

Small Town: Big Steps Toward

Combating Future Effluent Limits, Population Growth, Environmental Sustainability

Milton, NH

January 2023



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Presentation Overview

Background
Timeline Overview
Groundwater Contamination
Process Evaluation and Alternatives
Sludge Evaluation
Next Steps

Background

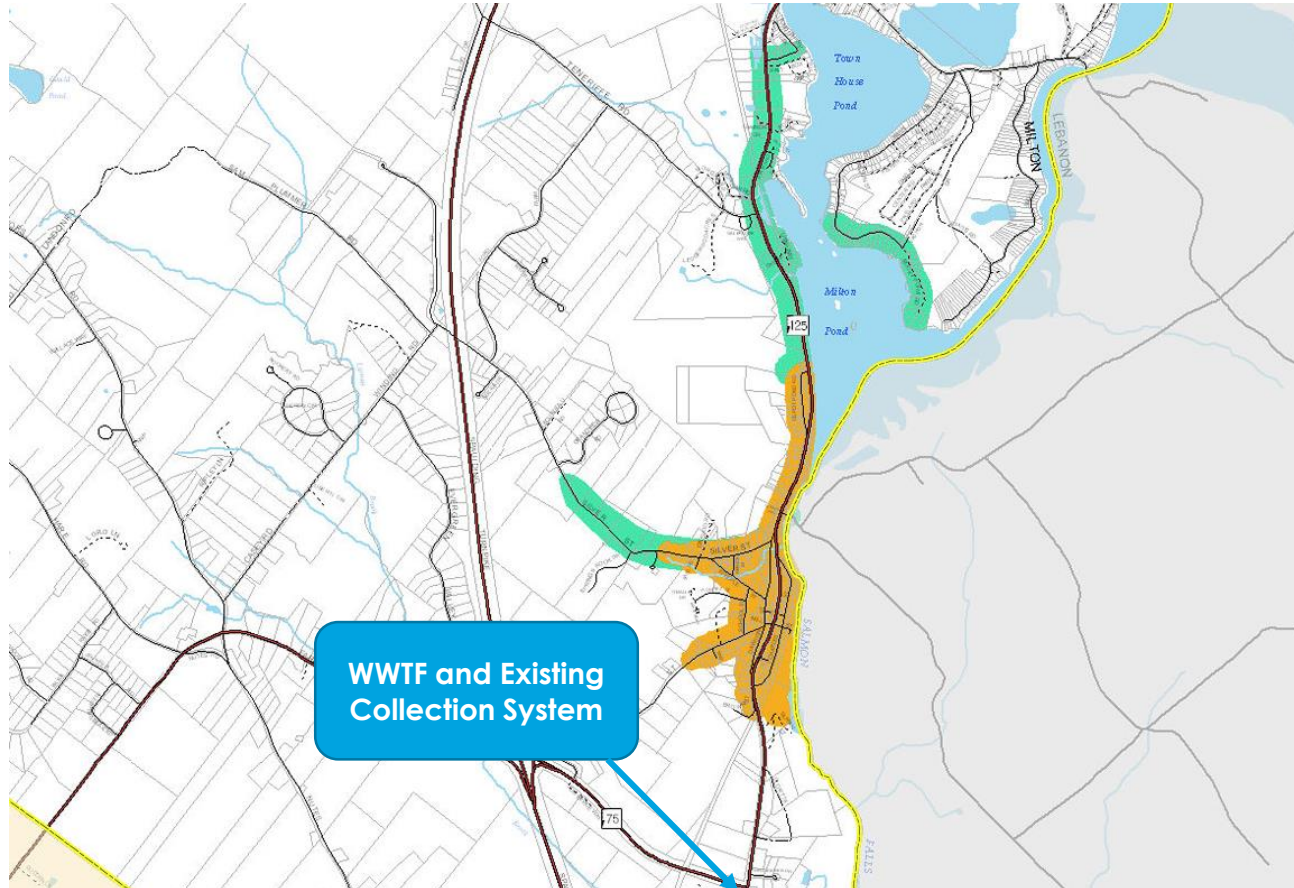


Town of Milton

- Incorporated in 1802
- Two Villages: Milton & Milton Mills
- Population: 5,000
- Three Ponds

Background

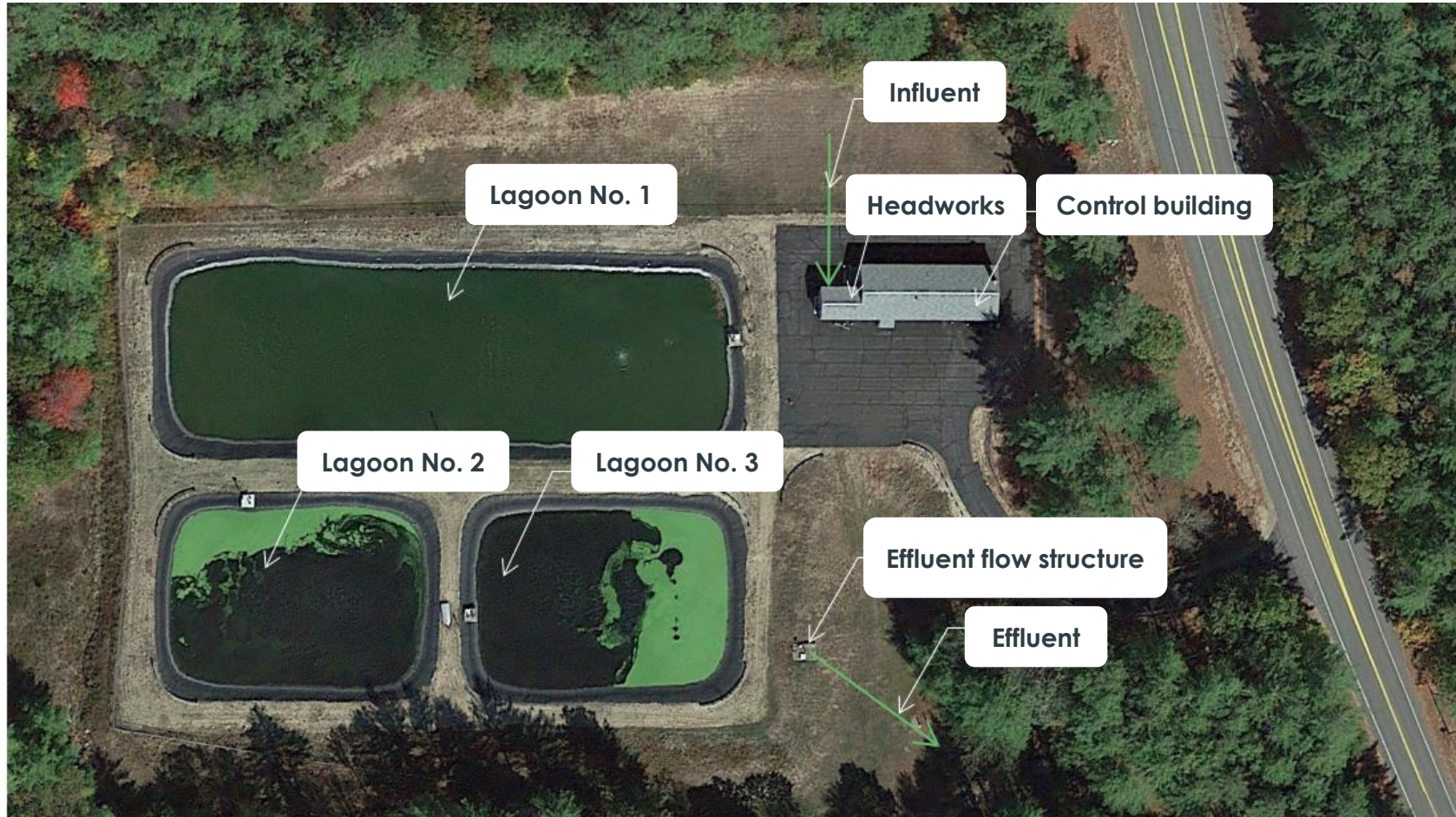
Collection System Overview



- **Collection System**
 - ~300 units in downtown are connected to existing collection system
 - 170 gpd per unit
 - 1 pump station
 - 4 miles of gravity sewer

Background

WWTP Overview



- **Three Aerated Lagoon Plant**
 - **Design Capacity: 0.1 MGD**
 - **Average Flow: 0.05 MGD average**
 - **Discharge: Salmon Falls River**
 - **Permits:**
 - **GW Release Detection**
 - **Small WWTF General Permit**
 - **Great Bay Total Nitrogen**

Timeline Overview

2020



March – June
NHDES requested a Corrective Action Plan from Milton.

W-P Selected for Facility Study

2021



January - August
Corrective Action Plan

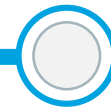
- Groundwater Contamination
- Lagoon No. 1 Liner Evaluation
- MW-4 Install

2022

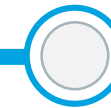


February – April
Secondary Treatment Evaluation

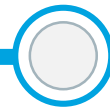
- Flows & Loads Analysis



August
Lagoon No.1 Liner Repair



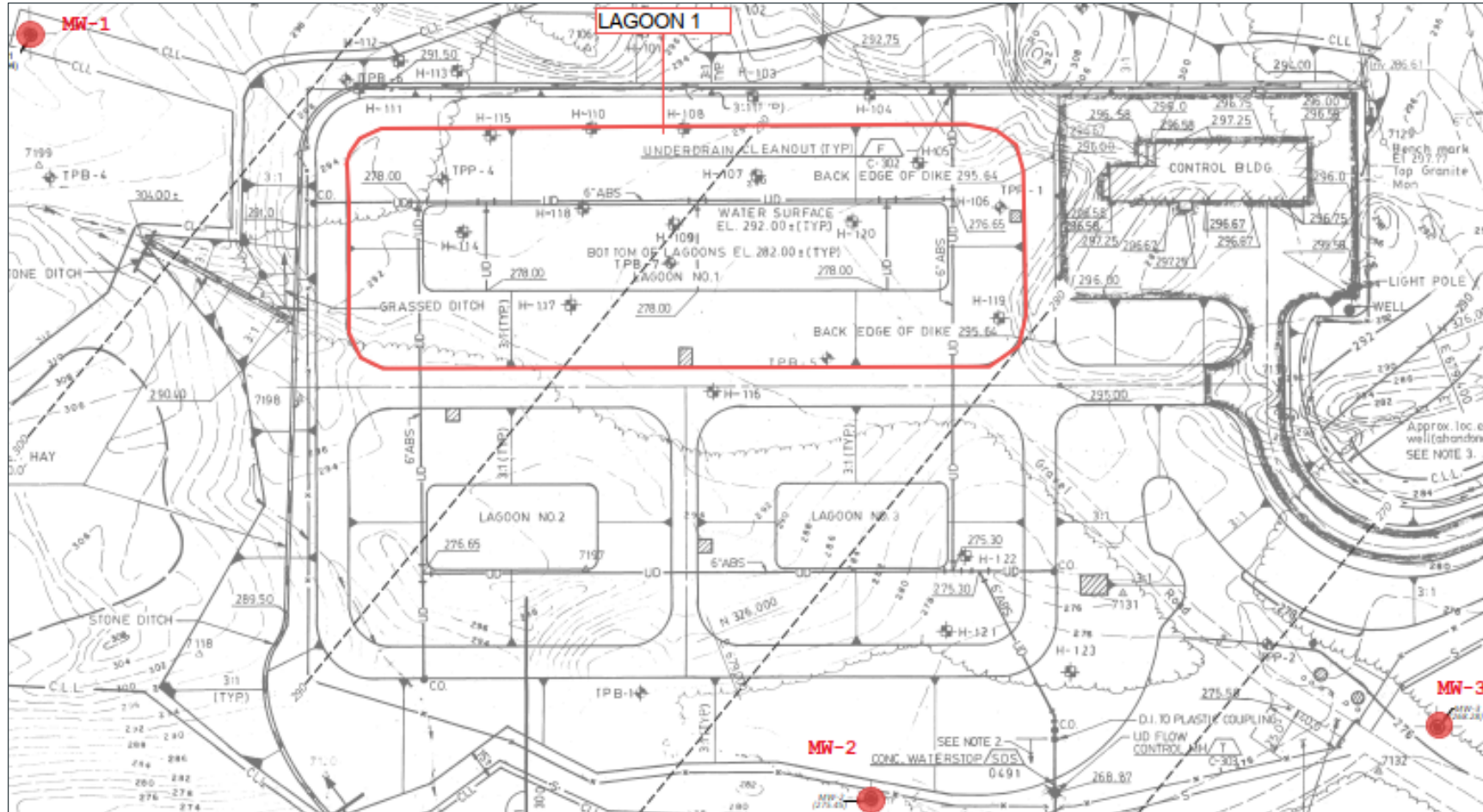
October
Sludge Survey



December
Facility Plan

Groundwater Contamination

Sampling

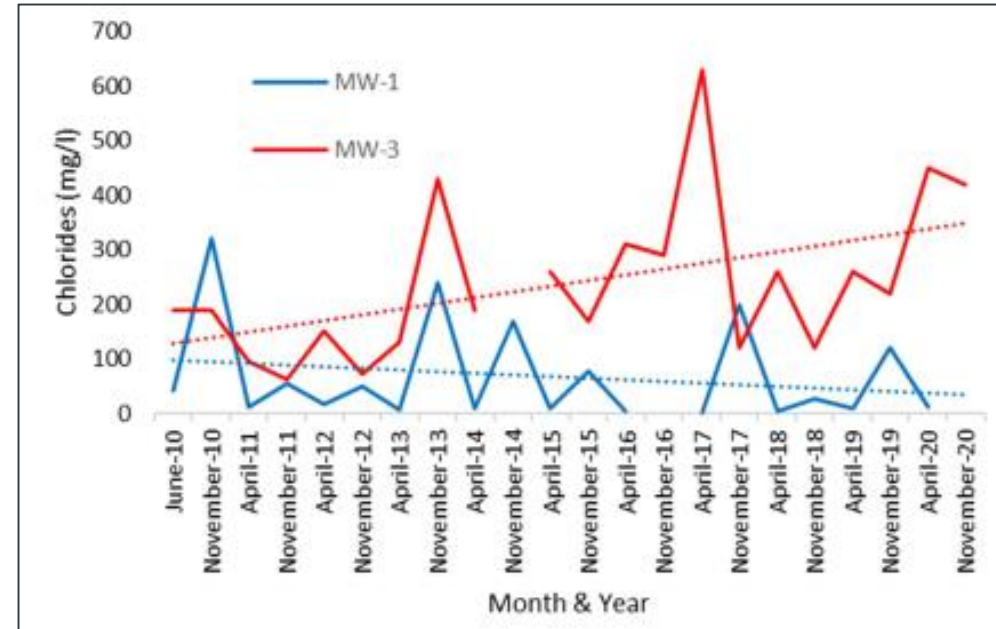
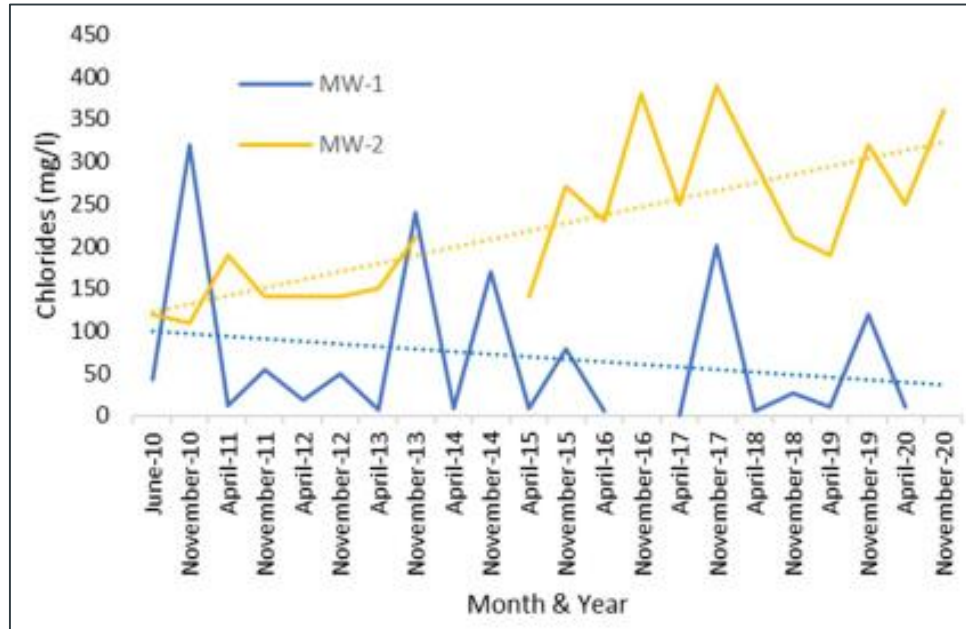


Groundwater Release Detection Permit:

April & November

- Specific Conductance
- pH
- Temperature
- Chloride
- Nitrate
- TKN
- Iron
- Manganese
- Fecal Coliform
- E. Coli
- Static Water Elevation

Groundwater Contamination

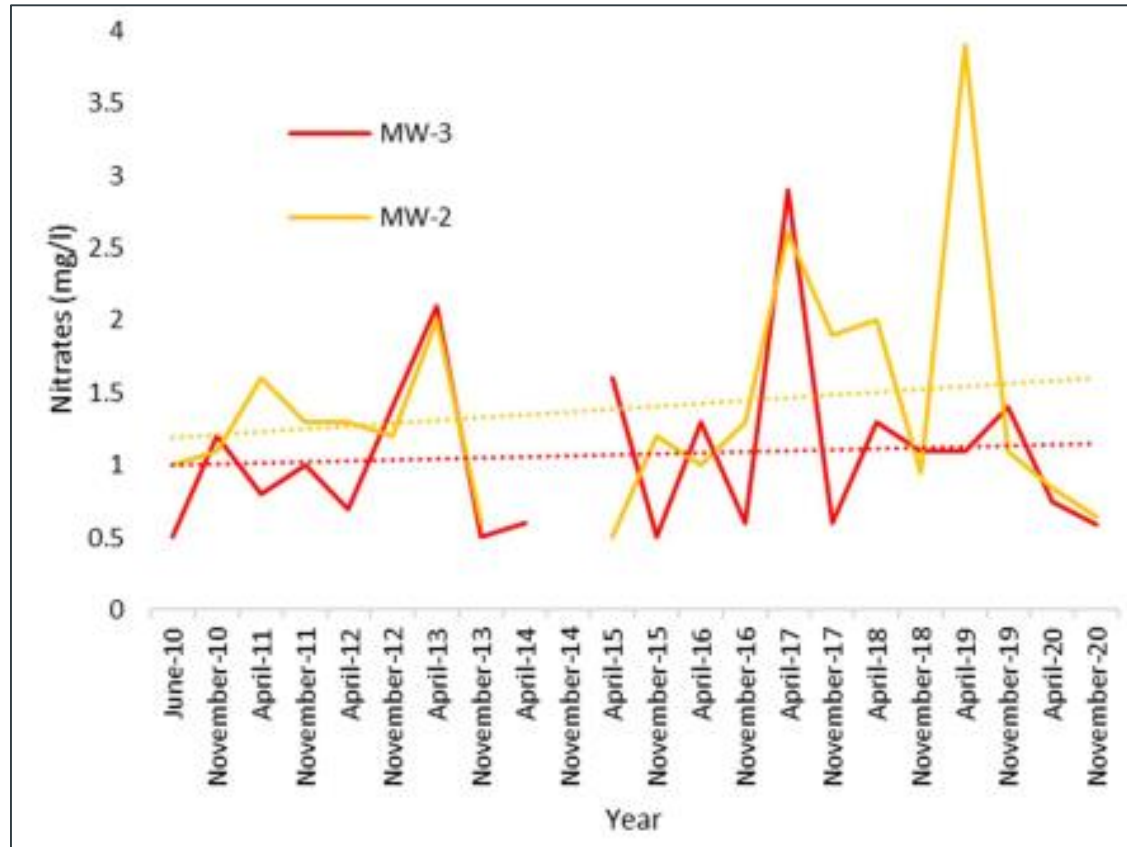


Findings – Chlorides (2010-2020)

- **MW-1**
 - Upstream of the WWTF
 - Downward trend
 - Spikes in concentration in November
- **MW-2 and -3**
 - Downstream of the WWTF
 - Similar spikes in November
 - Upward trend
- **Causes?**
 - Salt Storage
 - Groundwater Levels

Groundwater Contamination

Findings – Nitrates (2010-2020)



- **MW-1**
 - Below detectable
- **MW-2 and -3**
 - Upward trend
- **Causes?**
 - Possible deterioration of the Lagoon Liner

Groundwater Contamination

Lagoon No. 1 Liner



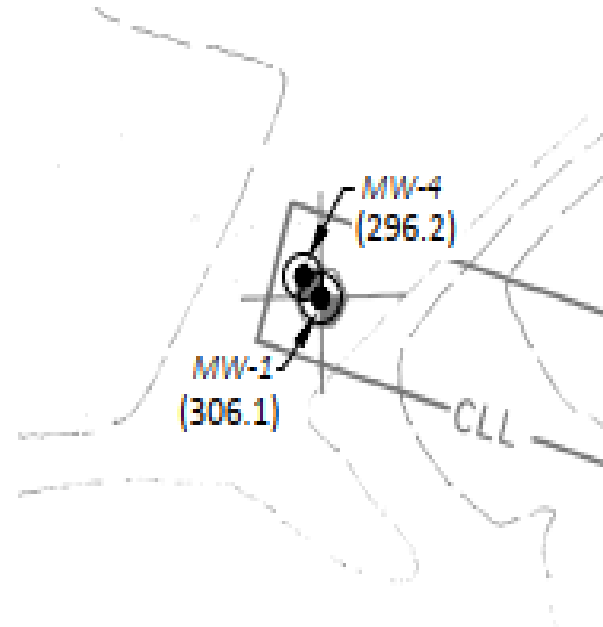
Groundwater Contamination

Corrective Action Plan (2021)

Intended Actions

- Collect additional data
- Maintain a lowered lagoon level
- Conduct liner repairs
- Facility Plan

Monitoring Well - 4



Liner Repair

- ~3,500 SF Hypalon Liner
- Completed August 2022
- Construction Cost: \$121,000

Process Evaluation & Alternatives

Permitting

Small WWTF General Permit

Parameter	Monthly Average	Weekly Average	Daily Maximum
Flow, mgd	Report	—	Report
BOD ₅ , mg/l	25	40	45
TSS, mg/l	30	45	50
pH, Std. Units	6.5-8.0	6.5-8.0	6.5-8.0
Fecal Coliform, #/100 mL	126	—	406
Total Residual Chlorine, mg/L	1.0	—	.5
Total Phosphorus (May 1 to September 30), lb/day	2.0	—	—

WWTP subject to PFAS monitoring and reporting 2/year following the availability of an EPA multi-lab validated testing method.

Great Bay Total Nitrogen

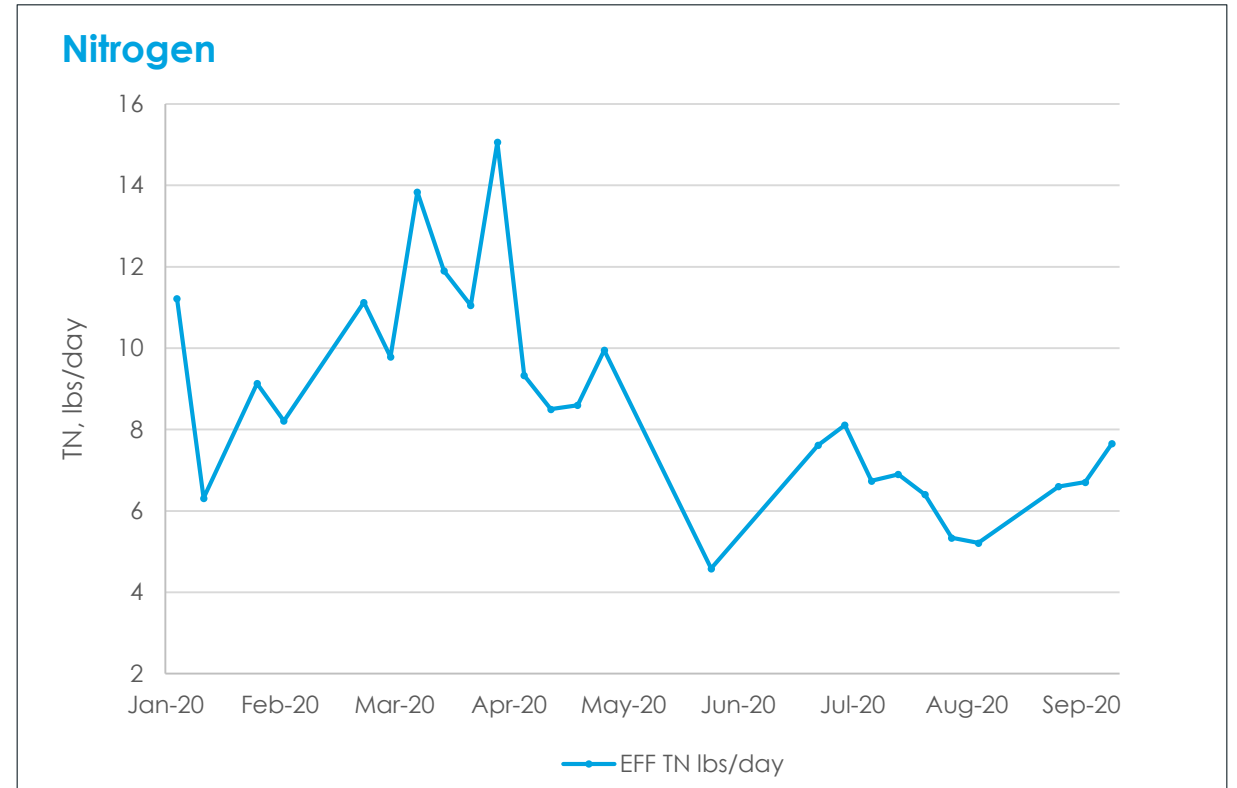
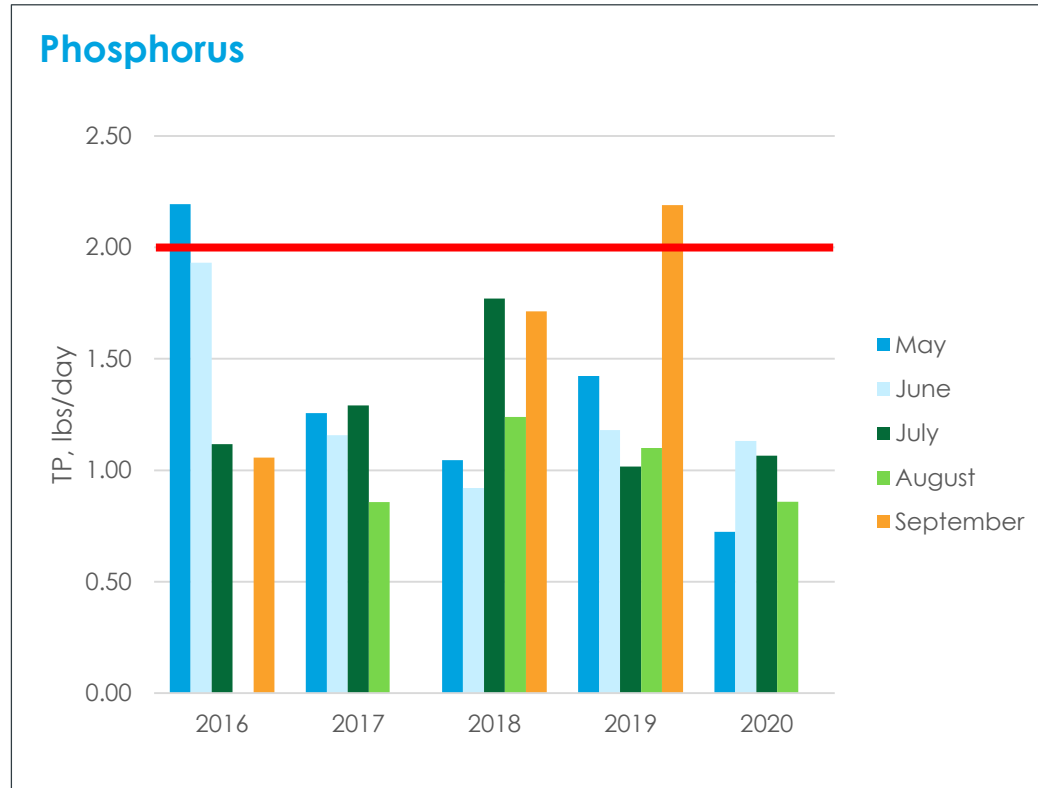
Effluent Limitations	Year-Round Reporting Requirements			
	Total Nitrogen		Total Kjeldahl Nitrogen	Nitrate + Nitrite Nitrogen
Rolling Seasonal Average (lb/day)	Monthly Average (lb/day)	Monthly Average (mg/L)	Monthly Average (mg/L)	Monthly Average (mg/L)
Report	Report	Report	Report	Report

Process Evaluation & Alternatives

Current Influent Flows & Loads

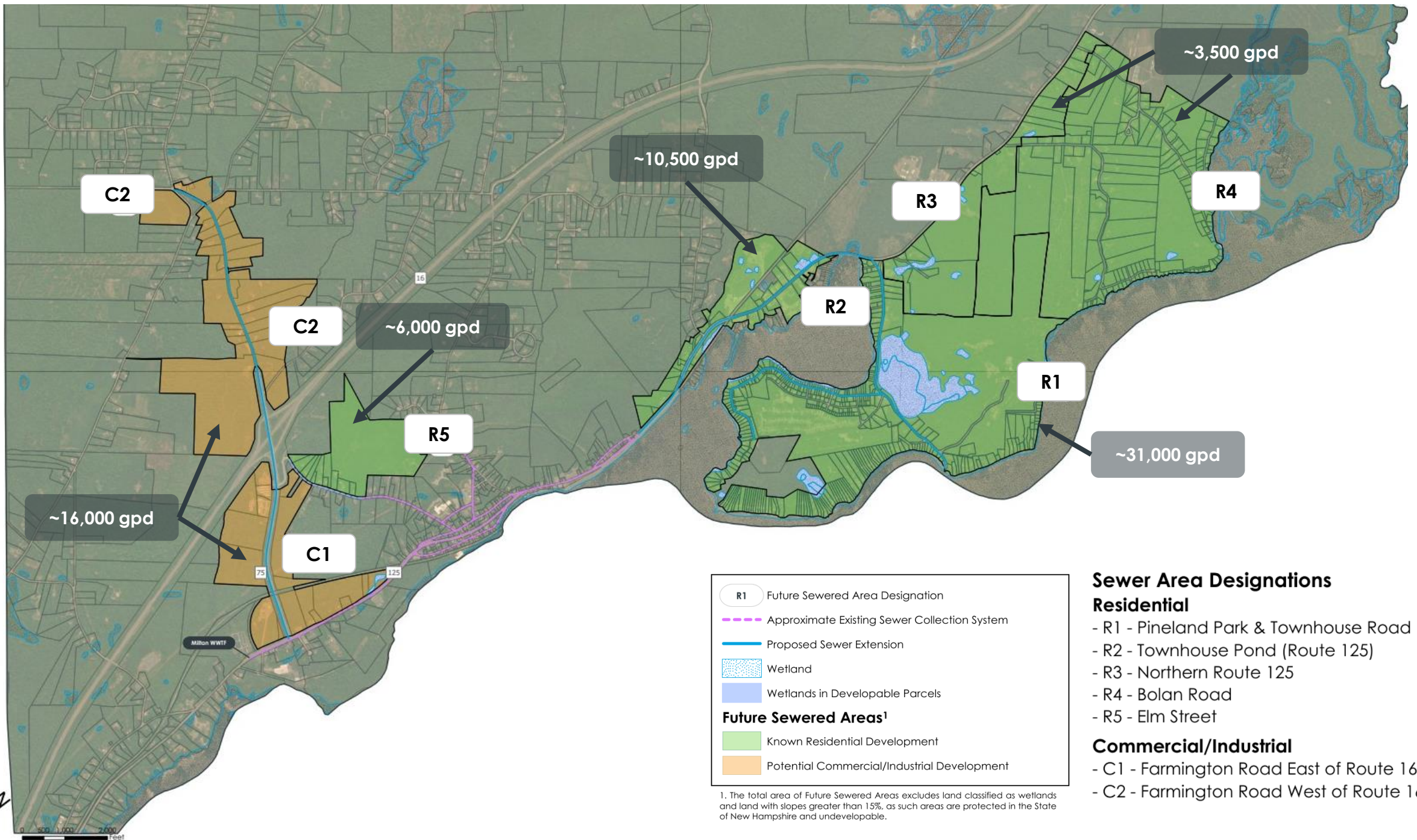
Parameter	Flow		BOD5		TSS		P	
	MGD	P.F	lb/day	mg/l	lb/day	mg/l	lb/day	mg/l
Minimum day	0.02	0.0	22.9	60.	37.3	110	1.6	3.3
Annual average	0.05	1.0	59.0	164	81.7	227	2.0	5.1
Maximum month	0.09	1.7	106.8	310	149.5	400	-	-
Maximum day (100%)	0.17	3.4	130.2	340	176.5	430	2.7	6.7
Winter months	0.06	1.1	53.7	137	71.7	185	-	-
Summer months	0.04	0.8	52.8	193	74.9	274	-	-

Existing Nutrient Removal



- **2.0 lbs/day (May – September)**
- **May not meet future TP limits**

- **Existing lagoons do not reliably nitrify/remove nitrogen**
- **Likely to see TN limits in future**



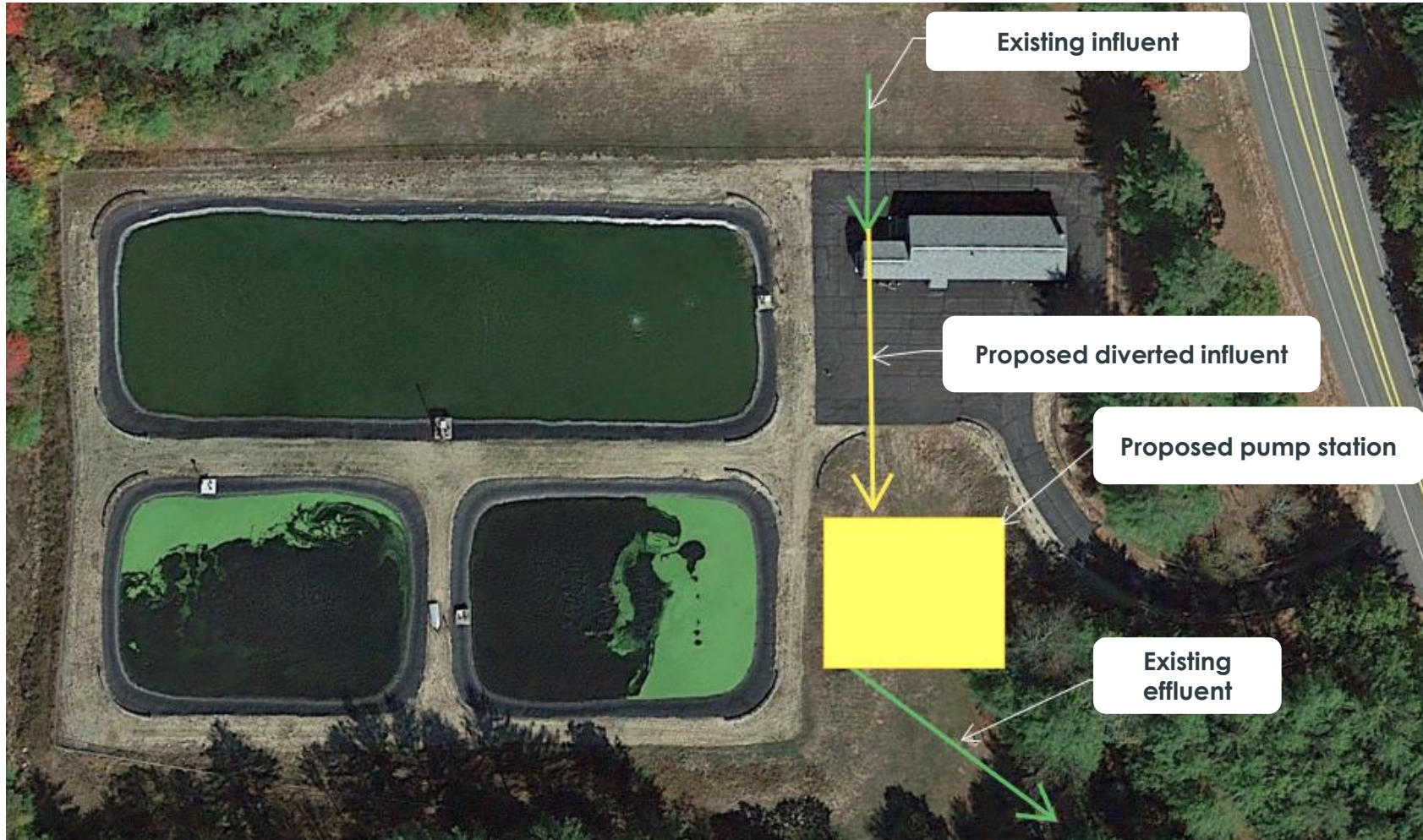
Process Evaluation & Alternatives

Future Flows & Loads

Parameter	Flow		BOD5	TSS	TN	TP
	gpd	mgd	lb/day	lb/day	lb/day	lb/day
Minimum day	29,000	0.029	43	71	8.7	3.1
Annual average	133,000	0.133	153	212	31.2	5.3
Maximum month	301,000	0.301	357	500	50.2	9.0
Maximum day (98%)	356,000	0.356	373	571	61.4	9.7
Instantaneous Peak	720,000	0.720	-	-	-	-

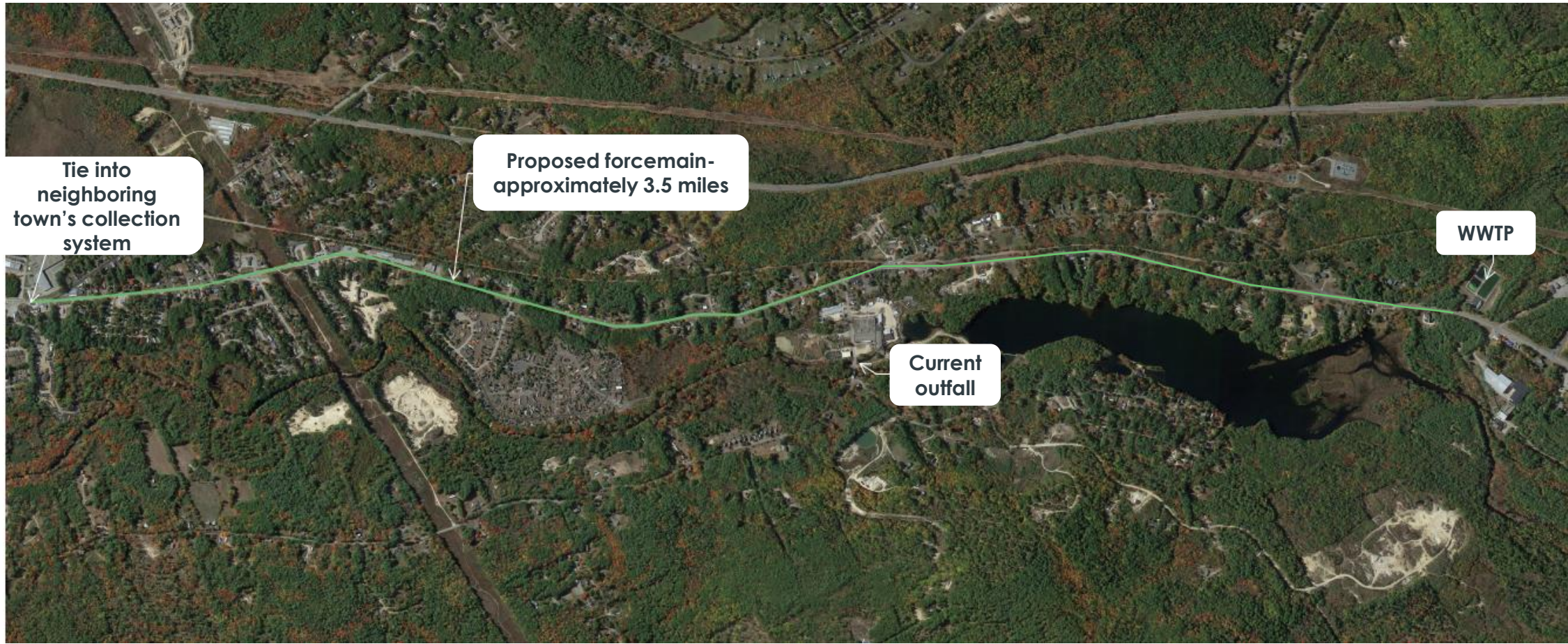
Process Evaluation & Alternatives

Secondary Treatment Alternatives - Regionalization



Process Evaluation & Alternatives

Secondary Treatment Alternatives - Regionalization



Process Evaluation & Alternatives

Secondary Treatment Alternatives – Sequencing Batch Reactors



Process Evaluation & Alternatives

Secondary Treatment Alternatives - Regionalization

Advantages

- **Lowest cost option**
 - Construction – \$12M
 - 20-Year Present Worth - \$20 M
- **Lower operation and maintenance costs**
- **Decreased labor and operator requirements**
- **Allows for Town to construct sewer extensions at their own leisure**
- **Mutually beneficial potential**

Disadvantages

- **Coordination with neighboring town and NHDOT**
- **Initial connection fee, sewer use fee, and other costs**
- **Will require an intermunicipal agreement**

Process Evaluation & Alternatives

Secondary Treatment Alternatives - SBRs

Advantages

- Flexible process
- Capable of meeting stringent effluent limitations
- Compatible with potential future TN discharge limits
- Maintains Town's independence for future growth

Disadvantages

- Highest cost option
 - Construction – \$15M
 - 20-Year Present Worth - \$25 M
- Increased mechanical and process system complexity
- Increased labor and operator training requirements
- Produces solids which must be stored and dewatered

Sludge Survey

Sampling & Results



Sludge Lagoon	Avg. Sludge Depth (in)	Wet Sludge Volume (ft ³)	Wet Sludge Weight (tons)	Dry sludge weight (tons) based on percent solids		
				2%	3%	4%
No. 1	23	27,100	1,100	21	32	42
No. 2	14	4,800	200	4	6	7
No. 3	8	2,500	100	2	3	4
Total	-	34,400	1,400	27	41	53

- Determine volume of 30-year old sludge blanket
- Testing for Sludge Quality Certification (SQC)
 - High Copper in Lagoon 1
- \$5 Million for complete decommission

Next Steps

Facility Plan Recommendations

- **Regionalization**
 - **More cost effective immediately and long term**
 - **Phasing**
 - **Federal, State and Town Assessments**
 - **Design and Construction**
 - **Funding**



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THANK YOU

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