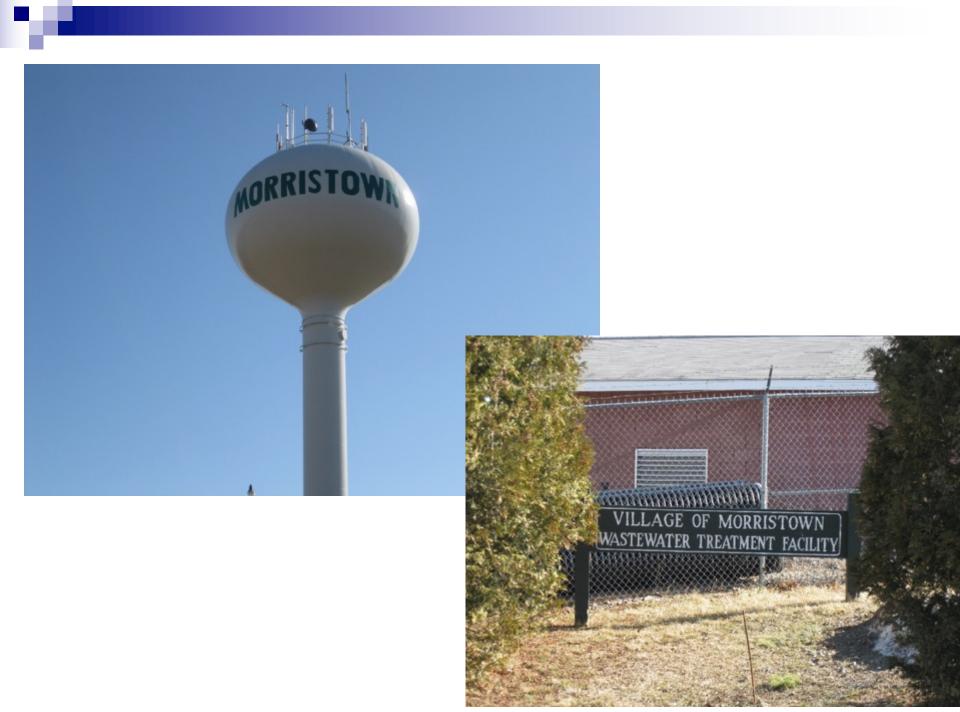
Sequencing batch reactor design for upgrade of Morristown wastewater treatment plant

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Project summary

- Project location Village of Morristown
- Client Village of Morristown
- Consultant Burley-Guminiak & Associates, NY 13617
- Biological treatment selection –
 Sequencing Batch Reactor (SBR)
- Phase-1, Plant commissioned 1994
- Phase-2, Plant Commissioned 2011



Design philosophy

- Efficient / reliable wastewater treatment quality;
- Sludge treatment / management;
- Lack of attention from a competent operator.

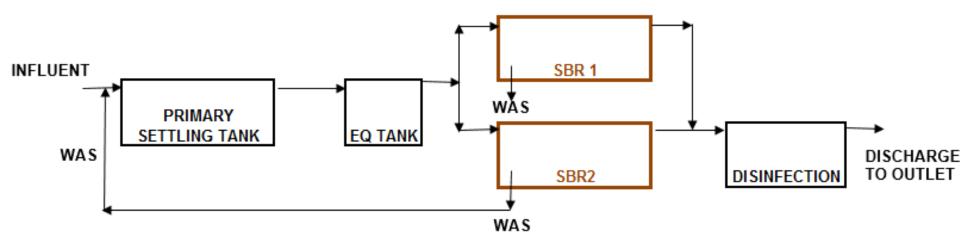
Proposed system

- Integrated function for grit removal;
- Integrated function for oil and grease removal;
- Integrated function of primary clarification;
- Integrated function of sludge storage over long period of time;

Existing Treatment Plant (Phase-1)

- Average design flow = 60000 GPD
- Peak flow = 136000GPD
- BOD: 200mg/L
- TSS: 135mg/L

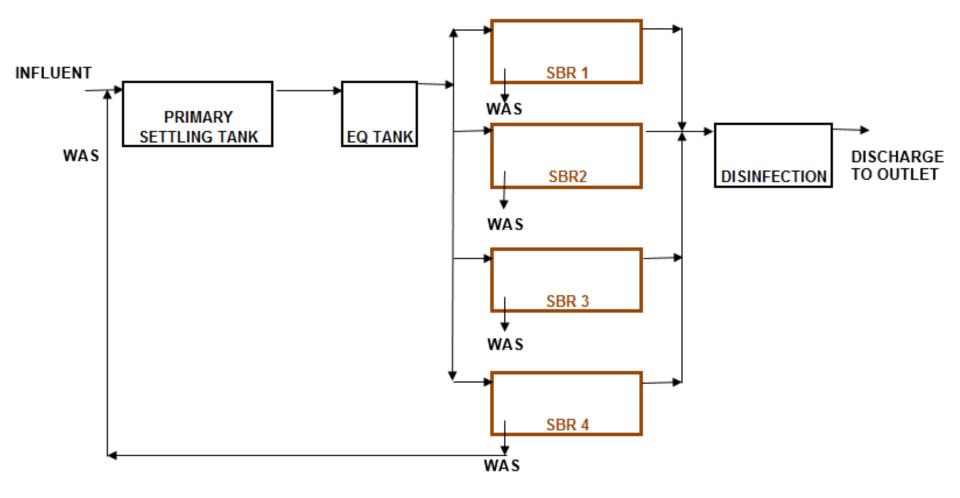
Process schematic (Phase-1)



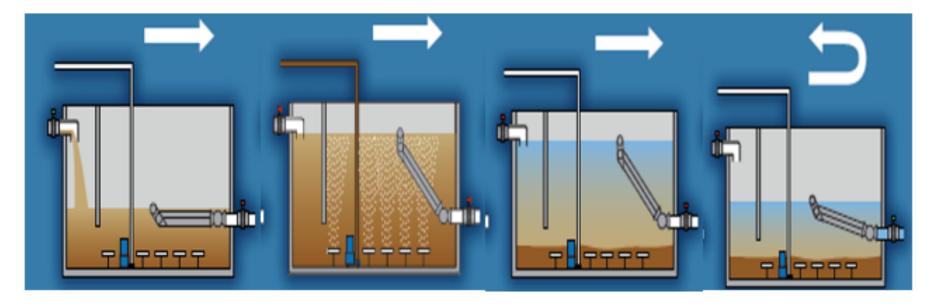
Design issues

- Village was extending wastewater collection system.
- New Average design flow = 120000GPD
- New Peak flow = 200000GPD

Process schematic (Phase-2)



Basic Sequence at average flow



STATIC FILL AERATE SETTLE DECANT

Sequence at average flow

- Static <u>fill</u> = 54 min
- Aerate =144 min
- Settle = 60 min
- Decant = 30 min
- Total cycle time = 4.8 hours

Basic Sequence at average flow Phase-1

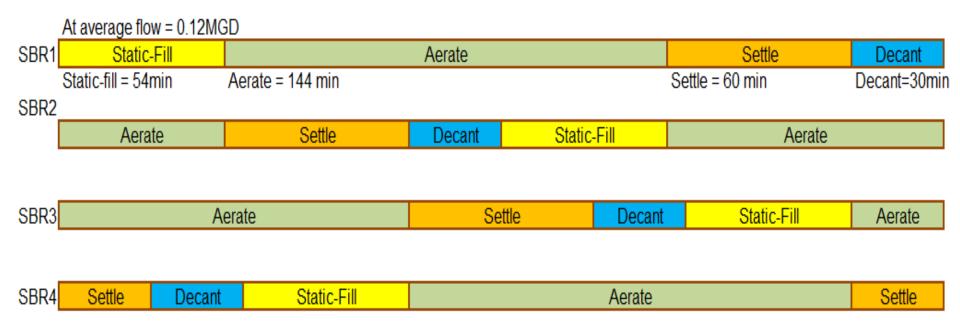
 At average flow = 0.06MGD

 SBR1
 Static-Fill

 Aerate
 Settle

SBR2	Aerate	Settle	Decant	Static-Fill	Aerate
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Basic Sequence at average flow Phase-2



Sequence at peak flow

- Static <u>fill</u> = 30 min
- Aerate =120 min
- Settle = 45 min
- Decant = 45 min
- Total cycle time = 4 hours

Basic Sequence at peak flow Phase-2

At peak flow = 0.2MGD SBR1 Static fill Settle Decant Aerate Aerate = 120 min Static-fill = 30min Settle = 45 min Decant = 45 min Static fill SBR2 Aerate Settle Decant Aerate SBR3 Static fill Settle Decant Aerate Settle SBR4 Static fill Aerate Settle Decant Aerate

Influent characteristics

	Unit	Value
BOD ₅	Mg/L	170
TSS	Mg/I	270

Effluent analysis

Effluent Parameter	Effluent objectives	Analysis results
BOD₅ (mg/L)	30	8.4
TSS (mg/L)	30	4

Summary

- Sludge issues can be managed by having primary settling tank
- SBR can be used for small flow treatment plant
- Minimum daily monitoring

Thank you!

Questions?

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