

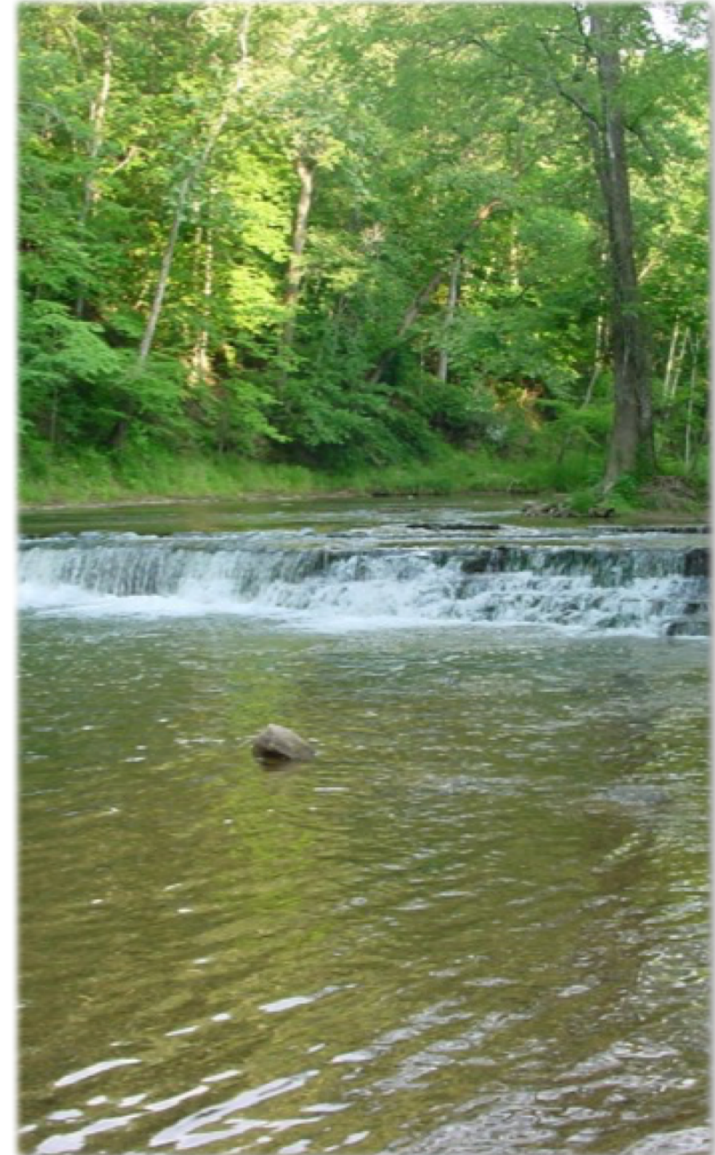


THE TANSTAAFL PRINCIPLE: SECONDARY IMPACTS OF WATER CONSERVATION EFFORTS

**NEWEA 2017 ANNUAL CONFERENCE & EXHIBIT
BOSTON, MA**

TOPICS FOR DISCUSSION

- Drivers and Methods for Water Stewardship
- What is the Tanstaaf Principle?
- Trading Quantity for Quality
- The Water-Energy Nexus
- Trans-Media Impacts



RISK DRIVERS FOR WATER EFFICIENCY

- Economics
- Community “License to Operate”
- Physical Scarcity / Competing Interests
- Brand Reputation – Customers, Consumers, Community
- Corporate Reporting of Material Risks
- Regulatory Constraints



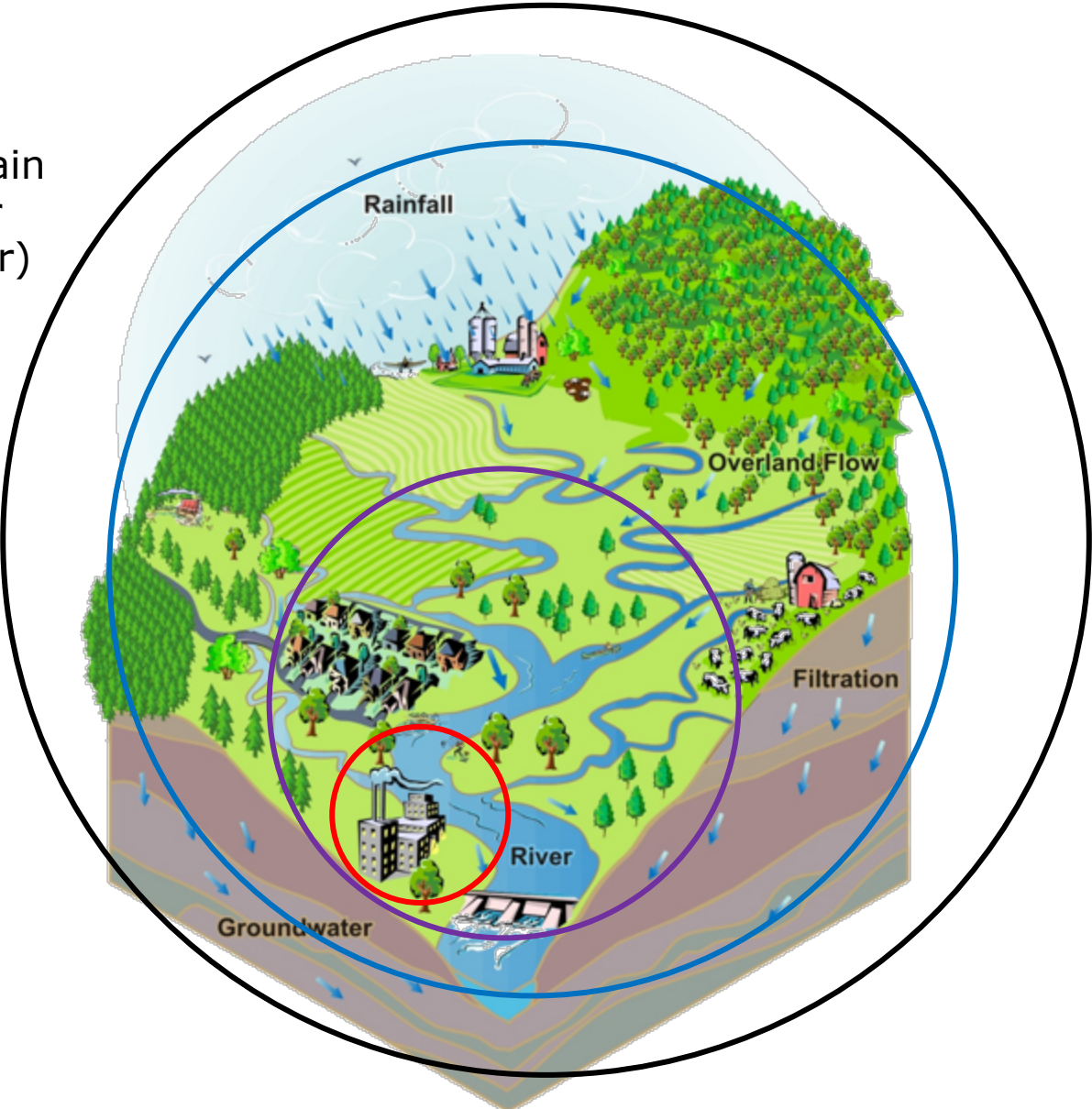
EXPANDING WATER STEWARDSHIP

Life Cycle
(Supply Chain
+ Producer
+ Consumer)

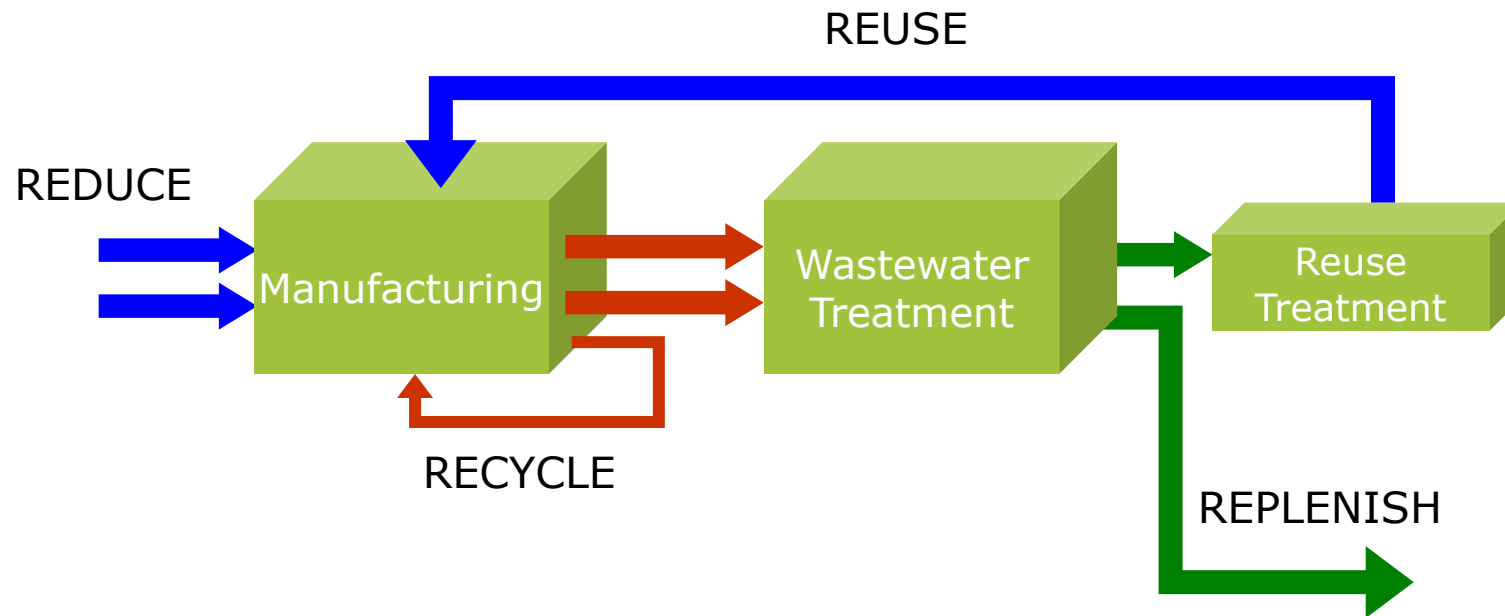
Watershed

Community

Facility



THE FOUR "R"'S OF WATER EFFICIENCY



DETERMINING WATER "QUALITY"

- General chemistry
 - pH
 - Conductivity/TDS/Salt
 - TSS
- Process-specific chemistry
 - Organics
 - Metals
 - Other QA/QC constraints
- Parameters for recycle technologies
 - Cations/anions
 - Scaling potential
 - Silt Density Index

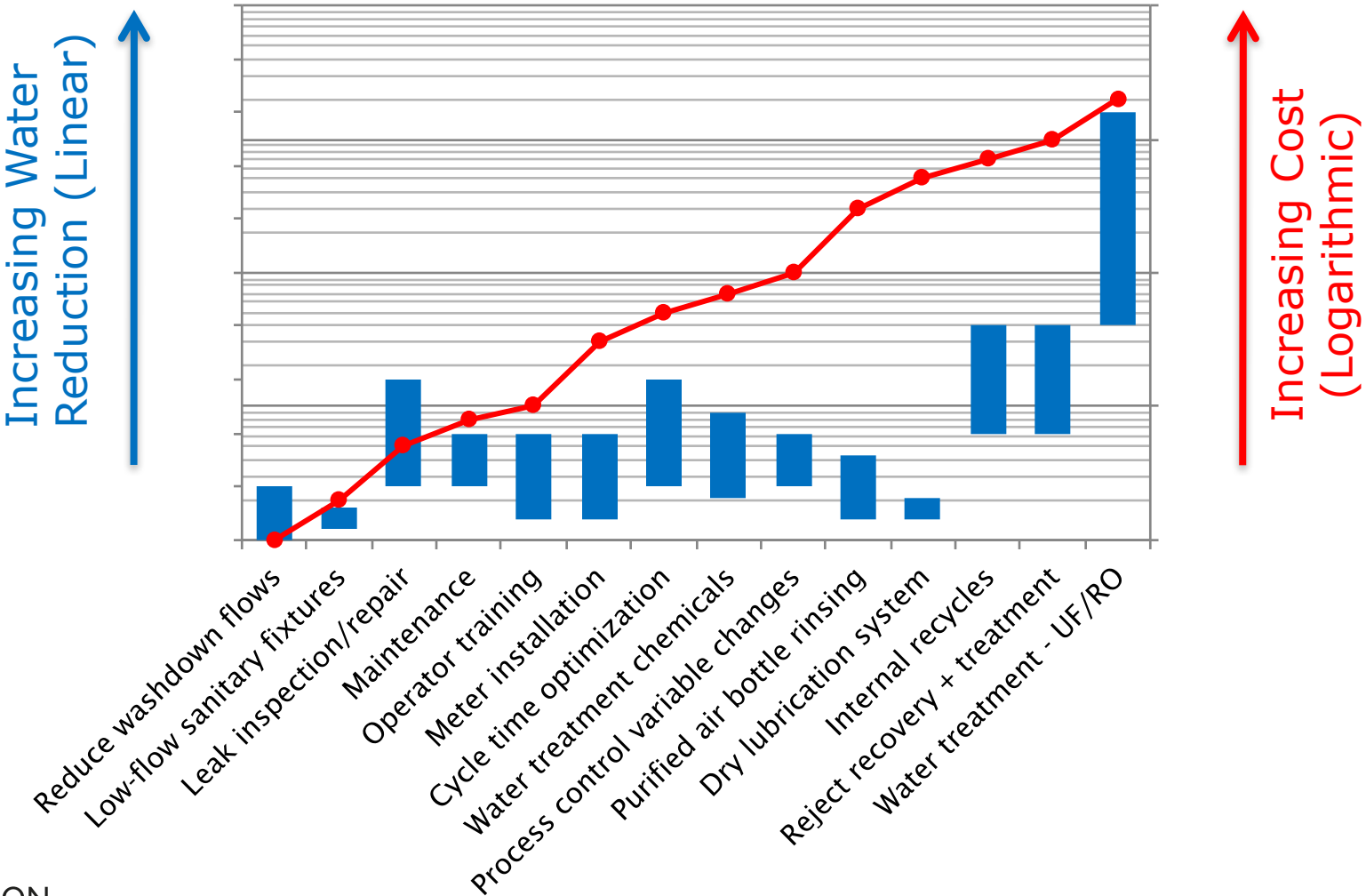


CATEGORIZING WATER REDUCTION EFFORTS

- Behavioral Reductions
 - Housekeeping/Maintenance
 - Employee Training/Buy-In
- Procedural Reductions
 - Metering
 - Process Controls
- Mechanical Reductions
 - Low-Flow/No-Flow Processes
 - End-of-Pipe Water/Wastewater Recycle



WATER REDUCTION COST-BENEFIT ANALYSIS



THE TANSTAAFL PRINCIPLE

- There Ain't No Such Thing As A Free Lunch



- Water savings will have impacts on other operations

THE WATER-ENERGY NEXUS

- Energy required for water transport, recovery, and treatment
 - Pumps
 - Cooling tower fans
 - Evaporation/condensation
- Energy to water ratio increases with higher water quality, recovery, or recycle
- Low-energy alternatives may also carry higher water demand
 - Low-energy data centers
 - Roof cooling technologies
 - Cooling towers vs. chillers

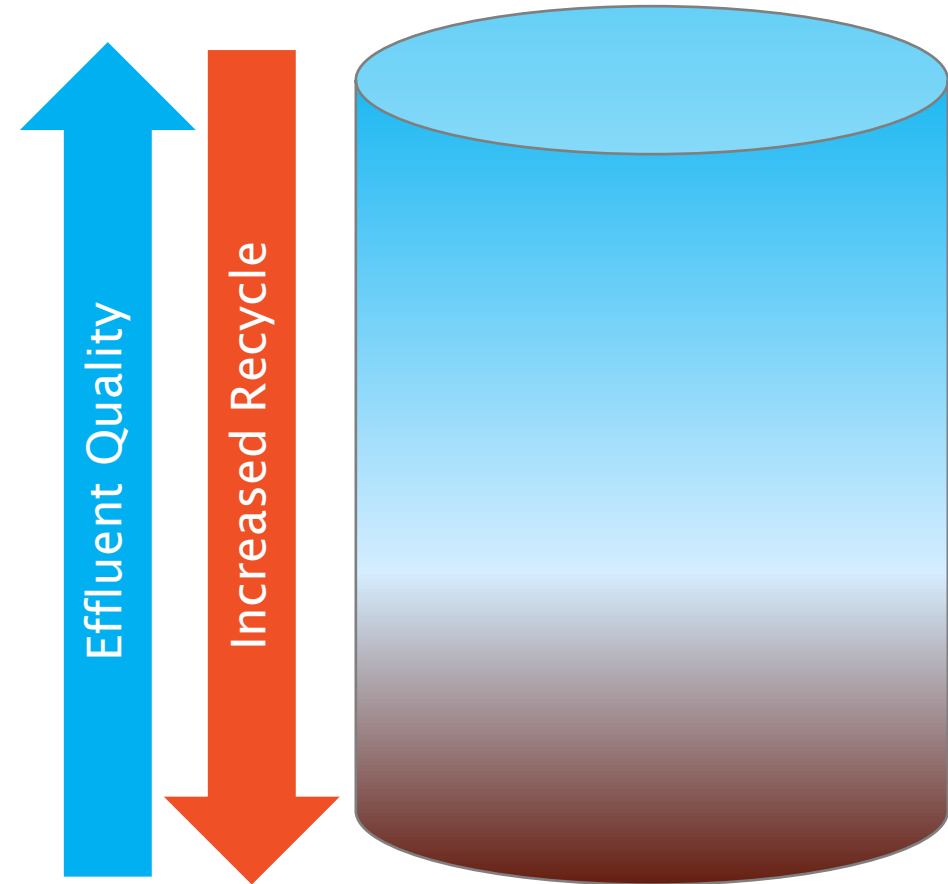


EXAMPLE ENERGY/WATER RATIOS

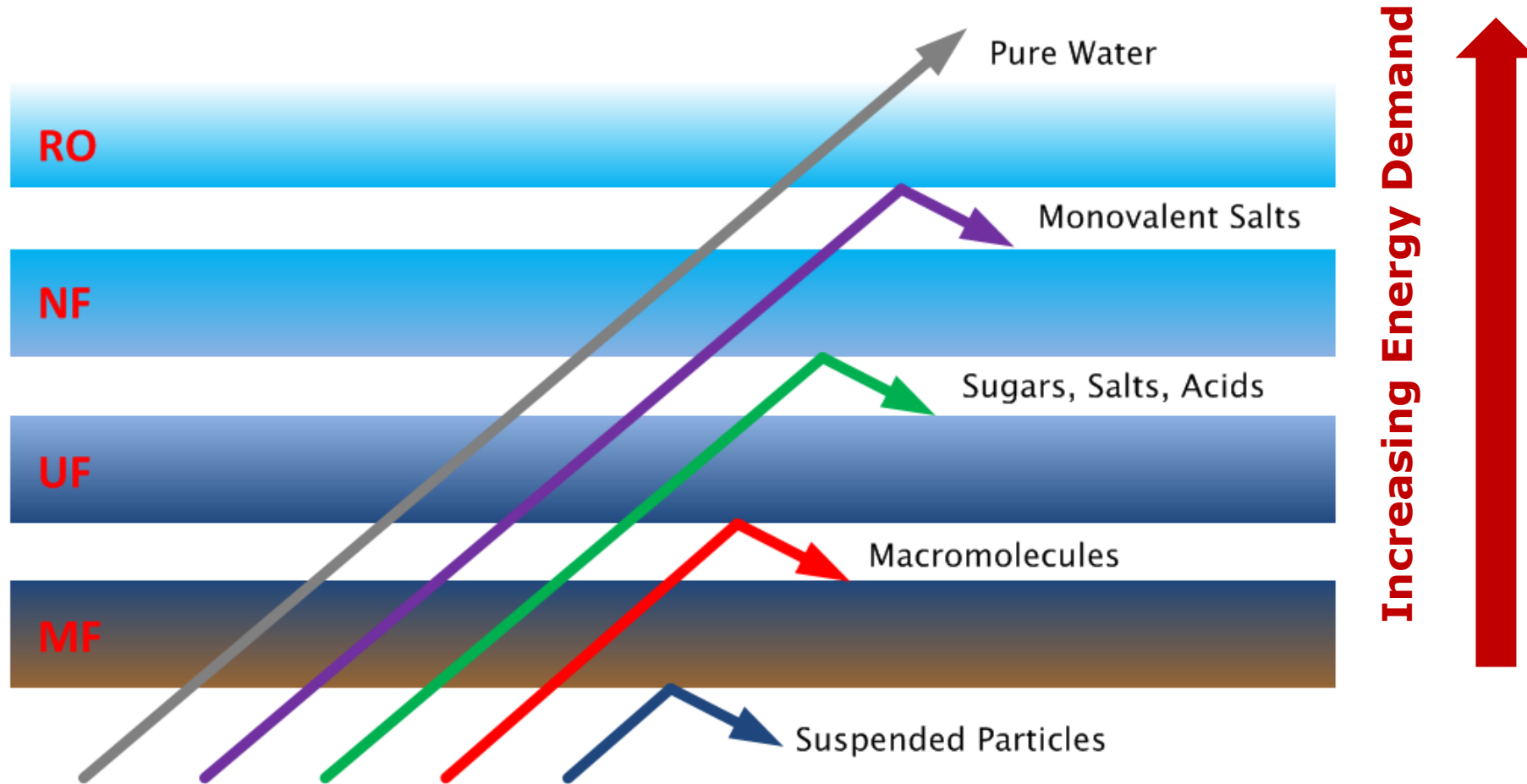
Project Type	Energy/Water Ratio (kWh used per 10⁶ gal saved)
High-Efficiency Sanitary Fixtures	May save energy
Xeriscaping	May save energy
Cooling Tower Optimization	200-300
Cooling Towers to Replace Single-Pass	500-700
End-of-Pipe Wastewater Recycle	1,000-1,500
Demineralization (Reverse Osmosis)	6,000-10,000

TRADING QUANTITY FOR QUALITY

- Water reduction inherently impacts wastewater quality
 - Residual organics (BOD, TOC)
 - TDS (salt)
 - Heavy metals
 - Suspended solids
- Additional treatment or pretreatment may be needed
- Quality changes may impact existing treatment
 - Chemical usage rates
 - Solids removal
 - New unit processes



THE WATER-ENERGY NEXUS & WATER QUALITY



IN-PLANT IMPACTS

- Higher concentrations of acidity/alkalinity
 - Corrosion
 - Scaling
- High concentrations of solids/bacteria
 - Fouling
- Higher concentrations of salt/TDS/chloride
 - Corrosion
- May require additional pretreatment steps
 - Neutralization
 - Softening
- May require MOC changes
 - HDPE/PVC vs. Cu/steel



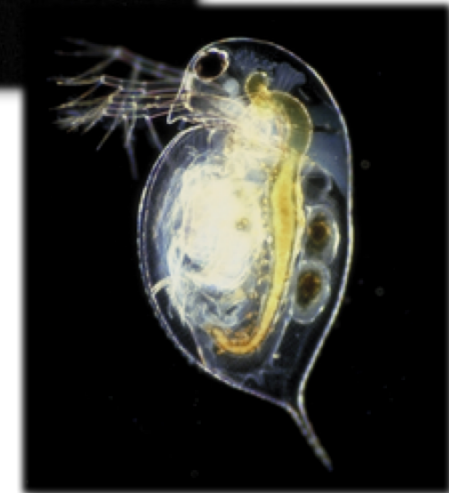
INDIRECT DISCHARGE IMPACTS

- Higher concentrations of materials subject to surcharge
 - BOD
 - Total Suspended Solids
- Higher concentrations of materials subject to pretreatment limits
 - Heavy Metals
 - Toxic Organics
 - Micropollutants
 - Pass-Through Interferences

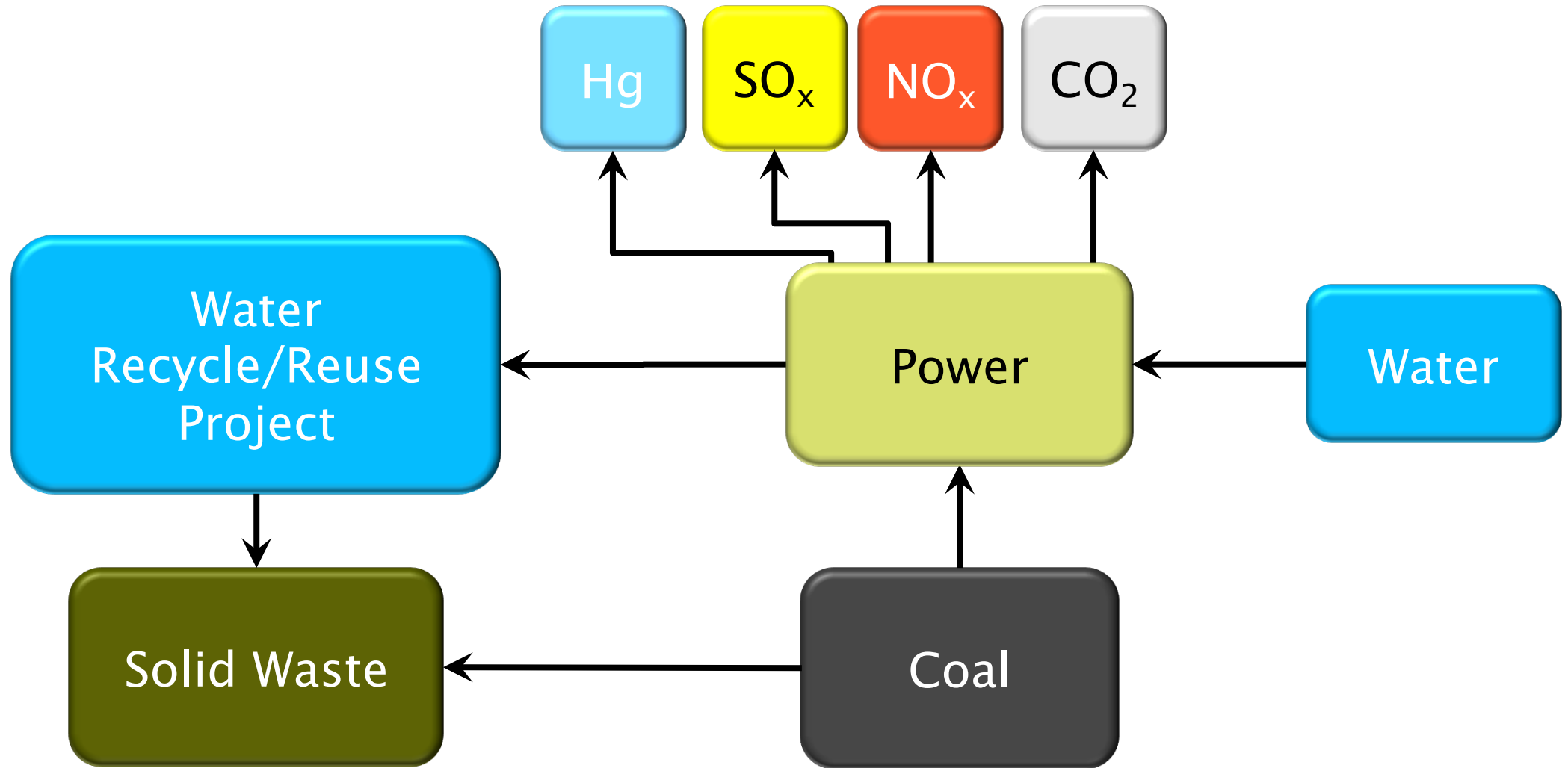


END-OF-PIPE IMPACTS

- NPDES Compliance
 - Individual Parameters
- Whole Effluent Toxicity - aggregate impacts of increased dissolved solids
 - Alkalinity/hardness
 - Chloride toxicity
- Temperature
- Refractory organic compounds
- Micropollutants



TRANS-MEDIA IMPACTS



CASE STUDY ON TRANS-MEDIA IMPACTS

- Food processing facility – Michigan
- WWTP effluent tertiary treatment concept design
 - 1.7 mgd design flow
 - Cartridge filtration
 - Reverse osmosis (75% recovery)
 - Brine concentrator/crystallizer on RO reject
- Estimated capital cost \$36 million
- Estimated O&M cost \$1.4 million/year
 - ~70% of O&M cost as electricity

CASE STUDY ON TRANS-MEDIA IMPACTS

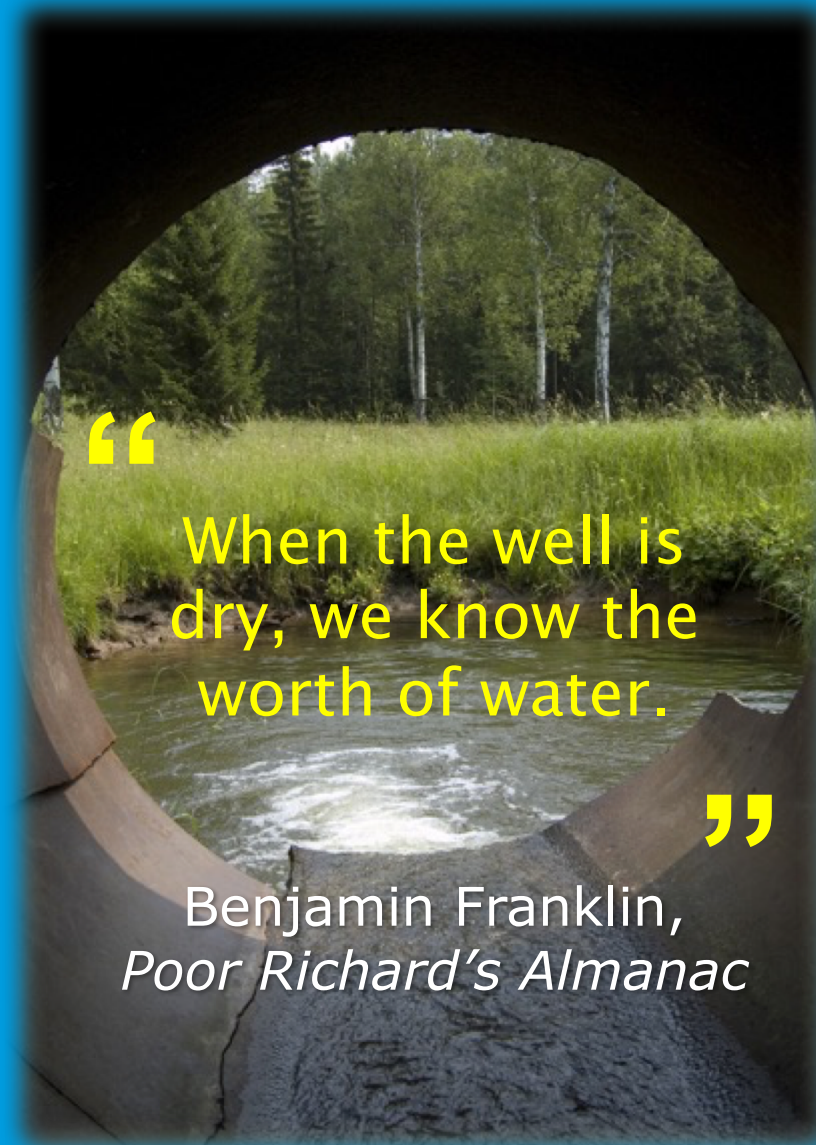
Parameter	Quantity
Solid Waste	
Solid Waste Generation	8,000 dry tons/yr
Equivalent Landfill Space	20,000 yd ³ /yr
Power Required	13,500 MW-hr/yr
Equivalent Air Emissions¹	
CO ₂	14,900 tons/yr
SO _x	350 tons/yr
NO _x	27 tons/yr
Hg	2.8 lb/yr

1. Based on typical emissions factors for coal-fired power plant.

THE SEVEN HABITS OF HIGHLY EFFECTIVE WATER STEWARDSHIP

- **Be Proactive** – collect data
- **Begin With the End In Mind** – set appropriate reduction goals
- **Put First Things First** – set priorities on reduction efforts
- **Think Win-Win** – optimize plan for all stakeholders
- **Seek First to Understand** – consider secondary impacts
- **Synergize** – use a holistic approach
- **Sharpen the Saw** – continuously revisit data and revise goals

THANK YOU – QUESTIONS?



“

When the well is dry, we know the worth of water.

”

Benjamin Franklin,
Poor Richard's Almanac