



Intro presentation

April 2022

CGREEN

Turning a big problem into an even bigger opportunity



WET WASTE

Negative value



A health risk



A huge source of methane and other greenhouse gases



Expensive and difficult to dispose of



Causes pollution



HYDROCHAR

Positive value

- ✓ Fossil fuel substitute
- ✓ Biofuel substitute
- ✓ Industrial feedstock
- ✓ Soil improvement
- ✓ Carbon sink



With OxyPower HTC



Our solution

OXYPOWER™
HTC



Movie from biorefinery at Heinola,
Finland



World's first OxyPower HTC plant at Stora Enso

OXYPOWER™
HTC
STORA ENSO, FINLAND

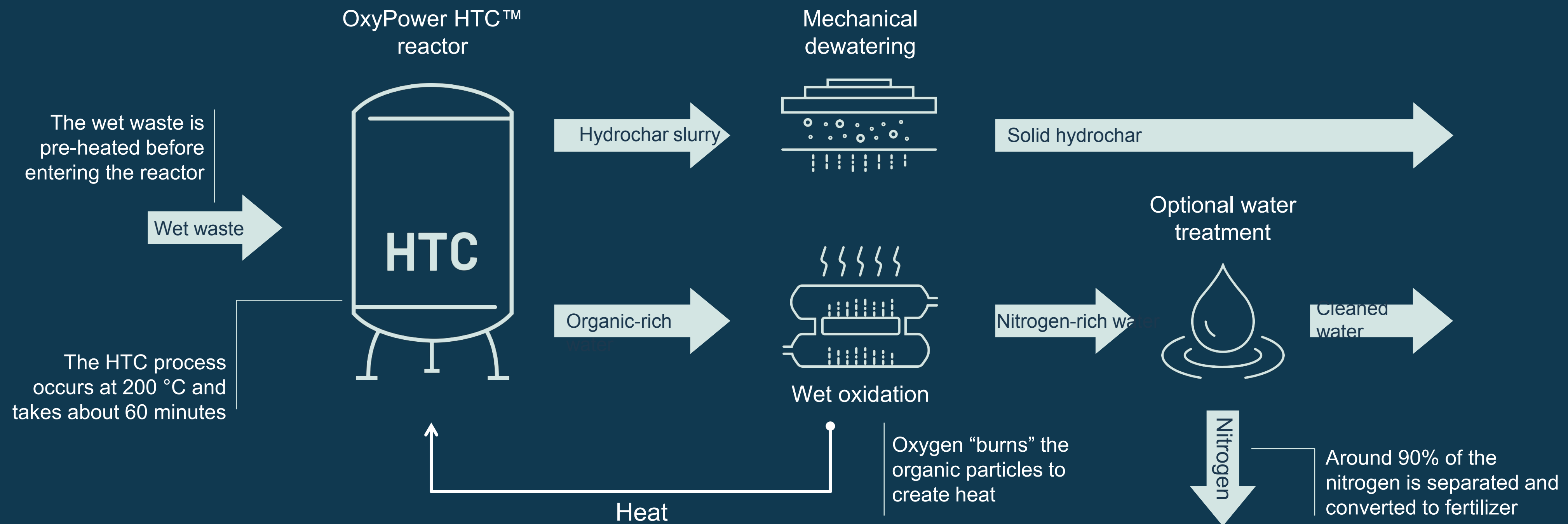
OxyPower HTC™ wet waste refinery

- » Capacity of 25,000 ton sludge/year
- » No need for external heat
- » Pre-manufactured in container-sized modules
- » Small footprint
- » Easy to deploy, operate, and maintain

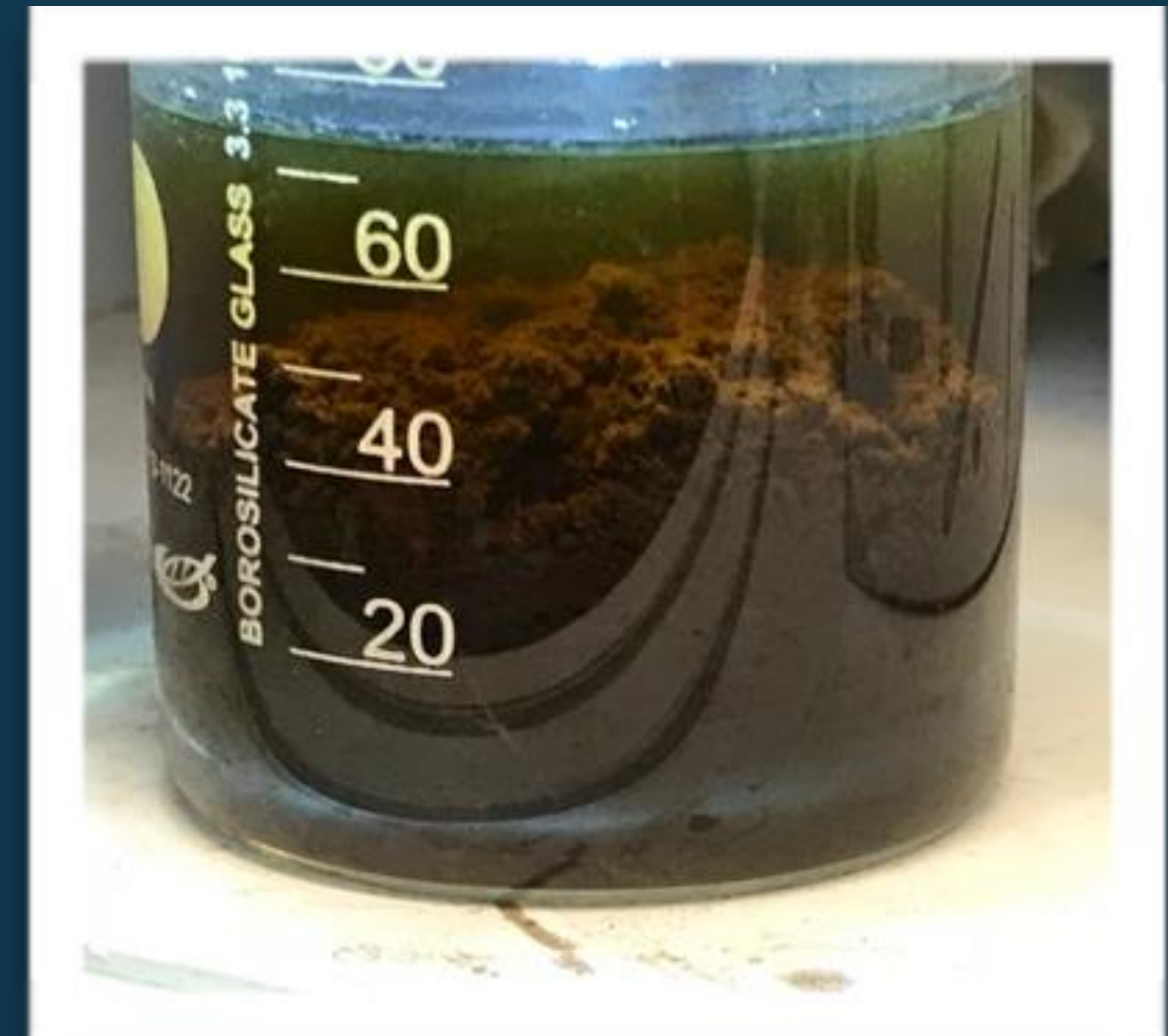
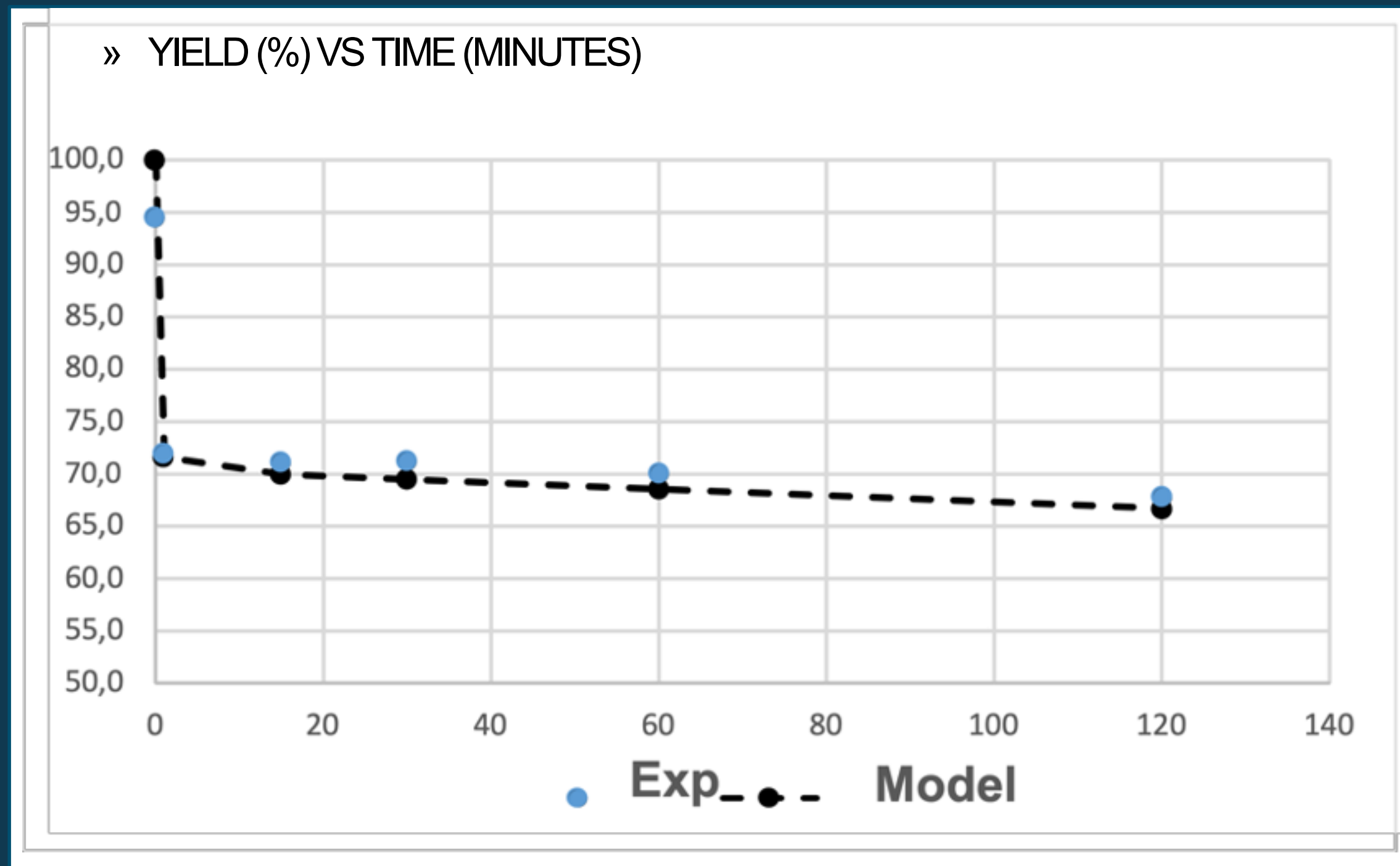


The OxyPower HTC™ process

A proven and industrialized hydrothermal carbonization (HTC) process for wet organic waste management and nitrogen recovery.



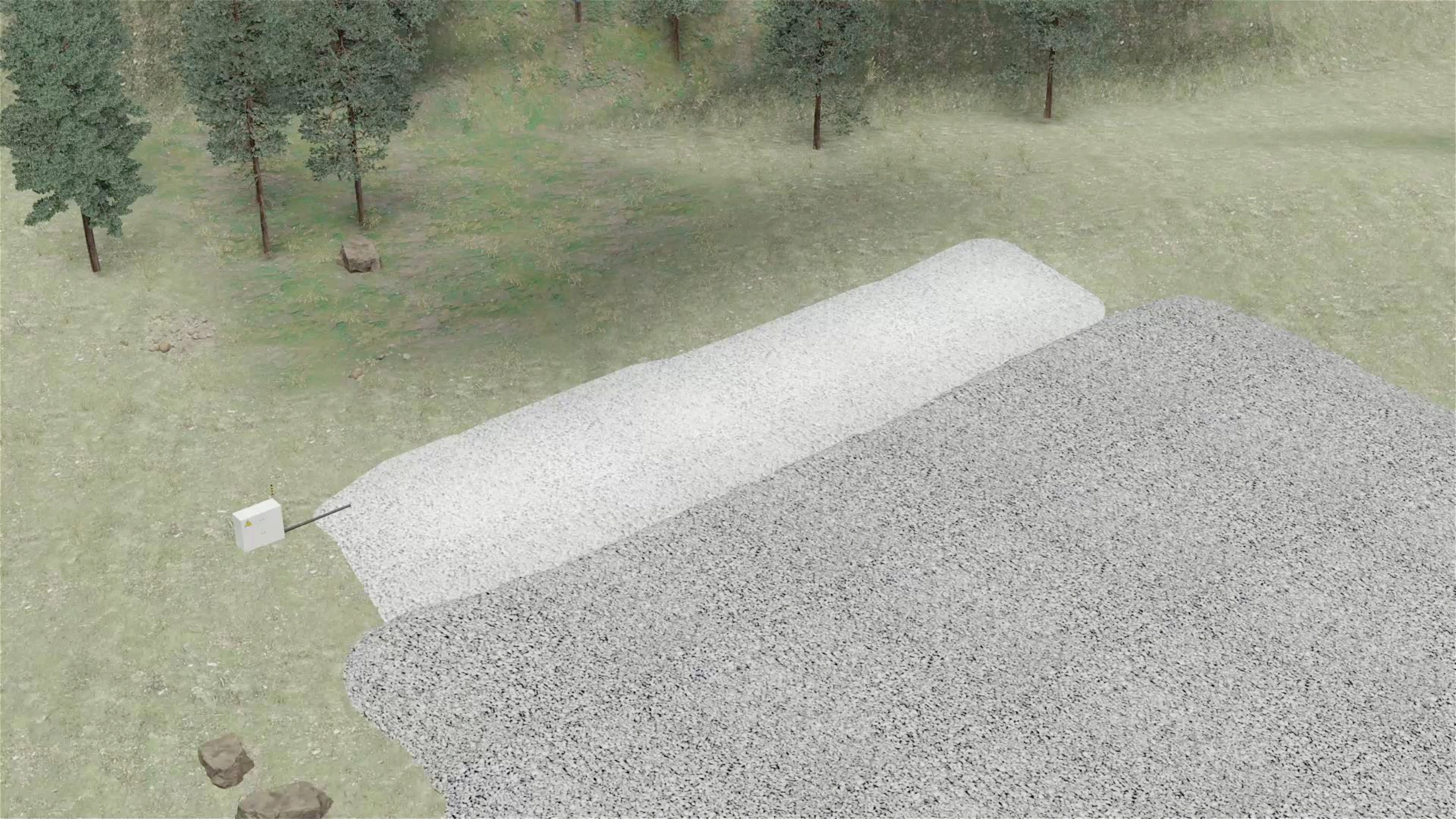
HTC kinetics at 200 °C



Benefits of wet oxidation

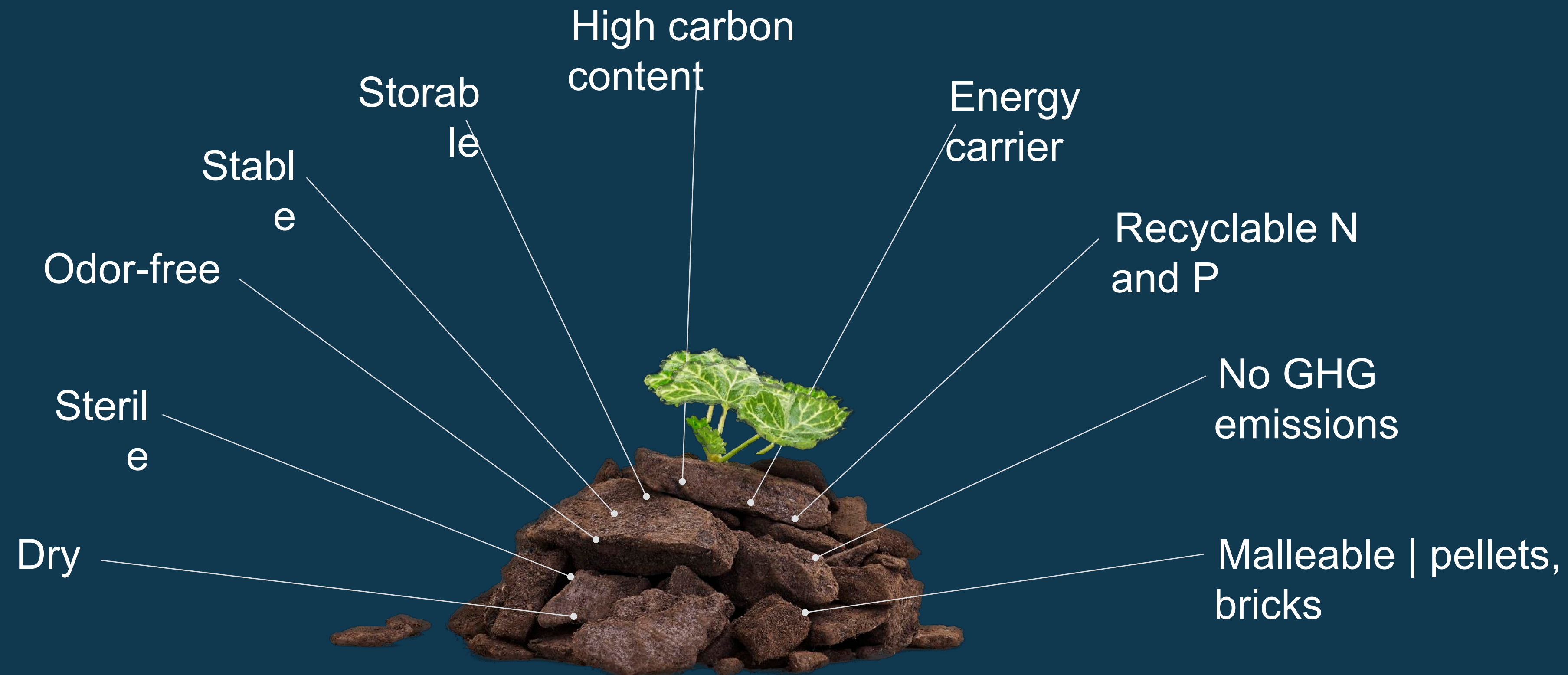
- » Temperature increase from $\sim 200^{\circ}\text{C}$ to $\sim 230^{\circ}\text{C}$
- » COD reduced up to 99%
- » Dramatic reduction of color and odor
- » Organic N
- » Standard OxyPower HTC – conversion to NH_4
- » Extended OxyPower HTC - conversion to N_2





What is hydrochar?

Hydrochar is a useful product with many interesting characteristics and applications.



Carbon content in hydrochar

The amount of carbon varies between different types of wet waste.

Hydrochar

– a new sustainable commodity



A fossil fuel replacement



A biofuel replacement

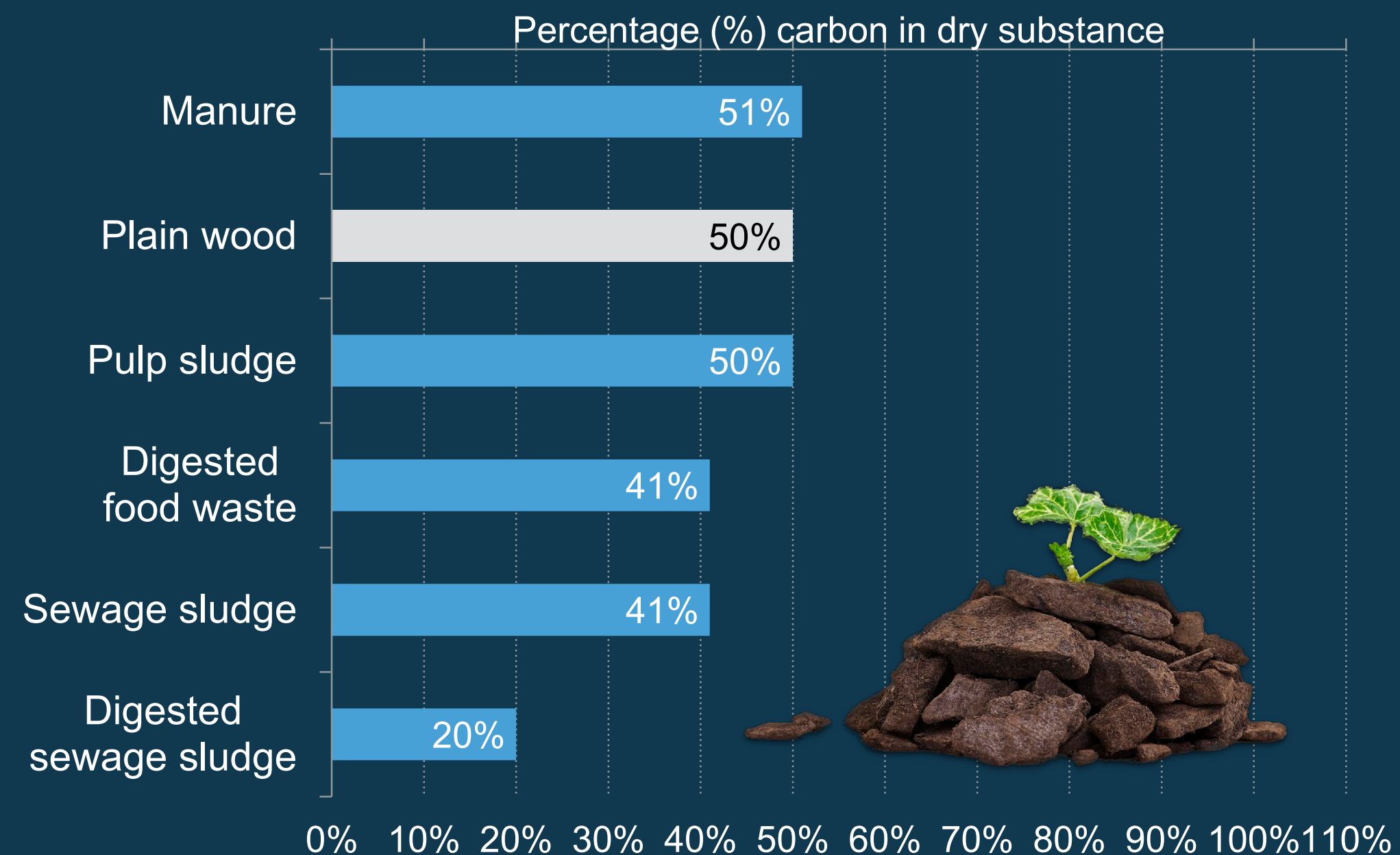


An industrial feedstock



For arable land development

CO₂A carbon sink



Source: RISE analysis of OxyPower HTC™ hydrochar
SkogsSverige



SEWAGE SLUDGES

		Min	Average	Max
Moisture	%	69	79.5	74.8
C	kg/t TS	238	321	372
P	kg/t TS	22.6	27.3	32.7
N-tot	kg/t TS	40	46.5	55.2
Ash	kg/t TS	350	400	550

High recovery of C, P, Al, Ca, Fe, Si, ash and heavy metals in hydrochar

		Min	Average	Max
Al	kg/t TS	5.3	20.1	49.3
Ca	kg/t TS	19.4	27.7	37.1
Fe	kg/t TS	46.1	60.0	84.5
Si	kg/t TS	17.6	50.2	110
Ag	g/t TS	1.2	2.3	3.8
As	g/t TS	3.1	3.9	4.7
Ba	g/t TS	164	348	516
Cd	g/t TS	0.4	0.8	1.3
Co	g/t TS	3.0	6.2	8.3
Cr	g/t TS	26	101	204
Cu	g/t TS	199	275	338
Hg	g/t TS	0.38	0.7	1.3
Mn	g/t TS	204	376	657
Ni	g/t TS	17.3	36	85
Pb	g/t TS	9.9	24	30
Zn	g/t TS	387	553	811



Projects and pipeline

On-going projects:



Stora Enso

Pulp & Paper
Heinola, Finland

1 biorefinery

Status: Operational in production
ramp-up



Roslagsvatten

Sewage treatment
Margretelund, Sweden

1 biorefinery
(planned production start 2024)

Status: Pre-project ongoing³



Ragn-Sells

Waste recycling services
Sweden

1 biorefinery
(planned production start 2023)

Status: Delivery project ongoing¹



REYM Rotterdam

Waste recycling service
Netherlands

1 biorefinery (requires 20)

Status: Pre-project ongoing³

Pipeline

10 potential biorefineries in the short-term

Sewage plant

Europe

MoU for 8-13 biorefineries
(requires +50)

Sewage plant

Europe

1 biorefinery
(requires 10)

Sewage plant

Europe

1 biorefinery
(requires 10)

Sewage plant

Europe

2 biorefineries
(requires 10)

Recycling service

Nordic region

1 biorefinery
(requires 4)



C-Green and Next Rung Technology



Next Rung Technology provides engineering, execution, operations & consulting services to organizations developing and delivering sustainable technologies.

Services Include:

- Strategic planning, road-mapping with an execution bias
- Technology development, scale-up and commercialization
- Project development, execution and management
- Organizational and operational leadership
- Manufacturing Sourcing and Scale-up

Located at:



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Next Rung Activities in US for C-Green



Current Efforts in the US:

- Support team for commercializing C-Green technology in the US.
- Currently working to establish C-Green lab in US.
- Actively involved in MABA and other biosolids organizations. Also presenting next week a NEWEA and planning to be at WEF.



A photograph of a cow from behind, showing its hindquarters and tail. The cow has a black and white pattern. It is standing in a green field with mountains in the background under a clear blue sky.

Thank you!

c → GREEN

A. Appendices



Innovative technology with unique advantages

UNIQUE HTC REACTOR



Wet organic waste is heated under high pressure to form hydrochar (carbonization) in our **patented** and compact hydrothermal carbonization (HTC) reactor design

HEAT PRODUCTION



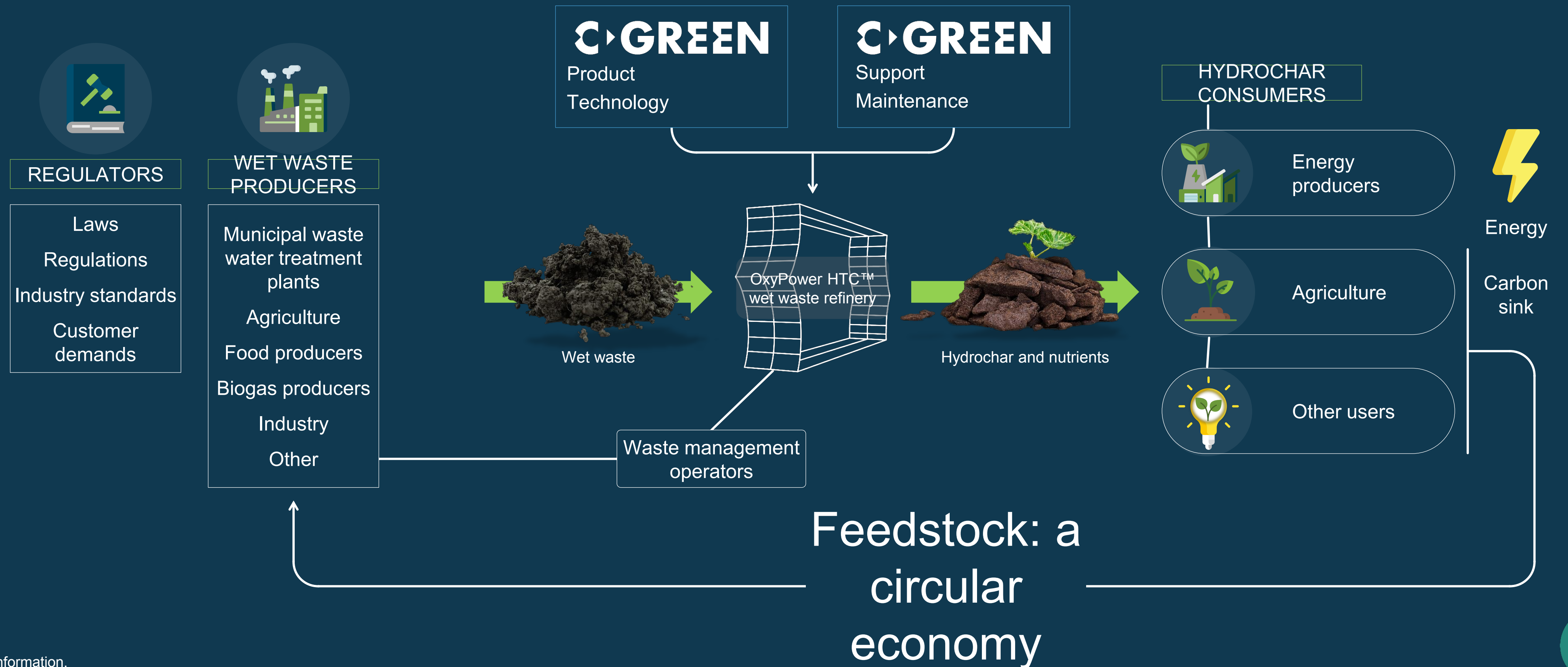
Our patented wet oxidation process is used to generate heat, providing excess energy to customers and making the process heat **self-sufficient** without reducing the production capacity

STANDARDIZED



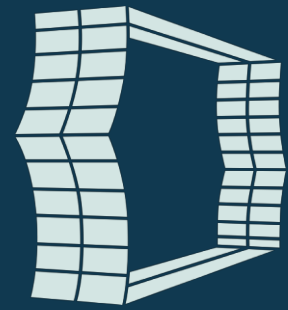
The OxyPower HTC™ plant design is manufactured in **functional modules** for efficient production, easy shipping and fast assembly on customer site

C-Green's value chain



Operator business case

Sample business case for a wet waste recycling service operator based on a OxyPower HTC™ 2.1 refinery. [EUR]



Investment

OxyPower HTC™ wet waste refinery	10,000,000
Site preparations, engineering, all other costs	2,000,000
Investment grant	Opportunity



Return on investment

Cost of capital	2%
10 year IRR	11%



Annual OPEX

Operational costs, parts, service	600,000
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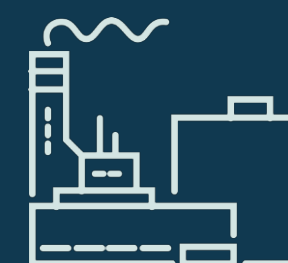
Annual revenue

Recycling of 25 000 ton wet waste at EUR 100/ton	2,500,000
	<u>2,500,000</u>

10-year IRR sensitivity

Price wet waste recycling service (EUR / ton)

Annual OPEX (EUR)	80	100	120	140	160
600000	4%	11%	16%	22%	27%
800000	1%	8%	14%	20%	25%
1 000 000	-2%	6%	12%	18%	23%
1 200 000	-6%	3%	9%	15%	21%



Additional annual revenue

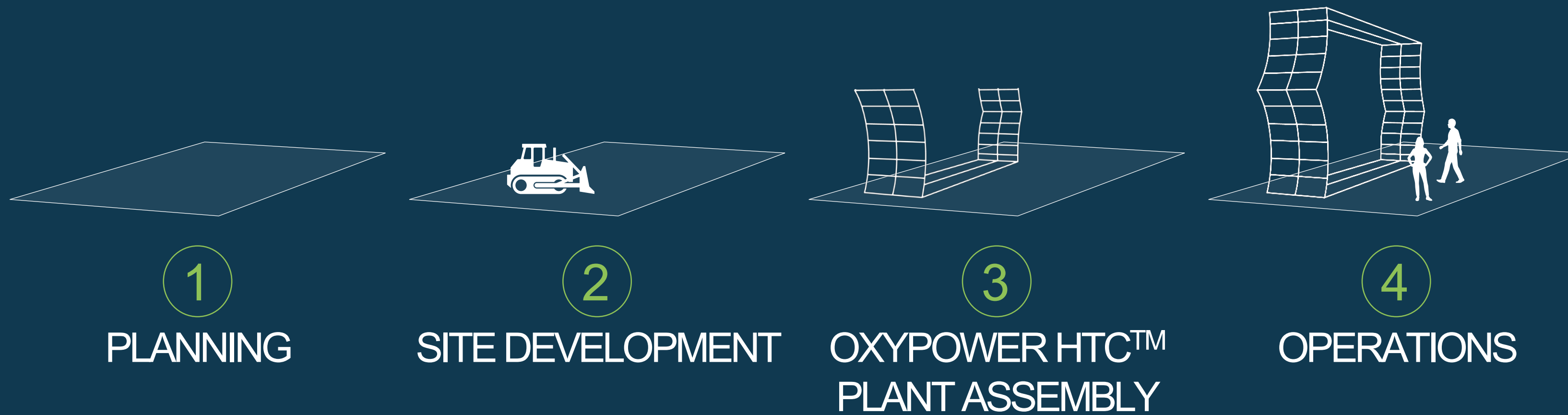
Sales of 5 000 ton hydrochar	Opportunity
	<u>Not included</u>

Slide supporting text

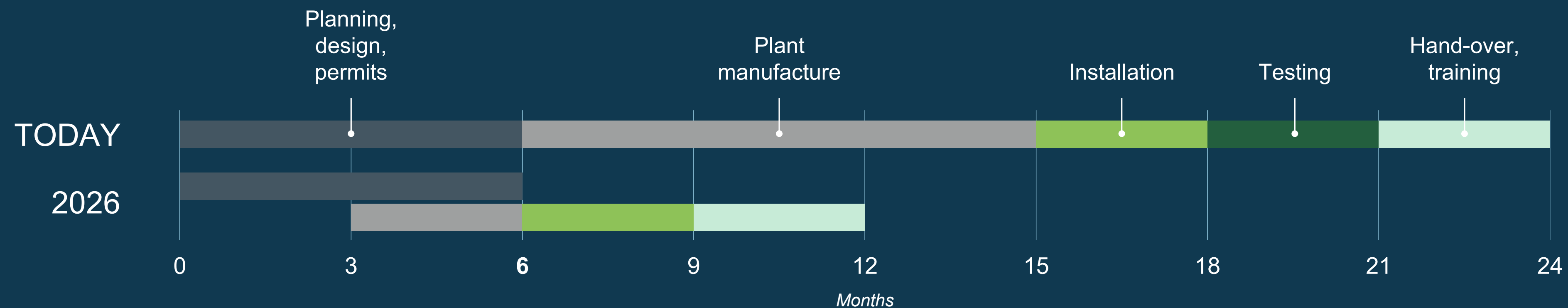
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Quick deployment of fully operational OxyPower HTC™ biorefinery



- .Compact, space-efficient with self-generating heat
- .Designed for serial production
- .Easily transportable, pre-fabricated modules
- .Each module is the size of a 20 or 40 foot ISO container
- .An easy-to-assemble modular plant designed for industrial-scale deployment**



Source: Company information.



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COMPOSITION OF PROCESS WATER

Average of 7 tested sludges, mg/L

	OxyPower HTC before wetox	OxyPower HTC Standard	OxyPower HTC Extended
P	0.17	0.03	<0.01
N_{tot}	7.2	0.94	<0.5
COD	80	24	<5
BOD	32	16	-



COMPOSITION OF PROCESS WATER

Average of 7 tested sludges, mg/L

	OxyPower HTC before wetox	OxyPower HTC Standard	OxyPower HTC Extended
Al	9.5	0,5	0.48
Ca	208	74	10.4
Fe	350	7.1	17.5
Mg	78	43	3.9
S	1000	1066	50
Si	172	109	8.6
Ag	<0,009	<0,009	0.0093
As	0.3	0.2	0.010
Cd	<0.001	<0.004	<0.014
Cr	0.2	0.1	0.000
Cu	0.3	0.3	<0.013
Hg	0.1	0.2	0.008
Mg	0.0004	0.0004	<0.0004
Ni	0.3	0.6	0.028
Pb	0.01	<0.01	<0.010
Zn	0.4	0.3	0.015



EFFECT OF FEEDSTOCK COMPOSITION ON HYDROCHAR

