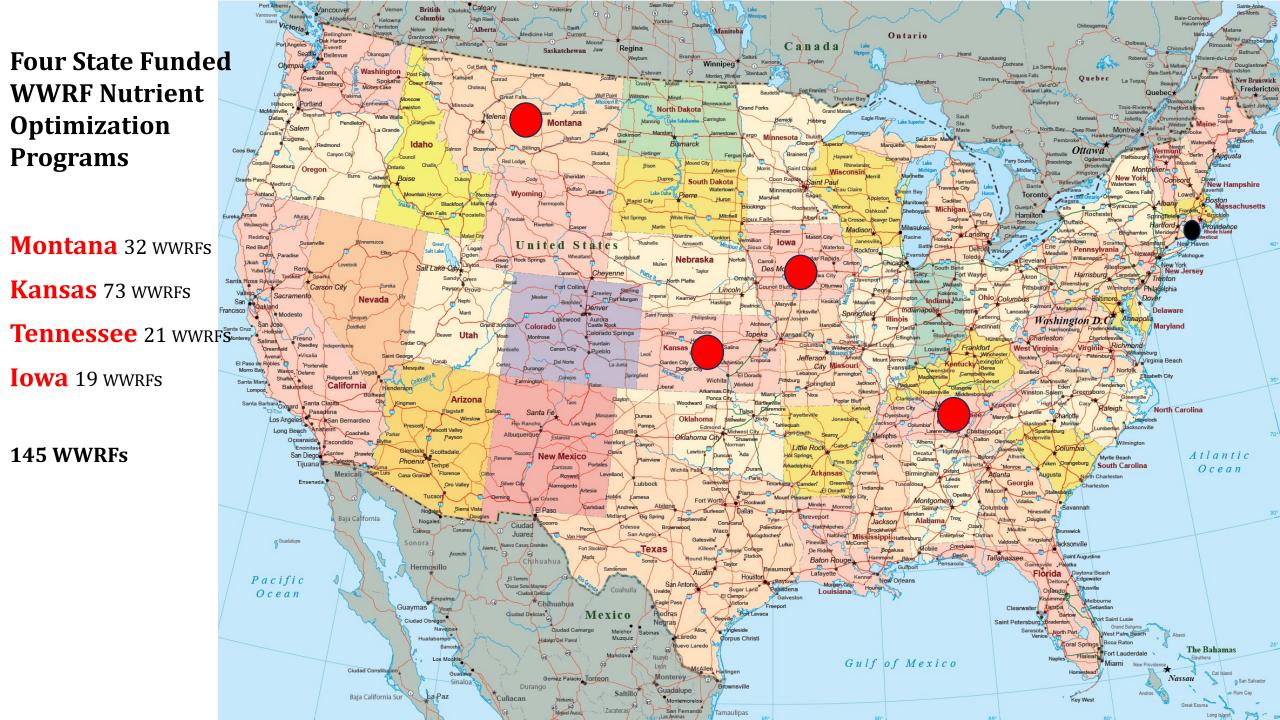
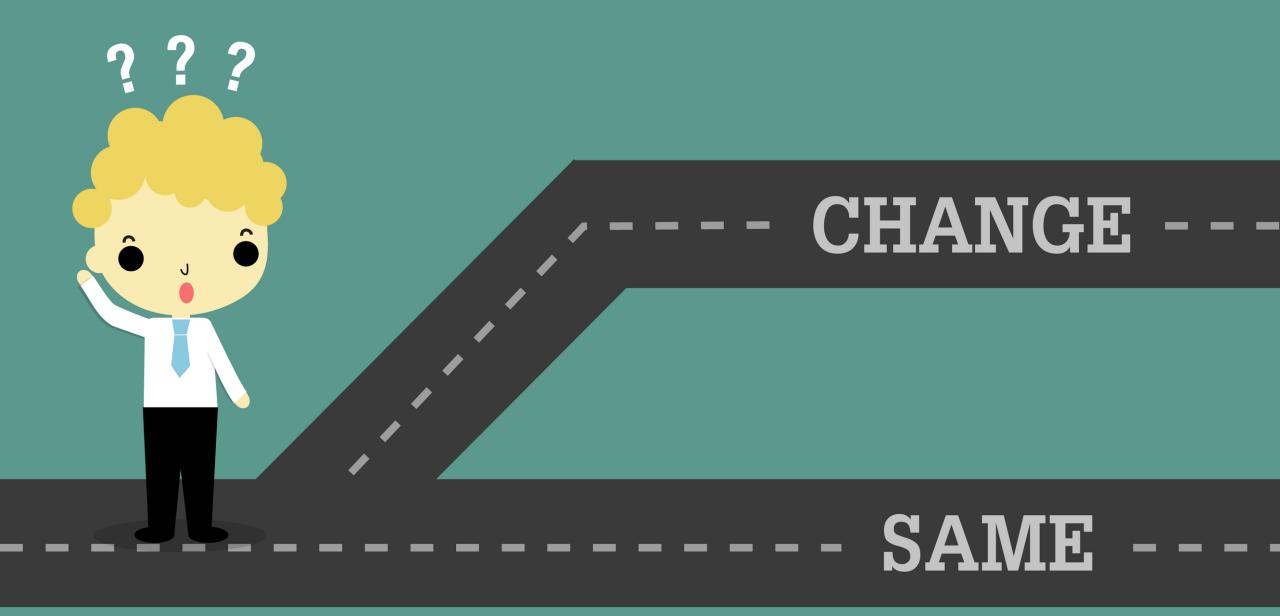
A Proven Regulatory Strategy for Nutrient Removal at Water Resource Recovery Facilities NEWEA Boston

January 22, 2024

Grant Weaver, PE & wastewater operator Grant@GrantTechSolutions.com





PROVEN REGULATORY STRATEGY

Before writing permit limits ...

Free **Operator Training** (in-class &/or webinar)

Free WRRF Site Visits (state regulators & consultant) ...

- (a) review historical data
- (b) discuss N&P removal science
- (c) suggest optimization strategies
- (d) listen to operator experiences / plant limitations
- (e) select a lets-try-this strategy

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Free Post-Visit Support ...

- (a) written step-by-step recommendations with monitoring protocols & process control targets
- (b) ongoing support (in-plant and remote) including (in some cases) loaner field testing instruments

The Science behind Optimization:

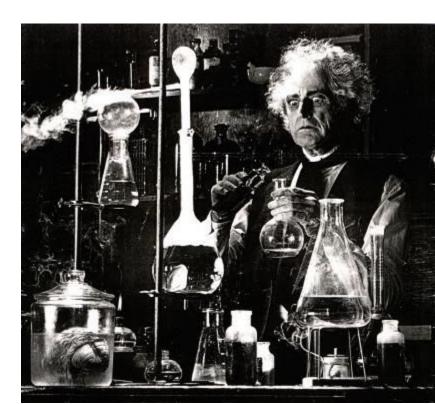
Create the Five Habitats that Support Nitrogen and Phosphorus Removal

Nitrogen Removal

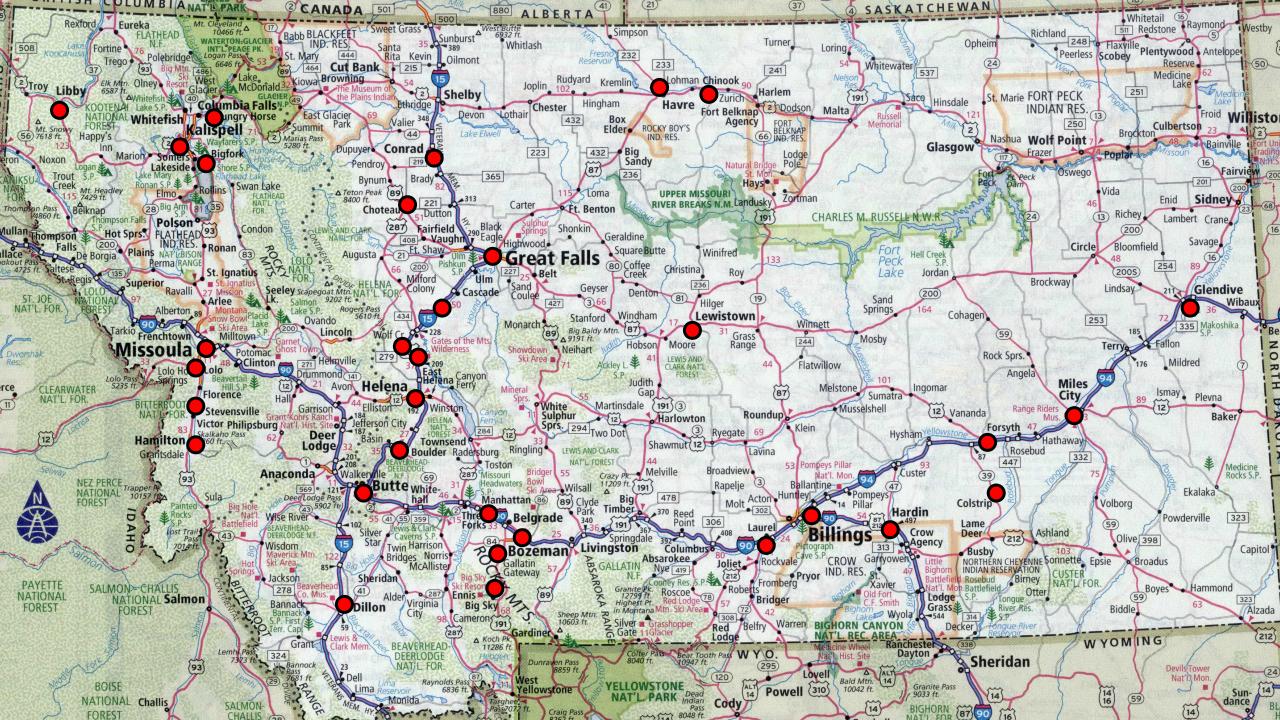
- 1. Oxygen-Rich / BOD-Poor Environment for Converting Ammonia to Nitrate
- 2. Oxygen-Poor / BOD-Rich Environment for Converting Nitrate to Nitrogen Gas

Phosphorus Removal

- 3. BOD-Rich Septic Environment for Creating VFAs
- 4. VFA-Rich Septic Environment to Energize PAOs
- 5. Oxygen-Rich / Moderate BOD Environment for Growing PAOs







Low-Cost Nutrient Removal in Montana

August 11 2021

Final Report





"Overall, **18 of 20 facilities (90%) that were** optimized, but not upgraded to further reduce nutrients realized a reduction in discharge of nitrogen and/or phosphorus to Montana's waters.

The reductions were significant - **127** tons per year of nitrogen and **19** tons per year of phosphorus."



Conrad, Montana

(0.5 MGD Extended Aeration)

Nitrogen

Before: 30 mg/L After: 8 mg/L

Phosphorus

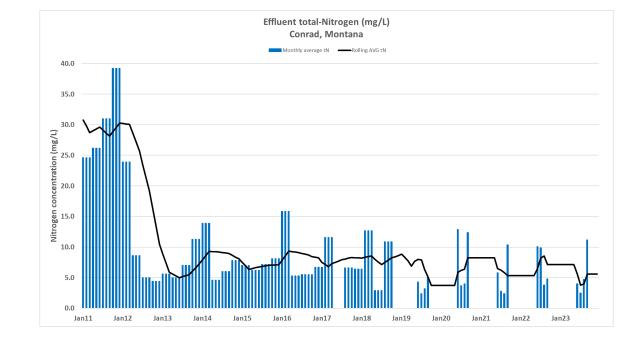
Before: 3.0 mg/L After: 0.5 mg/L

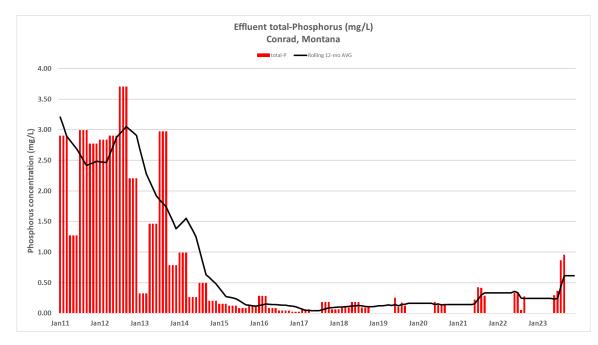
Costs / Savings

\$1,500 spent on field testing equipment

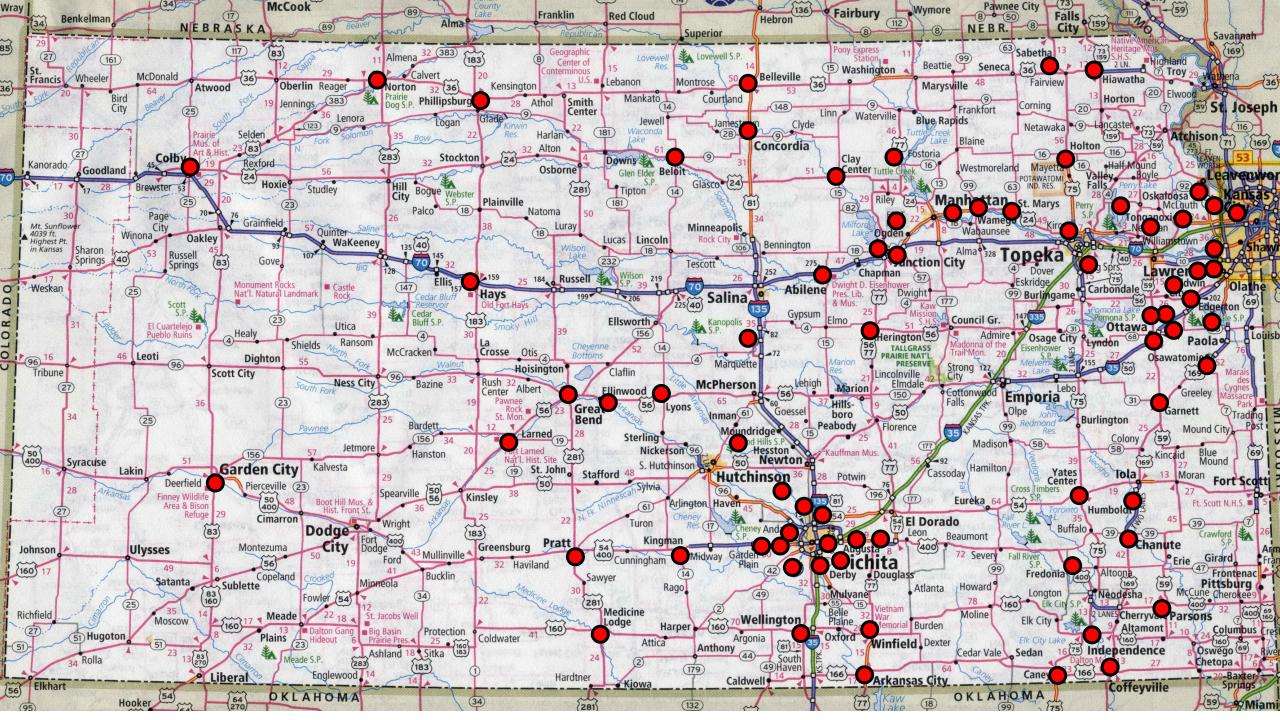
Sustainable

No new construction Less electricity is used

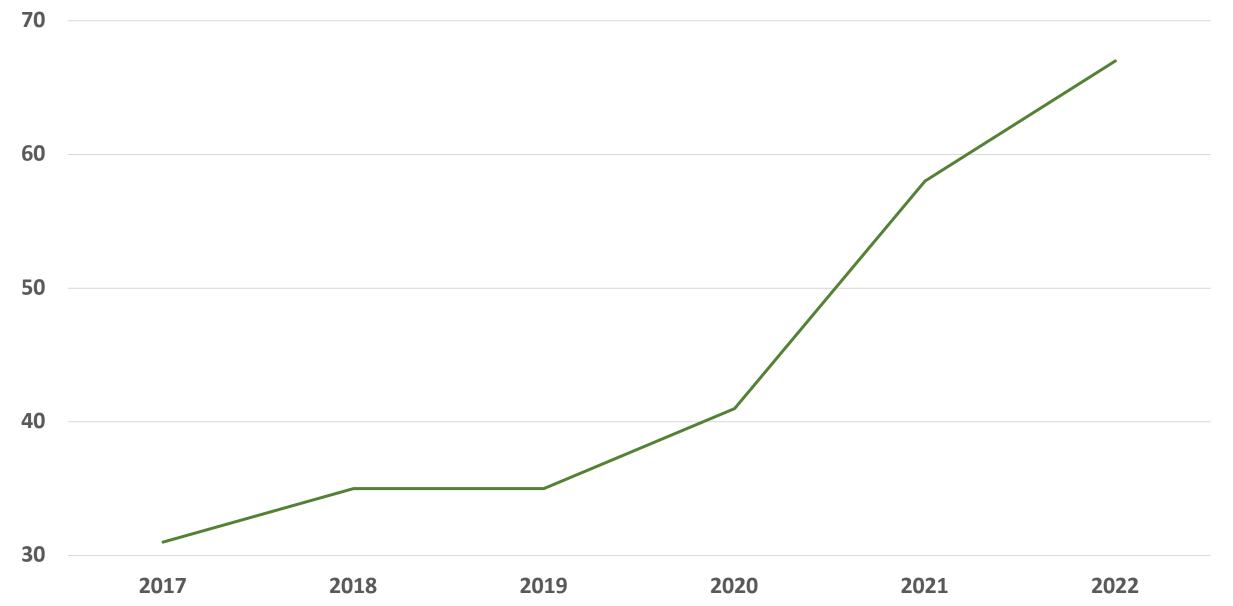








Number of Kansas WWRFs with tN < 10 mg/L &/or tP < 1.0 mg/L





Great Bend, Kansas

(3.6 MGD Oxidation Ditch)

Nitrogen

Before: 12 mg/L After: 5 mg/L

Phosphorus

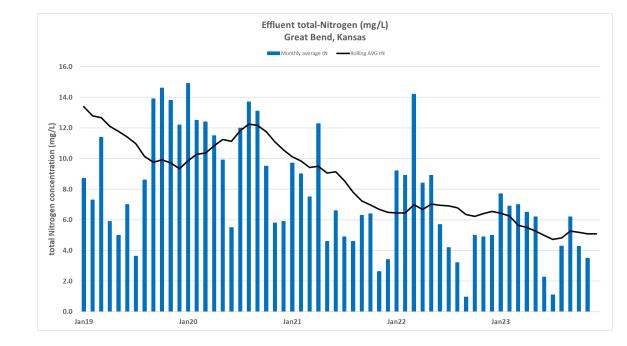
Before: 2.5 mg/L After: 0.6 mg/L

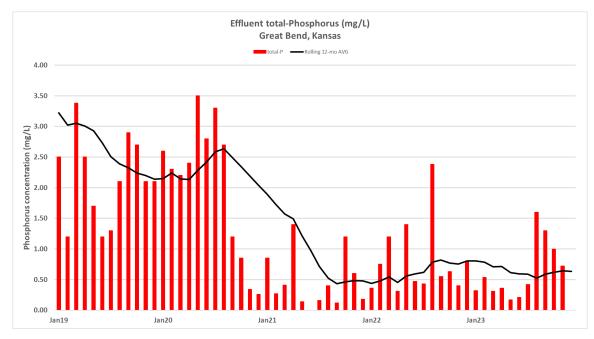
Costs / Savings

\$50K spent on VFDs & SCADA programming\$6 million facility upgrade no longer necessary

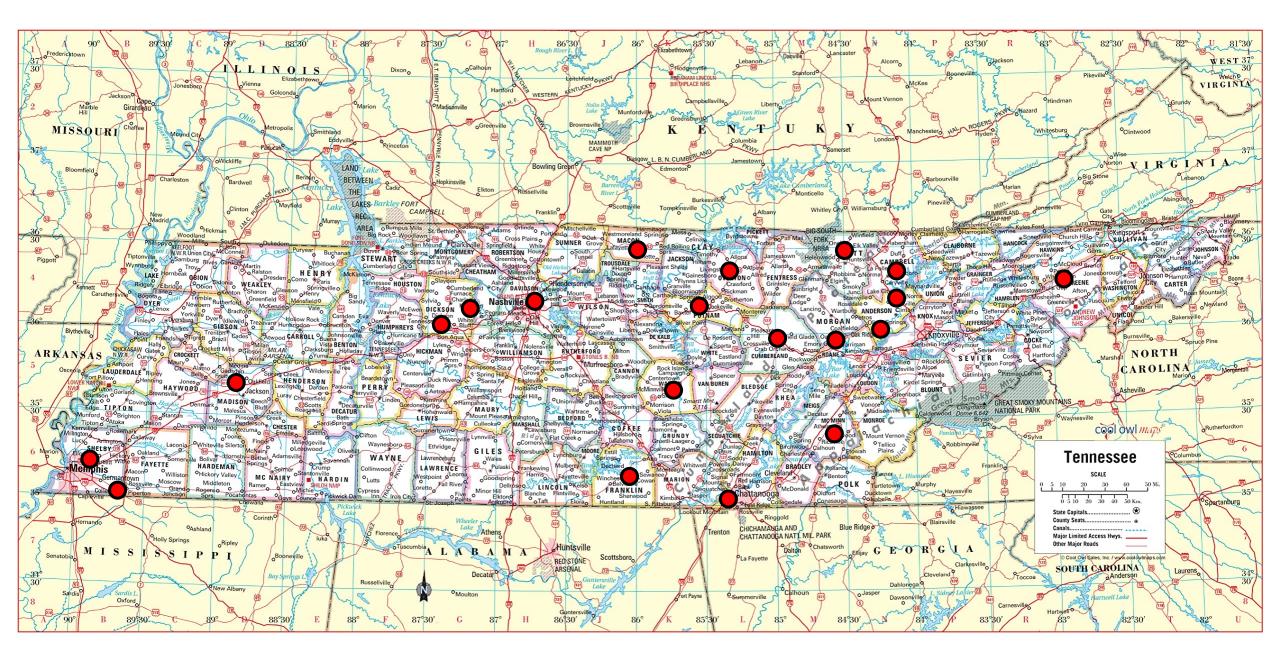
Sustainable

No new construction Less electricity is used











Cookeville, Tennessee

(15 MGD Oxidation Ditch)

Nitrogen

Before: 15 mg/L After: 5 mg/L ... 10 mg/L

Phosphorus

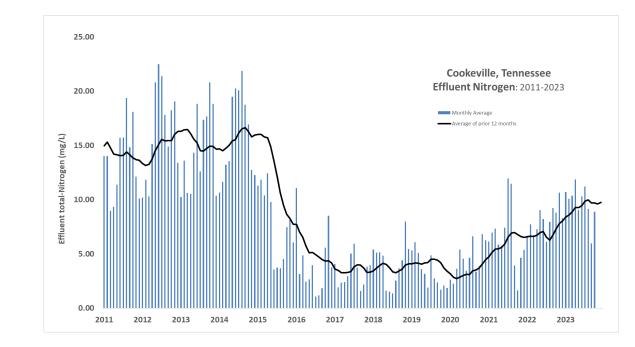
Before: 1.75 mg/L After: 1.25 mg/L ... 1.75 mg/L

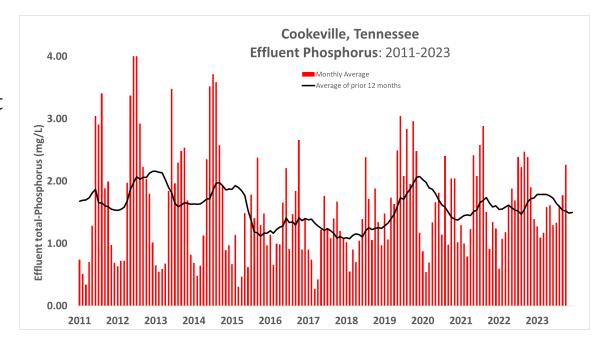
Costs / Savings

\$10K spent on aeration timers & in-house lab equipment\$250,000+ per year electrical savings\$4+ million facility upgrade no longer necessary

Sustainable

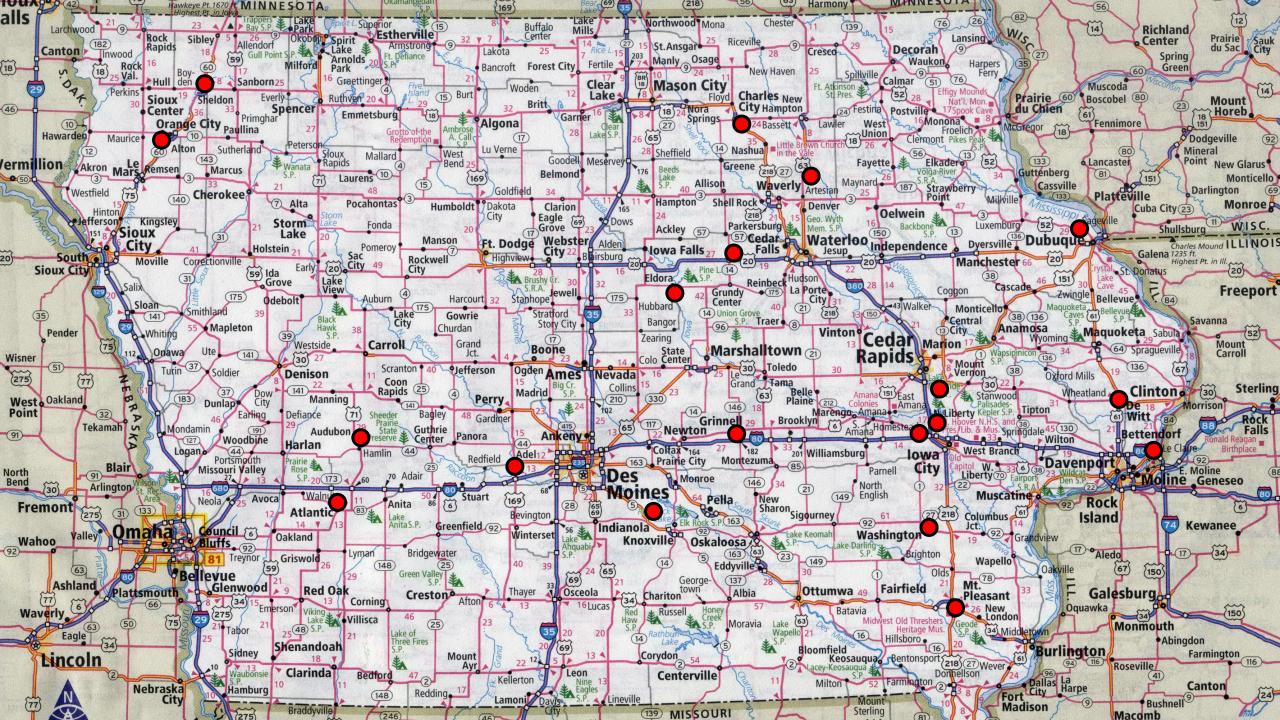
No new construction Less electricity is used



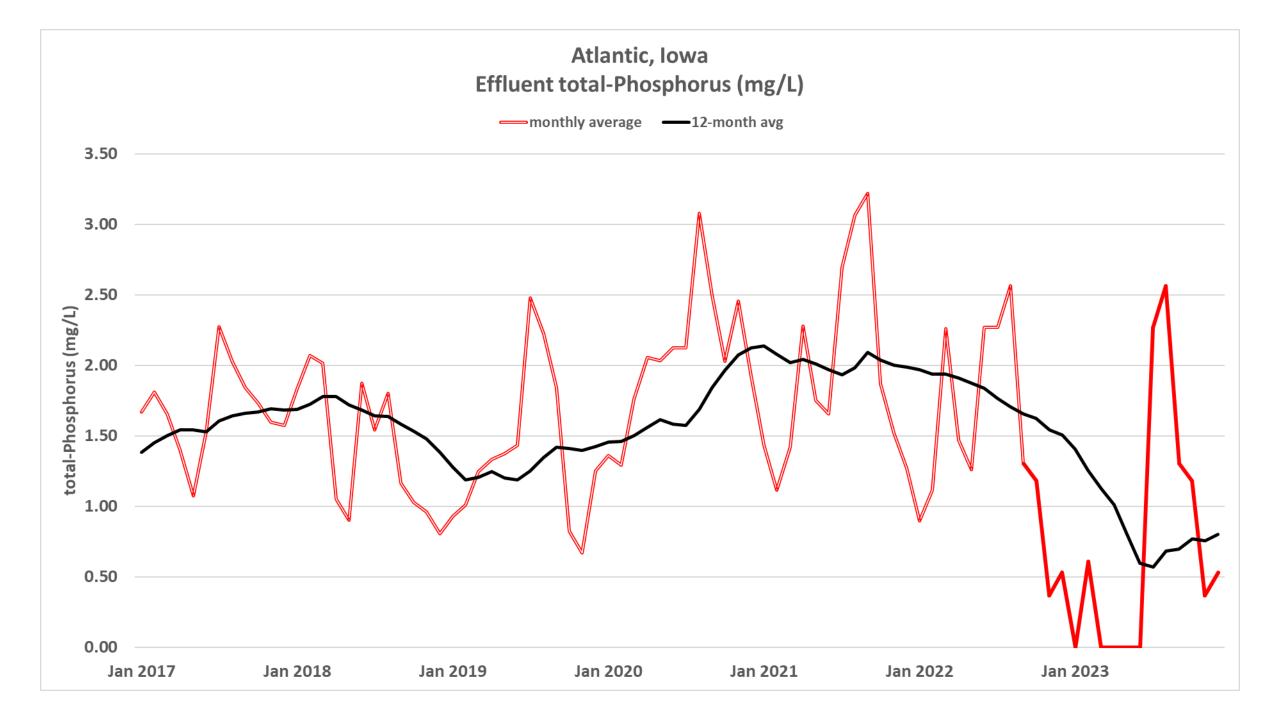


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Results / Big Picture:

Up to one-third of municipalities embraced optimization Statewide 25% Reductions in tN & tP (Montana) Twice as many WRRFs meeting nutrient targets (Kansas)

Optimized WRRFs ...

50% reduction in effluent total-Nitrogen, up to 90%

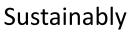
50% reduction in effluent total-Phosphorus, up to 90%

Energy savings as creating optimal habitats for tN & tP involves less aeration

Facility Upgrade savings

Making for ...

Cleaner water sooner





Cost: Less than \$6,000 per WRRF

Funding Sources:

SRF Administration fees (Montana & Kansas)
EPA Grants (Tennessee)
604(b) SRF Funds
Gulf of Mexico Hypoxia Funding
State Legislature (Tennessee & Iowa)

Regulatory take-aways

Before permit limits are written, Encourage Optimization by ...

Supporting Experimentation vs. Review and Approve Formal Plan

Discretionary Enforcement including "Safe Harbor" letters vs. Enhanced Enforcement

Reward Good Performance vs. Lower Permit Limits "because you can"





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Acknowledgements

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IOWA

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... and everyone who makes water clean!