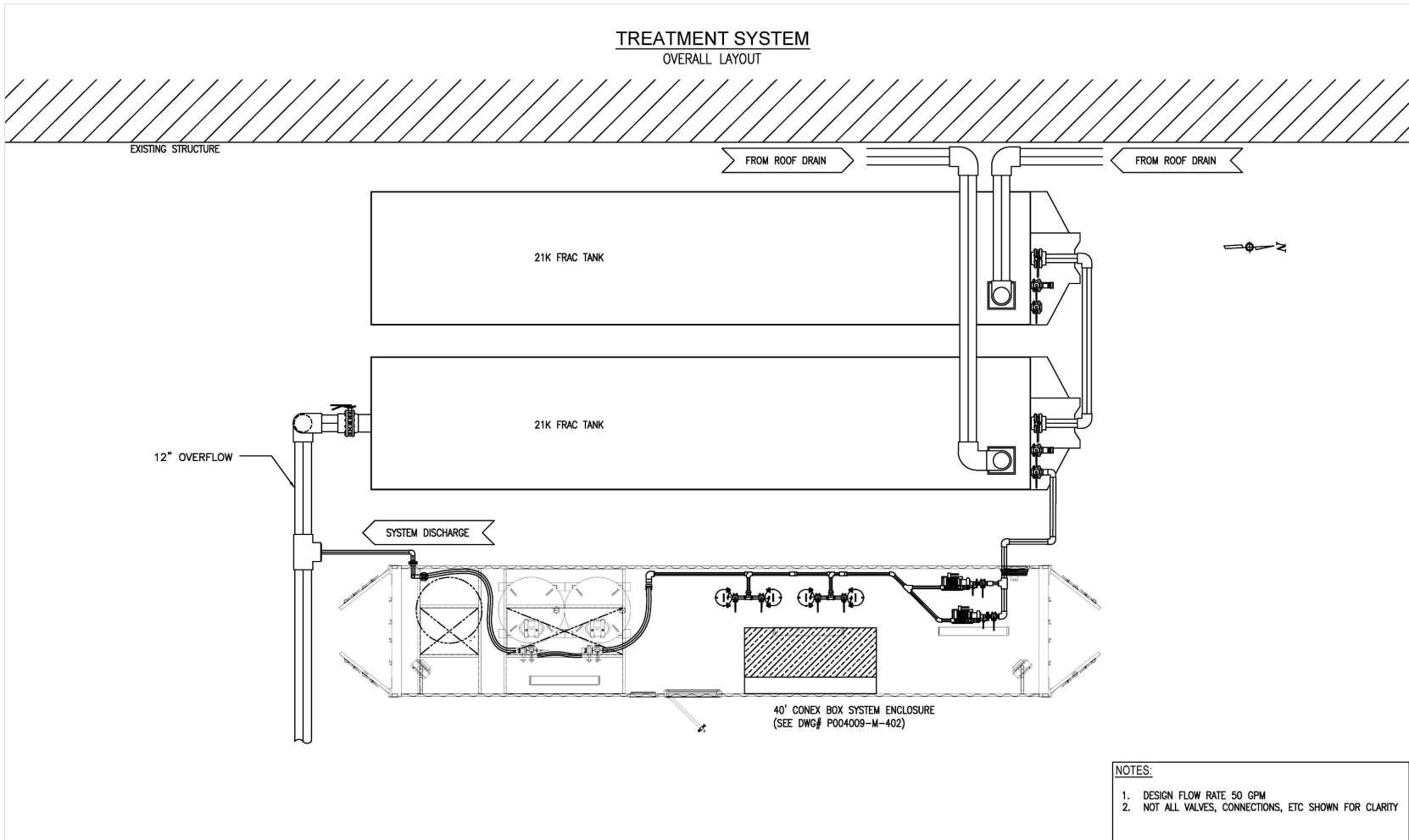
# Process flow diagram



- Design uses package units in insulated, heated trailer
- SCTS began start-up at the end of July 2023, on-line shortly after that.

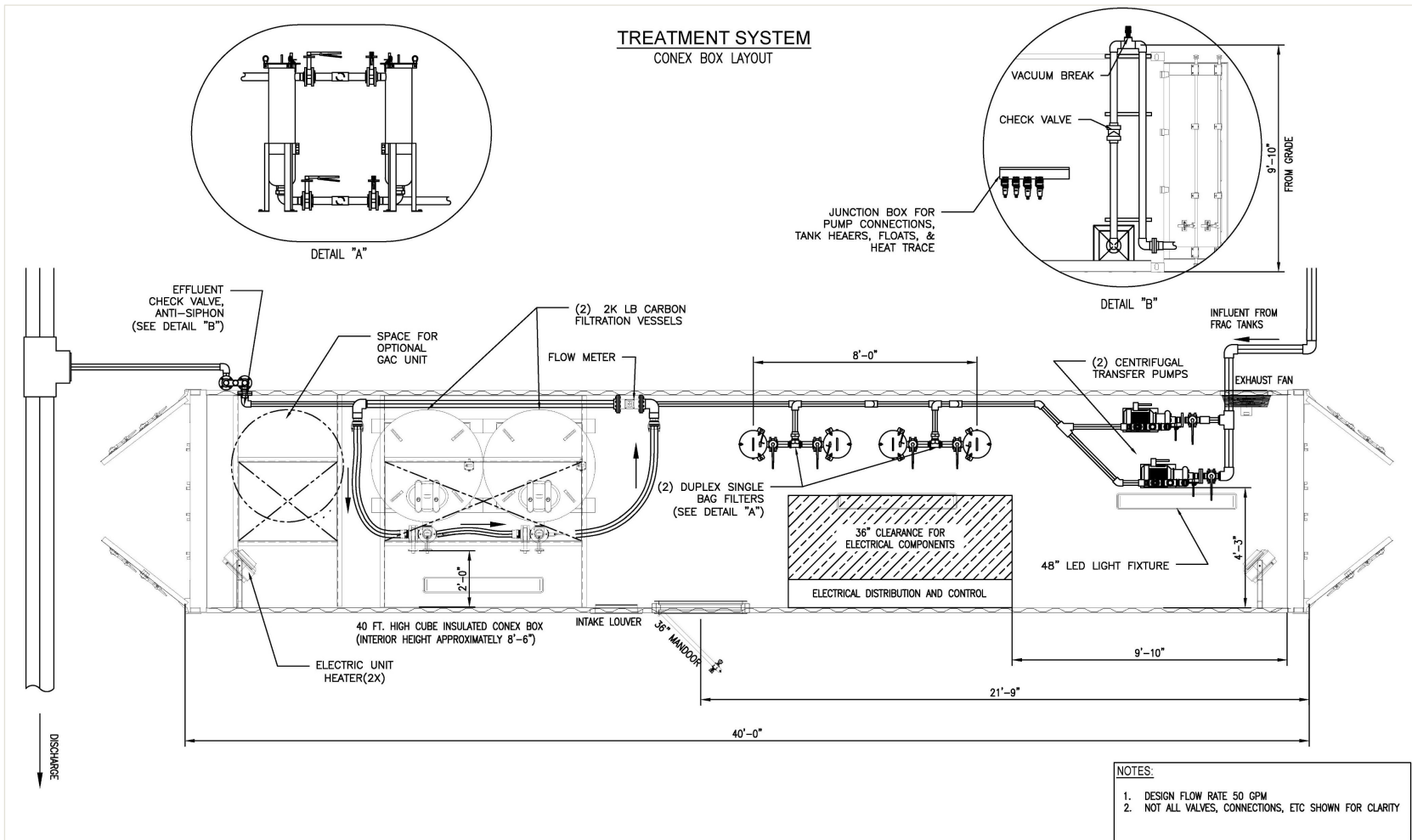


# Treatment System Layout



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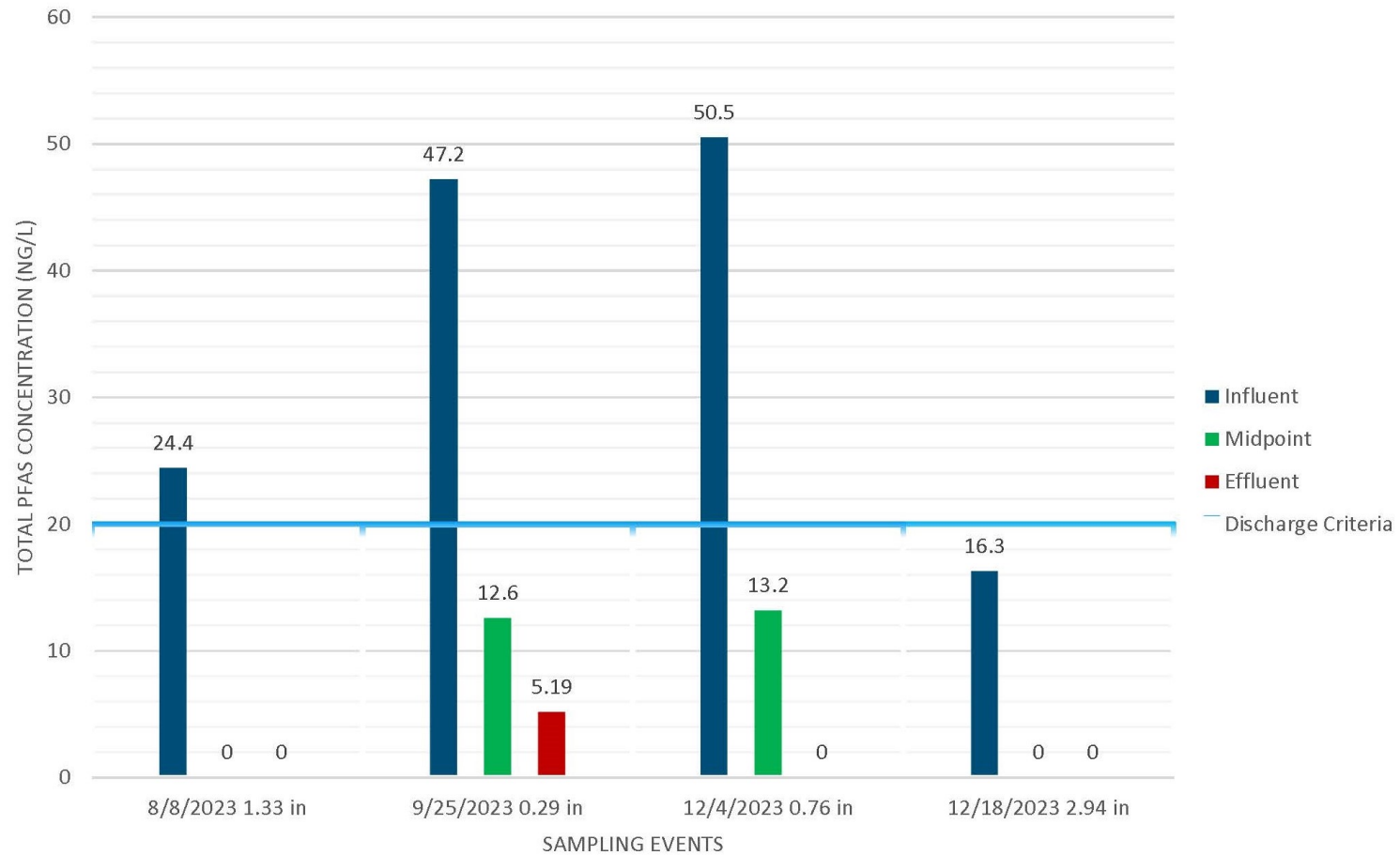


# SCTS Construction Photos



# Performance

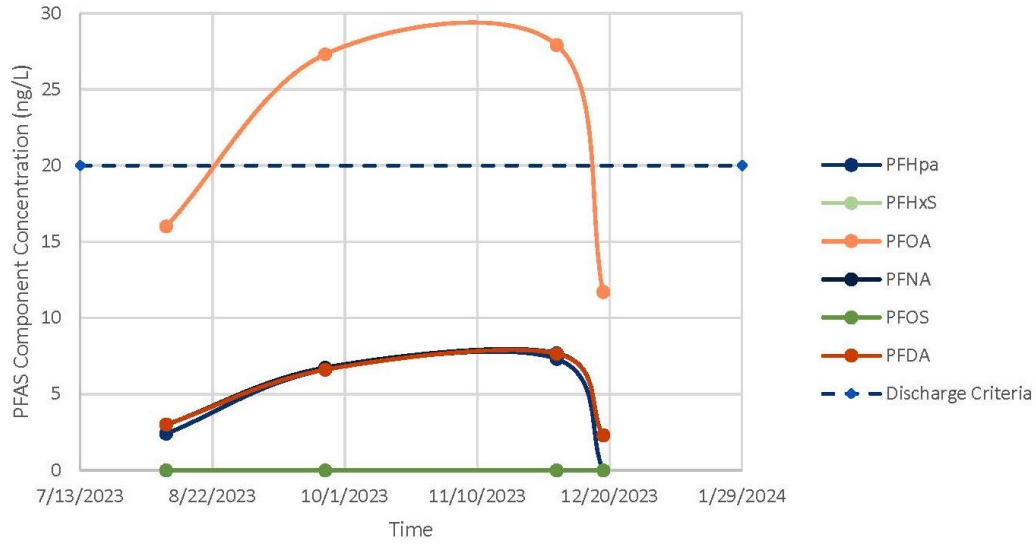
## PFAS6 Concentrations during Sampling Events



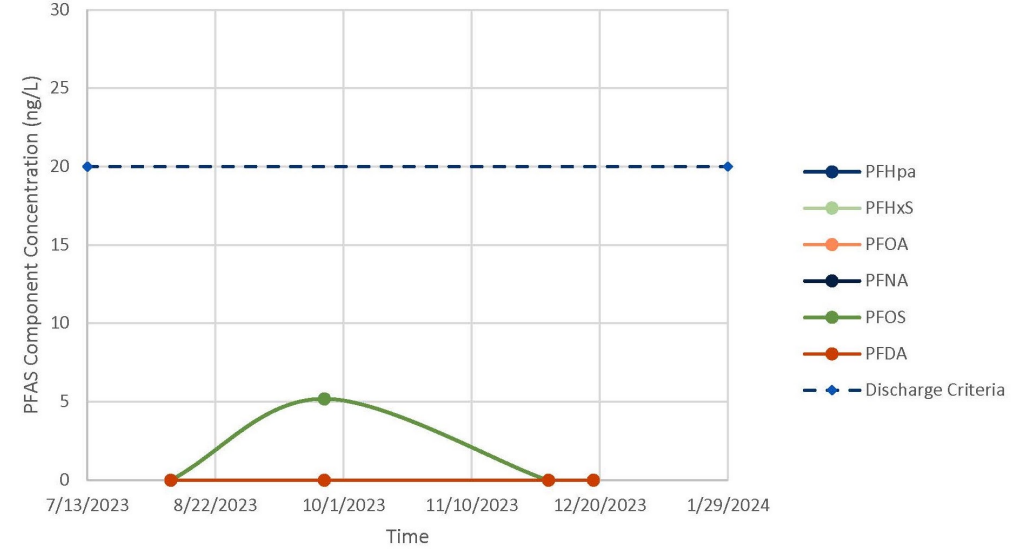


# Performance

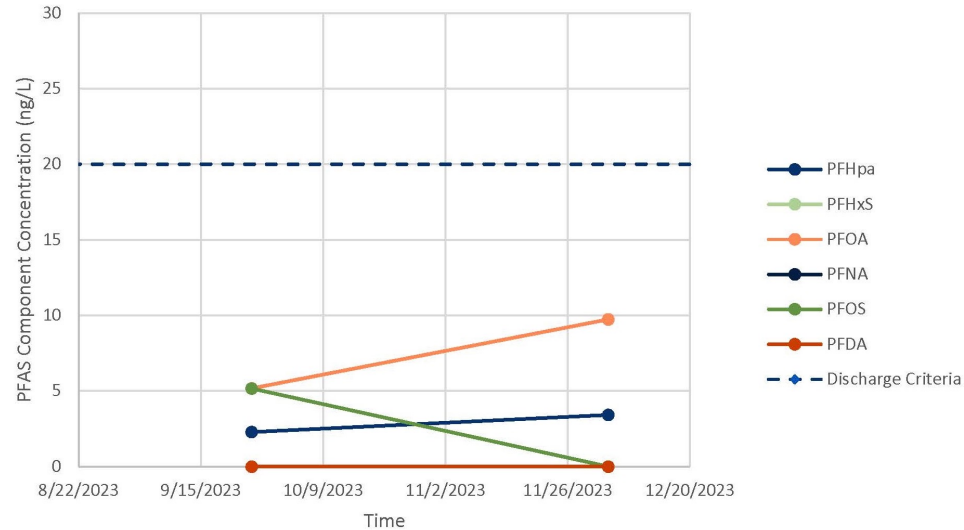
PFAS Influent Concentrations



PFAS Effluent Concentrations



PFAS Midpoint Concentrations



PFOS detections in Midpoint and Effluent on 9/25 are anomalous and likely not present in the stormwater.

# Performance

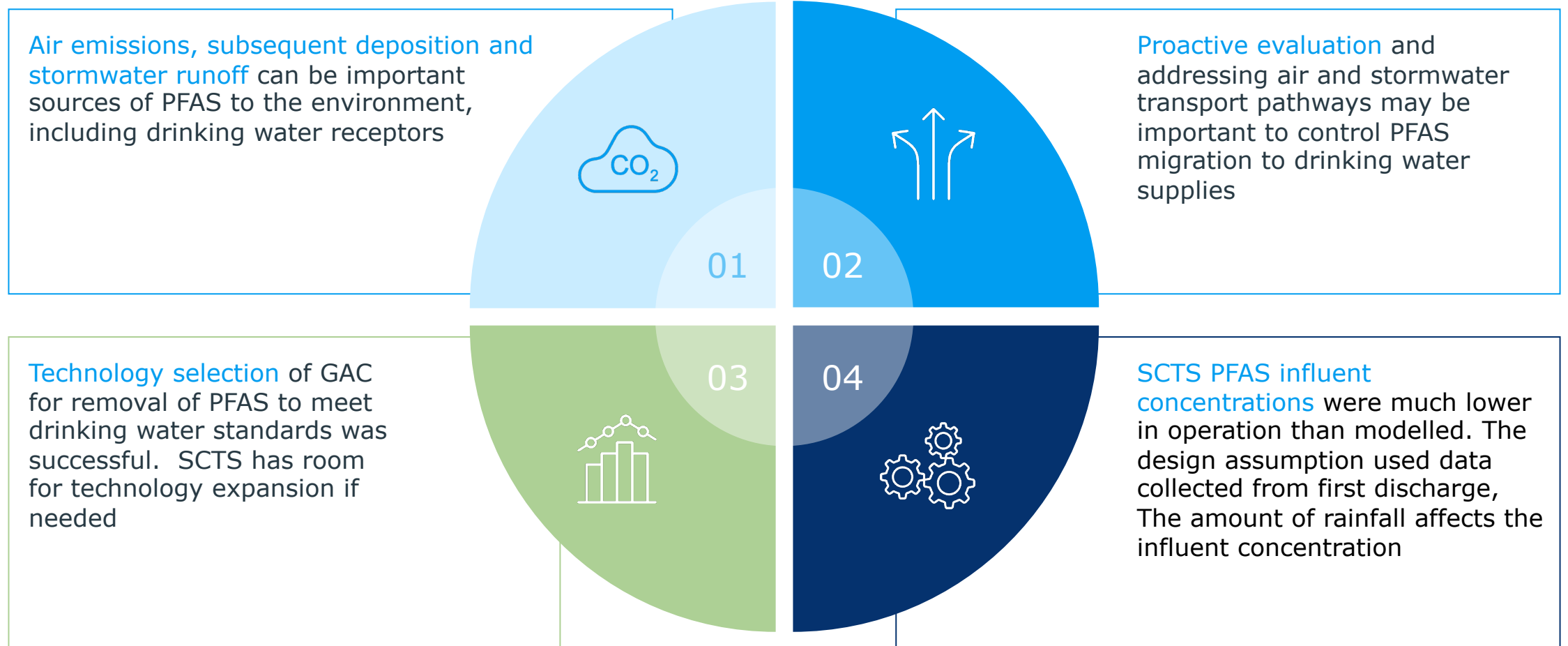
- Approximately 750,000 gallons treated in 5 months (average annual rainfall volume 1.4 million gallons)
- One overflow event recorded
- Discharge has met the effluent standard of 20 ng/L in all 4 sampling events

**Challenges** – Leaf and pine needle debris entering the frac tanks at a much higher volume than anticipated, resulting in overwhelming the pump strainers

- The facility installed mesh strainers at the pipe inlets to the frac tank
- BMPs to prevent/remove leaves and debris off the roof prior to rain events
- Exploring other technologies such as self-cleaning strainers



# Key takeaways





**THANK YOU**

**QUESTIONS???**

Russell Parkman, PE

James Zemartis

