

# TOWN OF MONTAGUE

## TURNERS FALLS MAIN DRAIN AND SIPHON REHABILITATION

Ryan Graham, EIT  
Jonathan Kunay, PE, LEED®AP

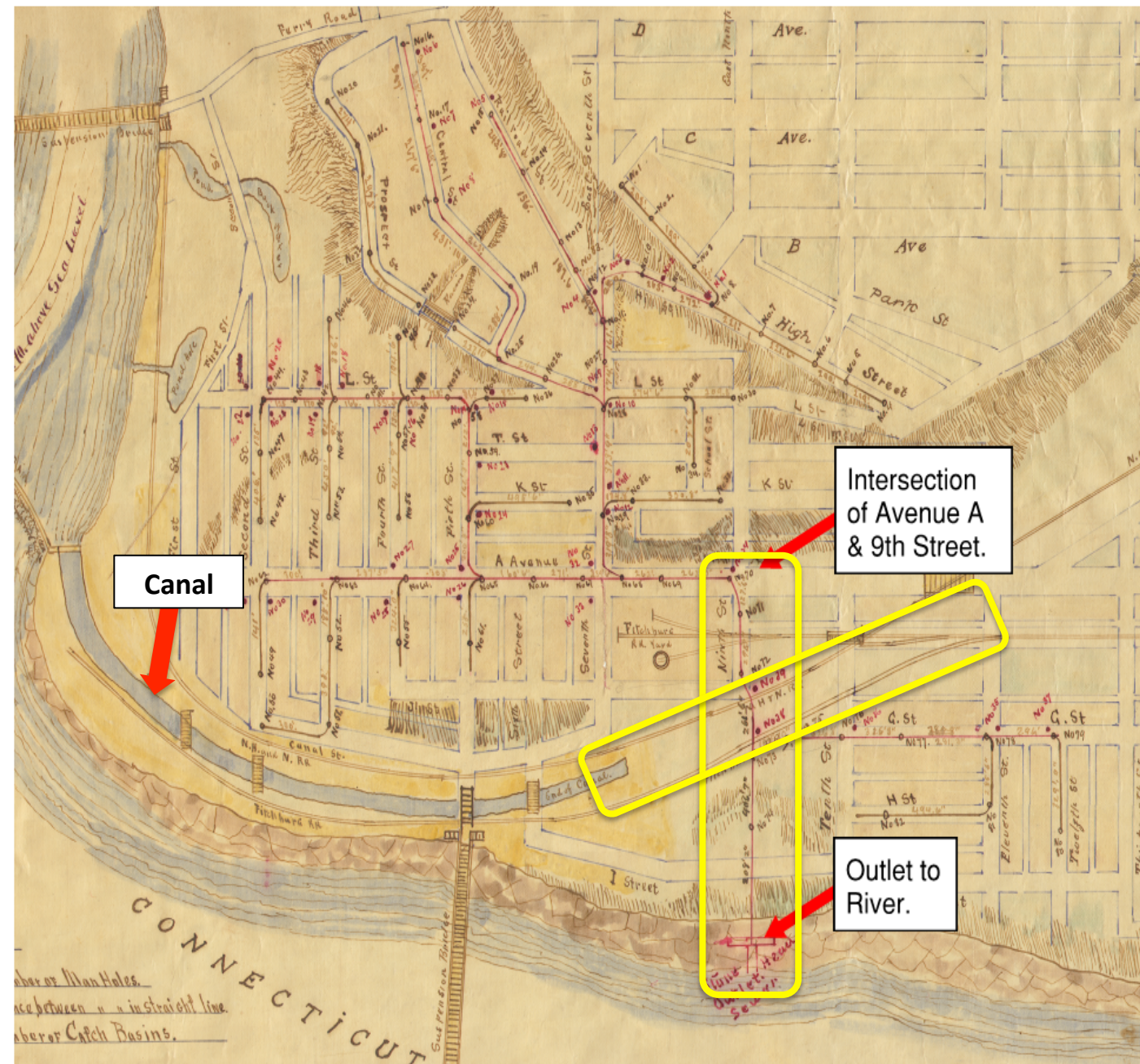
January 22<sup>nd</sup>, 2018



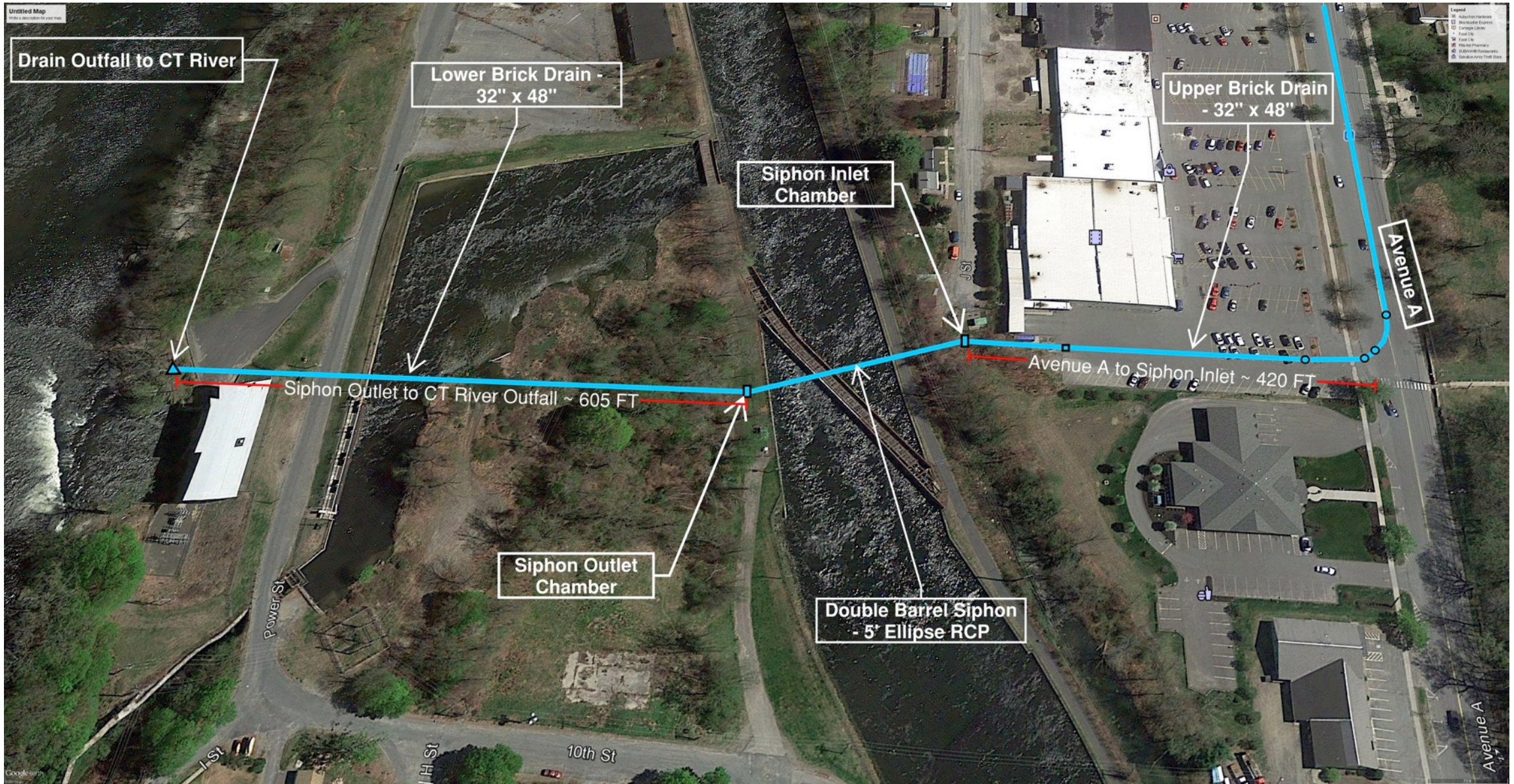


# Background

- Town of Montague was a booming and industrious “Mill Town” in the 1800’s.
- Canal used for industries, such as papermills.
- Collection system built c. 1886.
- All flows conveyed to CT River via “Main Drain” (Avenue A to River Outlet).
- Canal expanded in 1914 – Installed Double Barrel Siphon, Spur Canal, & Power Station.



# Main Drain – Imminent Failure of Lower Drain Beneath Spur Canal!



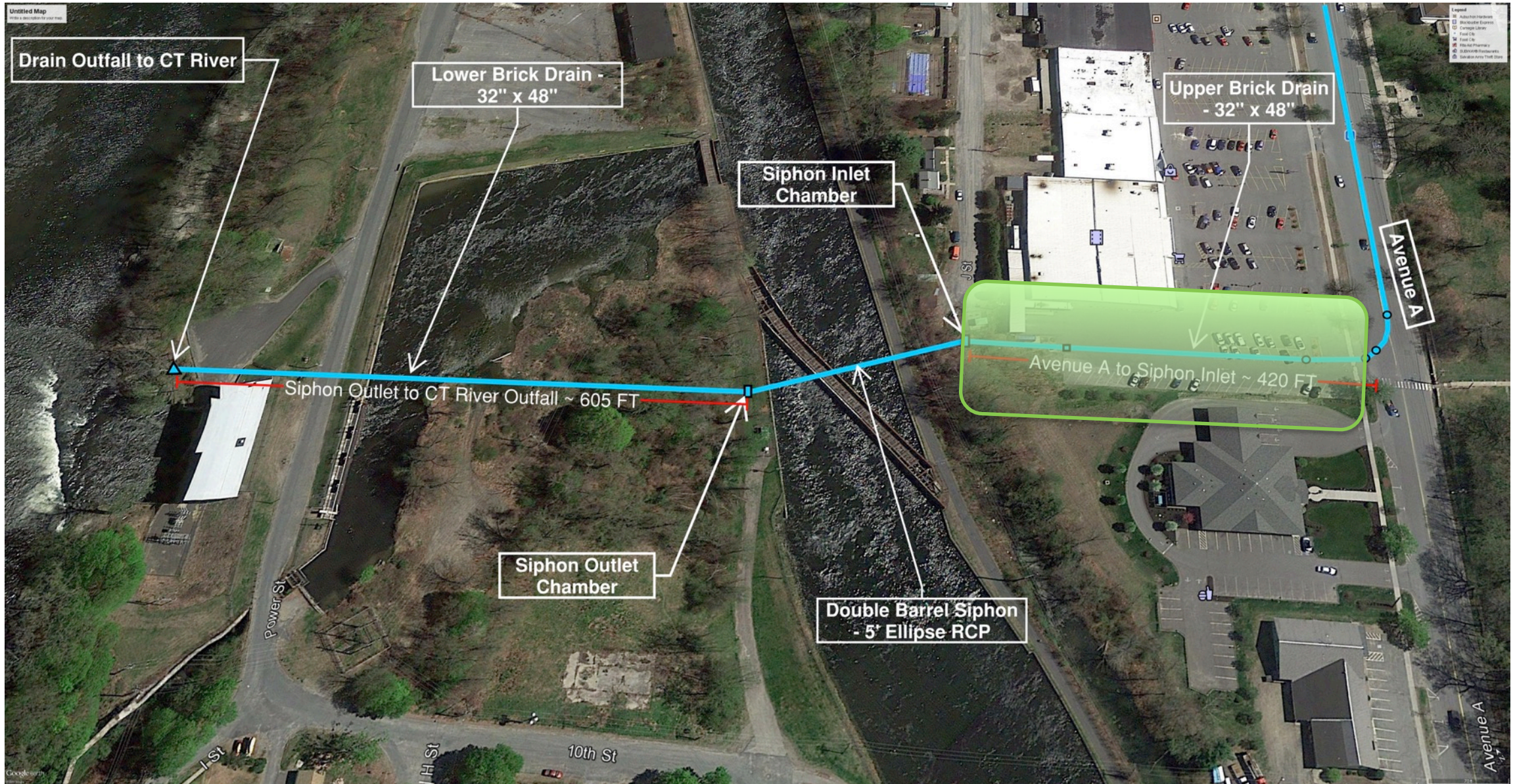
## Project Goals – Tasks

1. Rehabilitate the Upper Drain from Avenue A to the Siphon Inlet Chamber.
2. Clean the two Siphon Barrels and install stop logs to divert flow through one barrel.
3. Install a custom Cured-In-Place-Pipe (CIPP) Liner inside the Lower Drain from the Siphon Outlet Chamber to the River Outfall.

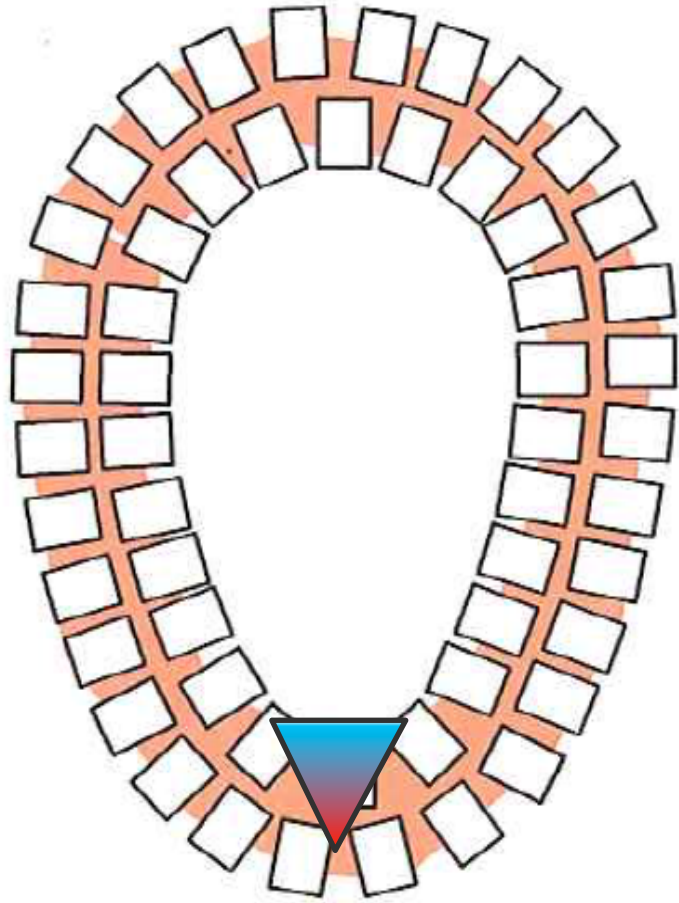


# Task 1 – Upper Drain Rehabilitation

# Task 1 – Upper Drain Rehabilitation (Avenue A to Siphon Inlet Chamber)



# Cross Sectional View of Original 48" x 32" Egg-Shaped Double Brick Wall Main Drain





# Upper Drain Invert Deterioration



# Bypass Setup – Avenue A to Canal



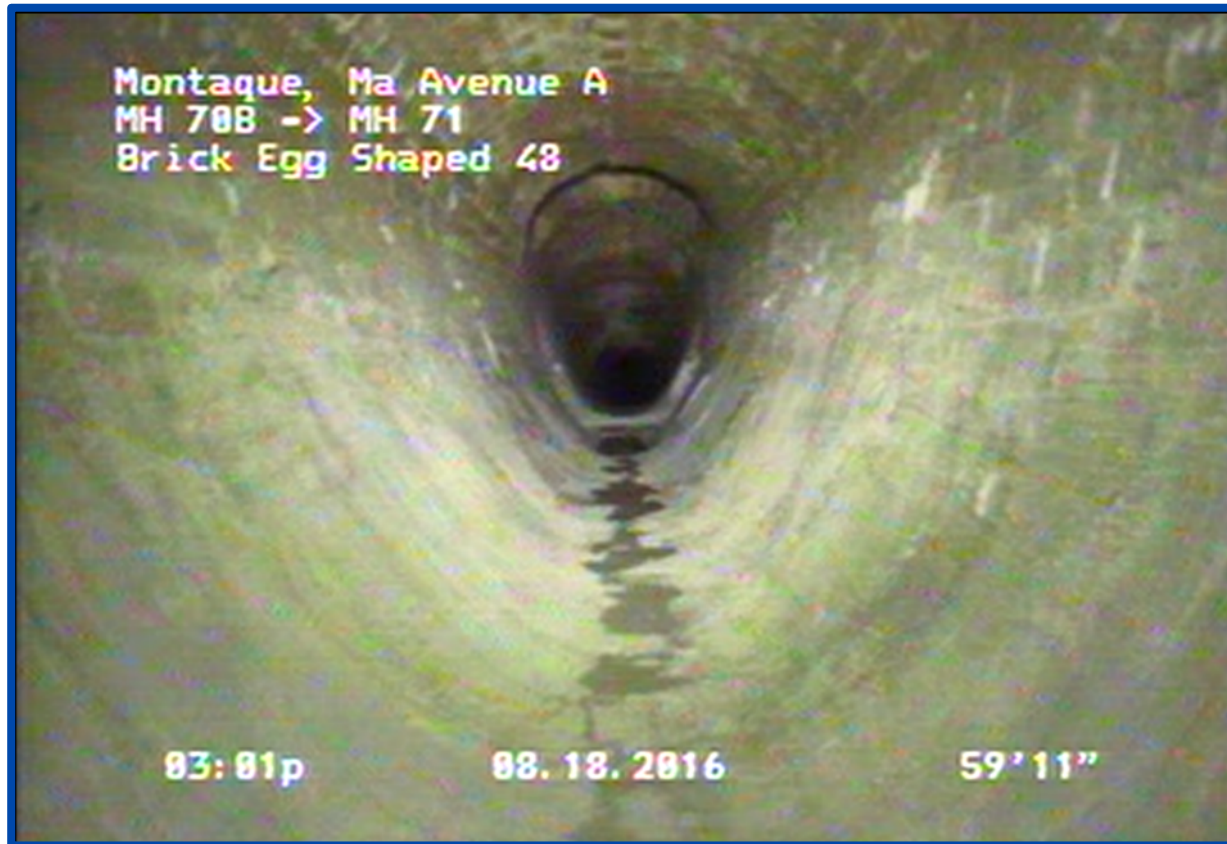
# Abrasion Resistant Cementitious Flowable Fill



# Application of Abrasion Resistant Cementitious Flowable Fill



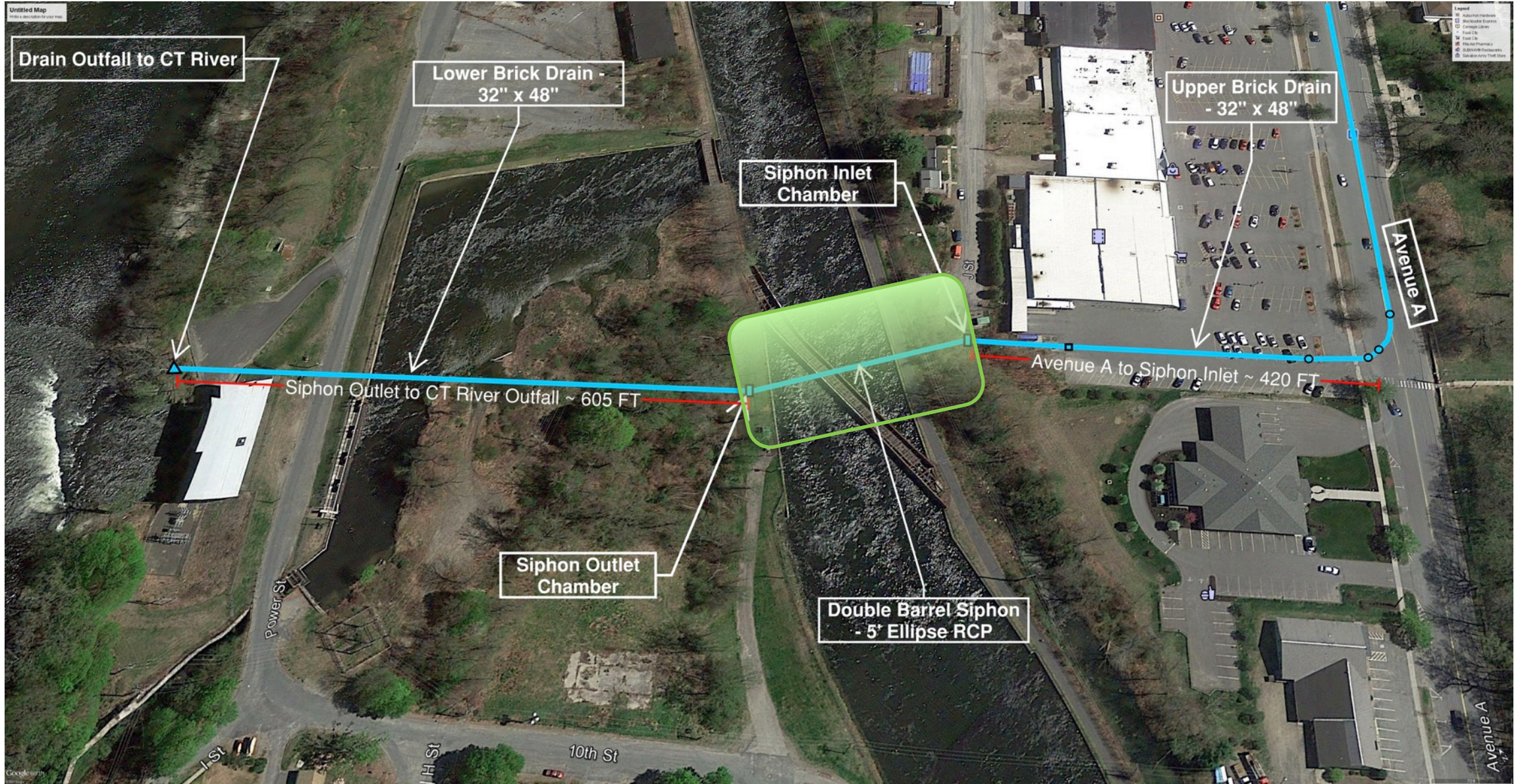
# Completed Rehabilitation of Upper Drain – Invert Strengthened and Restored to Original Shape



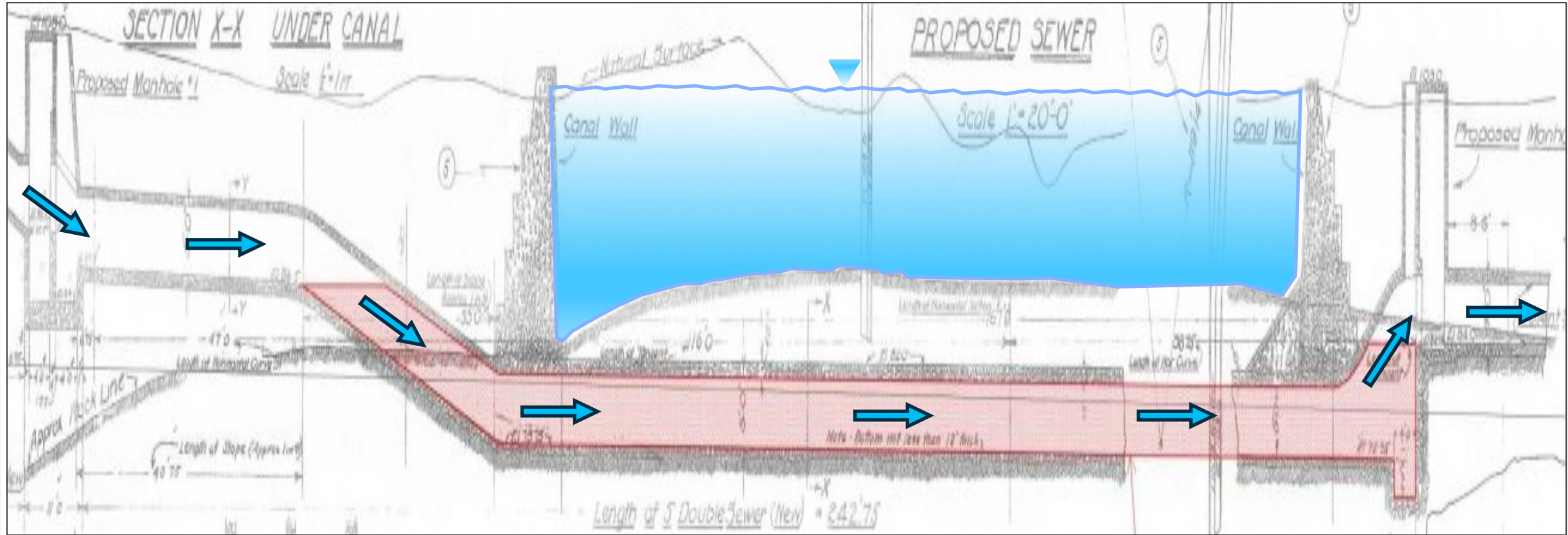


## Task 2 – Siphon Cleaning

# Task 2 – Siphon Cleaning of Both Siphon Barrels

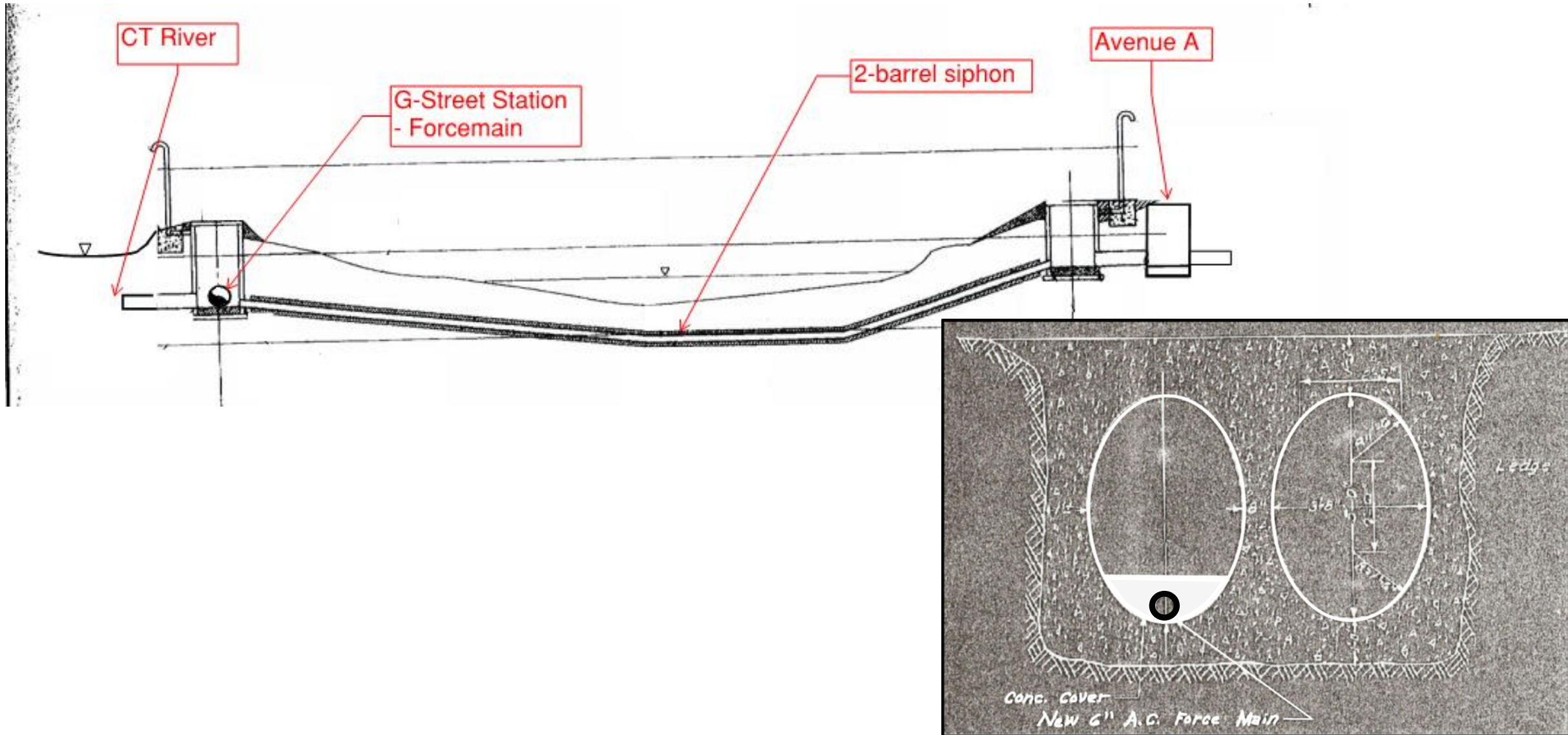


# Profile of Double Barrel Siphon – Extent of Debris





# G-Street Force Main



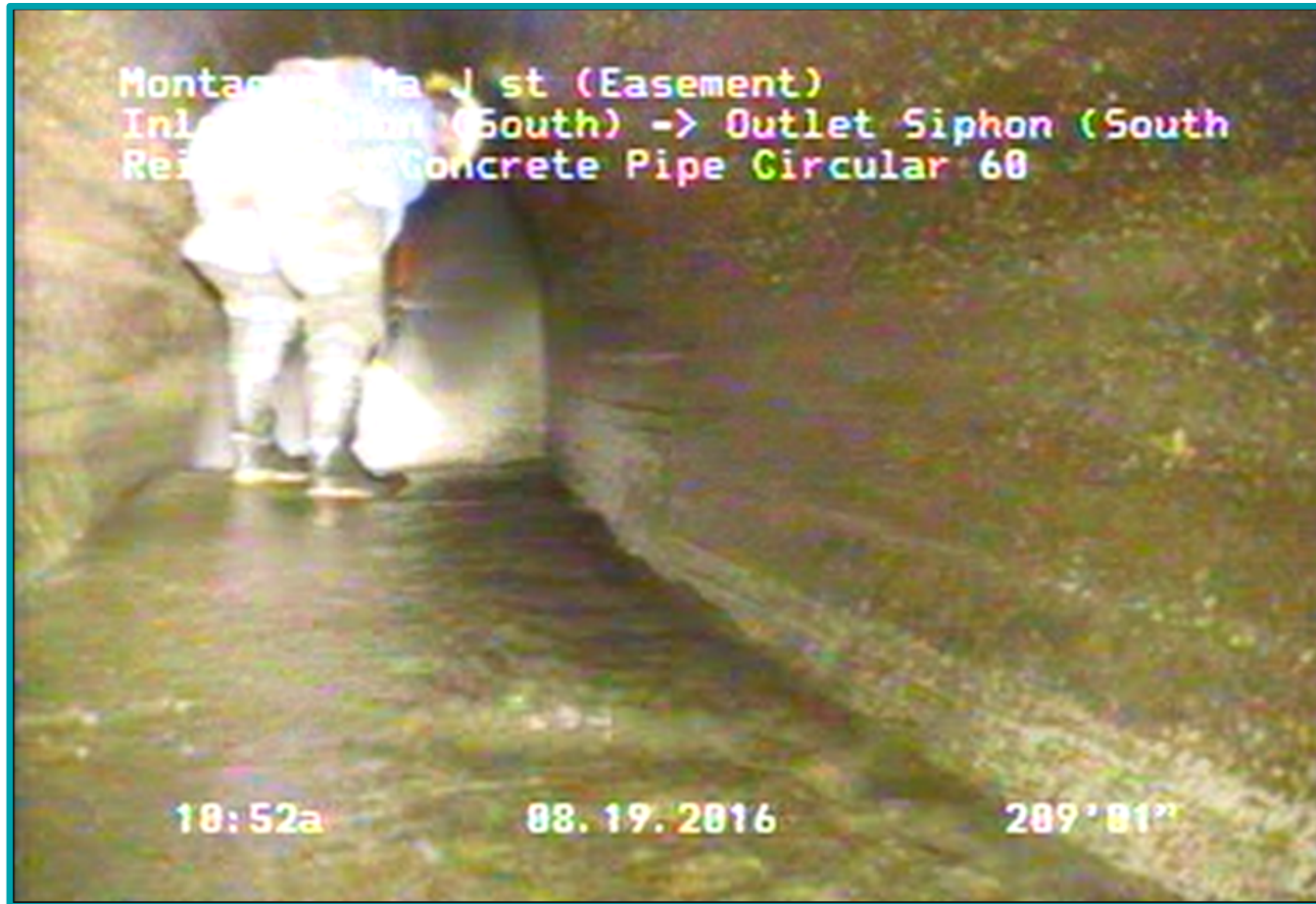
# Topside View of Siphon Under Canal



# Siphon Inlet Chamber – Temporary Stop Logs at South Barrel to Divert Flow to North Barrel



# Siphon Cleaning Process



# Siphon Cleaning – Extent of Debris Removed (~ 83 Cubic Yards)

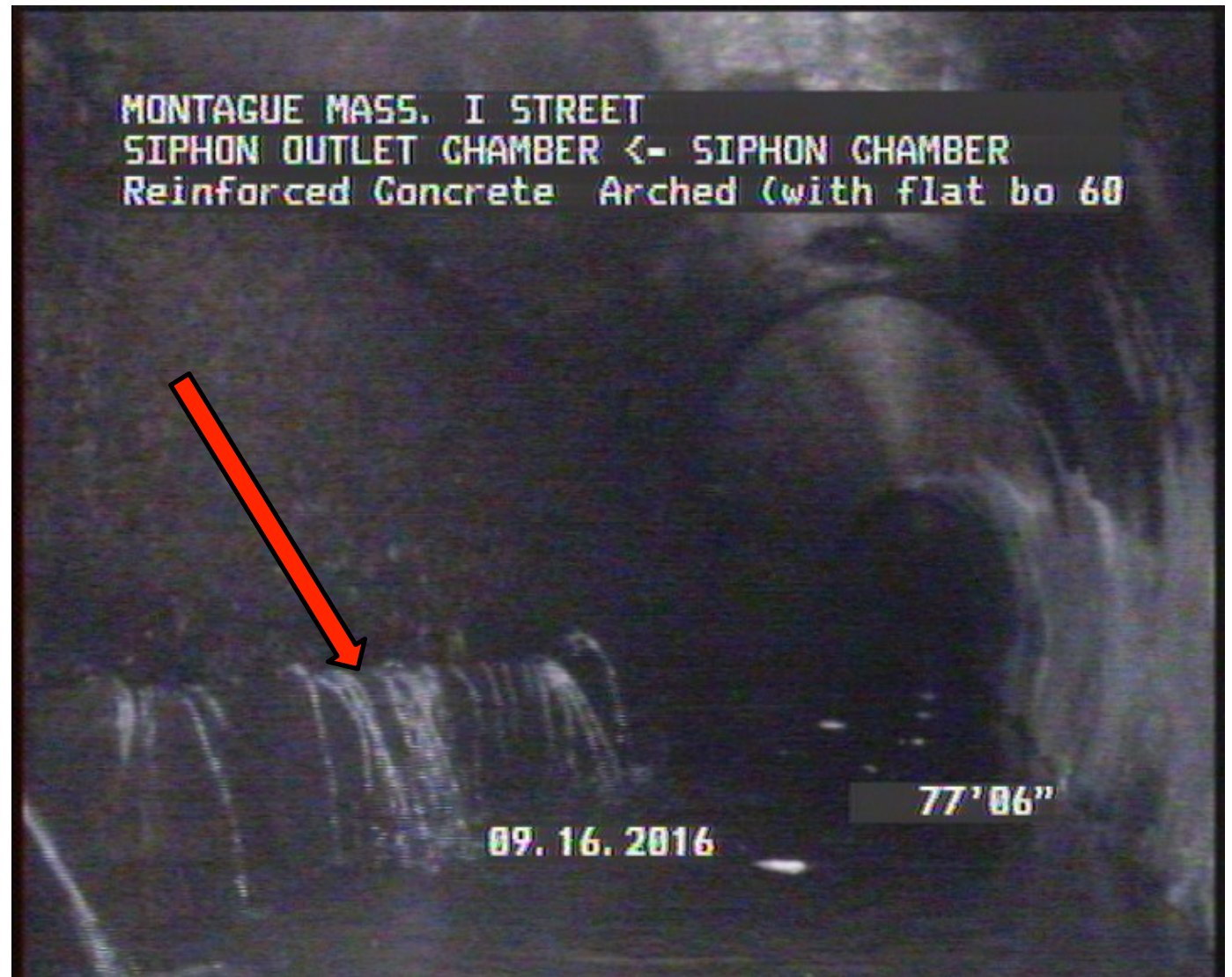


# Siphon Barrel – Cleaned



## South Barrel Condition

- 60 foot longitudinal crack from cold/construction joints discovered in South Barrel.
- Significant running/gushing infiltration via crack.
- Concrete encasement for 6" AC force main from G-St Pumping Station considerably eroded.



# South Barrel Rehabilitation

- Dual component time sensitive chemical grout.
- Chemical grout injected via nozzle through drilled holes.
- Hydrophilic concrete patching material hand applied.
- G-Street concrete encasement strengthened with abrasion resistant cementitious flowable fill.

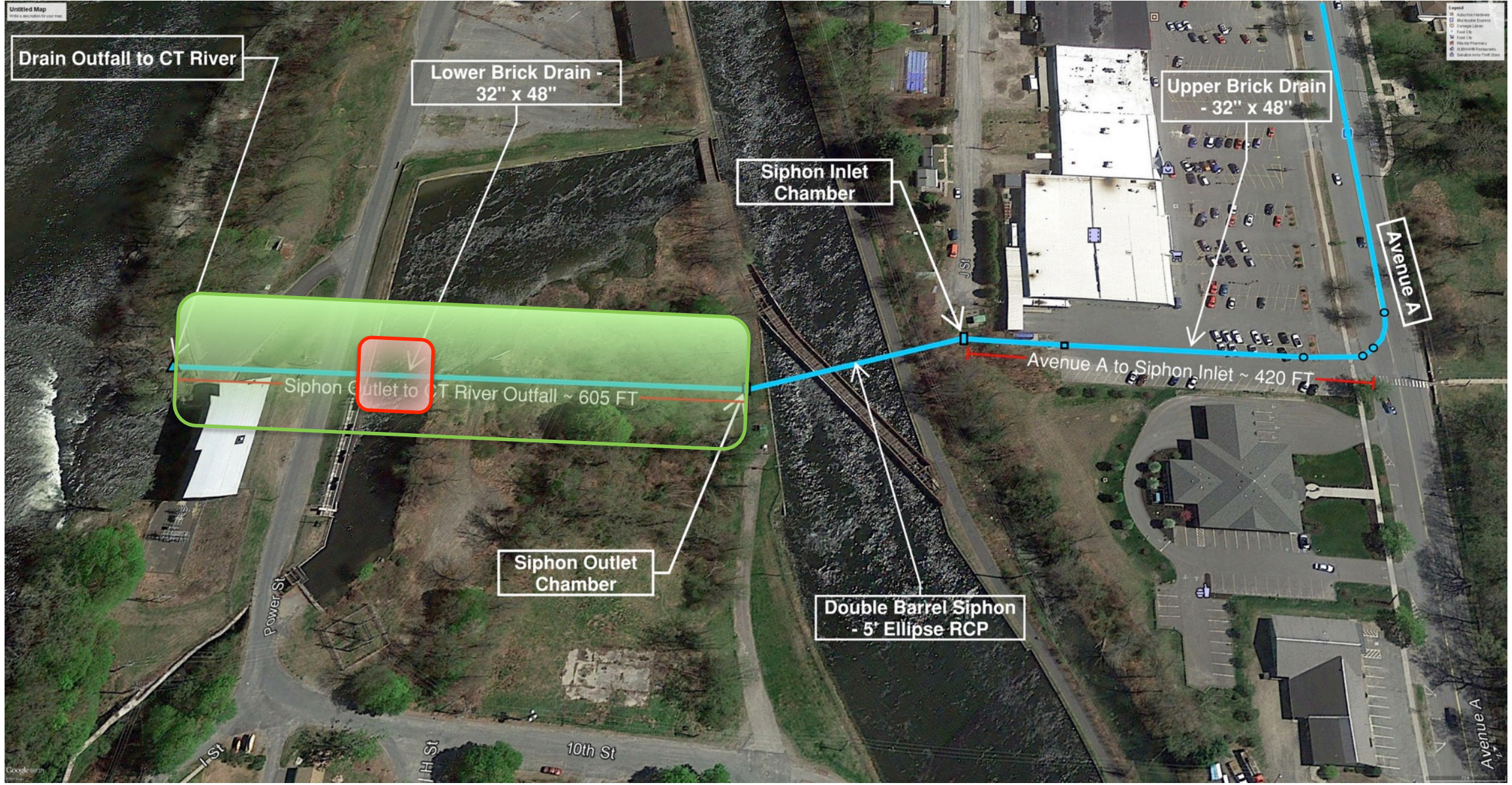




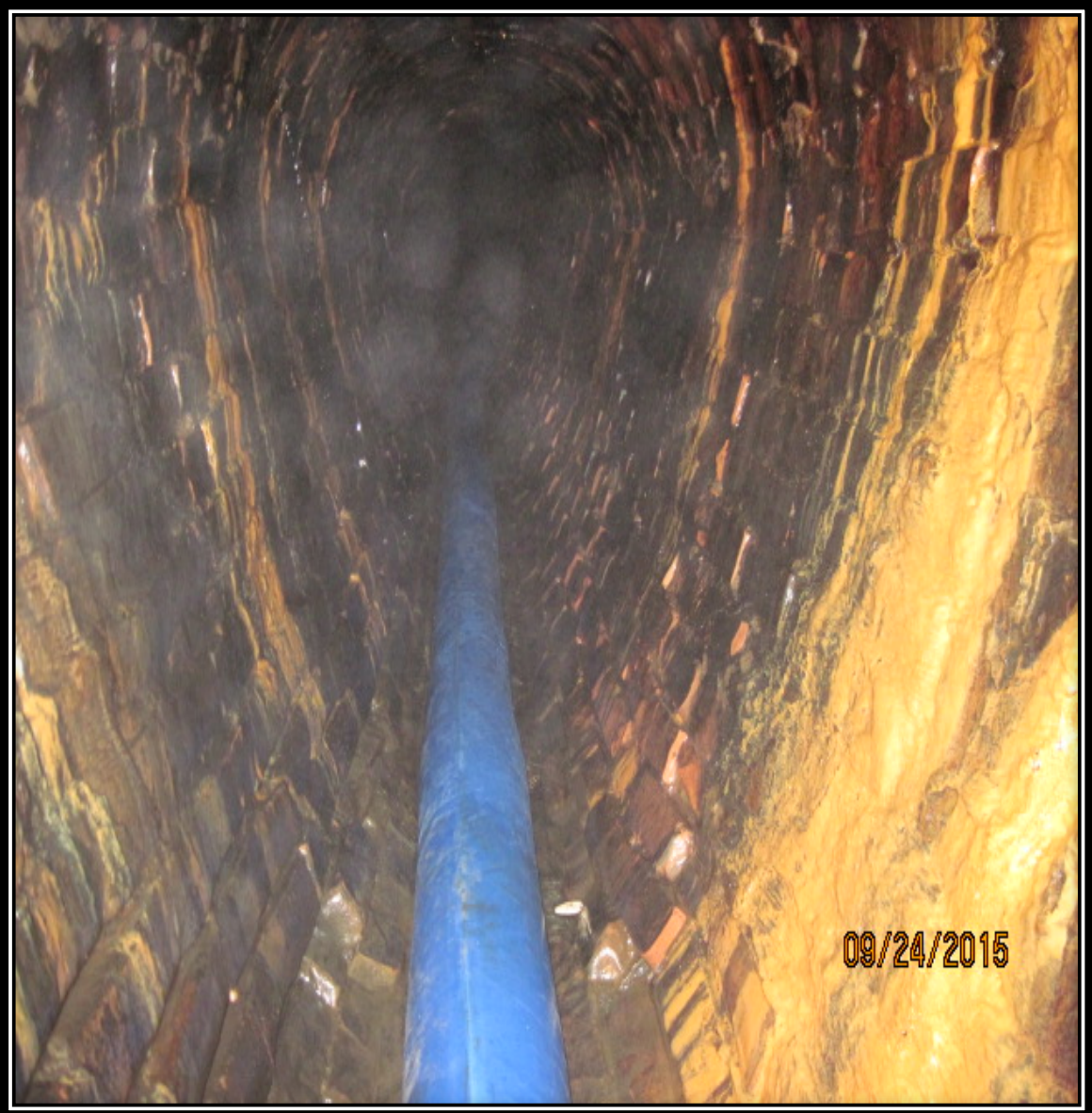
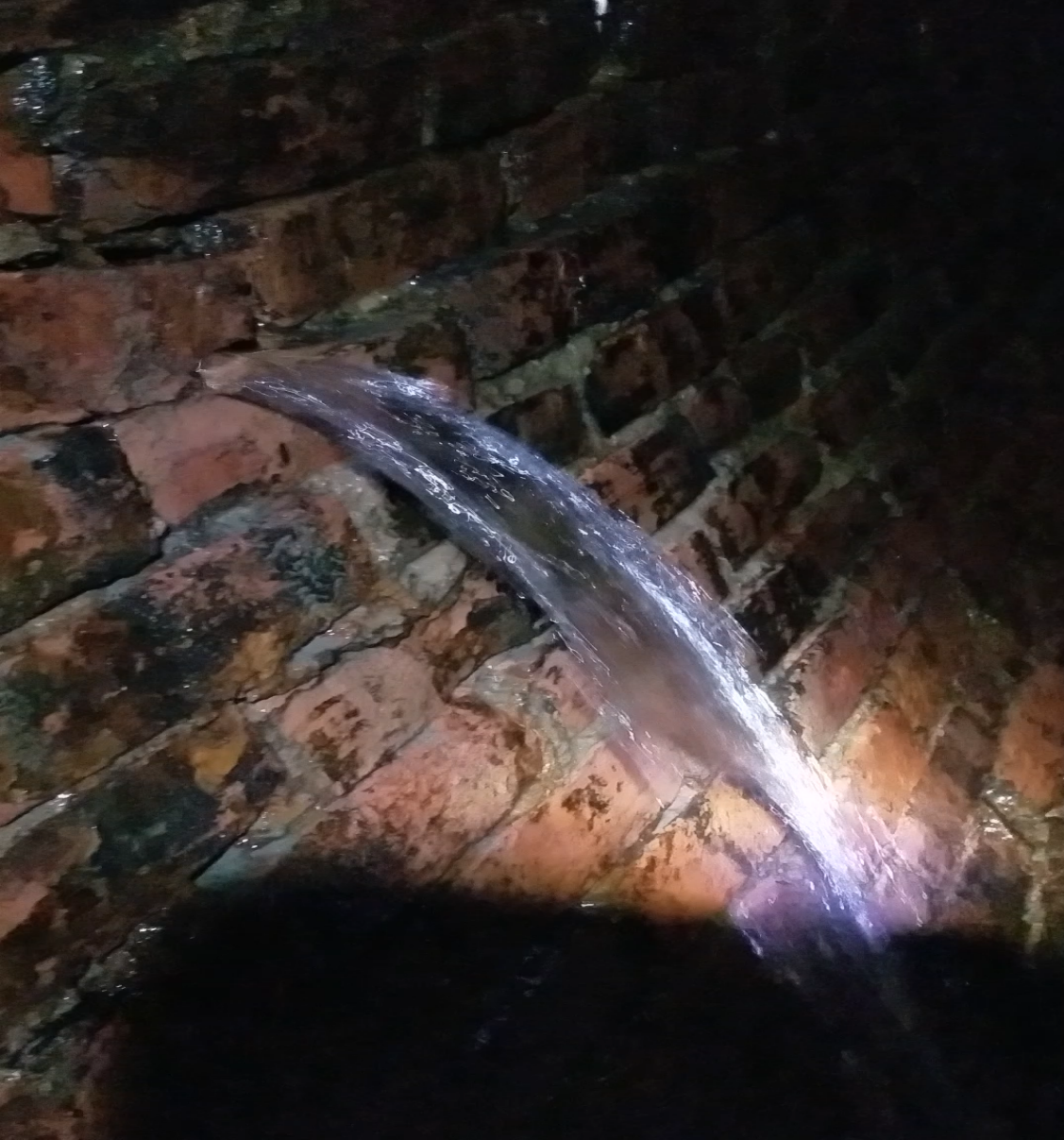


## Task 3 – Lower Drain Rehabilitation

# Task 3 – Rehabilitation of Lower Drain – Canal Drained and Taken Offline.



# Lower Drain – Pre-Rehabilitation Condition



# Pipeline Preparation for Custom CIPP Liner

- Bypass system setup.
- Large mineral deposits removed by hand via chisel and hammer.
- Running & gushing infiltration stopped via chemical grout injection.



# Heavy Infiltration Stopped via Chemical Grouting



# Installation of Pre-Liner, End Seals, and Temperature Sensors



# Custom CIPP Liner Installation

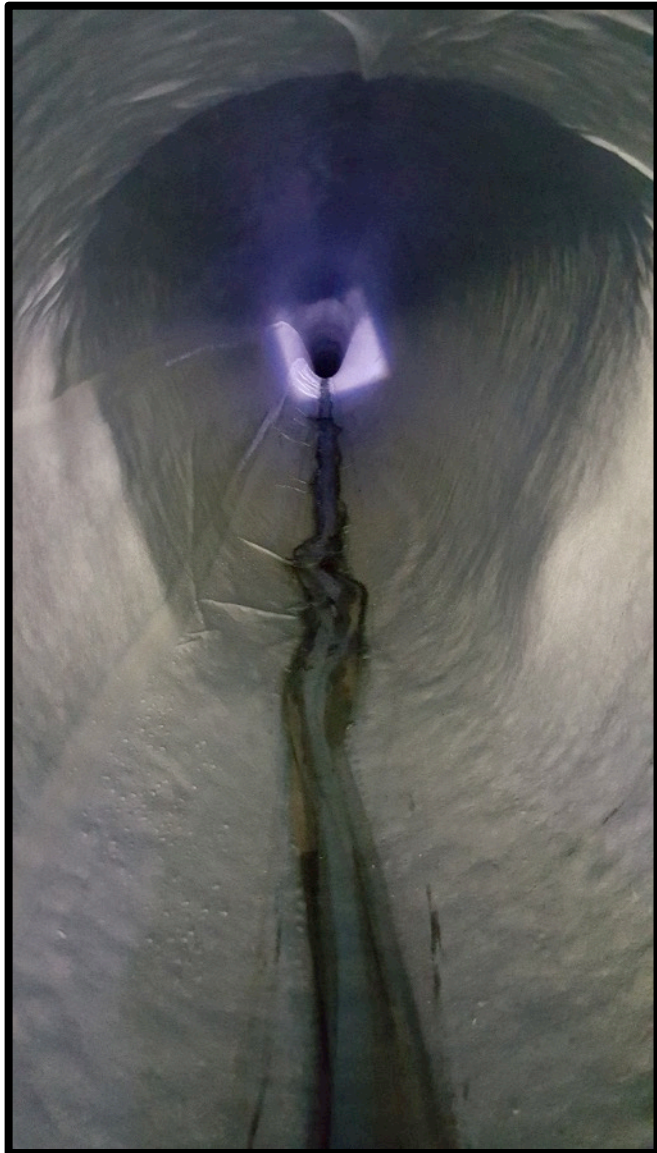


# Custom CIPP Liner Curing





# Cured/Completed Liner – Siphon Outlet Chamber to River Outfall



# Modification of CIPP Liner – Transition of Siphon Outlet Chamber to Lower Drain



# Turners Falls – Main Drain Rehabilitation and Siphon Cleaning - Summary

- Project successfully completed.
- Completed before scheduled refill of canal.
- Came in below \$ 1M budget.



# Contact us!



**Ryan Graham, EIT**

CDM Smith

860-808-2306

[grahamrj@cdmsmith.com](mailto:grahamrj@cdmsmith.com)

**Jonathan Kunay, LEED<sup>®</sup> AP**

CDM Smith

617-452-6583

[KunayJE@cdmsmith.com](mailto:KunayJE@cdmsmith.com)

Find more insights through our water partnership  
at [cdmsmith.com/water](http://cdmsmith.com/water) and [@CDMSmith](https://twitter.com/CDMSmith)

