



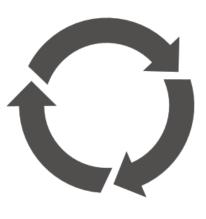


Bioforcetech Intro

Bioforcetech is committed to protecting nature and human health by providing technologies that deliver a zero waste future, transforming organic waste into sustainable products.



Affordable waste management



Self sustained and green process



Protect human health from harmful disposal practices



Valuable products from waste

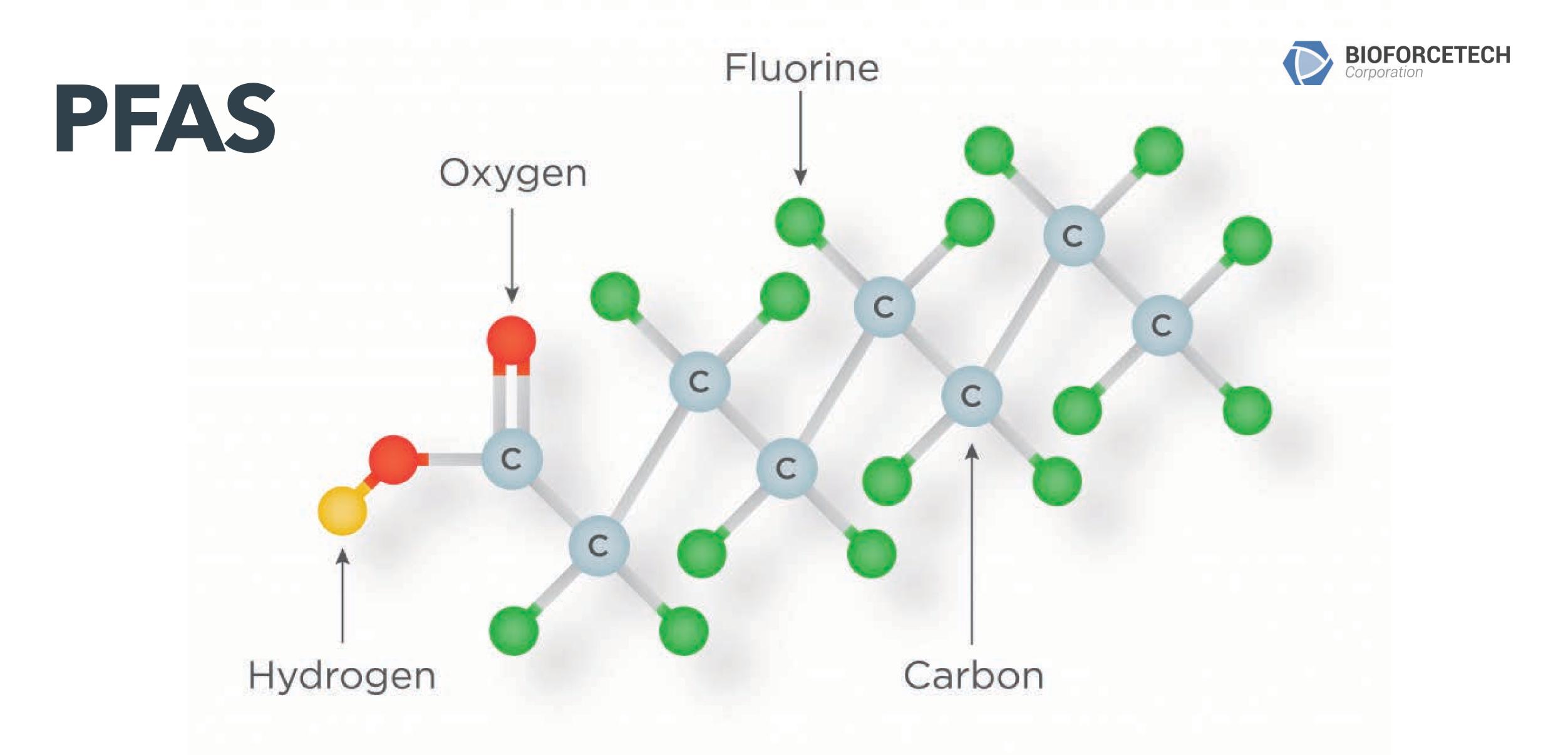
2021 REFERENCES







Sustainable PFAS Reduction/Elimination Through the Bioforcetech System



Perfluoroalkyl substances (**PFAS**) are very stable manmade chemicals that have properties that allow them to repel both water and oil



PFAS

Produced for decades without considering the environmental or human health effect

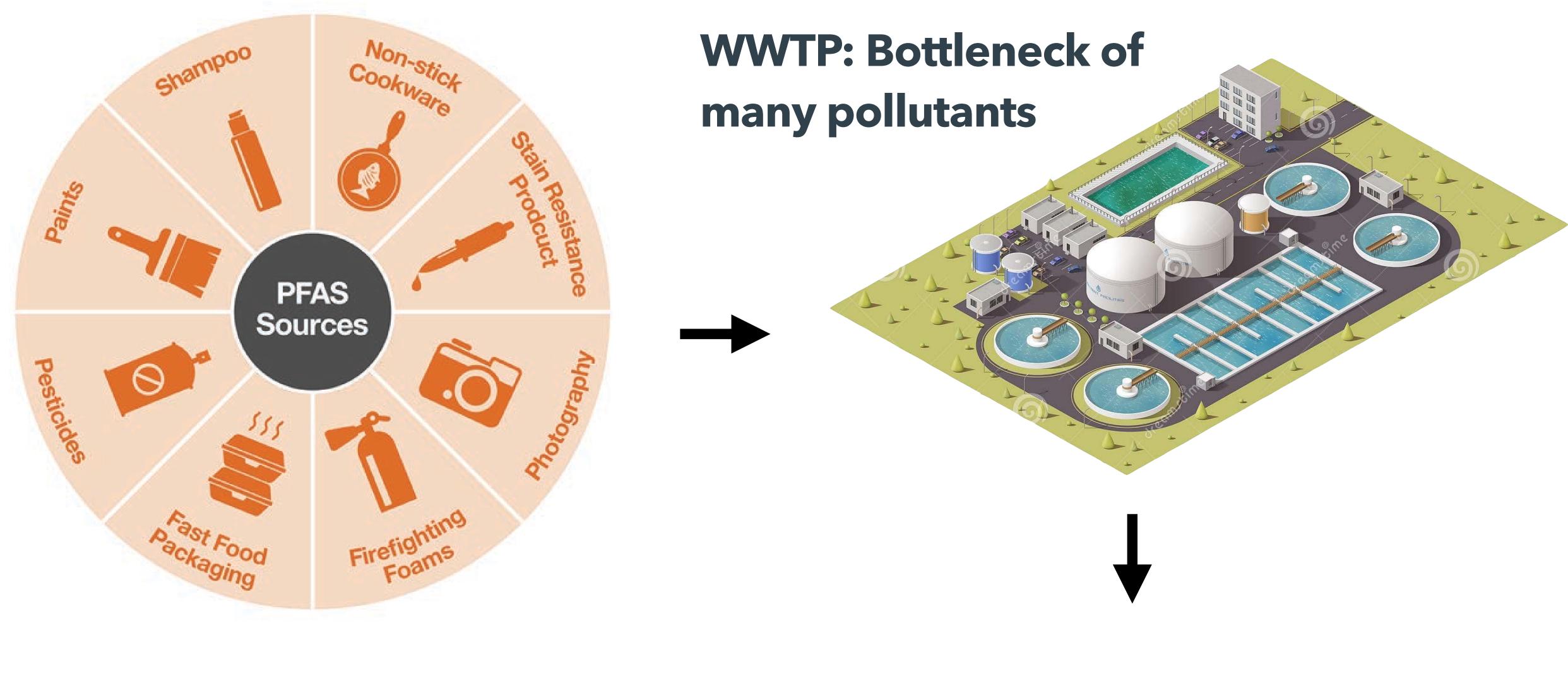
Now we know that the "forever chemicals" have devastating impacts on the environment

PFAS



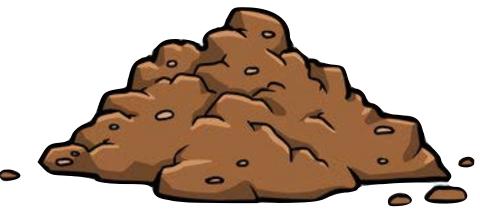
PFAS: Last Week Tonight with John Oliver (HBO) - YouTube





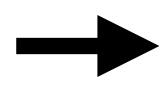
Opportunity?!

Biosolids



2020



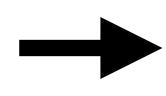




In search of technologies that could destroy PFAS

2020







Can we eliminate PFAS from Biosolids?

Where and how are they destroyed?

Test conducted on August 2020



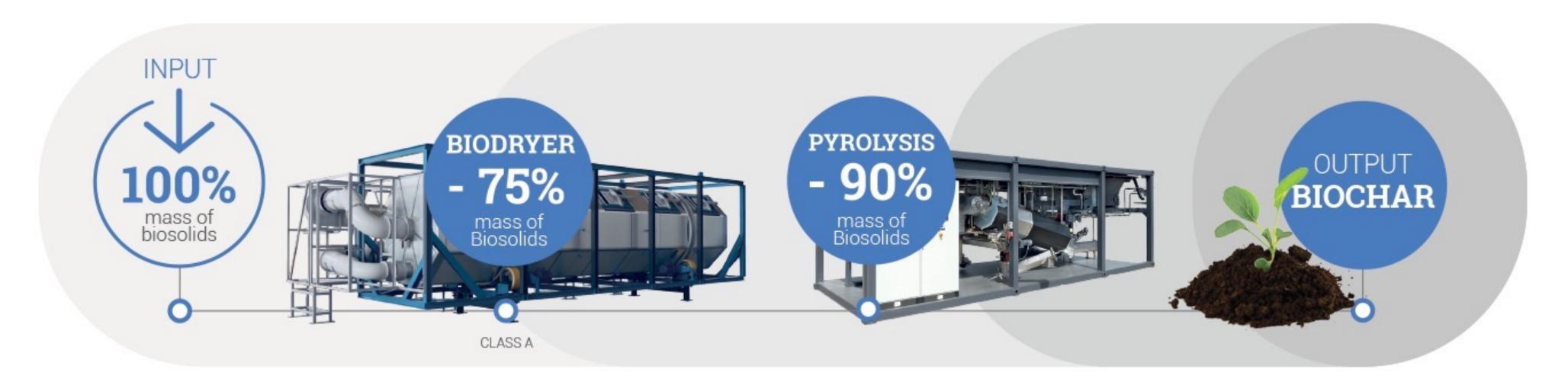


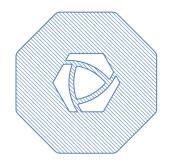


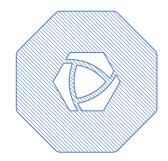
THE BFT SYSTEM

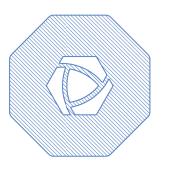


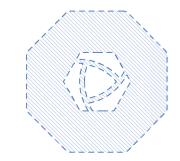
THE SYSTEM











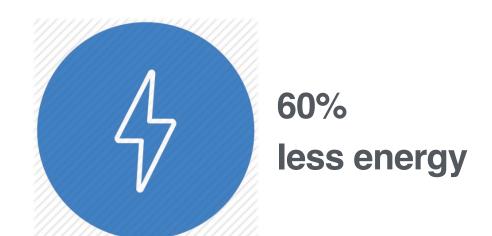
1,000 wet tons/year 15K Population 80% Of US WWTP 50,000 wet tons/year 750k Population



STEP 1

THE BIODRYER







24/7 - 8,500 hours/year Low and Simple Maintenance



Fully Automated With IIOT 4.0



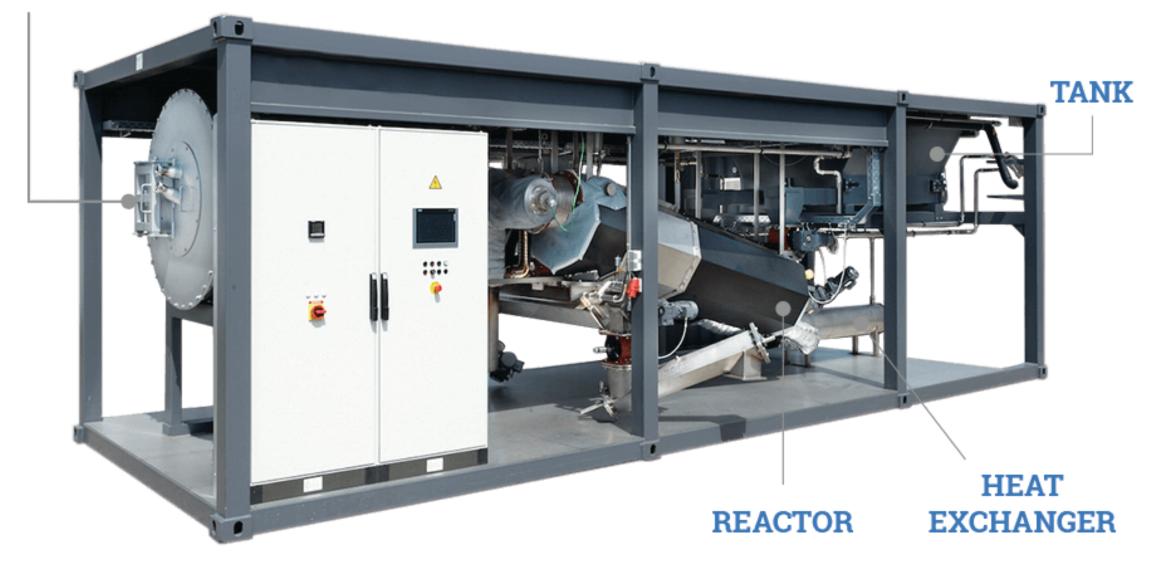
Class A Compliant Output Solids



STEP 2

THE P-SERIES PYROLYSIS

BURNER WITHOUT FLAME





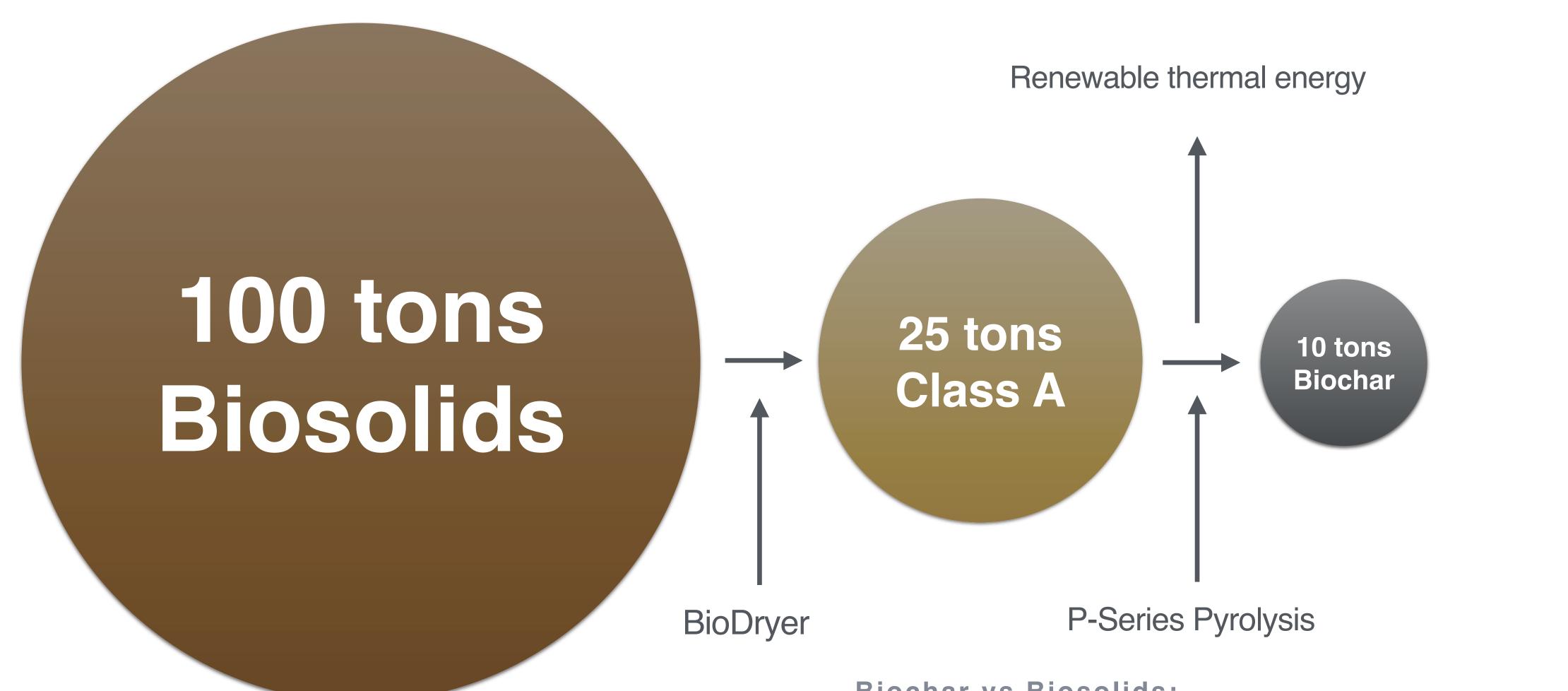


EPA approved as a NON-Incineration thermal process

Permitted to operate in the toughest Air district in the USA

TECHNOLOGY



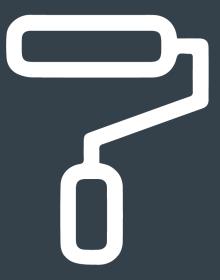


Biochar vs Biosolids:

Most nutrients are preserved, Pathogens, Microplastics, PFAS are destroyed

Made with Our Carbon TM

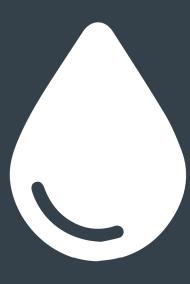
APPLICATIONS







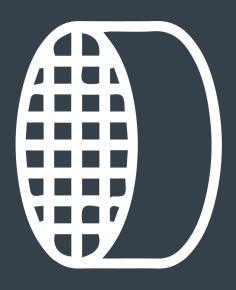
Additive



Dye



Amendment



Filter



Made with Our Carbon TM

Retain a high nutrient level and increase bioavailability of P,N

Free from 41 tested PFAS compounds

Free from micro plastics

Volume reduced by 90%



- Plastic Free
- Zero Synthetics
- PFAS free

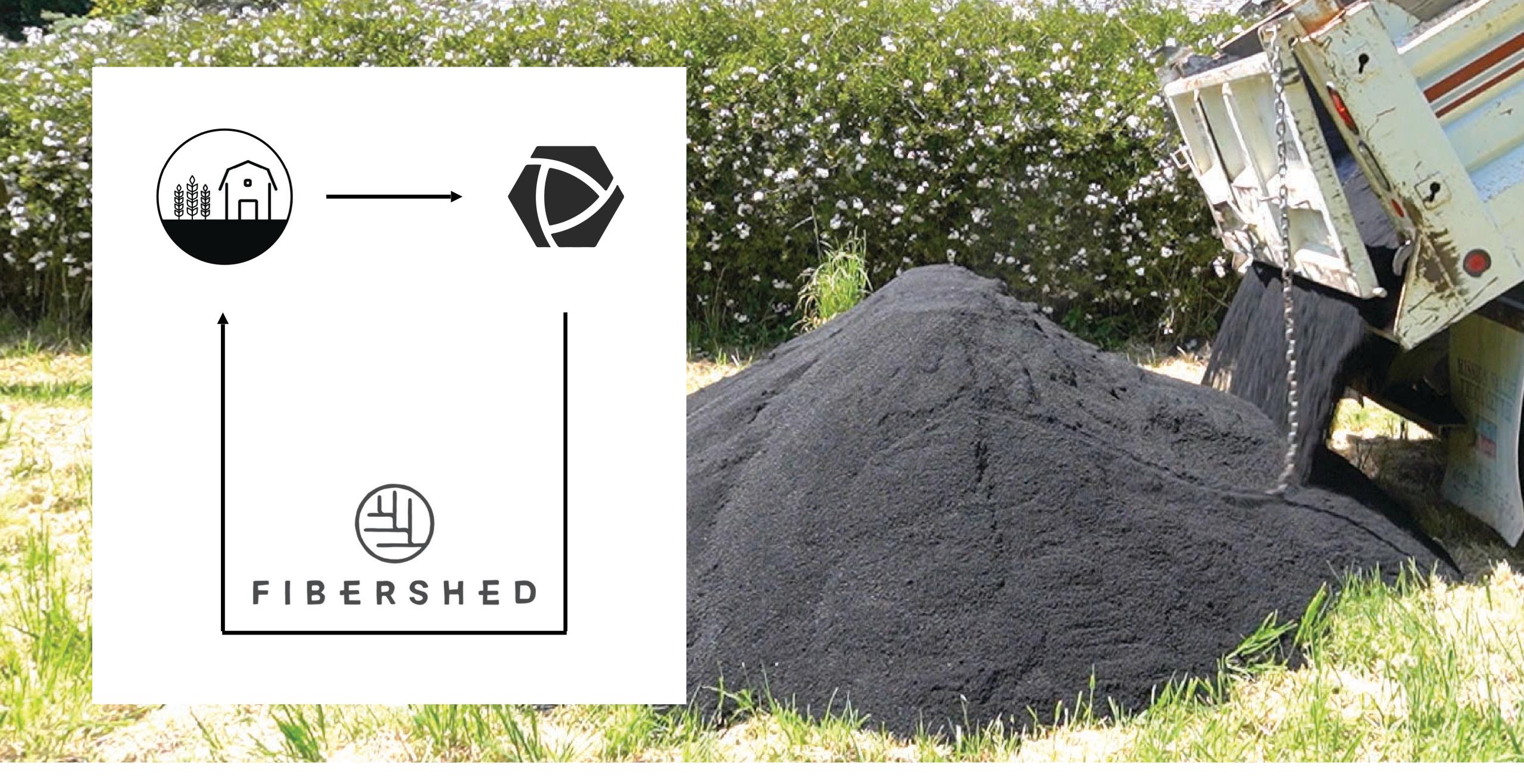
- 6 Products
- In More Than 30 Stores
- 500 Mile Local















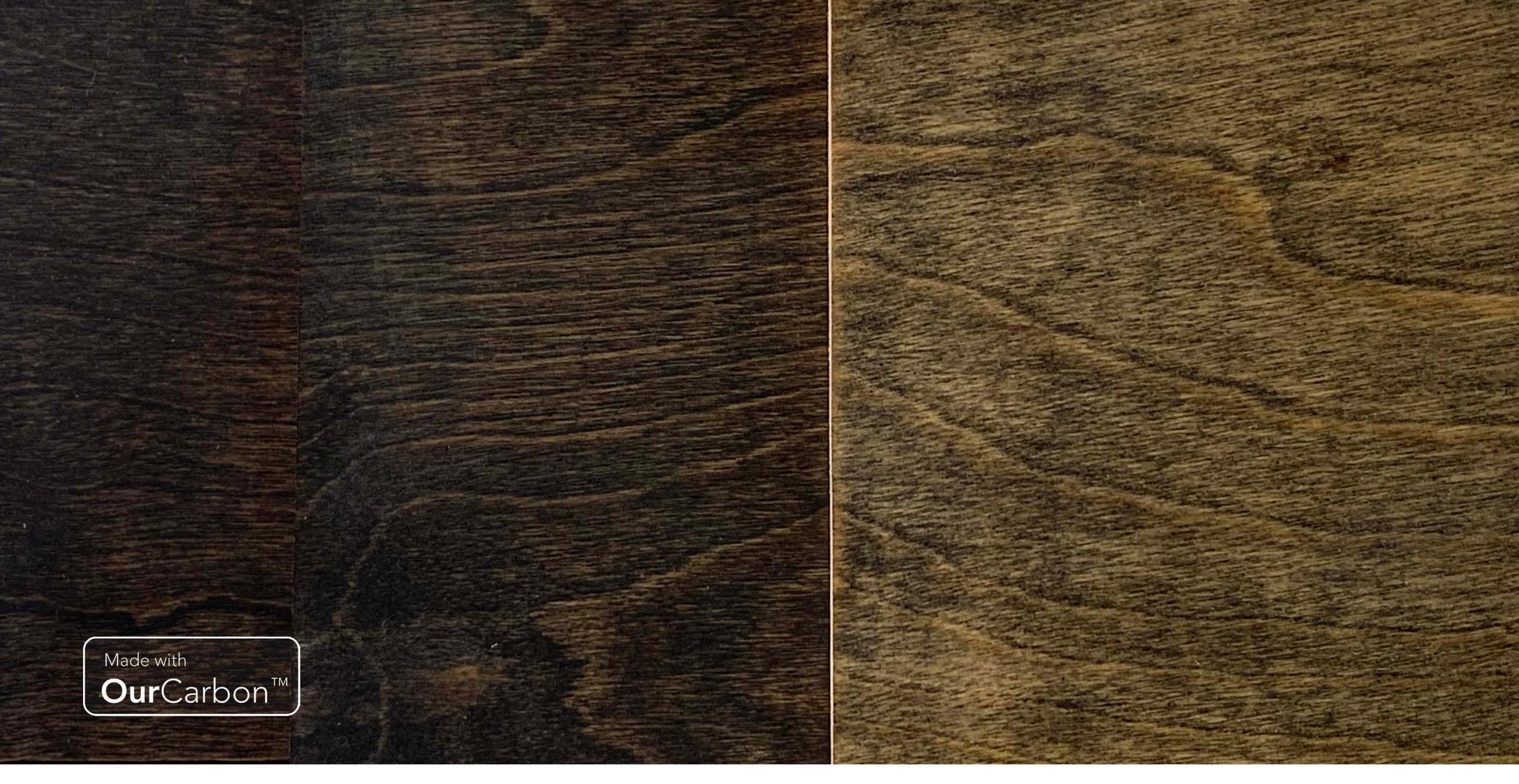














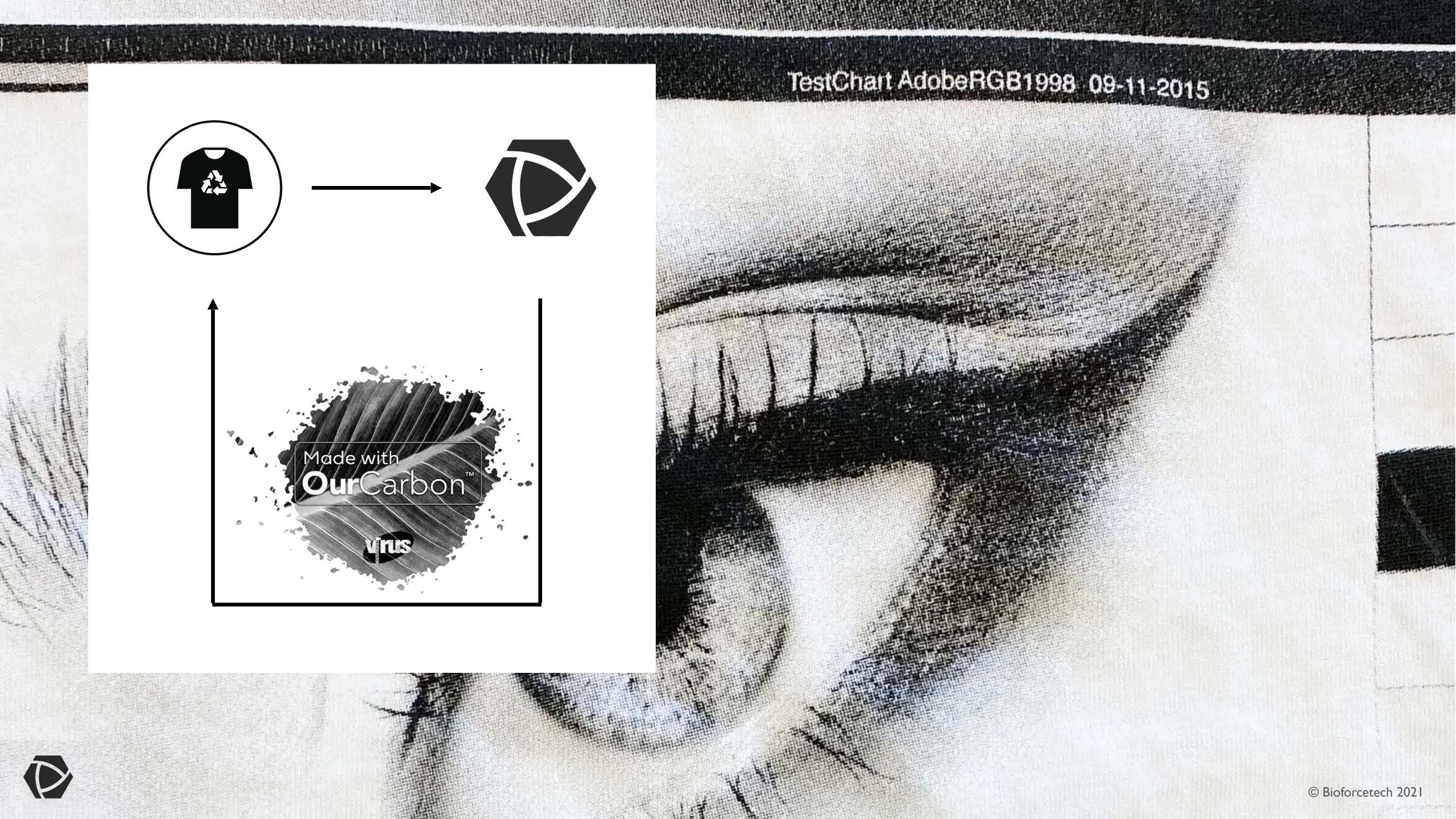












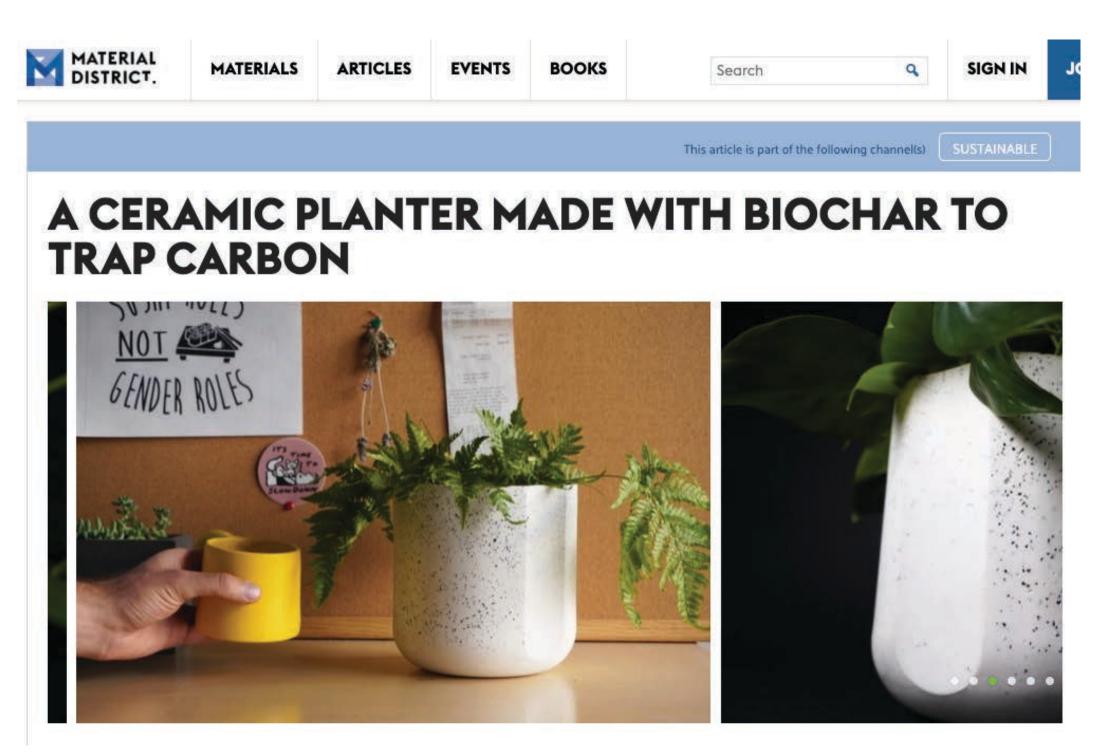


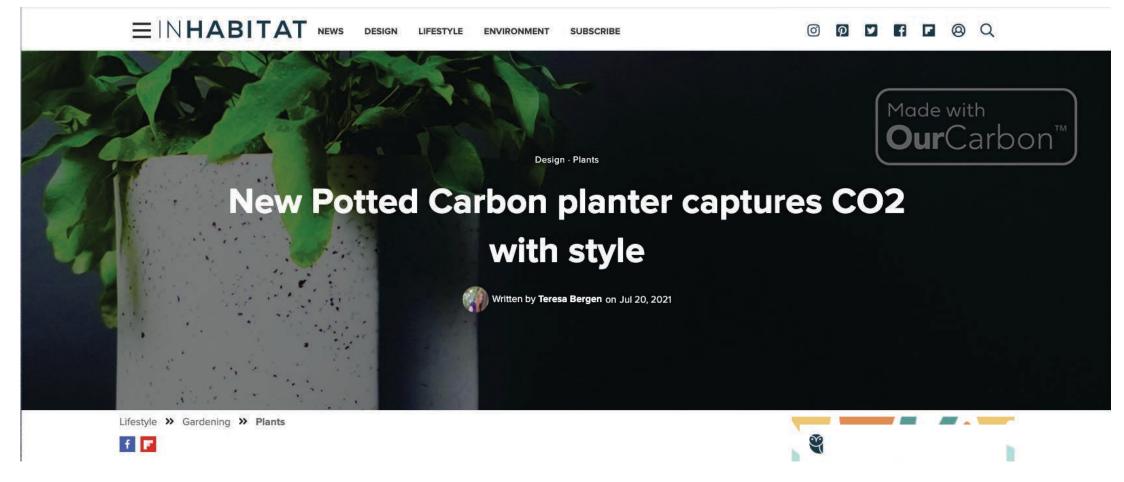












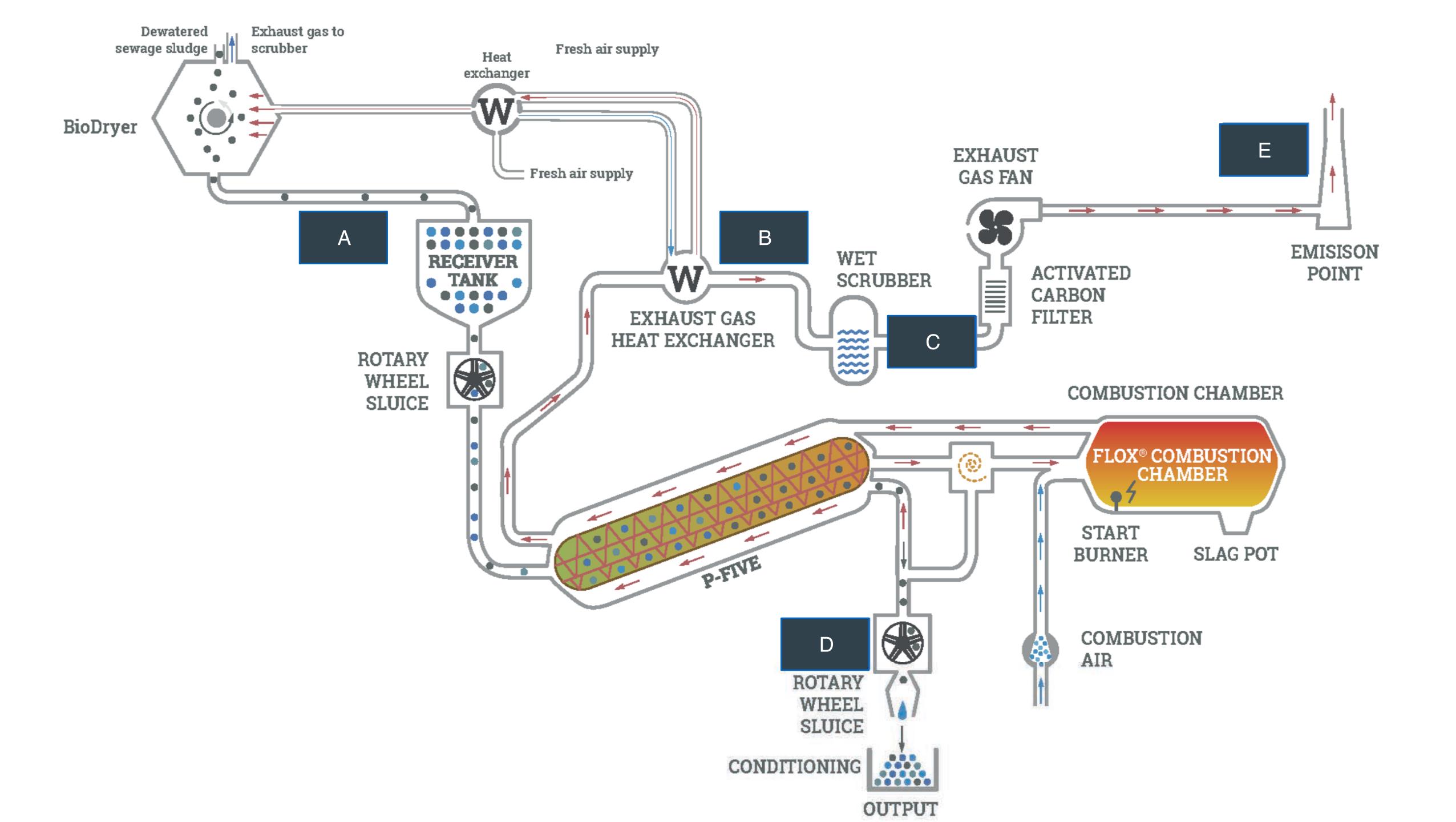


2020 PFAS TEST

- 41 targeted PFAS were analyzed
- Equipment used: BFT BioDryer and P-Five Pyrolysis
- Total of 6, 1 hour tests
- Biosolids, Biochar, Tap Water and Scrubber water were analyzed with 24 samples each
- All sampling equipment was PFAS free guaranteed by the labs
- Exhaust gas was analyzed with a novel method for PFAS, using 3 extractive FTIR spectroscopy at 0.5 cm-1 resolution and canisters

2020 PFAS TEST





2020 PFAS RESULTS

NOTE: the final article is currently under peer review. We expect it to be published by November 2021

BIOSOLIDS, Vista Analytical Laboratory:

Analyte	CAS Number	Conc. (ng/g)	ŘL
PFBA	375-22-4	9.66	0.485
PFPrS	423-41-6	ND	1.46
3:3 FTCA	356-02-5	ND	3.88
PFPeA	2706-90-3	8.03	0.485
PFBS	375-73-5	3.24	0.485
4:2 FTS	757124-72-4	ND	0.485
PFHxA	307-24-4	44.3	0.485
PFPeS	2706-91-4	ND	0.970
HFPO-DA	13252-13-6	ND	1.46
5:3 FTCA	914637-49-3	53.1	3.88
PFHpA	375-85-9	9.95	0.485
ADONA	919005-14-4	ND	0.485
PFHxS	355-46-4	ND	0.485
6:2 FTS	27619-97-2	1.72	0.970
PFOA	335-67-1	98.2	0.485
PFecHS	646-83-3	ND	0.970
PFHpS	375-92-8	ND	0.970
7:3 FTCA	812-70-4	12.6	3.88
PFNA	375-95-1	5.62	0.485
PFOSA	754-91-6	ND	1.46
PFOS	1763-23-1	27.9	0.485
9CI-PF3ONS	756426-58-1	ND	0.485
PFDA	335-76-2	13.1	0.485
8:2 FTS	39108-34-4	4.12	0,970
PFNS	68259-12-1	ND	1.46
MeFOSAA	2355-31-9	26.6	0.970
EtFOSAA	2991-50-6	19.2	0.970
PFUnA	2058-94-8	3.87	0.485
PFDS	335-77-3	ND	0.970
11Cl-PF3OUdS	763051-92-9	ND	0.970
10:2 FTS	120226-60-0	3.92	1.46
PFDoA	307-55-1	6.73	0.485
MeFOSA	31506-32-8	ND	9.70
PFTrDA	72629-94-8	ND	0.485
PFDoS	79780-39-5	ND	0.970
PFTeDA	376-06-7	2.10	0.485
EtFOSA	4151-50-2	ND	9.70
PFHxDA	67905-19-5	ND	0.485
PFODA	16517-11-6	ND	0.970
MeFOSE	24448-09-7	16.5	9.70
EtFOSE	1691-99-2	ND	9.70

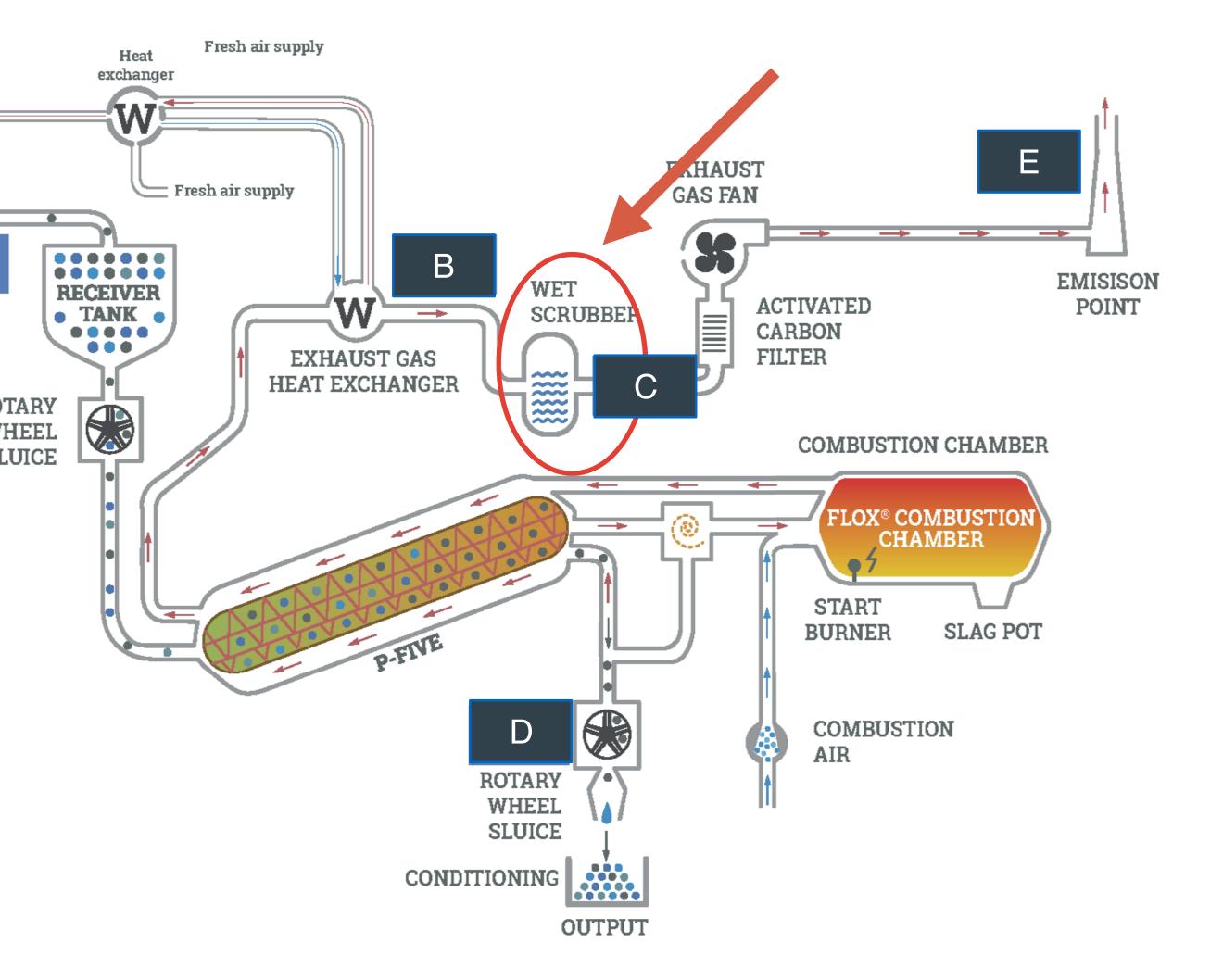
Various concentrations of 20 detected PFAS compounds in the tested biosolids

BIOCHAR, Vista Analytical Laboratory:

Analyte	CAS Number	Conc. (ng/g)	RL	
PFBA	375-22-4	ND	0.495	
PFPrS	423-41-6	ND	1.49	
3:3 FTCA	356-02-5	ND	3.96	
PFPeA	2706-90-3	ND	0.495	
PFBS	375-73-5	ND	0.495	
4:2 FTS	757124-72-4	ND	0.495	
PFHxA	307-24-4	ND	0.495	
PFPeS	2706-91-4	ND	0.990	
HFPO-DA	13252-13-6	ND	1.49	
5:3 FTCA	914637-49-3	ND	3.96	
PFHpA	375-85-9	ND	0.495	
ADONA	919005-14-4	ND	0.495	
PFHxS	355-46-4	ND	0.495	
6:2 FTS	27619-97-2	ND	0.990	
PFOA	335-67-1	ND	0.495	
PFecHS	646-83-3	ND	0.990	
PFHpS	375-92-8	ND	0.990	
7:3 FTCA	812-70-4	ND	3.96	
PFNA	375-95-1	ND	0.495	
PFOSA	754-91-6	ND	1.49	
PFOS	1763-23-1	ND	0.495	
9CI-PF3ONS	756426-58-1	ND	0.495	
PFDA	335-76-2	ND	0.495	
8:2 FTS	39108-34-4	ND	0.990	
PFNS	68259-12-1	ND	1.49	
MeFOSAA	2355-31-9	ND	0.990	
EtFOSAA	2991-50-6	ND	0.990	
PFUnA	2058-94-8	ND	0.495	
PFDS	335-77-3	ND	0.990	
11Cl-PF3OUdS	763051-92-9	ND	0.990	
10:2 FTS	120226-60-0	ND	1.49	
PFDoA	307-55-1	ND	0.495	
MeFOSA	31506-32-8	ND	9.90	
PFTrDA	72629-94-8	ND	0.495	
PFDoS	79780-39-5	ND	0.990	
PFTeDA	376-06-7	ND	0.495	
EtFOSA	4151-50-2	ND	9.90	
PFHxDA	67905-19-5	ND	0.495	
PFODA	16517-11-6	ND	0.990	
MeFOSE	24448-09-7	ND	9.90	
EtFOSE	1691-99-2	ND	9.90	

ND in all Biochar samples



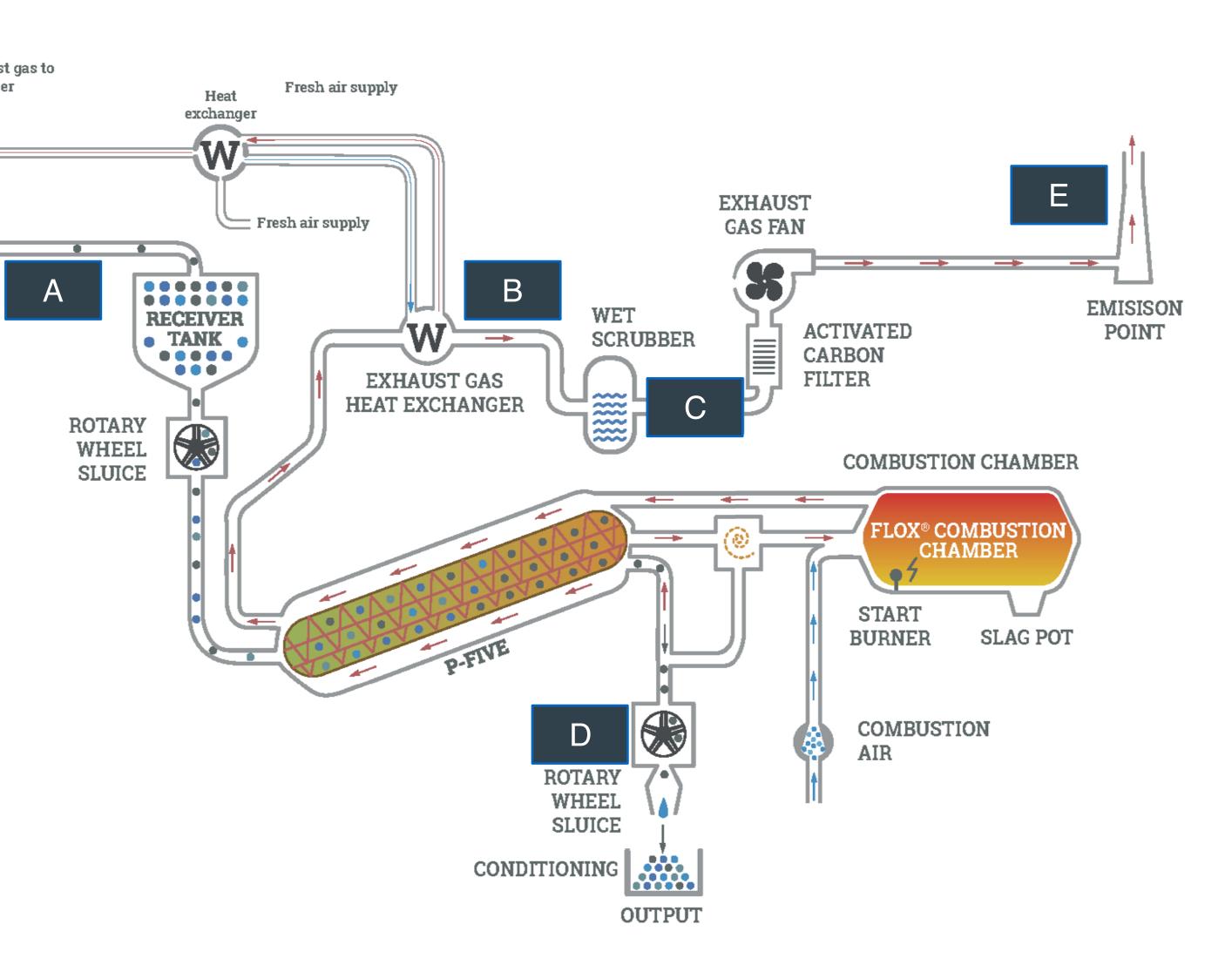


CITY WATER, Eurofins - Test America:

Analyte	Result	Qualifier	RL	MDL	Unit
Perfluorobutanoic acid (PFBA)	0.62	J	1.7	0.29	ng/L
Perfluoroheptanoic acid (PFHpA)	0.22	J	1.7	0.21	ng/L
Perfluorooctanoic acid (PFOA)	1.0	J	1.7	0.71	ng/L
Perfluorohexanesulfonic acid (PFHxS)	0.33	JB	1.7	0.14	ng/L
Perfluorooctanesulfonamide (FOSA)	4.2	В	1.7	0.29	ng/L

SCRUBBER WATER, Eurofins - Test America:

Analyte	Result	Qualifier	RL	MDL	Unit
Perfluorobutanoic acid (PFBA)	0.71	J	1.9	0.34	ng/L
Perfluoroheptanoic acid (PFHpA)	0.26	J	1.9	0.24	ng/L
Perfluorohexanesulfonic acid (PFHxS)	0.36	JB	1.9	0.16	ng/L
Perfluorooctanesulfonamide (FOSA)	4.6	В	1.9	0.34	ng/L



Gas testing

Weak observance of CF4, C2F6, and sulfur hexafluoride above MDC2s by FTIR may be related to residual concentrations of the dynamic spiking gases utilized. These results were not confirmed by canister measurements that showed none of the 17 analyzed fluorinated compounds above MDL.

2020 PFAS PRELIMINARY CONCLUSIONS

The Bioforcetech pyrolysis process is effective at eliminating PFAS from biosolids, leaving no trace of the tested PFAS compounds in the Biochar product

Small trace of PFAS compounds was found in the scrubber water but comparable with tap water

More exhaust testing should be performed to evaluate the effectiveness of the BFT P-Series Pyrolysis technology for the destruction of PFAS. Results were inconsistent to make a final statement and new testing methods should be implemented.



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