WASTEWATER ENERGY EFFICIENCY



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EVERS—URCE

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Working Together to Reduce Energy Use, Protect the Environment, and Save Money

IT ALL STARTED WITH A EDUCAT



That education led to:

Leading NH's Wastewater Treatment Facilities to Energy Efficien ENERGY

Energy Efficiency & Renewable Energy















Project: Leading NH's WWTFs to Energy Efficiency

GOALS:

Benchmark 72 WWTFs

35 communities and 4 workshops

Up to 26 WWTFs

33% Savings with 10-year payback

Encourage through education and outreach



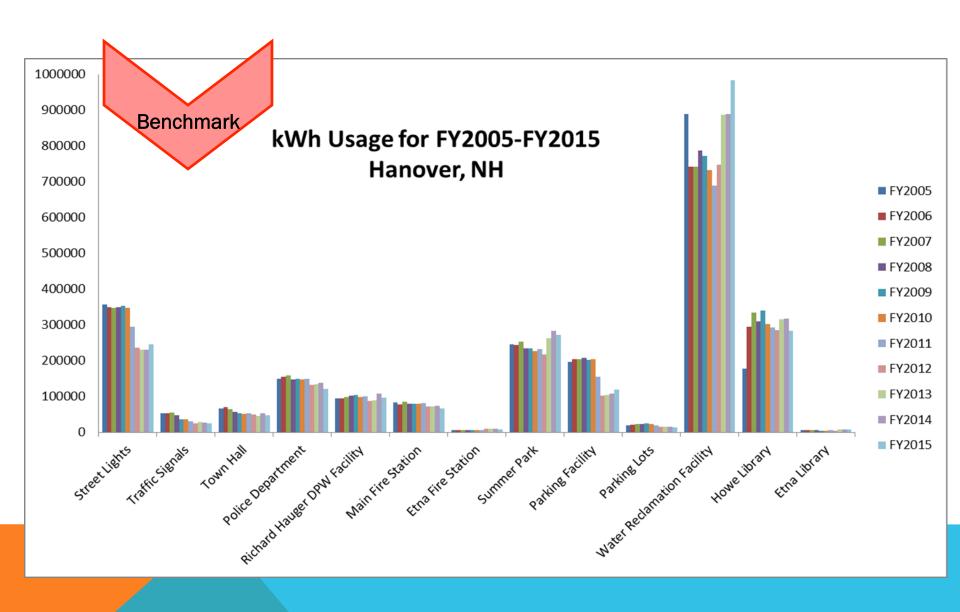
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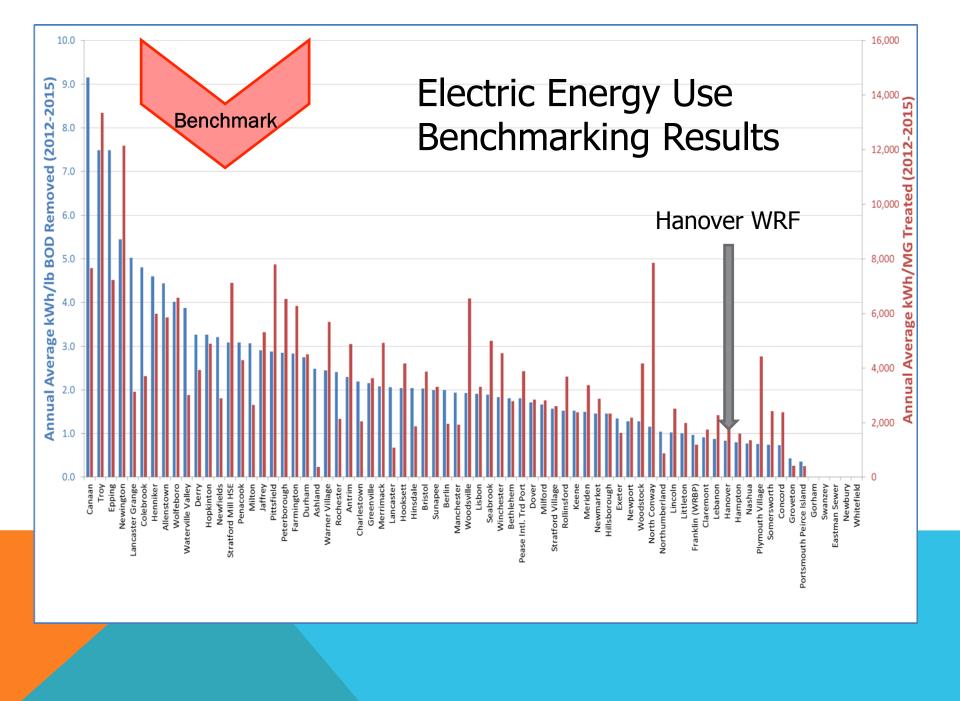
67 WWTFs benchmarked

45 communities and 80+ attendees at 5 workshops

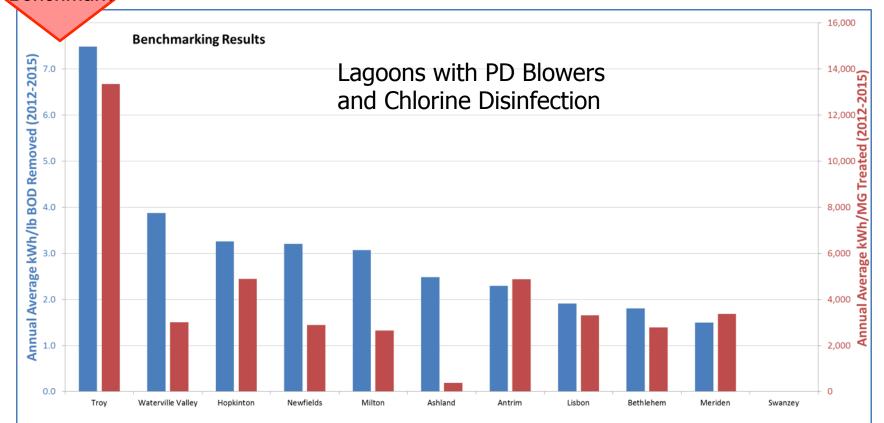
16 completed 8 partially completed 32 WWTFs and 9 DWFs 20-47% savings Avg 33% for first 16 Avg 2.6-year payback

In progress/on-going

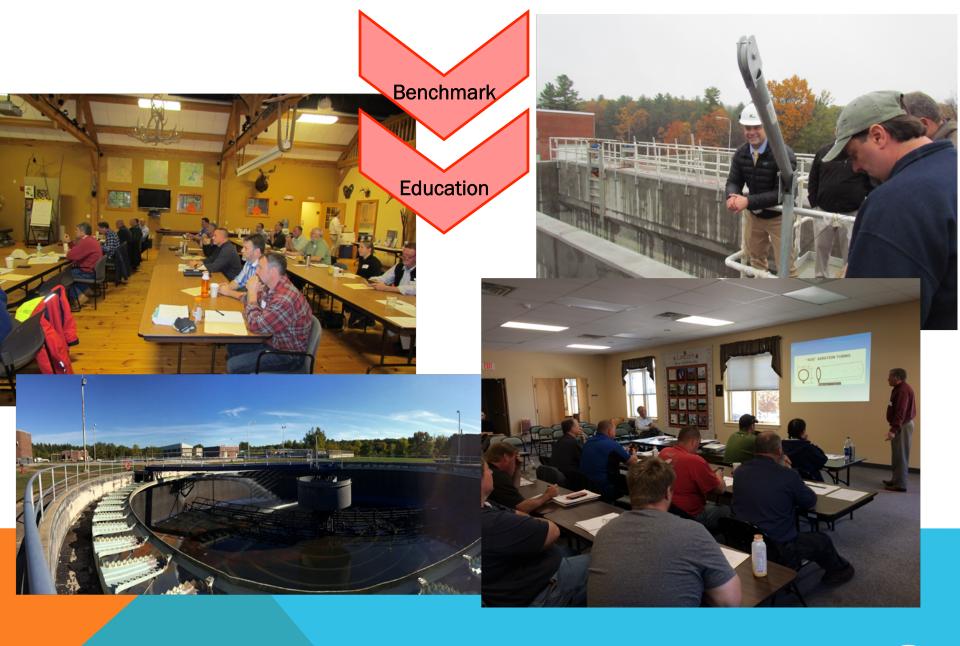




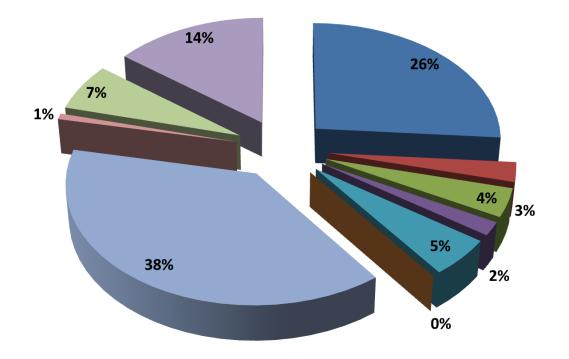
Benchmark



■ Annual Average kWh/lb BOD Removed (2012-2015) ■ Annual Average kWh/MG Treated (2012-2015)



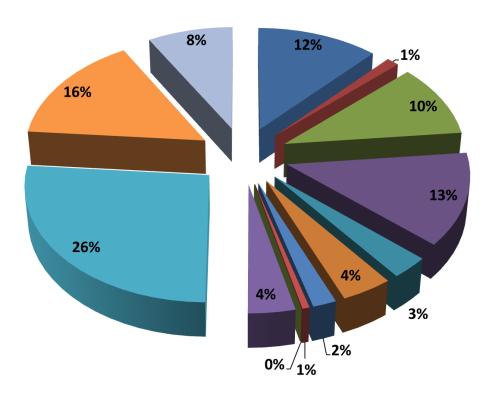
2016 Hanover Energy AuditConventional AS Plant



- Building Systems
- Disinfection
- Misc Process
- Primary Treatment
- Secondary Clarifiers/RAS Pumps
- Septage
- Aeration Blowers
- Preliminary Treatment
- Anoxic Mixers
- Sludge Digesters and Dewatering

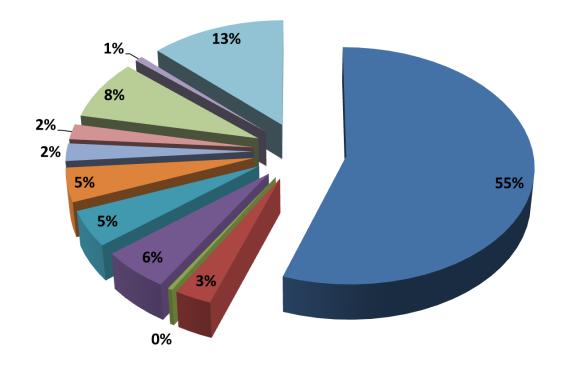
2017 Concord Energy Audit

Conventional AS Plant

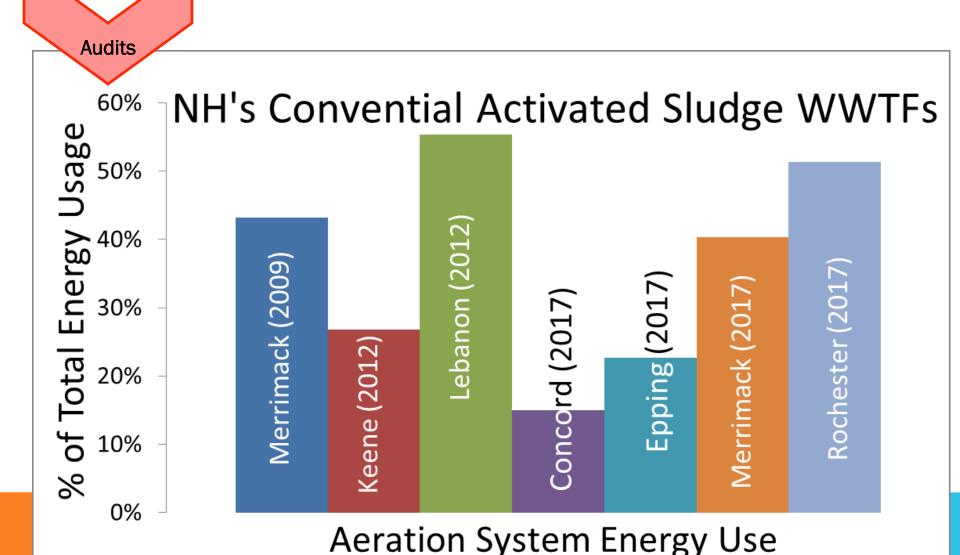


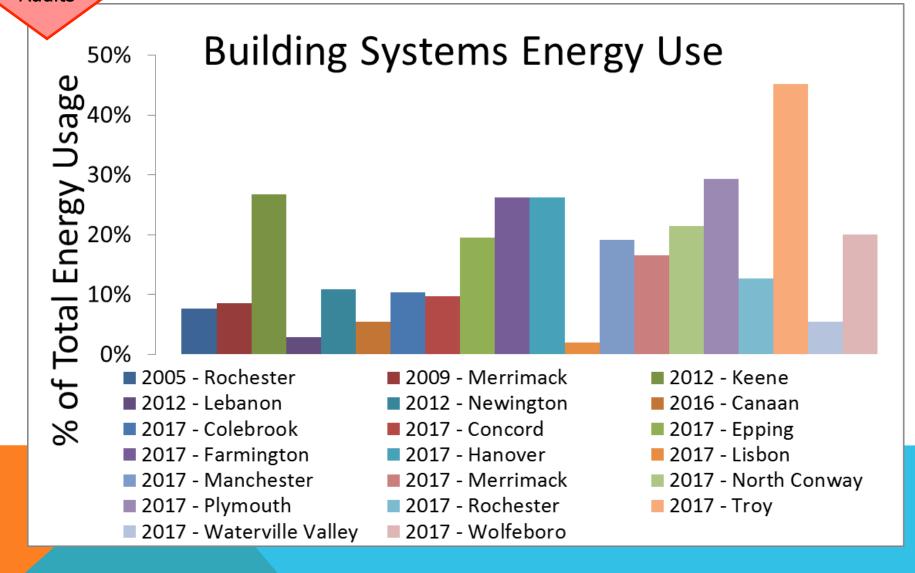
- Building Systems
- Disinfection
- Influent Pumps
- Odor Control
- Plant Water
- Prelim Treatment
- Primary Treatment
- Secondary Clarifiers/RAS Pumps
- Septage
- Sludge Dewatering
- Intermediate Pumps
- Aeration Blowers
- Sludge Holding/Thickening

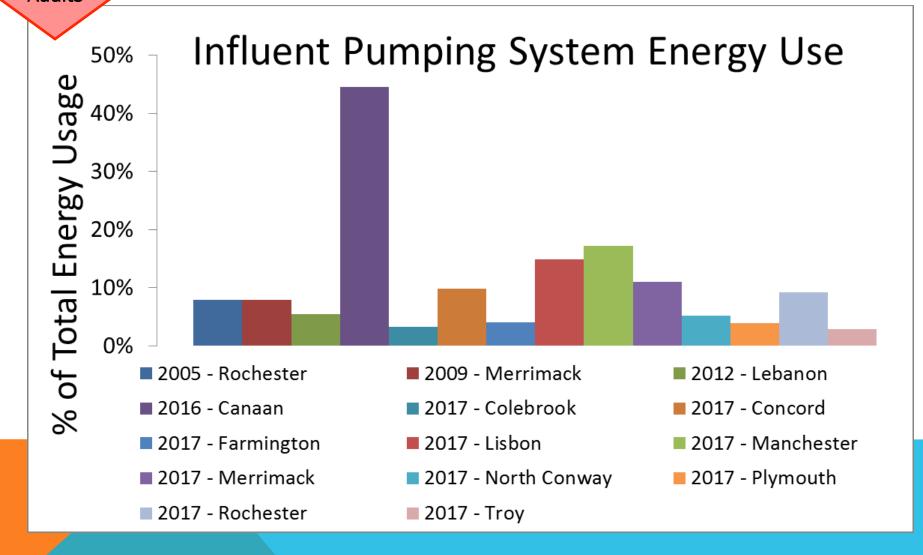
2012 Lebanon Energy Audit Conventional AS Plant

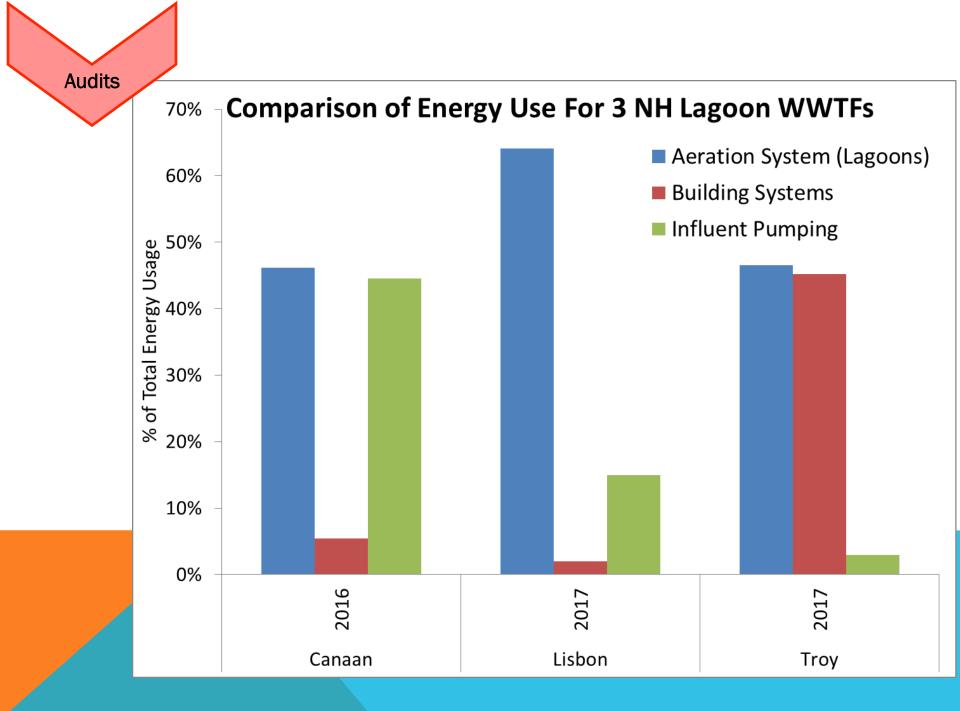


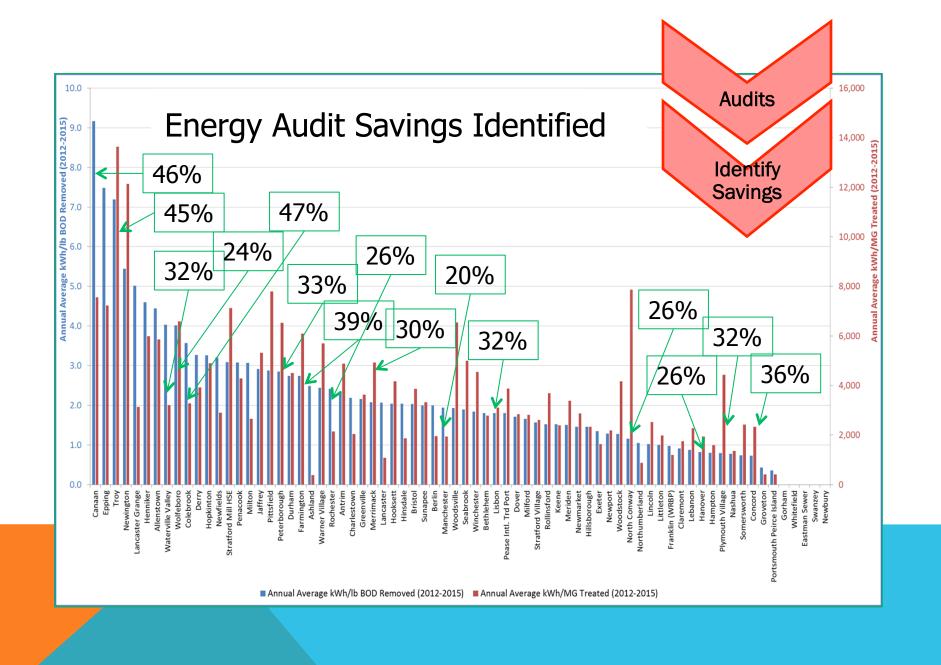
- Aeration System
- Building Systems
- Disinfection
- Influent Pumps
- Odor Control
- Plant Water
- Prelim Treatment
- Primary Treatment
- Secondary Clarifiers/RAS Pumps
- Septage
- Sludge Process





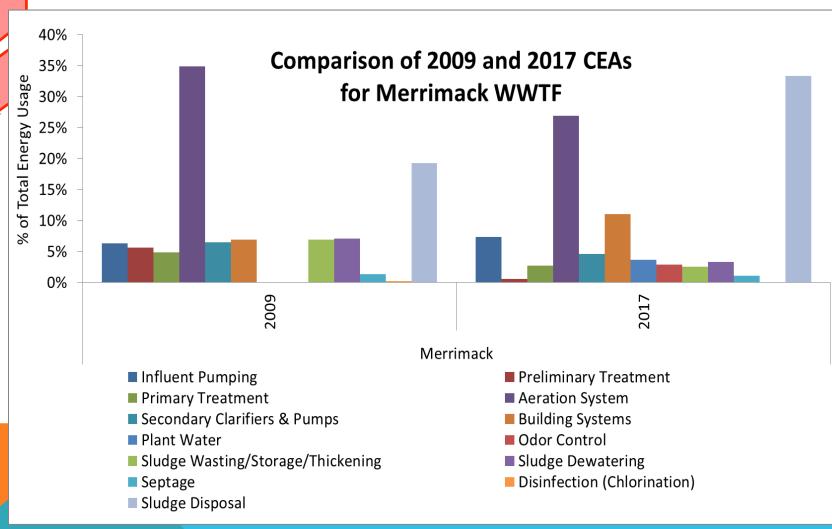






Identify Savings

Implement



NH Utilities











Funding Sources

- 18 Audits USDOE Grant
- 6 Audits NH Utilities
- 8 Audits CWSRF Principal Forgiveness
 - 32 Comprehensive Energy Audits funded at a cost of \$325,440
 - 16 Completed so far

Audits

Identify
Savings

AUDIT FINDINGS

Operational Measures
Energy Conservation Measures
Energy Supply Measures



COMMON OPERATIONAL MEASURES IDENTIFIED (TREATMENT EQUIPMENT)

- VFDs absent or in need of adjustment
- DO Control absent or in need of adjustment
- Optimizing offline equipment operation
- Shutting off or cycling oversized equipment
- Blower adjustments
- Improved VFD and SCADA training

Identify Savings

COMMON OPERATIONAL MEASURES IDENTIFIED (HVAC/BLOCK HEATERS)

- Insulation
- Block heaters
- Electric space heaters
- Thermostat adjustments/control
- Ventilation controls

Identify Savings

COMMON ENERGY CONSERVATION MEASURES IDENTIFIED (PROCESS RELATED)

- VFD installation
- Fine bubble aeration upgrades
- DO control system installation
- Jockey (Pony) blowers and pumps
- Plant water system optimization



COMMON ENERGY SUPPLY MEASURES IDENTIFIED

- Change out electric heaters
- Alternative energy suppliers



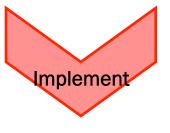
EB4RE



WHY EEB4RE?

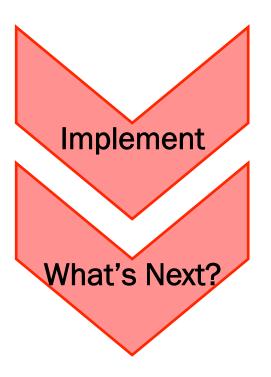
- The cheapest energy is the energy not used!
- Energy Efficiency CEAs
 - 33% energy savings on average
 - 2.6 year payback on average
- Solar projects
 - Long payback
 - 0% energy savings.
- What is most cost effective?

 Using EEB4RE, RE can be sized more efficiently, reducing initial installation costs.



So...why are we claiming that NH's work is unique?





Project: Creating a Sustainable Energy Efficiency Program for NH's WWTFs

Benchmark

GOALS:

Continue and Expand Benchmarking

Develop EE design guidance document

15 WWTFs – TA for Energy management program development

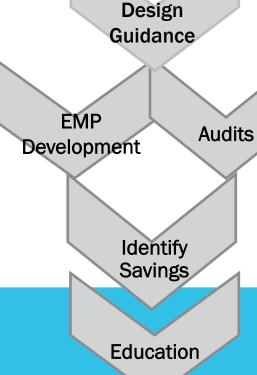
Audit up to 11 more WWTFs

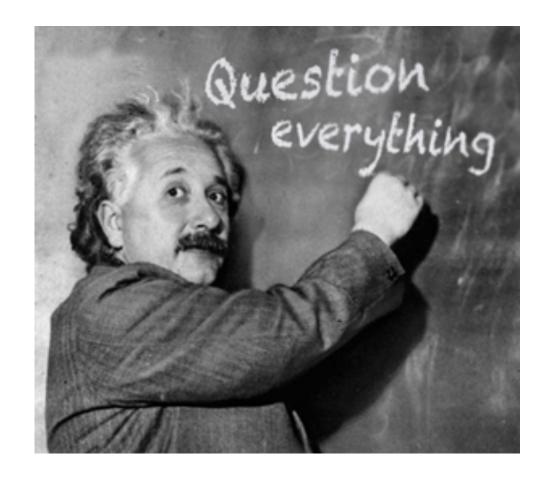
33% Savings with 10-year payback

Encourage through education and outreach

STATUS:

All work proposed and awaiting word on grant award





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With credits for the CEA findings to Steve Bolles, Process Energy Services