

# Trimming the Fat (Part 2) – Over a Decade of Progress



## City of Worcester, MA Fats, Oil, and Grease (FOG) Program

Ian Weyburne – Worcester Sewer Operations

Dylan Ludy – Worcester Sewer Operations

Frank Occhipinti, PE – Weston & Sampson Engineers, Inc.



# Presentation Goals

- Effects of grease in a sewer system
- Understand the risks associated with Sanitary Sewer Overflows (SSOs)
- Importance of a FOG program in preventing SSOs
- Steps required to successfully implement a FOG Program
- What we learned over a decade



# Is there a problem?



**FATBERG AHEAD!!!!**



# Is there a problem?



WIKIPEDIA  
The Free Encyclopedia

Main page  
Contents  
Featured content  
Current events  
Random article  
Donate to Wikipedia  
Wikipedia store

Interaction

Help  
About Wikipedia  
Community portal  
Recent changes  
Contact page

Tools

What links here  
Related changes

Article [Talk](#)

Read

[Edit](#)

[View history](#)

Not logged in [Talk](#) [Contributions](#) [Create account](#) [Log in](#)



**Wiki Loves Monuments: The world's largest photography competition is now open! Photograph a historic site, learn more about our history, and win prizes.**



## Fatberg

From Wikipedia, the free encyclopedia

A **fatberg** is a congealed lump in a sewer system formed by the combination of non-biodegradable solid matter such as [wet wipes](#) with grease or [cooking fat](#).<sup>[1][2]</sup> They have become an increasing problem in recent years, with the combination of aging Victorian drains and the rise of disposable (so-called flushable) cloths.

**Contents** [\[hide\]](#)

- [Description](#)
- [Etymology](#)
- [Notable cases](#)
- [See also](#)
- [References](#)

**Description** [\[edit\]](#)



A dried section of the Whitechapel fatberg, on display at the Museum of London

## Notable cases [\[edit\]](#)

- 6 August 2013: A fatberg roughly the size of a bus that weighed 15 tonnes (17 tons), consisting of food fat and wet wipes, was discovered in drains under London Road in [Kingston upon Thames](#), London.<sup>[14][15]</sup>
- 1 September 2014: A collection of waste, fat, wet wipes, food, tennis balls and wood planks the size of a [Boeing 747](#) aeroplane was discovered and cleared by sanitation workers within a drain beneath a 260-foot (80 m) section of road in [Shepherd's Bush](#), London.<sup>[16][17]</sup>
- 3 September 2014: The sewerage system beneath [Melbourne](#), Australia was clogged by a large mass of fat, grease and waste.<sup>[18]</sup>
- January 2015: As part of a campaign against drain blocking, [Welsh Water](#) released a video showing a fatberg in drains in [Cardiff](#).<sup>[19]</sup>
- April 2015: A 40-metre-long (130 ft) fatberg was reported as having been removed from underneath [Chelsea](#), London. It took over two months to remove the fatberg, and the damage it had caused was estimated to cost £400,000 to repair.<sup>[20]</sup>
- July 2015: A 120-metre-long (390 ft) fatberg was discovered in the city of [Weshpool](#) in mid-Wales.<sup>[21]</sup>
- January 2016: Blockage from a fatberg near [Newcastle, New South Wales](#), Australia damaged the [Eleebana](#) sewage pumping station. The fatberg "weighed about one tonne (1.1 tons) and took four hours to remove" by crane.<sup>[22]</sup>
- September 2017: A 250-metre-long (820 ft) fatberg weighing over 140 tonnes (150 tons) was found under Whitechapel, London.<sup>[23]</sup> Even with workers working seven days a week at a cost of £1 million per month, officials said it could take as much as two months to destroy it.<sup>[24][25]</sup> Two pieces of this fatberg were cut off on 4 October 2017 and, after several weeks of drying, displayed at the Museum of London from 9 February 2018 as part of the museum's City Now City Future season.<sup>[26][27]</sup>



# Sanitary Sewer Overflows

- Sanitary Sewer Overflows (SSOs) are discharges of raw sewage from the sewer system





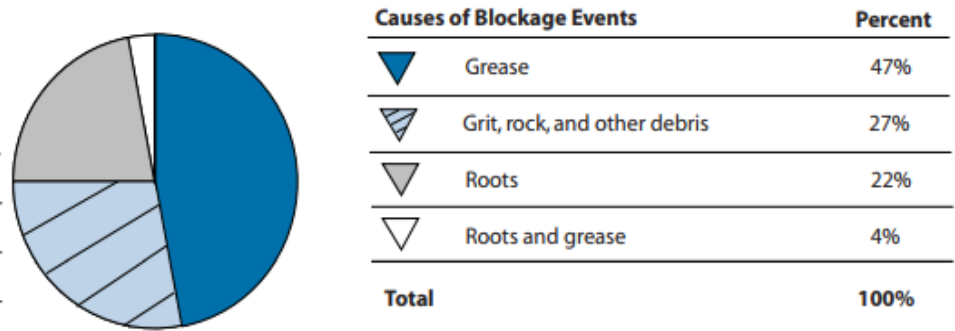
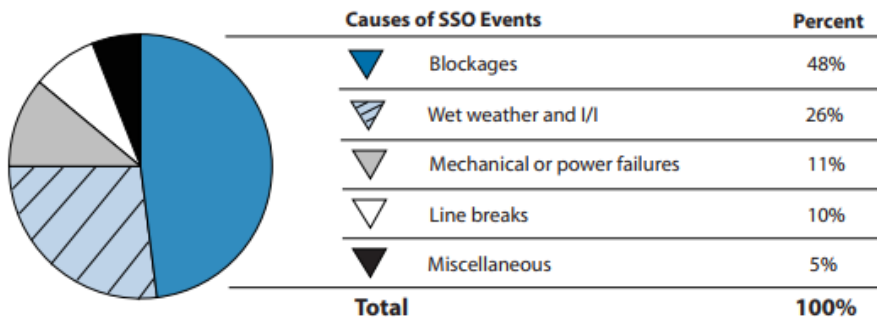
# Sanitary Sewer Overflows

- Expose the public to dangerous pathogens
- Contaminate local waters
- Damage the environment
- Costly clean-ups and/or fines
- Damages public confidence



# What Causes SSOs?

- In 2004 the EPA released a report to Congress showing that blockages are responsible for 48% of all reported SSOs, and 47% of the blockages were a result of FOG



Source: EPA's Report to Congress on CSOs and SSOs

# Identifying the Issues (System Clues)

- SSO
- Sewer Blockages
- Grease in Wetwells
- Routine Treatment
- Frequent Maintenance





# Observed Sewer Conditions

Grease in the Sewer System = Problem Multiplier

- Makes existing issues worse
  - Rags
  - Roots



# Observed Sewer Conditions





# Observed Sewer Conditions

- Grease buildup causes:
  - Operational issues (pipes, siphons, pump stations)
  - Obstructions (rags and wipes bind with grease and clog pumps easier and faster)
  - Increased costs





# Observed Sewer Conditions

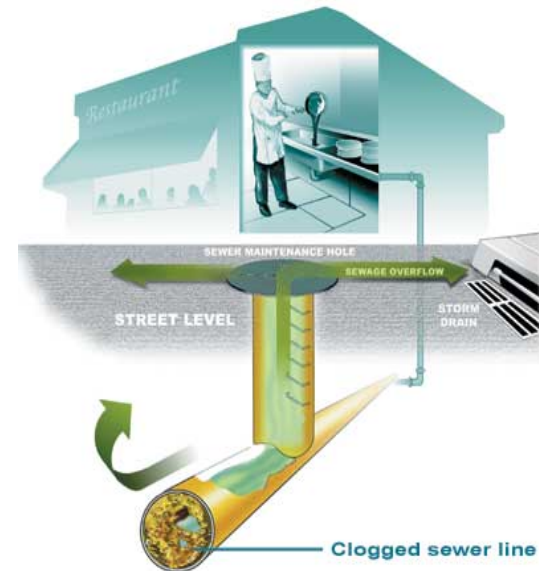




# Past Worcester SSOs

464 Reported SSOs (caused by blocked sewers between 2001 and 2017)

- 133 SSOs were caused by grease buildup
- Grease caused approximately 29% of Worcester's SSOs
- These problem areas are often in neighborhoods with many restaurants
- Worcester has over 1,300 Food Service Establishments (FSE) operating within their sewer system area



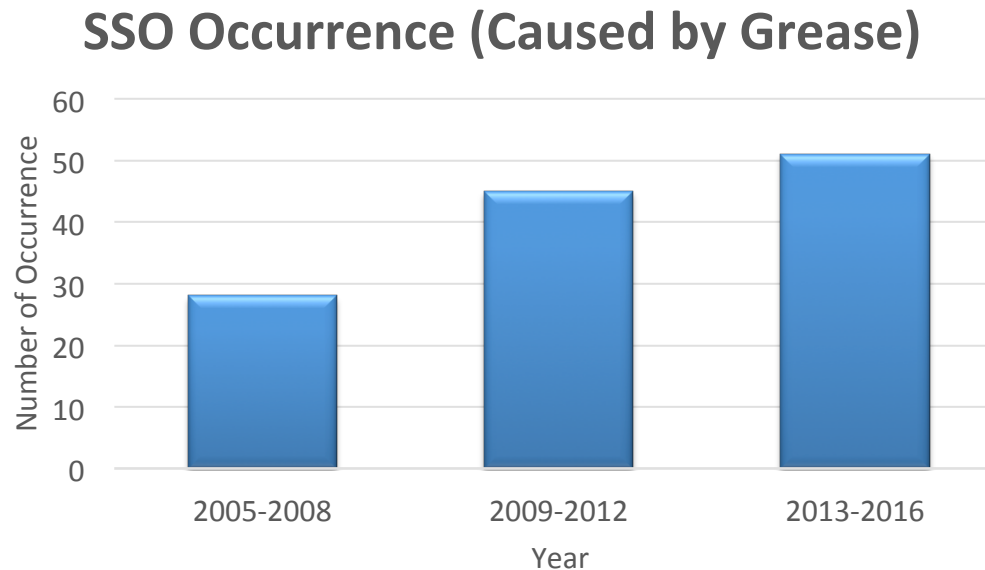
# Background

- Initial FOG Program completed in 2005/06
  - Inspections Completed
  - Ordinance Updated
  - Educational Material Developed and Distributed



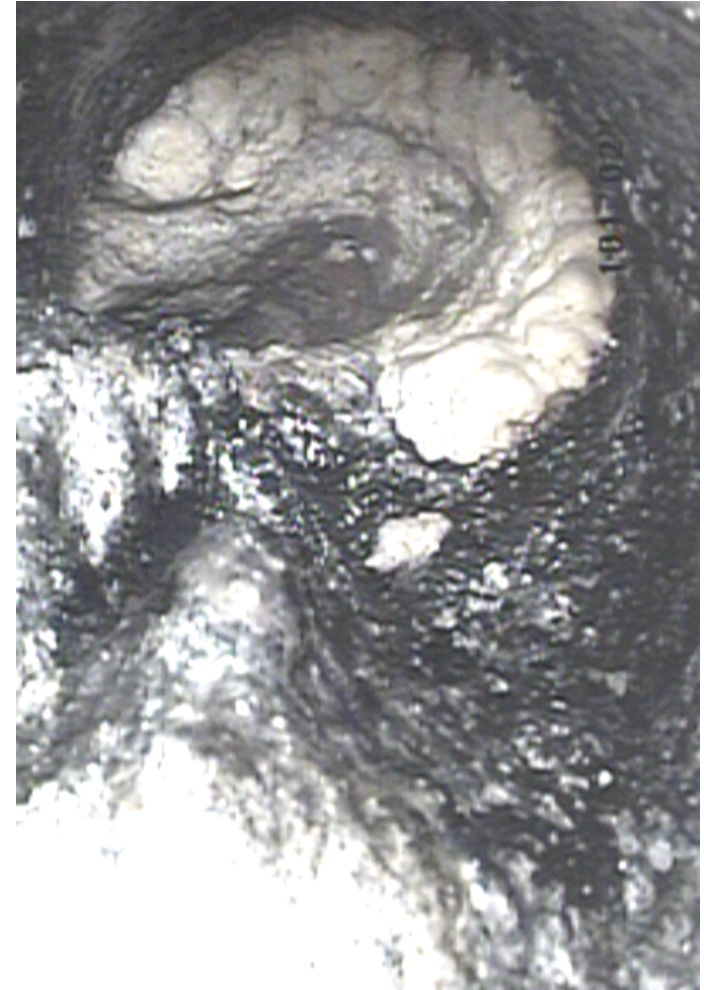
# Past Worcester SSOs (cont.)

- Worcester has seen an increased number of occurrence of SSOs caused by grease since the FOG program first implemented in 2005/06



# Sources of Fats, Oils, and Grease (FOG)

- Fats, Oils, and Grease are primarily generated during food preparation
- FOG enters the sewer system when kitchen equipment is washed or food and grease is flushed directly down the sewer drain
- FOG can be found in:
  - Meat Fats
  - Lard
  - Cooking Oil
  - Shortening
  - Butter and Margarine
  - Food Scraps
  - Baking Goods
  - Sauces
  - Salad Dressings
  - Dairy Products





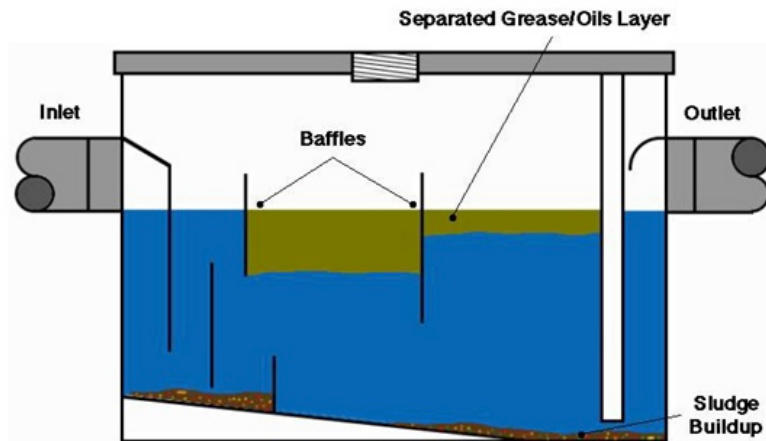
# Sources of Fats, Oils, and Grease (FOG)

- FOG can be found in:
  - Meat Fats
  - Lard
  - Cooking Oil
  - Shortening
  - Butter and Margarine
  - Food Scraps
  - Baking Goods
  - Sauces
  - Salad Dressings
  - Dairy Products

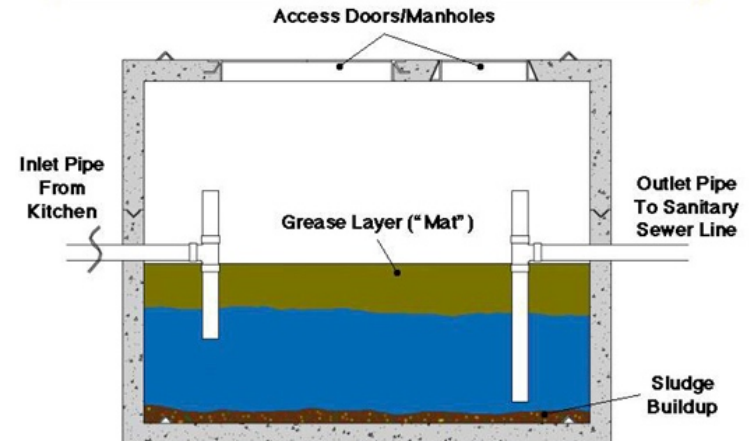


# FOG Management Equipment

The two most common types of equipment:



Grease traps



Interceptors



# Grease Traps

- Traps are designed for rated flow that is 50 GPM or less
- Grease capacity can be up to 100 lbs
- Shall be opened and inspected at least once a week
- Automatic traps – provide self cleaning to remove FOG daily
- Manual traps – must be emptied when grease capacity is met (25% of total volume), or at least once a month





# Grease Interceptors

- Large tanks located in the ground outside the facility
- Designed for rated flow that is greater than 50 GPM
- Cleaning required at least every three months





# Regulations to Manage and Assist with FOG

1. State Plumbing Codes  
(248 CMR 10.09 and 310  
CMR 15.00)
2. PDI (Plumbing & Drainage  
Institute)
3. Sewer Use Ordinance  
(City or Town)

**STANDARD  
PDI-G101**



**Testing and  
Rating Procedure  
for  
Grease Interceptors  
with Appendix of  
Sizing and  
Installation Data**



ISSUED BY THE PLUMBING AND DRAINAGE INSTITUTE  
45 Bristol Drive • Suite 101 • South Easton, MA 02375  
Tel: (800) 589-8956 • Fax: (508) 230-3529

# Preliminary Investigation

- Review of Ordinances
- Field Inspection/Survey
- Database
- Education and Handouts
- Report on Findings



# Inspection Program

## Why do it?:

- Provides a starting point
- Inventory of Existing Facilities and Equipment
- Identify facilities that are not in compliance
- Identify frequency of maintenance
- Provides PR and Education





# Inspection Program

## What's Involved?:

- Notification to FSE
- Handouts and Education
- Data Collection (Interview with FSE representative)
- Identification of Amenities and Grease Equipment
- Inspect grease interceptor or trap to determine if any maintenance, repairs, replacement, or corrections are required
- Development of Database



# Inspection Program

## Facilities

- Restaurants;
- Cafeterias;
- Hotels;
- Hospitals;
- institutional facilities;
- Factories;
- Clubs;
- Bars where food is prepared and served; and
- All commercial kitchens; food and meat packing and processing establishments; super markets, bakeries, and other establishments where fats, oils and grease may be introduced into the building sanitary drainage system in quantities that can cause waste line obstruction or hinder sewage disposal

## Plumbing fixtures

- Pot sinks (with bowl depths exceeding ten inches);
- Scullery sinks (with bowl depths exceeding ten inches);
- Floor drains;
- Floor sinks;
- Automatic dishwashers regardless of temperature;
- Pre-rinse sinks;
- Soup kettles or similar devices;
- Wok stations; and
- automatic hood wash units



# Sewer Use Ordinance


- The City of Worcester requires that all food service facilities must have a grease trap or grease interceptor
  - FSE solely responsible for cleaning and maintenance
  - Inspection by City officials to assure proper cleaning and maintenance
  - Grease traps and interceptors must be properly sized to function correctly





# Maintenance Requirements

- All traps must be inspected weekly and cleaned at least monthly
- All interceptors must be inspected monthly and cleaned at least every 3 months
- A log book of all maintenance must be kept



**City of Worcester, Massachusetts**  
**Grease Trap / Interceptor Maintenance Log**

\*Exterior Grease Interceptor Must Be Inspected Monthly and Cleaned Every Three Months (Min.) or When 25% Full

\*Interior Grease Trap Must Be Inspected Weekly and Cleaned Monthly (Min.) or When 25% Full

**FACILITY NAME:** \_\_\_\_\_

**ADDRESS:** \_\_\_\_\_

**PHONE:** \_\_\_\_\_

**LOCATION OF INTERCEPTOR:** \_\_\_\_\_

**DEPTH OF WATER IN UNIT (INCHES):** \_\_\_\_\_



# Administrative Enforcement

- Provide a written notice if the grease interceptor or trap requires any maintenance, repair, replacement, or corrections. The facility shall have 90 days to correct all deficiencies
- Issue a Notice of Violation (NOV), if failure to:
  - proper maintain the grease interceptor or trap in accordance with the City Ordinance
  - report significant changes in operations, or wastewater constituents, and characteristics
  - maintain a file of records on site at all times
  - provide logs, files, records, or access for inspection or monitoring activities
    - Failure to provide access includes not having the necessary tools onsite and within clear view of grease traps to allow for quick access
  - Discharge of grease into the sewer system in excess of 100 mg/L or resulting in sewer blockage



# Inspection Program

## Notification and Handouts:

- FOG Do's and Don'ts
- Over the Sink Sticker
- WEF Pamphlet
- How to Clean Grease Trap
- Maintenance Log





# Inspection Program

## Tools & Equipment:

- Tools (socket set, hex wrench, screw drivers, gloves)
- Sampler (Sludge Judge)
- Camera
- Tablet PC
- Forms



# FOG Database



iPad 10:59 AM 74%

Cancel Section E - Trap Inspection Save

Trap ID  
128

Make and Model

Trap Dimensions

Flow Restriction  
Yes

Is The Restrictor Connected to a Vent Pipe?  
Yes No Unknown

Trap Location  
Under 3 Bay Sink

Trap Condition  
Good Fair Poor


Grease Amount (in)  
4"

Solids Amount (in)  
3"

Water Level (in)  
8"

# FOG Database

Trap Information



## Grease Trap Information

FacilityID	1011			Trap Outlet	Sewer
TrapID	79			Comments:	Missing all four bolts to hold on lid.
Make and Model	Zurn	Ind 1170 300			
Trap Dimensions	L: 17	W: 14	D: 10		
Flow Restriction	no				
Trap Location	In floor under 3-bay sink				
Trap Condition	Poor				
Grease Amount (in)	1				
Solids Amount (in)	3				
Water Level (in)	8				
Inspection Date	7/25/2005				

### Trap Calculations

Estimated Size (GPM): 14

Required Trap Size for Sink Flows (GPM): 27

Trap is Undersized: Yes

Go to Facilities

Go to Pictures

Go to Interceptor Information

Go to Maintenance

Go to Main Switchboard

Close Form

Add Record

Delete Record

Save Record

Record: 16 of 1075



# Grease Trap Violations

City of Worcester, MA

Facility Name \_\_\_\_\_  
Address \_\_\_\_\_  
Premise ID 37179  
Facility ID 775

Facility Has a Grease Trap: ☒

Facility Requires a Larger Trap: ☒

Facility Requires Additional Trap: ☒

Trap ID	Estimated Size of Trap	Required Trap Size (gpm) For Existing Sink Connections	Trap is Undersized
470	19	24	Yes

Amenities Requiring Grease Collection	Connected to a Trap	Trap ID
1 Mop Sink	<input type="checkbox"/>	470
1 3 Bay Sink	<input checked="" type="checkbox"/>	470
1 Floor Drains	<input type="checkbox"/>	470

Facility Name \_\_\_\_\_  
Address \_\_\_\_\_  
Premise ID 31871  
Facility ID 708

Facility Has a Grease Trap: ☒

Facility Requires a Larger Trap: ☐

Facility Requires Additional Trap: ☒

Trap ID	Estimated Size of Trap	Required Trap Size (gpm) For Existing Sink Connections	Trap is Undersized
216	29	8	No

Amenities Requiring Grease Collection	Connected to a Trap	Trap ID
1 Mop Sink	<input type="checkbox"/>	216
1 Floor Drains	<input type="checkbox"/>	216

# Grease Equipment Violations

- Equipment violations prior to 2006:
  - No. of Undersized Grease Traps: 426 (53%)
  - No. of Minor Inadequacies: 125 (16%)
  - No. of Facilities Needing Additional Traps: 524 (66%)
- Equipment violations following Program:  
(between 2006 and 2015)
  - No. of Undersized Grease Traps: 131 (11%)
  - No. of Minor Inadequacies: 49 (4%)
  - No. of Facilities Needing Additional Traps: 43 (4%)



# Grease Equipment Violations

## Worcester

- Lack of Maintenance:
  - Missing Maintenance Logs (62%)
  - Cleaning Violations (>75%)





# Then and Now





# Then and Now





# Then and Now





# Then and Now





# Now



# What to Expect

- Significant pushback after implementing FOG policies
- After ordinance, cleaning frequency was an issue
- Need policy for follow-up inspections and fines/enforcement
- Restaurant Associations

# Education

- Mindful of cleaning traps regularly
- Awareness of current ordinance and requirements





# Education

## Residential grease disposal and education

### CAN IT, COOL IT... RECYCLE IT!

**That residual grease and oil from frying or cooking should never be poured down your drain or into your toilet — instead, pour it into an empty container like a tin can, let it cool then toss it in the trash or better yet, bring it to our Residential Drop-Off Center**

**where it can be properly recycled.**



### WHAT CAN I DO TO HELP?



The City of Worcester is now accepting waste food cooking oil at the **1065 Millbury Street Residential Drop-Off Center** location.

Food grease and oil containers will be collected and combined in a grease collection unit.

Collected grease, fats, and oils are recycled and used in a variety of ways, including biofuels.

**NO AUTOMOTIVE OIL, GREASE, OR OTHER LUBRICANTS WILL BE ACCEPTED.**

**1065 MILLBURY ST.  
RESIDENTIAL DROP-OFF CENTER  
OPEN: April – November**

**Wednesdays: 8:30 A.M. – 3:00 P.M.**

**Saturdays: 9:00 A.M. – 5:00 P.M.  
9:00 A.M. – 4:00 P.M. in November**

Questions? Contact the City of Worcester  
Customer Service: 508-929-1300

**DEPARTMENT OF  
PUBLIC WORKS  
& PARKS**

20 East Worcester St.  
Worcester, MA

[Worcesterma.gov](http://Worcesterma.gov)



### WHAT AM I SUPPOSED TO DO WITH ALL THIS COOKING GREASE AND OIL?

**The answer to  
that question  
and more...**



**Worcester Grease Management:  
Residential  
Fats, Oils, and Grease (FOG)  
Recycling Program**

# FOG Maintenance Issues

- Monthly Trap Maintenance:
  - 5,500 lbs. of FOG not captured annually
- Bi-Weekly Trap Maintenance:
  - 600 lbs. of FOG not captured annually
- Grease traps/interceptors are not effective enough as the only treatment of FOG



# Lessons Learned



- Be Pro-Active
- Interdepartmental Responsibilities
- Regulations
- Public Education
- Ongoing Process (Maintenance and Continued Inspections)
- Other Methods





# Worcester Sewer Operations



Weston & Sampson<sup>SM</sup>

transform your environment





# thank you

Ian Weyburne – Worcester Sewer Operations

Dylan Ludy - Worcester Sewer Operations

Frank Occhipinti, PE - Weston & Sampson Engineers, Inc.

# Observed Sewer Conditions

- Many manholes in the City are “twin” manholes.
- Blocked sewers lead directly to SSO conditions.



meals per day. If the average amount of FOG produced per meal is 0.035 pounds per meal or customer, then the FSE is producing 17.5 pounds of FOG per day. If they are open everyday then they would produce 122.5 pounds of grease each week, 525 pounds per month and 6,300 pounds per year. Let's consider the ramifications:

Let's say the FSE has a 35 GPM/70 pounds capacity hydromechanical grease interceptor (HGI). 70 pounds total capacity divided by 17.5 pounds of grease produced each day means the HGI should be pumped out every four days assuming the device is 100 percent efficient to its operational capacity. If we assume that the interceptor meets its certified efficiency of 90 percent that would mean that a properly sized HGI being maintained correctly would bypass seven pounds of grease in four days and would therefore have retained 63 pounds.

---

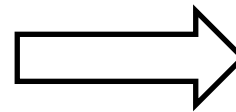
# Inspection Program

## Why do it?:

- Sewer Blockage – caused of SSOs



Could  
lead to



**NEWEA**  
WORKING FOR WATER QUALITY

Weston & Sampson<sup>SM</sup>



# Past Inspection Program Findings

- The Good...



# Past Inspection Program Findings

- The Bad...





# Past Inspection Program Findings

- The Ugly...





# FOG Database

Contains records for all FSEs:

- Facility and operator information, and general activities
- Type and size of all FOG generating amenities
- Type and size of FOG collection equipment with picture
- Maintenance practices



# FOG Database

- Generates Reports on Facilities':
  - Inspection Status
  - Violations
  - FOG Generating Amenities
  - Wastewater Flow Amounts



# FOG Database

## Benefits for the City:

- Tool to identify grease contributors
- Link with GIS
- Permanent Record
- Tracking Tool

