



A Novel Testing Approach for BNR Optimization in NYC

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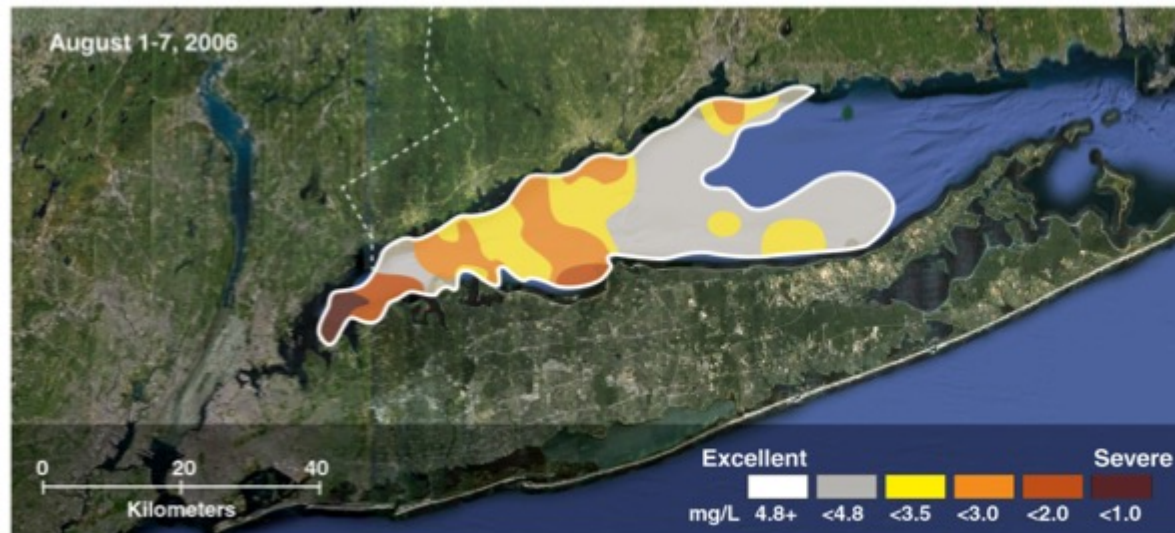
January 23, 2017

NEWEA 2017 Annual Conference

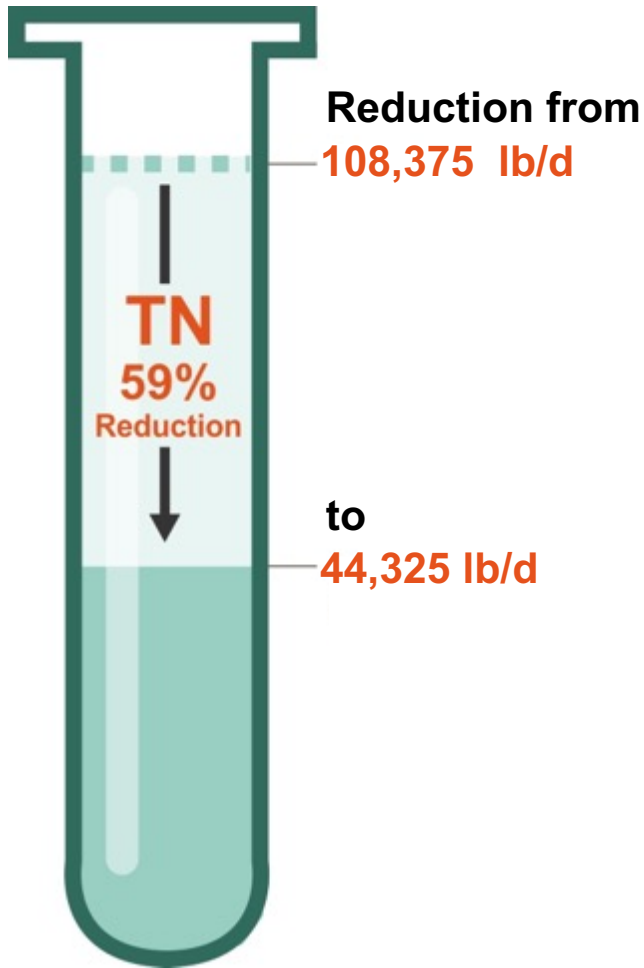
Background to NYC Nitrogen Concerns

- Long Island Sound Study – Partnership between USEPA, NY, CT (1988)
- Water Quality Concerns:
 - **Eutrophication** and **Hypoxia**
 - **Nitrogen** identified as causal agent

Dissolved Oxygen in Long Island Sound Bottom Waters



Reduction in Effluent Nitrogen



- Phased approach to Nitrogen reduction to achieve an overall reduction in effluent TN of **59%**
- **\$1 Billion** for Construction of Step-Feed Nite/Denite BNR facilities for 4 wastewater treatment plants (WWTPs) on the Upper East River

Wards Island



Hunts Point



Tallman Island



Bowery Bay



East River WWTPs



Wards Island
275 MGD



Hunts Point
200 MGD

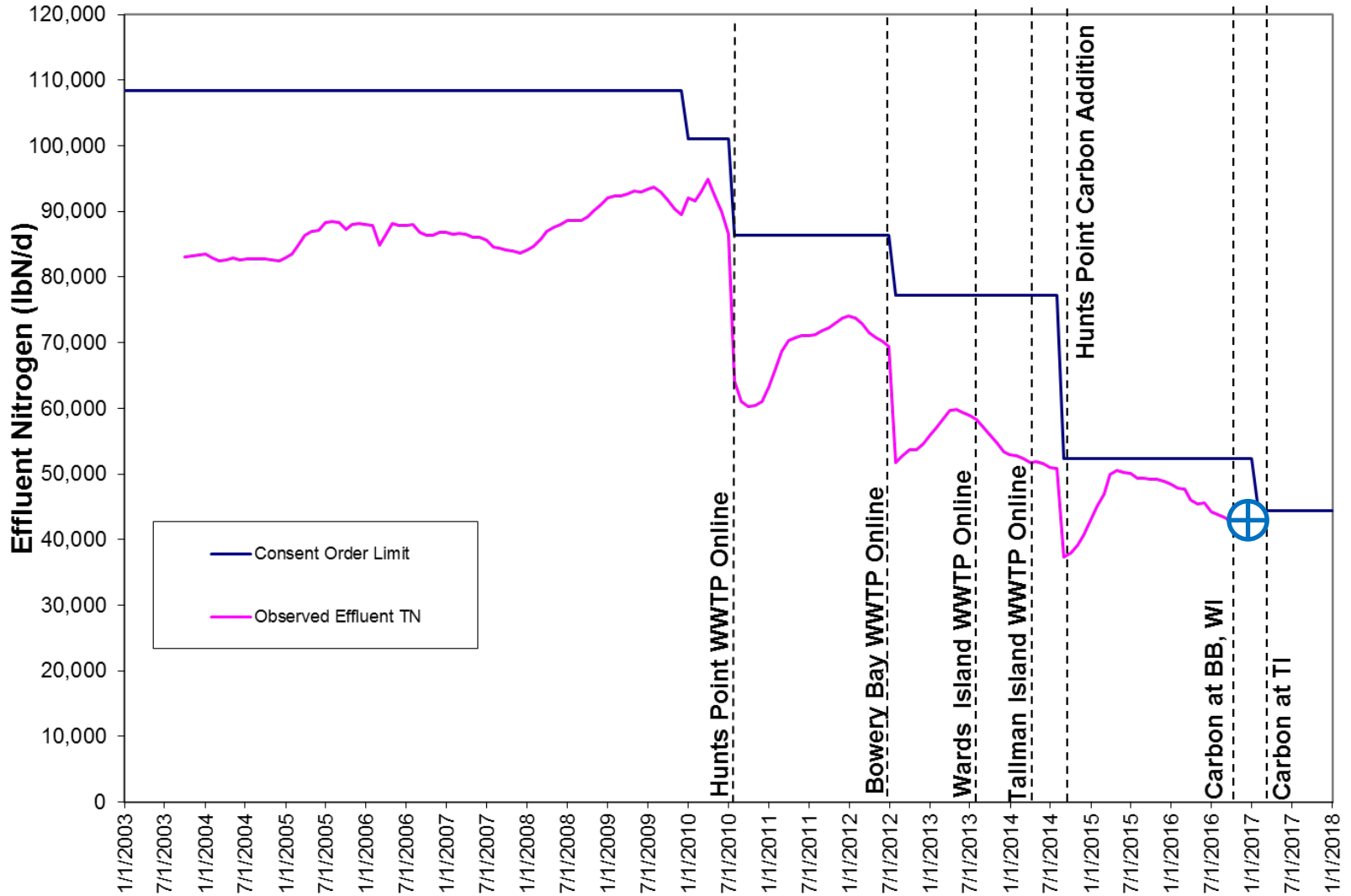


Tallman Island
80 MGD



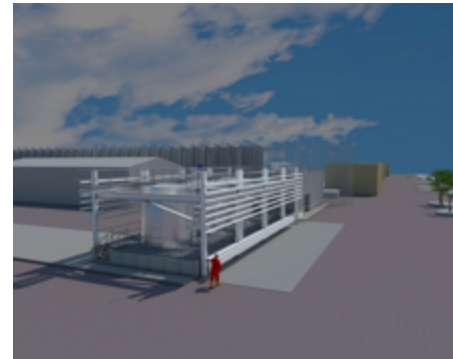
Bowery Bay
150 MGD

East River TMDL Step-downs



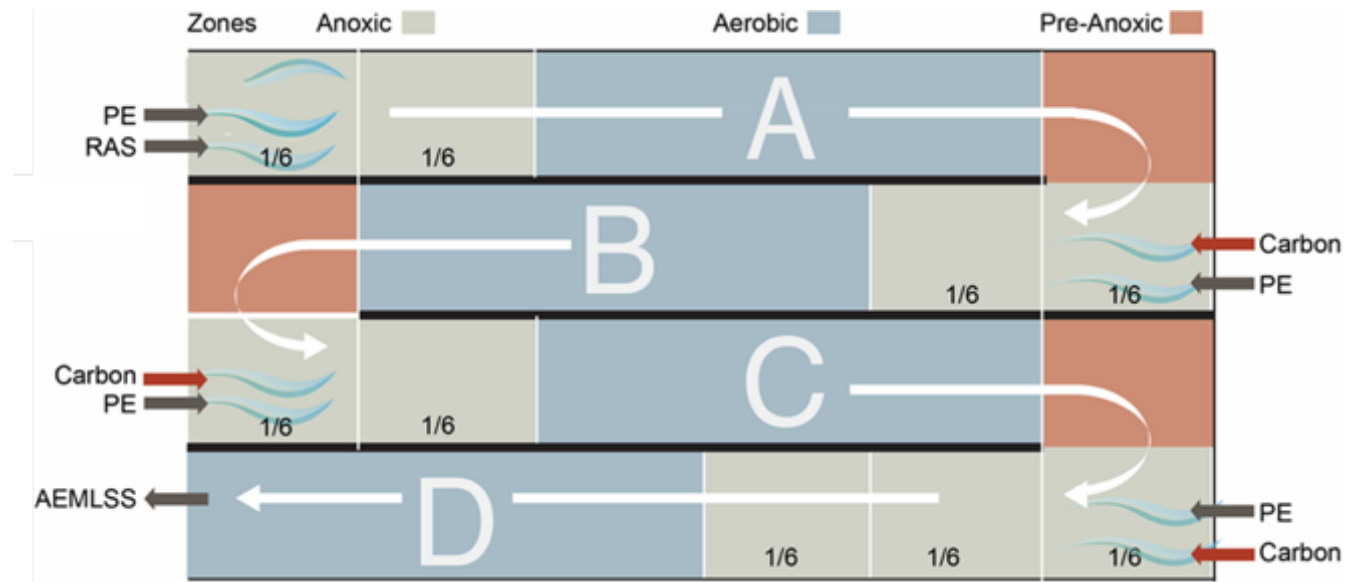
Phase I/Phase II Infrastructure

- Phase I program designed to meet 52,275 pounds per day limit (effective August 2014)
- **Additional infrastructure/chemicals** necessary to meet ultimate TMDL of 44,375 pounds per day (effective January 1, 2017)
- Phase II requirements:
 - **Supplemental Carbon Addition** at all UER WWTPs



Approach to Implement BNR Technologies

- Step-Feed Nitrification/Denitrification BNR Process
- Upgrades include:
 - Aeration Systems
 - Separate Centrate Treatment (at Dewatering Facilities)
 - RAS/WAS System
 - Chemicals
 - Foam Control

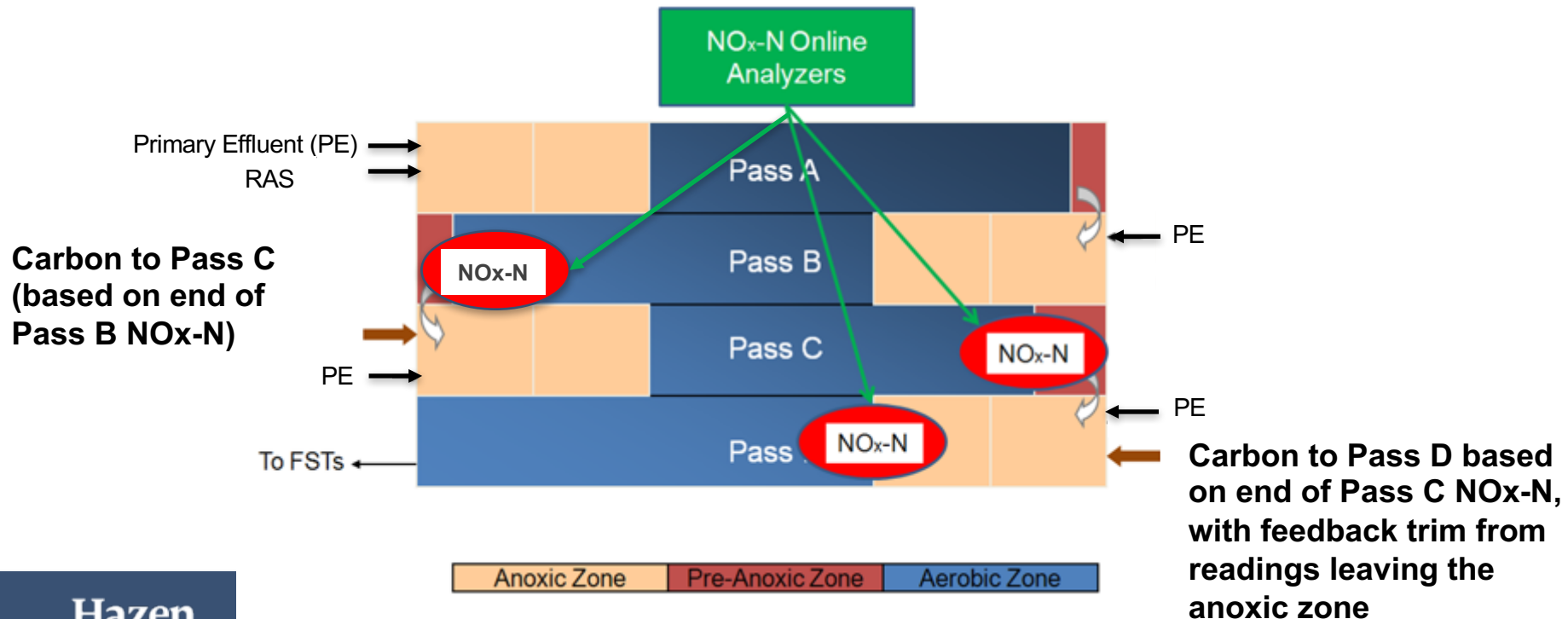


Carbon Addition Facilities

Glycerol Addition Control Strategies

Control Strategies Available:

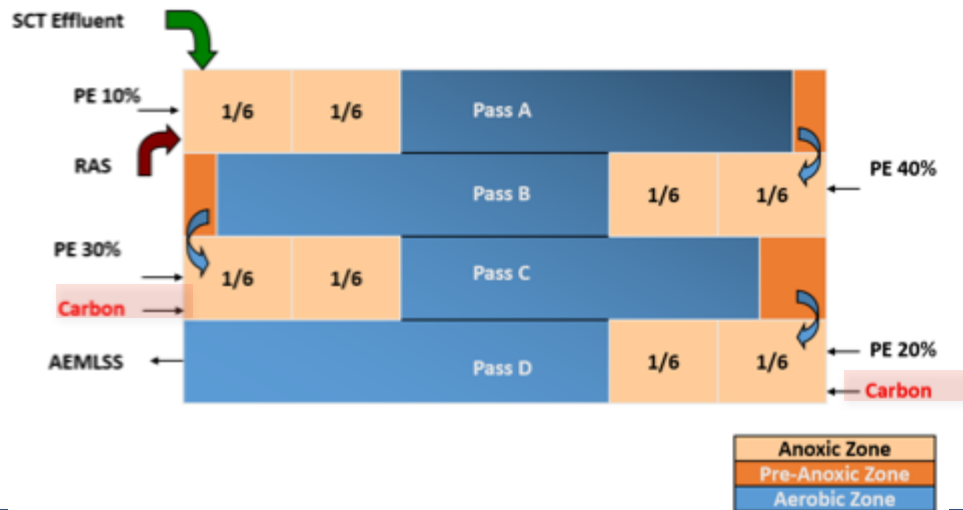
- Manual
- Hourly Inputs
- NO₃-N analyzer (Mass paced based NO_x-N load entering anoxic zones)



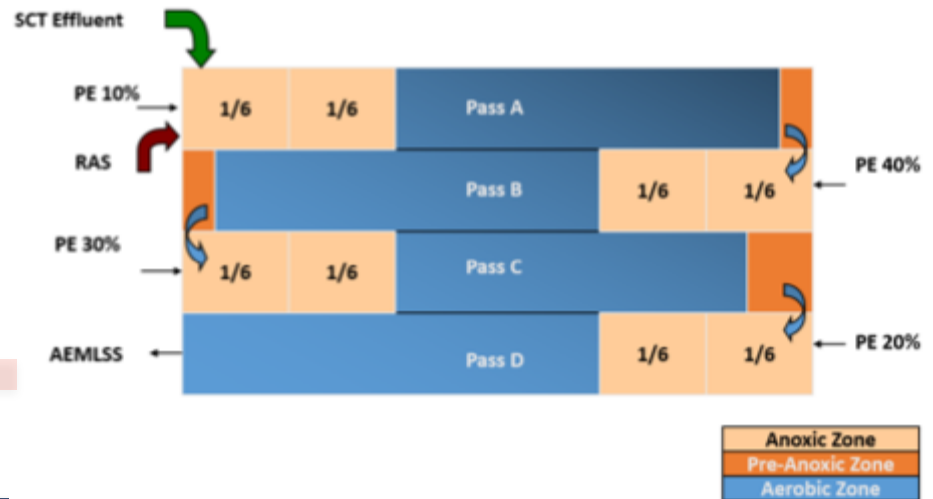
Approach to Carbon Optimization

- Consent Judgment with State requires ‘**optimization**’
- DEP was new at using glycerol in a full-scale step-feed process
- Approach: **Control Tank vs. Experimental Tank** to quantify impact of carbon

Experimental Tank



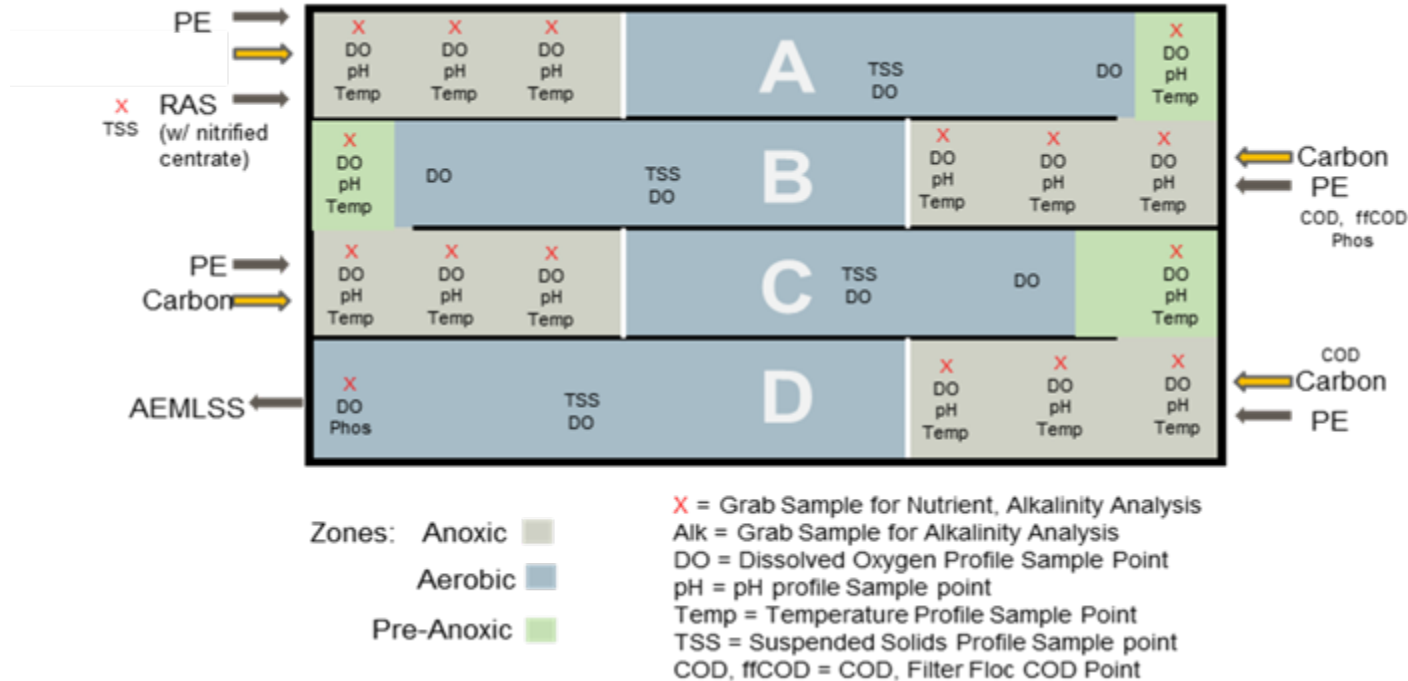
Control Tank



Carbon Optimization Requirements/Goals

- Intensive Sampling Program
 - Weekly Sampling over 6 month period covering Warm and Cold Weather Operation
 - Weekly calls with Plant Staff to test optimization measures (e.g., carbon doses, zone configurations, flow splits)
- Process Model Development
- Development of SOP for Carbon Addition
 - Backup in the event that automated controls are not available
 - Recommendations for typical and stressed operating conditions provided

Intensive Sampling Program



Sampling plan included:

- AM and PM profiling (nutrients, DO, pH, Temp, TSS)
- **Test Tank**, with glycerol
- **Control Tank**, no glycerol
- Separate Centrate Treatment (SCT) tank

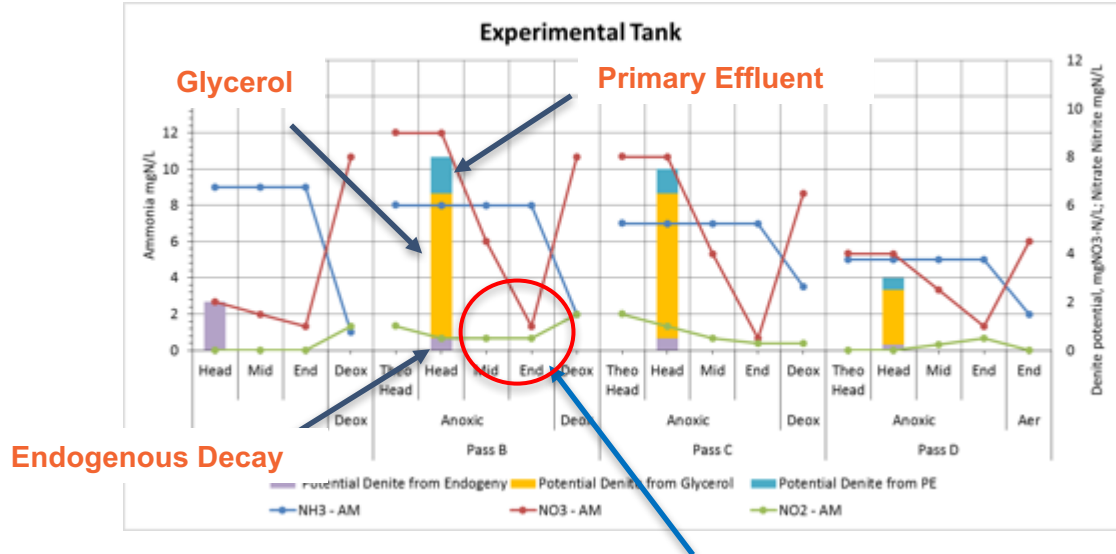
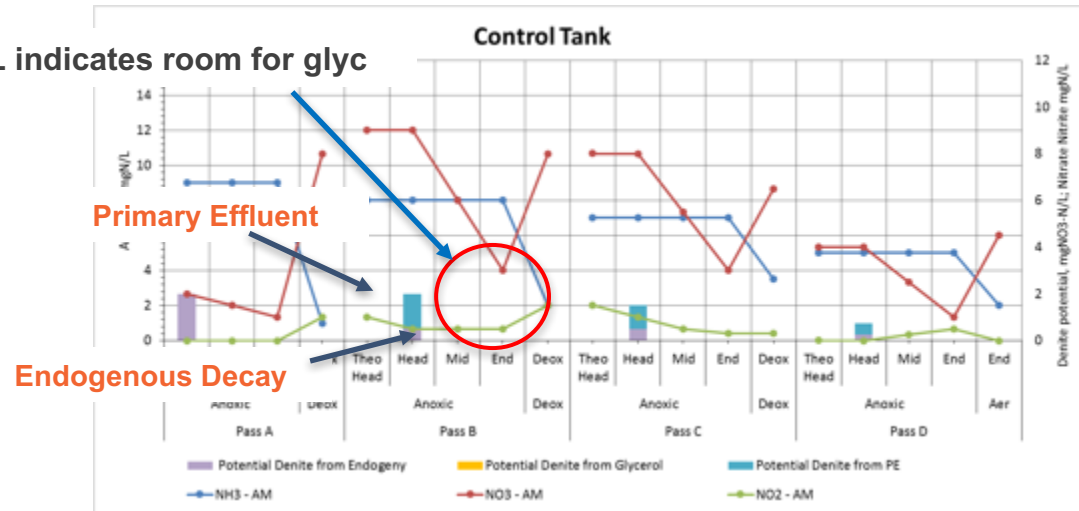
Intensive Sampling Program

- Diurnal Sampling
 - TSS Profiles
 - Dissolved Oxygen, Temp, and pH Profiles
 - Nitrogen Profiles (NH₃-N, NO₃-N, and NO₂-N)
- Data Analysis
 - Primary Effluent (PE) flow distribution
 - Denitrification Potential via carbon sources (Endogeny, PE, Glycerol)
 - Unit flow TIN removal
- Comparison of Test Tank vs. Control Tank to develop glycerol dosing recommendations

Example: Nutrient Profile Analysis

- Nitrogen speciation profile data collected during every sampling event
- ‘Denite potential calcs’ used to determine if glycerol dose/ location are adequate
- Seasonal data collection allowed for glycerol dose and location refinement

Effluent NOx > 1 mg/L indicates room for glyc

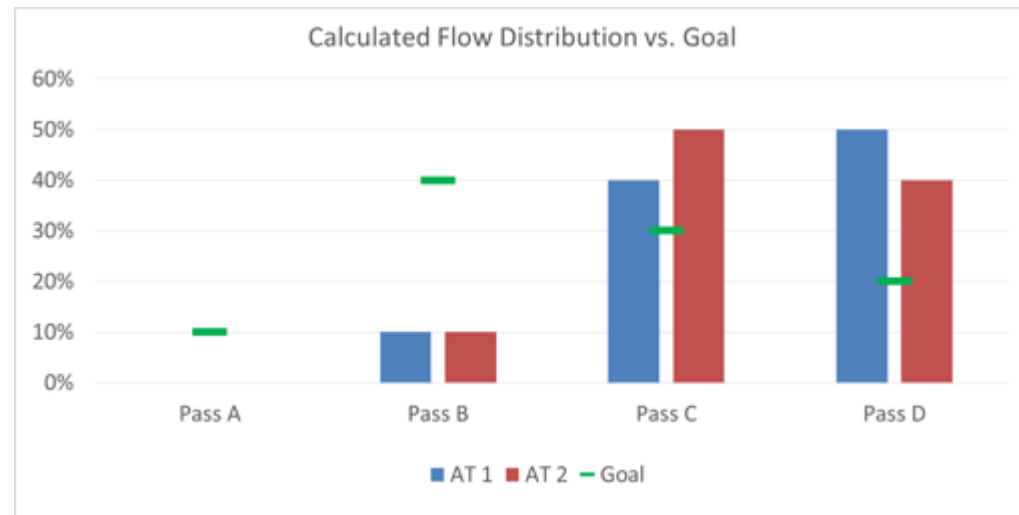
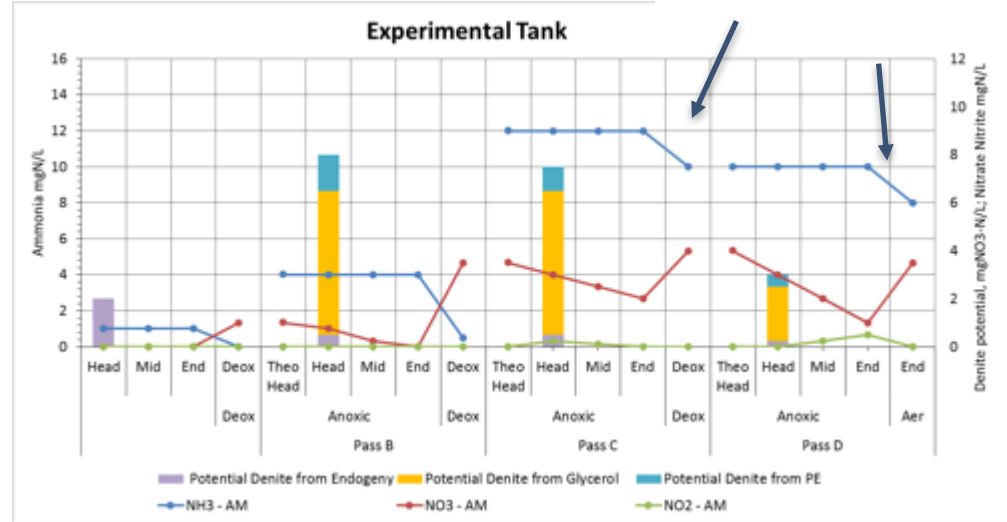


Effluent NOx < 1 mg/L indicates full denite, proper dosage of glyc

Example: Impact of PE Flow Distribution

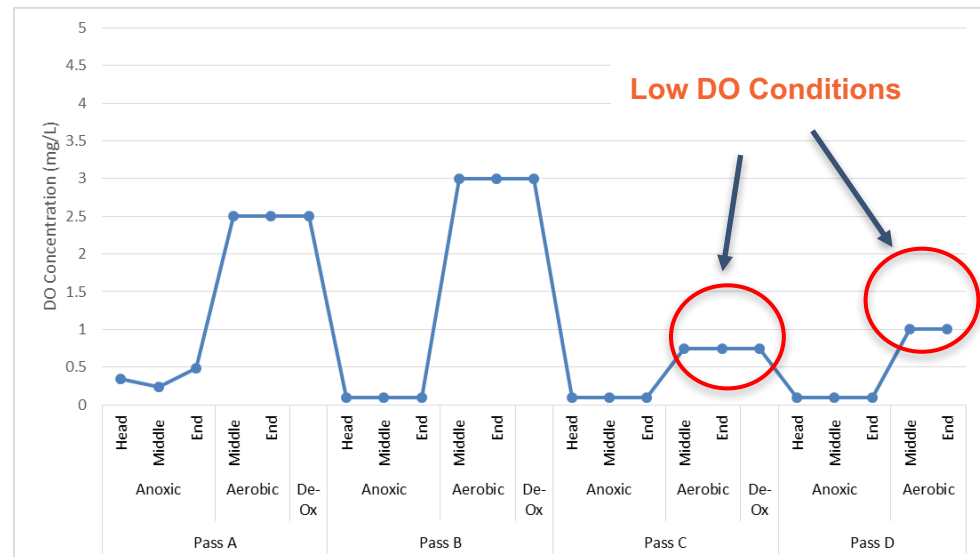
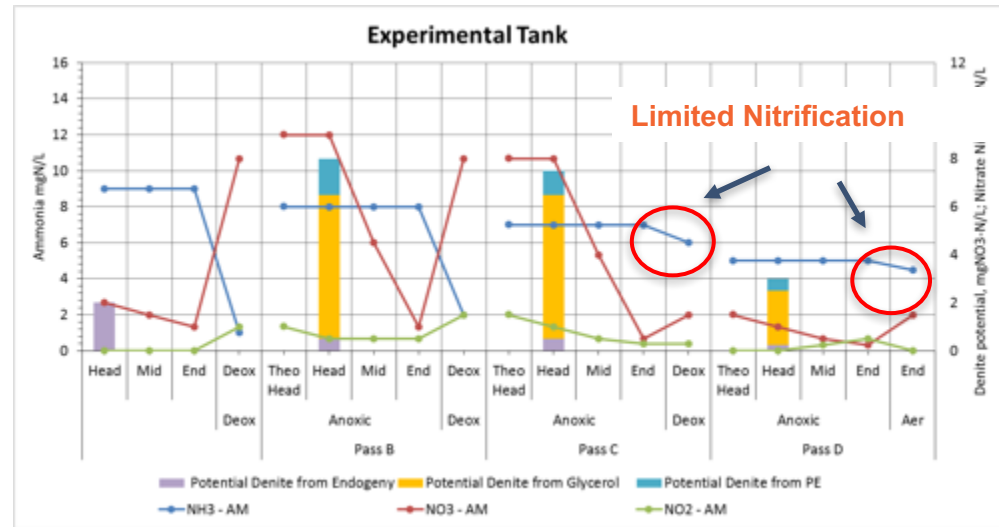
- Nite/Denite performance impacted by PE flow distributions
 - Too much flow → decreased HRT → limited nite/denite
- In this example, Passes C and D are receiving too much flow
 - Limited NO₃-N to denitrify in early passes
 - Elevated eff NH₃

Limited Nitrification



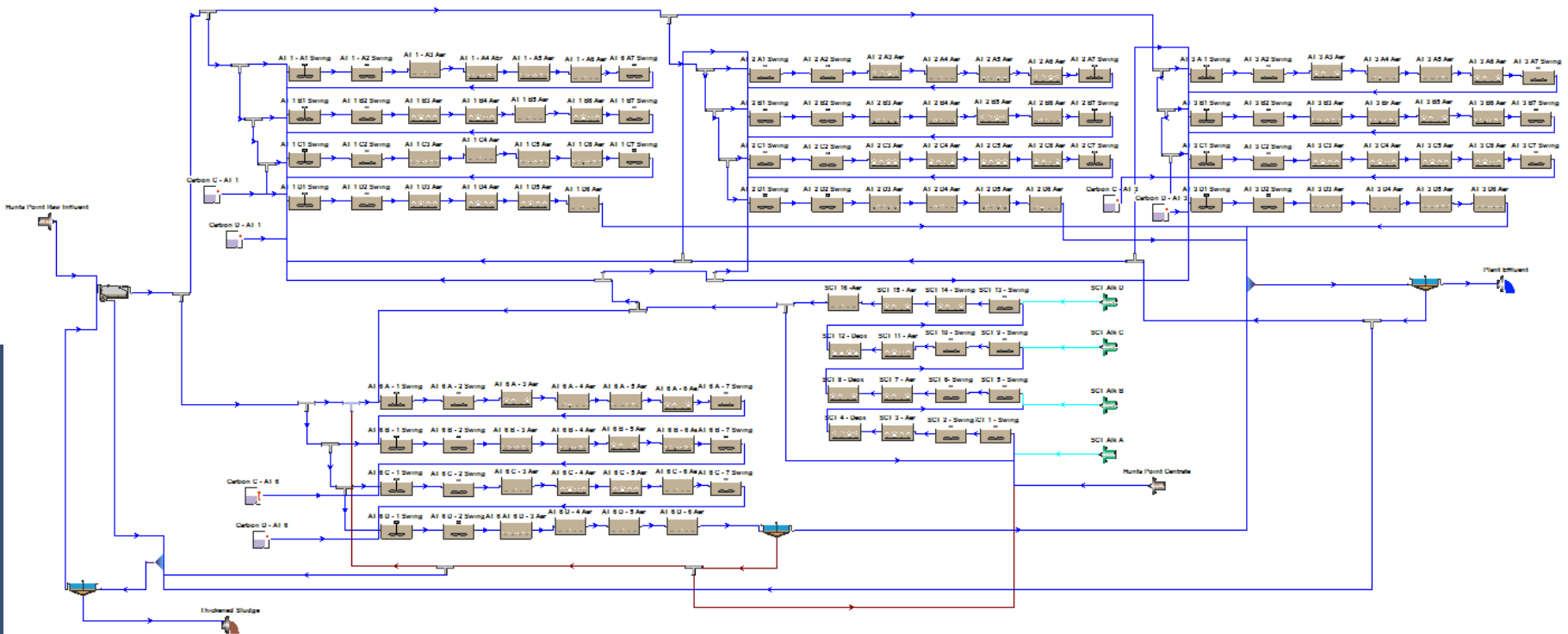
Example: Impact of Dissolved Oxygen

- Ideal DO conditions:
 - Anoxic Zones: < 0.2 mg/L
 - Aerobic Zones: 2-3 mg/L
 - Deox Zones: < 1 mg/L
- In this example, Passes C and D aerobic zone DOs < 1 mg/L



Process Modeling

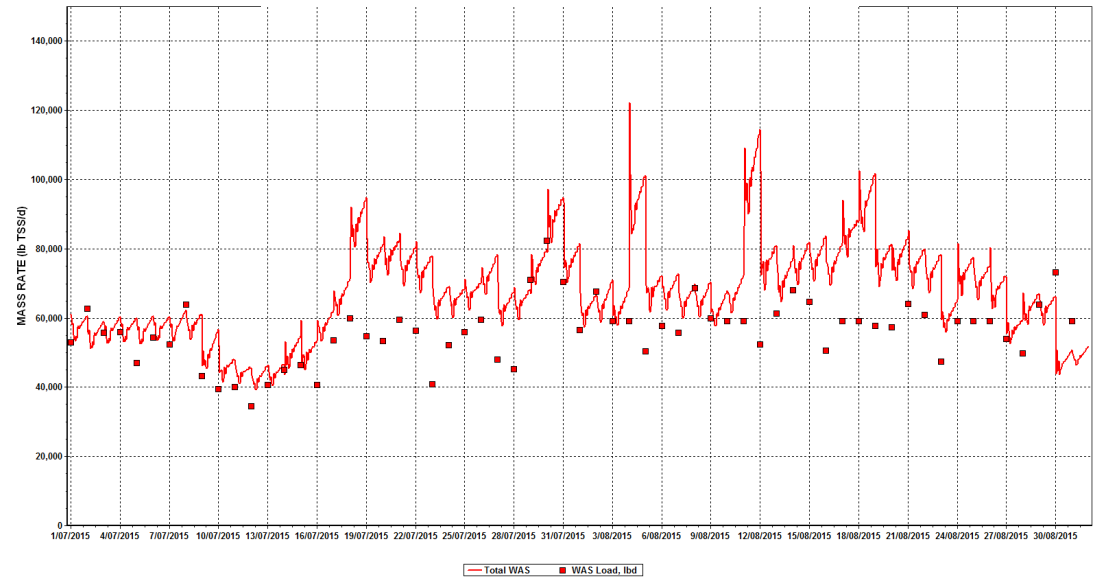
- Detailed sampling data and plant data used to develop Hunts Point Process Model
- Calibrated whole plant model used to develop seasonal glycerol addition strategies



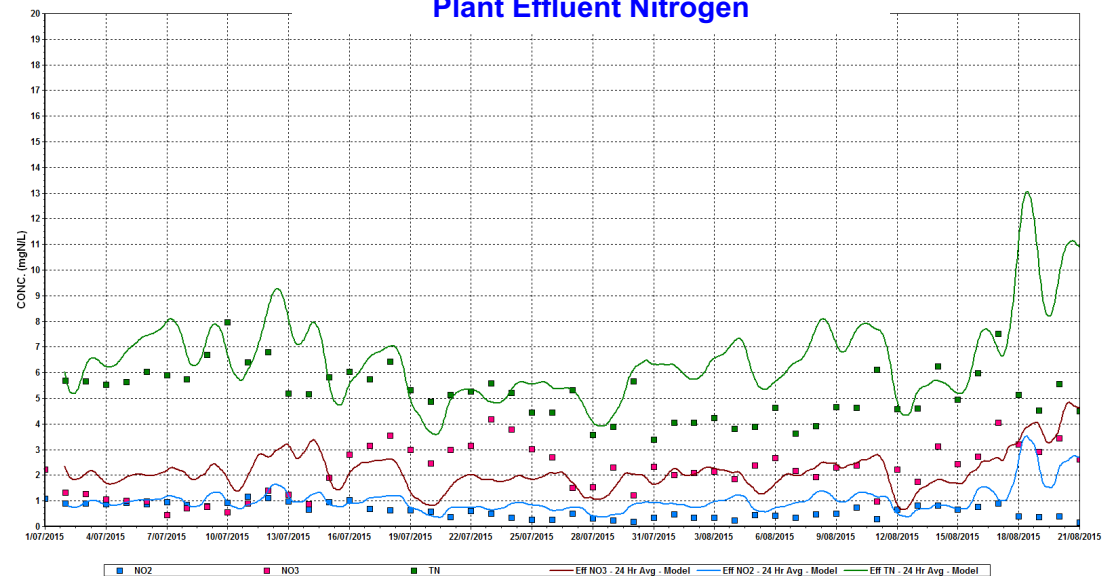
Model Calibration

- Parameters collected from sampling program input into model (DO, MLSS profiles, individual pass glycerol dose)
- Calibration to whole plant provides confidence in SOP model simulations

Total WAS Loading



Plant Effluent Nitrogen



Standard Operating Procedure (SOP)

Purpose of SOP

- Operational guide in the event of NO₃ probe control system malfunctions and/or automated control is unavailable
- Provide set-points for manual carbon addition to the main plant and SCT systems as assurance effluent limit will be met
- Provide operational responses aimed at maintaining over-all plant performance when deviations from the targeted set-points are encountered

SOP: Main Plant Operational Strategies

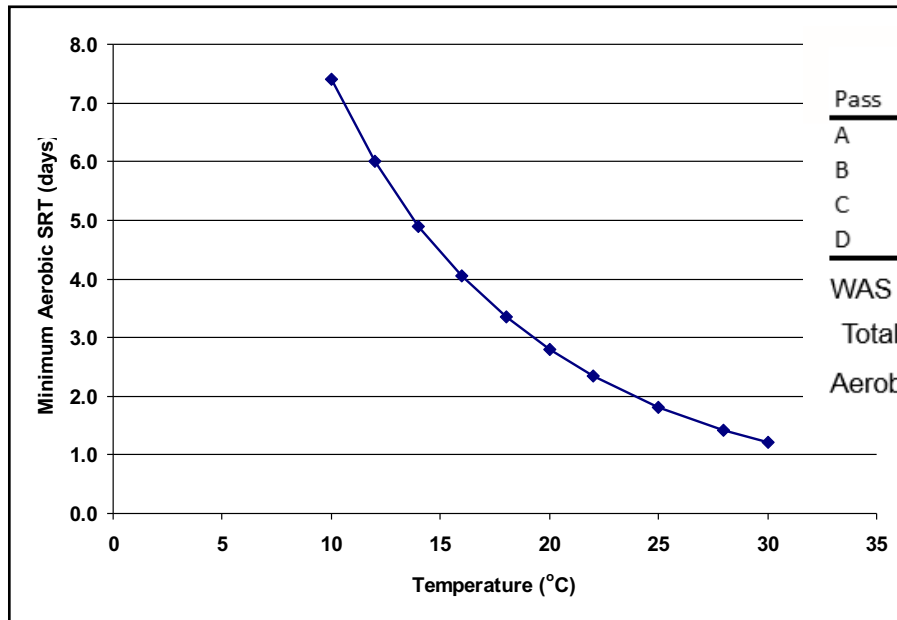
Process Control Strategy Elements:

- **Nitrification** Control
 - Aerobic SRT
 - Aerobic Zone DO Concentrations
 - pH/Alkalinity
- **Denitrification** Control
 - Anoxic Zone DO Concentrations
 - Supplemental Carbon Dosing Rates and Locations
- Additional BNR Control Elements
 - Wet Weather Operations
 - Aeration tank froth control
 - Effluent disinfection under low/no ammonia conditions



SOP: Main Plant Operational Strategies

- Solids Inventory



Pass	Total Vol (Mgal)	Aerobic Vol (Mgal)	MLSS (mg/L)			MLSS Total (lbs)	MLSS Aerobic (lbs)
A	6.09	3.75	6,200	X	8.34	314,798	194,112
B	6.09	3.75	3,800	X	8.34	192,941	118,972
C	6.09	3.45	2,950	X	8.34	149,783	84,880
D	6.09	4.05	2,500	X	8.34	126,935	84,443
SUM						784,457	482,406

WAS = 57,920 lb/day

Total SRT = 784,457/57,920 = 13.5 days

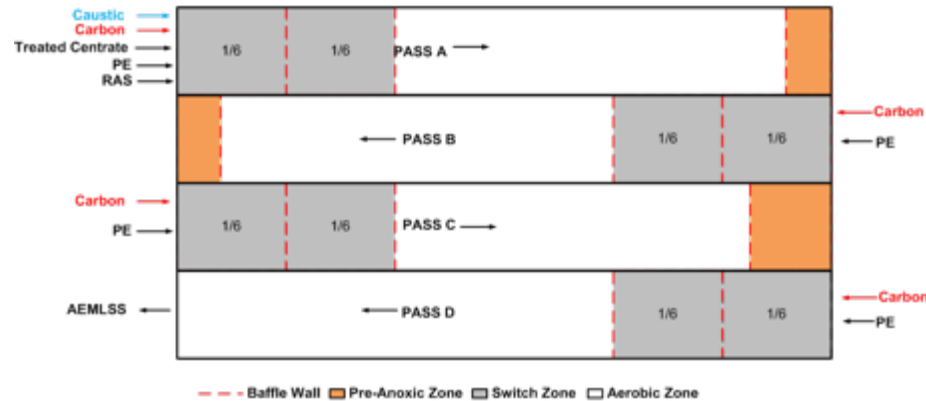
Aerobic SRT = 482,406/57,920 = 8.3 days

- RAS Operation
- Target Primary Effluent flow splits
- WAS and SWAS wasting targets

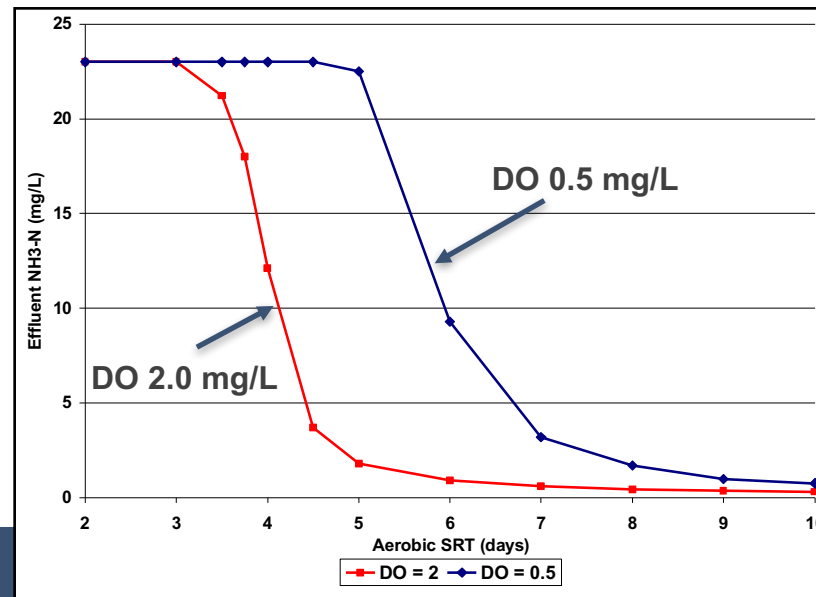
SOP: Main Plant Operational Strategies

Example: Zone Configurations and DO Targets

- Zone Configuration



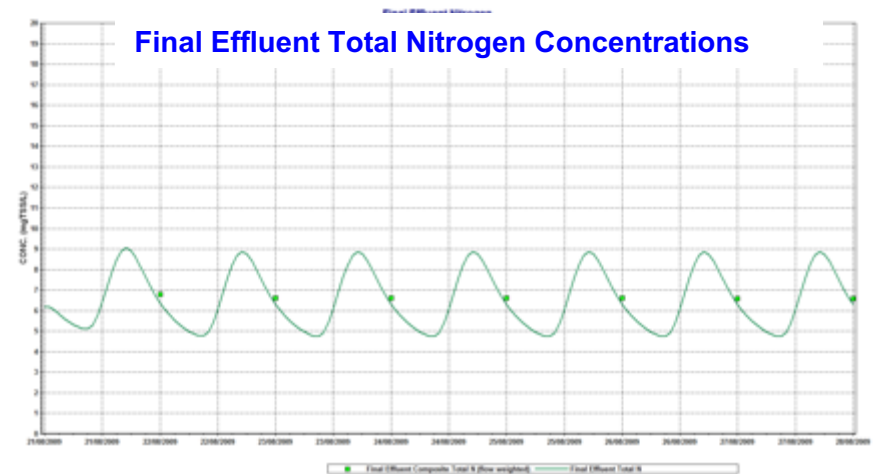
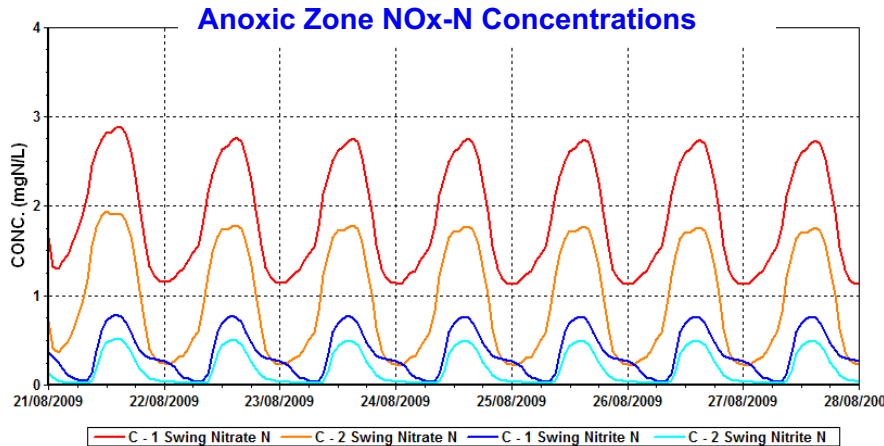
- DO Targets as a Function of Composite Effluent Ammonia-Nitrogen



SOP: Main Plant Operational Strategies

Example: Supplemental Carbon Dosing and Dosing Locations

- Calibrated BioWin process model used to develop seasonal glycerol dose rates to the main plant aeration tanks
- Dynamic simulations conducted on a seasonal basis, with and without one aeration tank out of service for maintenance



SOP: Main Plant Operational Strategies

Example: Wet Weather Operations

- Main operations goal during wet weather event = maintain solids inventory, minimize effluent TSS concentrations
- Hunts Point aeration tanks equipped with Pass C bypass gate for Wet Weather flow diversion:
 - Solids inventory is retained and protected in early passes (Pass A & Pass B)
 - Reduces AEMLSS concentrations, resulting in reduced solids loadings to the secondary clarifiers
- Set points for Pass C bypass gate at varying SVI conditions:

SVI	Clarifiers in Operation	Max Allowable AEMLSS at Peak Wet Weather Flow (mgd)	Pass C Flow Wet Weather Flow Gate Opens at (mgd)
80-100	1 OOS Per Battery	2,200	260
100-150	1 OOS Per Battery	2,000	220
150-200	1 OOS Per Battery	1,700	200

SOP: SCT Operational Strategies

Example: SCT Operations

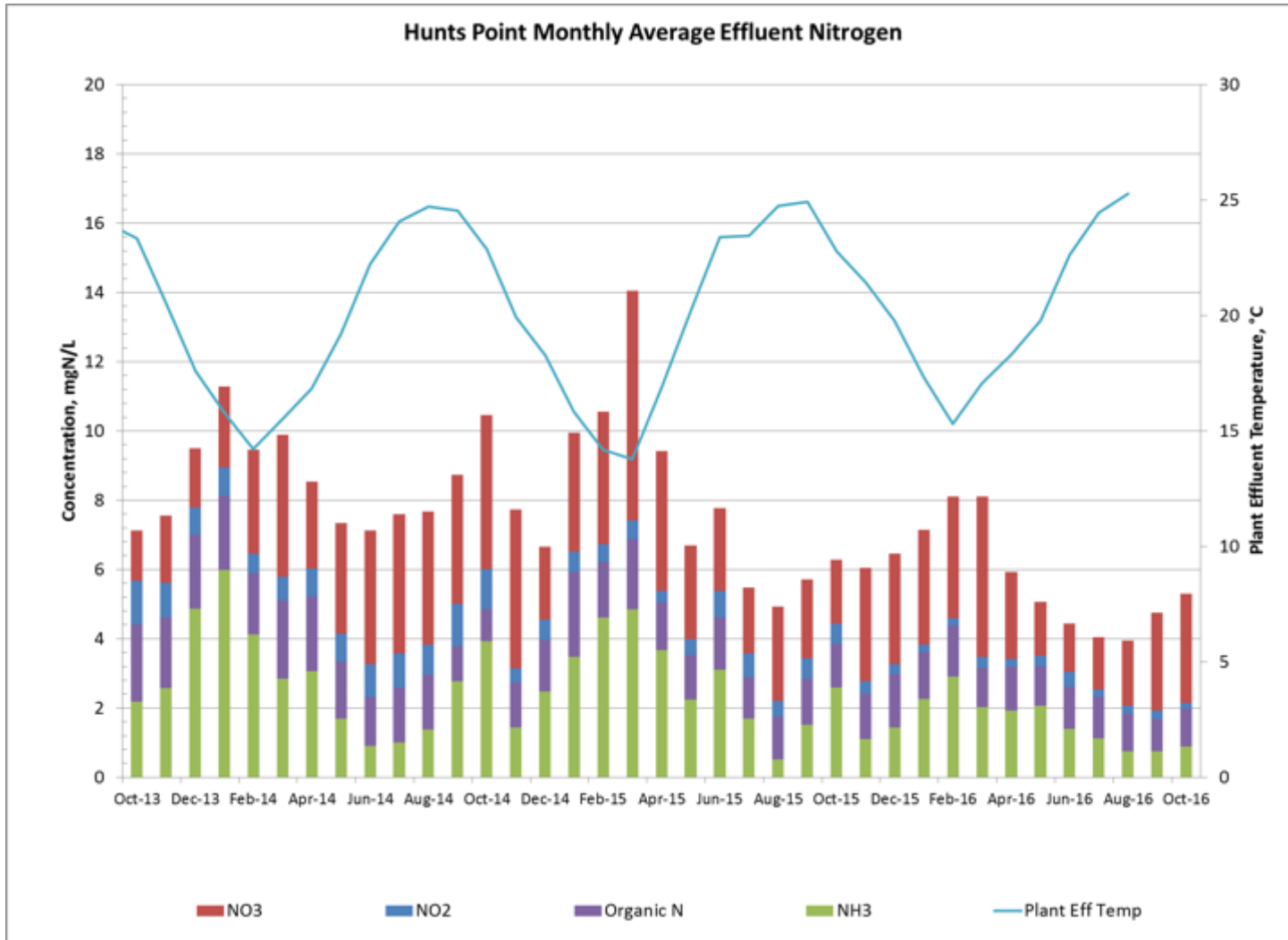
Operation Goals:

- Encourage nitrification (if possible)
- Ammonia Oxidizing Biomass (AOBs) must be selected over Nitrite Oxidizing Biomass (NOBs), which results in high concentrations of nitrite in the SCT effluent
 - Allows for substantial **cost savings**, by requiring **less aeration in the nitrification process**, and **less readily biodegradable** carbon (rbCOD) in the denitrification process

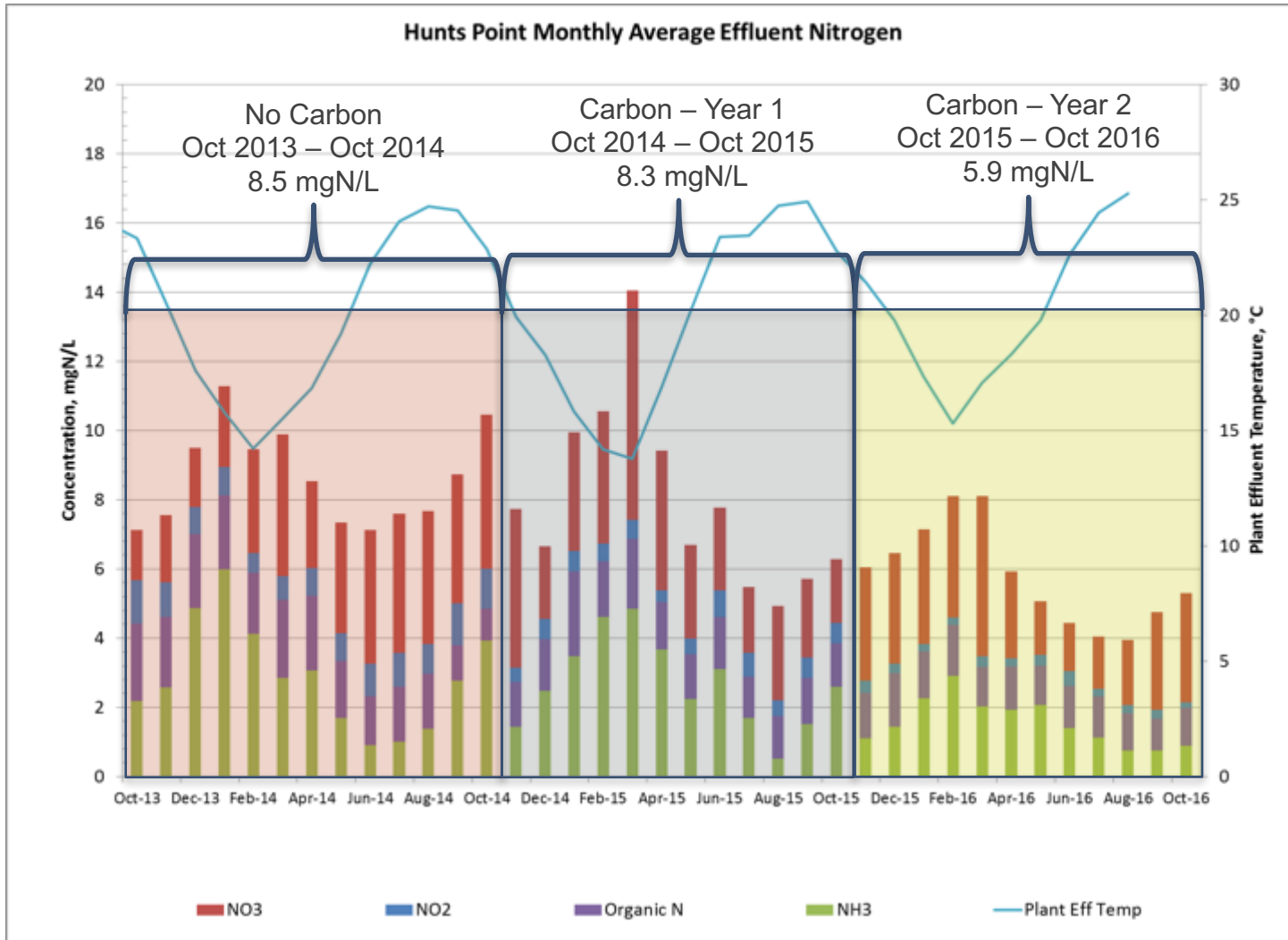
Process Control Strategy Elements:

- SCT Internal Recycle Rate
- RAS flow rate
- Dissolved Oxygen Concentrations
- pH/alkalinity including alkalinity addition

Plant Performance



Plant Performance



BNR with Carbon Process Guidance Poster

Solids Inventory Targets to Achieve Effluent Ammonia < 2.0 mg/L

Season	WW Temp (°C)	Target Avg MLSS (mg/L)	Target AEMLSS (mg/L)	Total SRT (days)	Aerobic SRT (days)
Summer	23.3	2,700	1,800	10	7.2
Spring	20.8	3,000	2,000	11.6	8.4
Fall	17.4	3,100	2,000	11.8	8.5
Winter	14.7	3,900	2,600	14.5	11.5

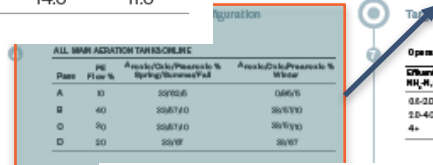
Flow Splits and Oxidic/Anoxic Configuration

ALL MAIN AERATION TANKS ONLINE

Pass	PE Flow %	Anoxic/Oxio/Preanoxic % Spring/Summer/Fall	Anoxic/Oxio/Preanoxic % Winter
A	10	33/62/5	0/95/5
B	40	33/67/10	33/67/10
C	30	33/67/10	33/67/10
D	20	33/67	33/67



Operational Flow



Season	Target TN Load (kg/d)	Target TN (mg/L)
Summer	6,000	65
Spring	6,000	85
Fall	6,000	87
Winter	7,000	78
Average	6,000	82

Target AEMLSS, and Solids Inventories

Figures 7 and 8 detail the seasonal target AEMLSS.

4 MAIN AERATION TANKS ONLINE

Season	WW Temp (°C)	Target Avg MLSS (mg/L)	Target AEMLSS (mg/L)	Total SRT (days)	Aerobic SRT (days)
Summer	23.3	2,700	1,800	10	7.2
Spring	20.8	3,000	2,000	11.6	8.4
Fall	17.4	3,100	2,000	11.8	8.5
Winter	14.7	3,900	2,600	14.5	11.5

4 MAIN AERATION TANKS ONLINE

Season	WW Temp (°C)	Target Avg MLSS (mg/L)	Target AEMLSS (mg/L)	Total SRT (days)	Aerobic SRT (days)
Summer	23.3	2,900	1,600	9	6.6
Spring	20.8	3,000	2,000	9.6	6.9
Fall	17.4	3,100	2,400	9.3	6.3
Winter	14.7	3,900	2,800	9.6	6.7

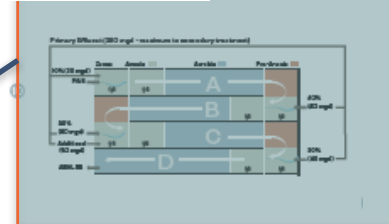
Wet Weather Strategy

- When good settling sludge is observed (i.e., SVI < 100 mL/g), the wet weather flow gate in Pass C is activated. Target wet weather flow triggers are dependent on the SVI and current FSTs in service.
- As the SVI increases, the wet weather mode of operation must be initiated at lower flow rates.
- Figures 10 and 11 provide guidance on the flow rate at which the Pass C wet weather gate should be opened under standard operating conditions.
- Turn carbon off



Flow Splitting

- Total BMAPS mass waste-to-be accounted for in SRT calculation to ensure adequate solids inventory for BNR operation
- Daily operations to account for at least 50% of the total wasted sludge mass
- Due to hydraulic constraints the maximum capacity at which the BMAPS system can operate is 300 gpm (about 0.4 mgd)
- Run continuous foam wasting



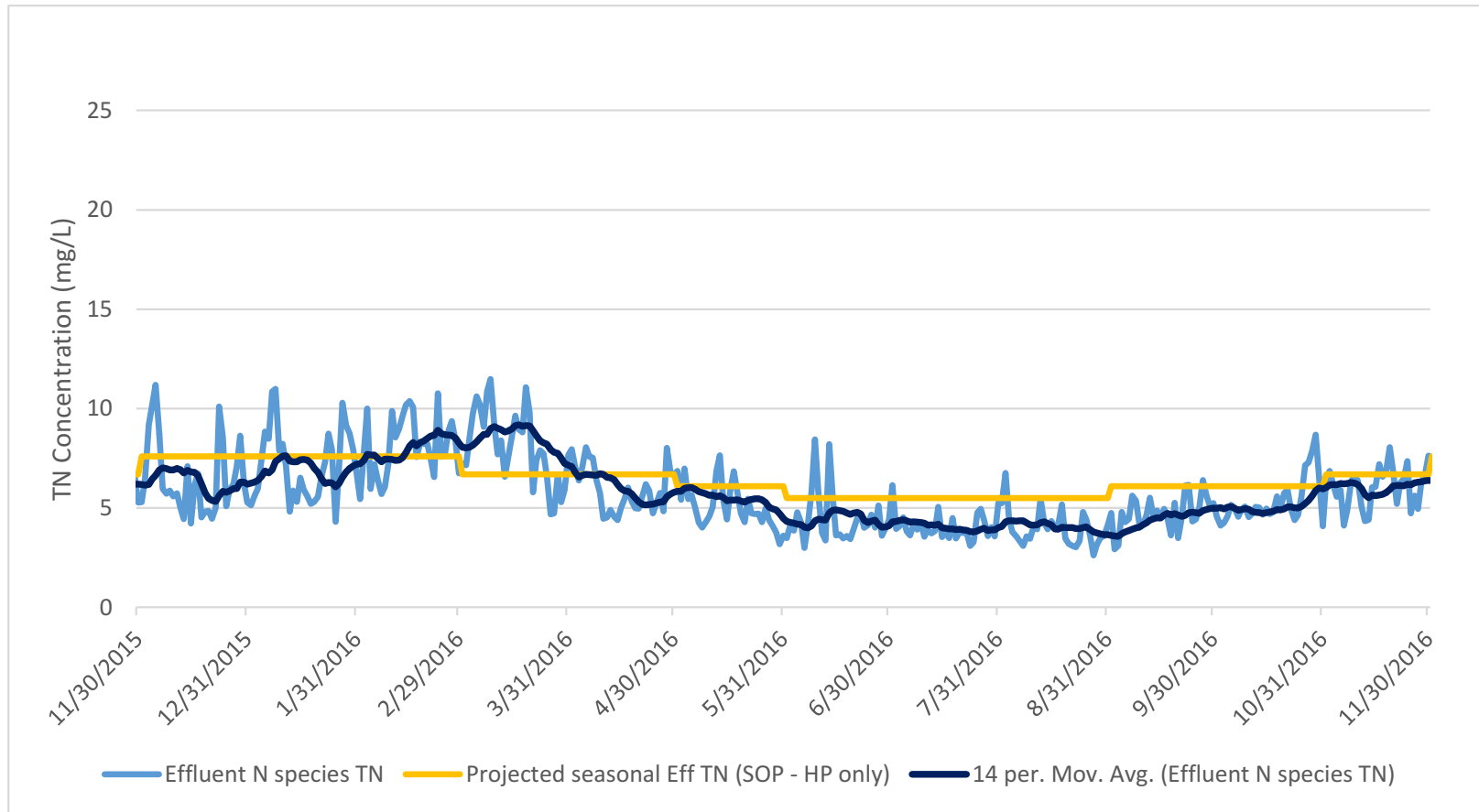
WET WEATHER OPERATIONS AT VARYING SVI

SVI	Oper/Wet Per Day	Max Allowable AEMLSS at Peak Wet Weather Flow, mg/L	Pass C Flow Rate Wet Weather Flow Gate Trigger, mgd
50-100	I	2000	300
100-150	I	1700	300
150-200	I	1400	180

Primary Effluent (280 mgd - maximum to secondary treatment)



Comparison of Effluent TN to Predicted TN



Acknowledgements

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