



# REA'S POND PUMP STATION REPLACEMENT

## Overcoming Obstacles to Remove Reservoir Contamination Threat

Bruce Thibodeau, PE, Town of North Andover, MA; Tim Willett, Town of North Andover, MA;  
Ken Carlson, PE, Woodard & Curran; Jason Kreil, PE, Woodard & Curran

# Obstacles

- Land Ownership
- Conservation Commission Approval of Land Swap
- Town Meeting Eminent Domain Taking
- Article 97 Legislative Action
- Reduced Site Size
- Stormwater Regulations
- Local Watershed Protection District
- Funding Limitations
- The “Tree”






# Unique Features

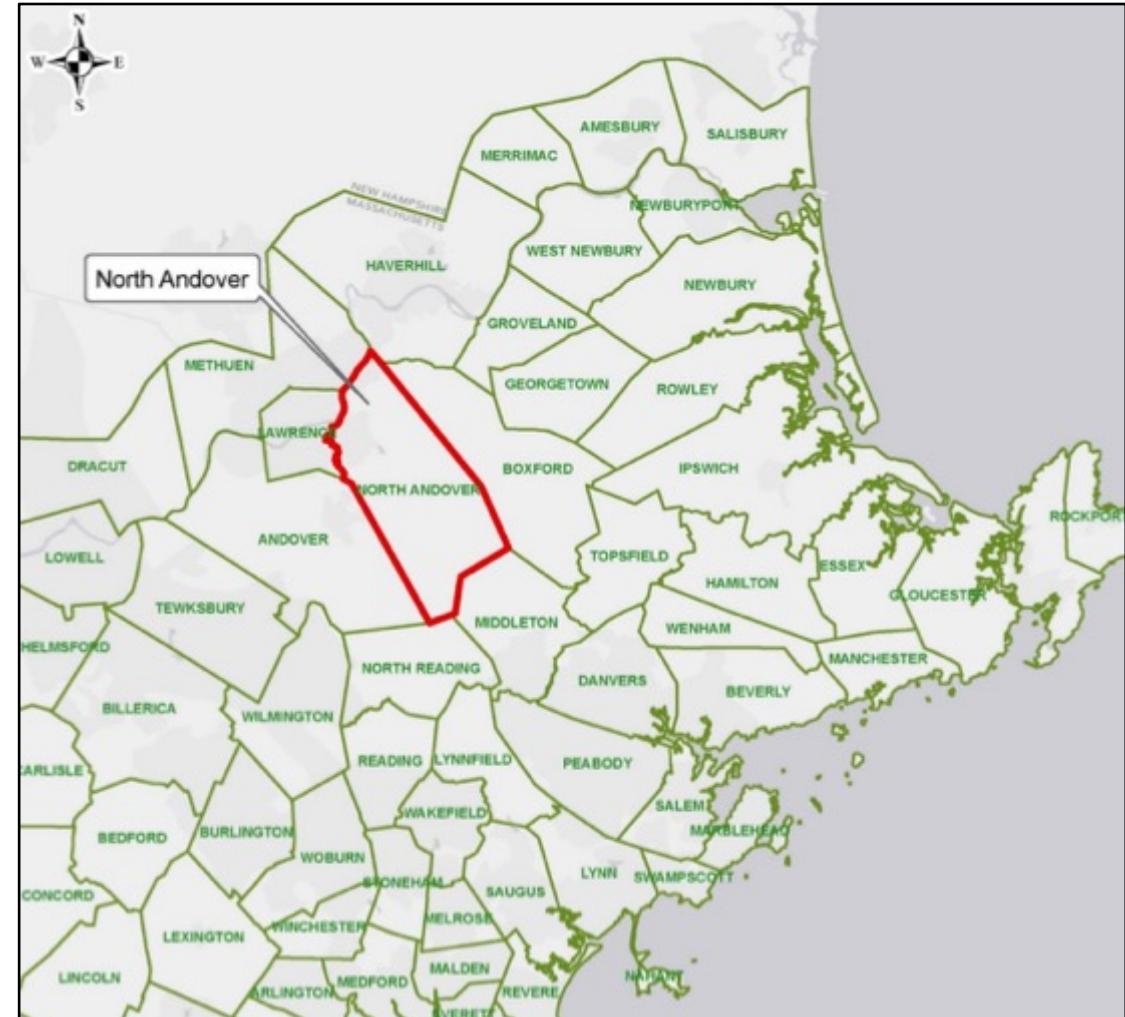
- Segmental Pre-Cast Concrete Structures
- Bypass Options
- Surge and Transient Protection





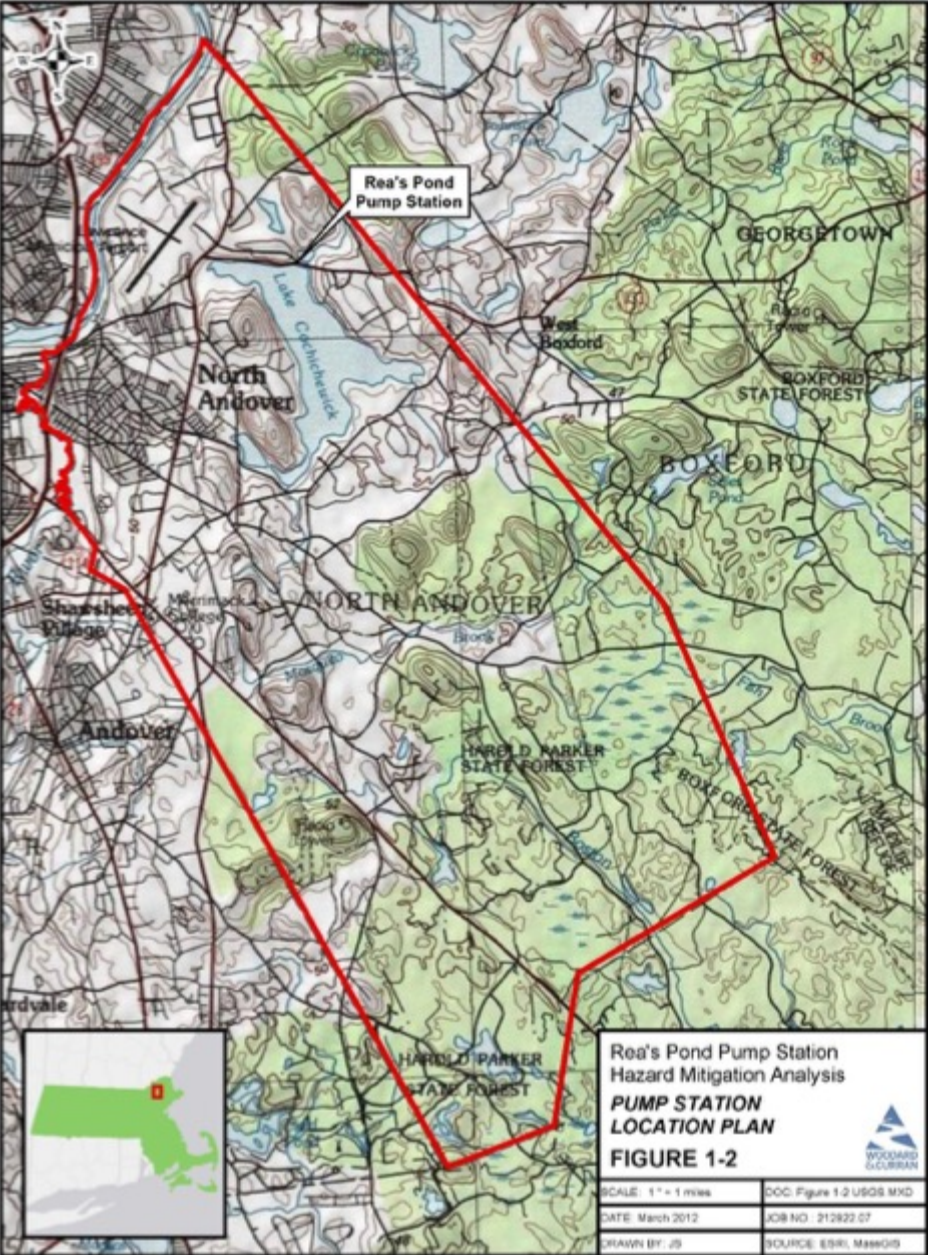
# Town of North Andover

- 30 miles Northwest of Boston
- 27,000 Residents
- 91 Miles of Sewers
- 22 Pump Stations
- 60% Sewered
- Customer of GLSD





# Location Plan





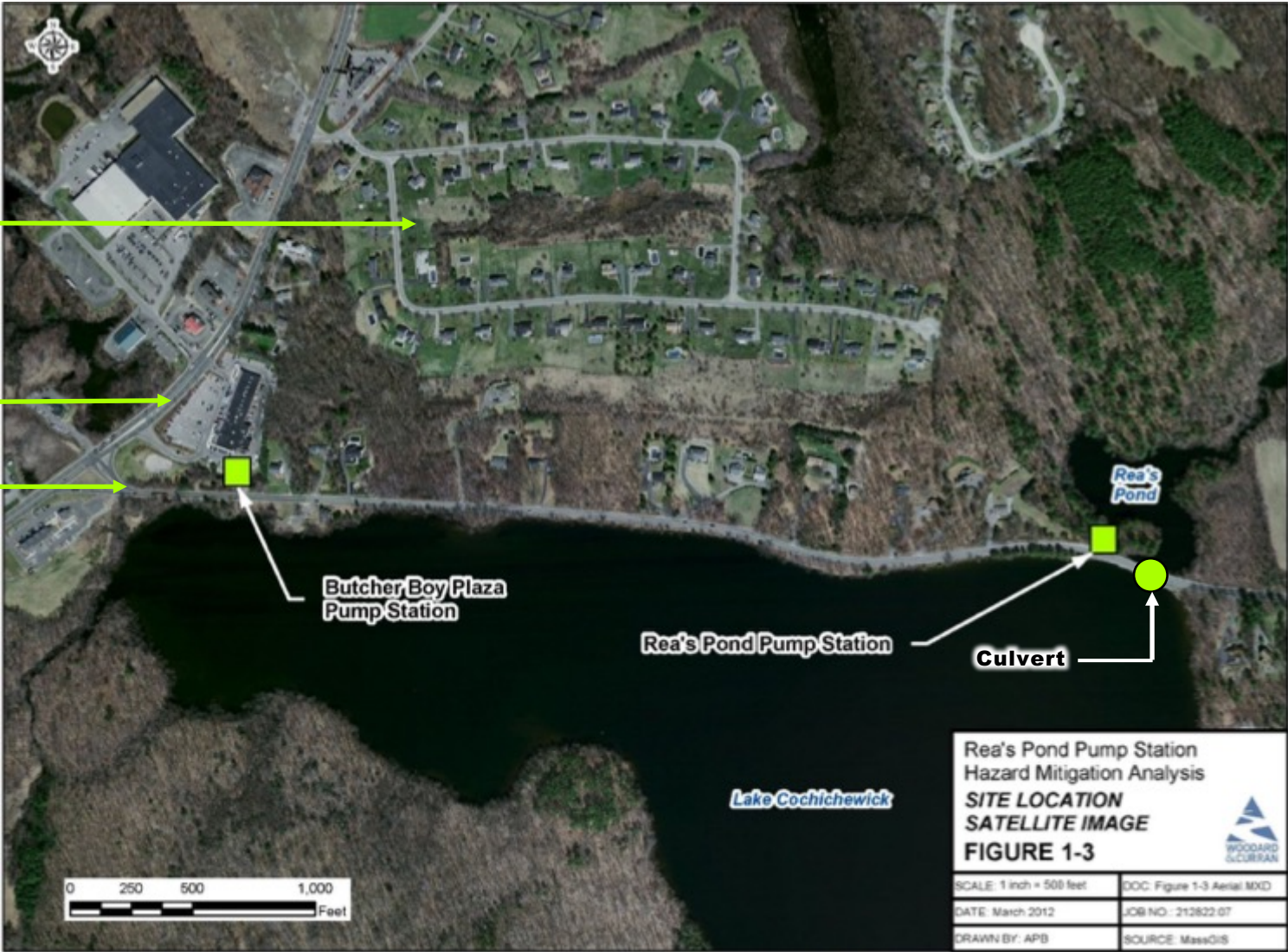
# Rea's Pond Pump Station Location

↑ To Haverhill

French Farm Subdivision

Route 125

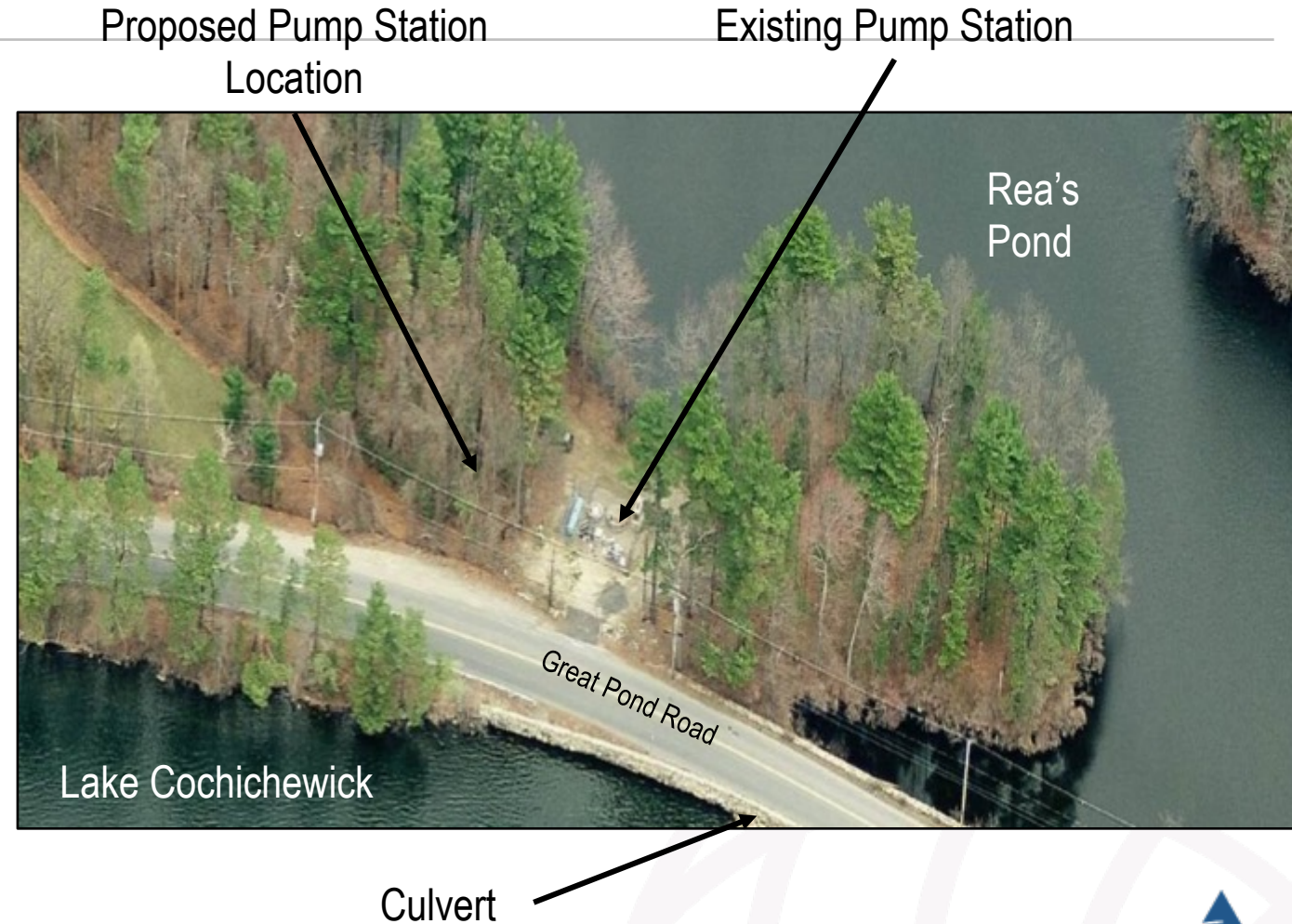
Great Pond Road  
Route 133



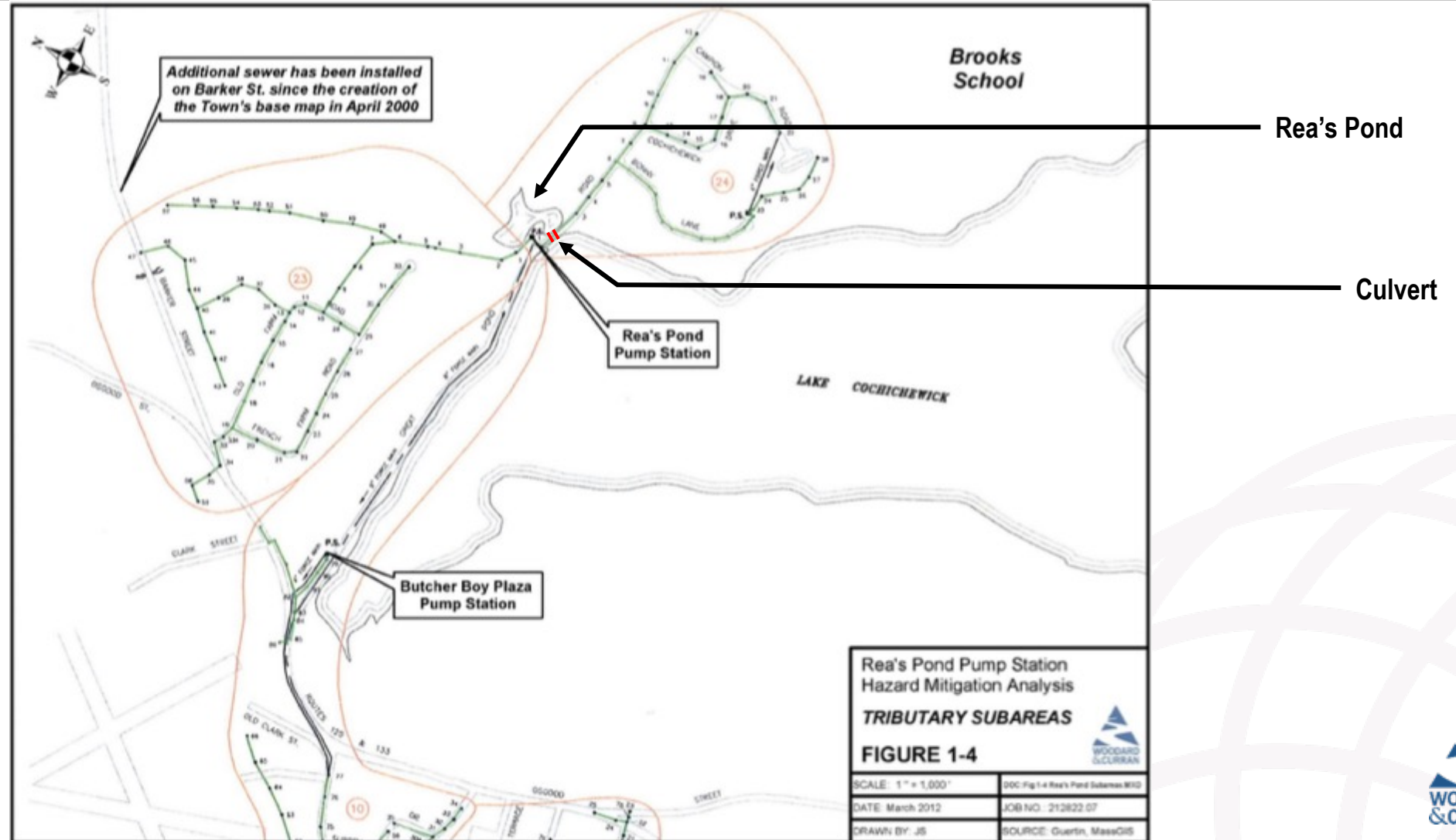


# Rea's Pond Pump Station Site

- Located on Conservation Land and the Town's Water Supply
- Rea's Pond and Lake Cochichewick connected by Culvert



# Tributary Sewered Area



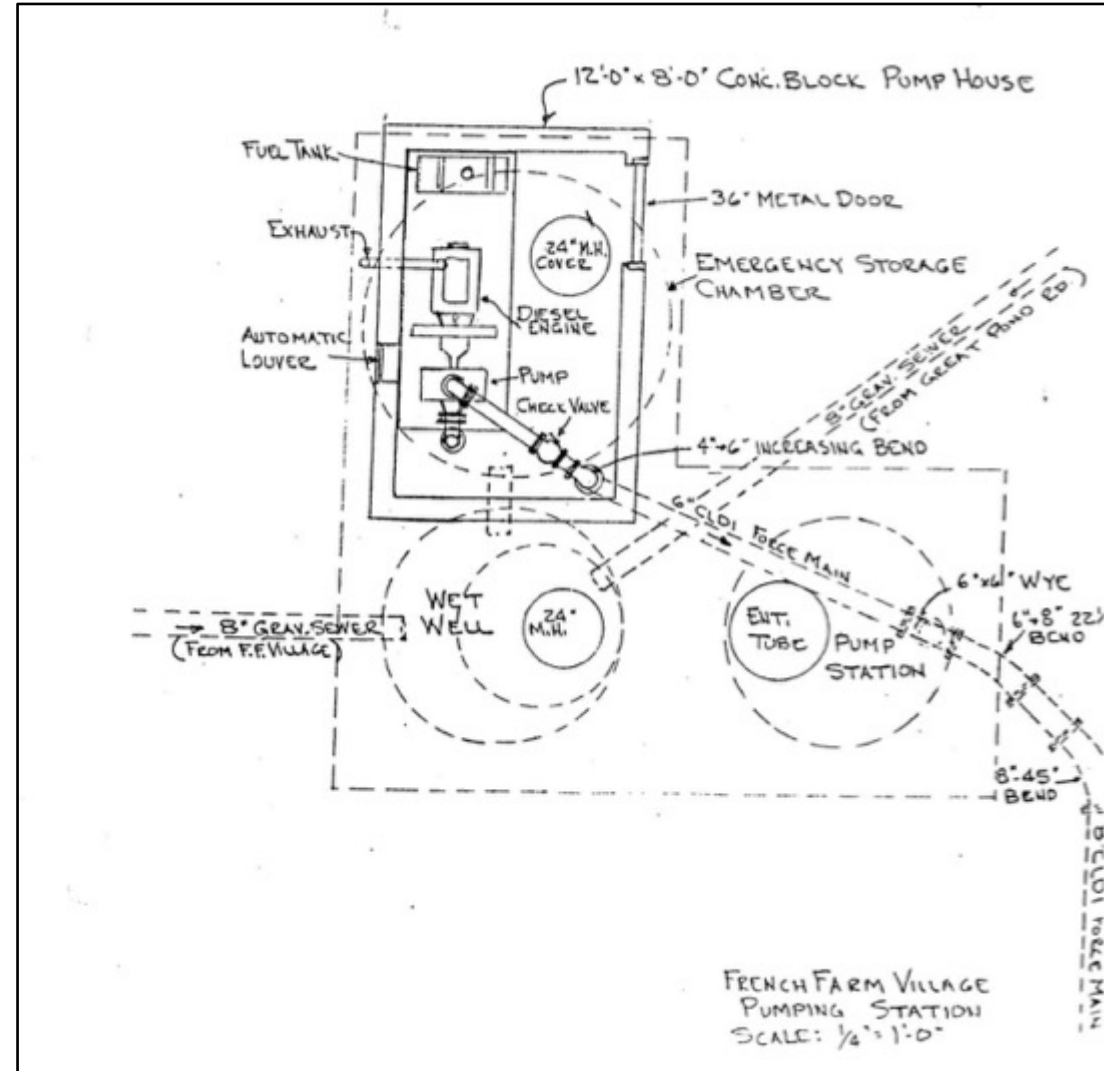
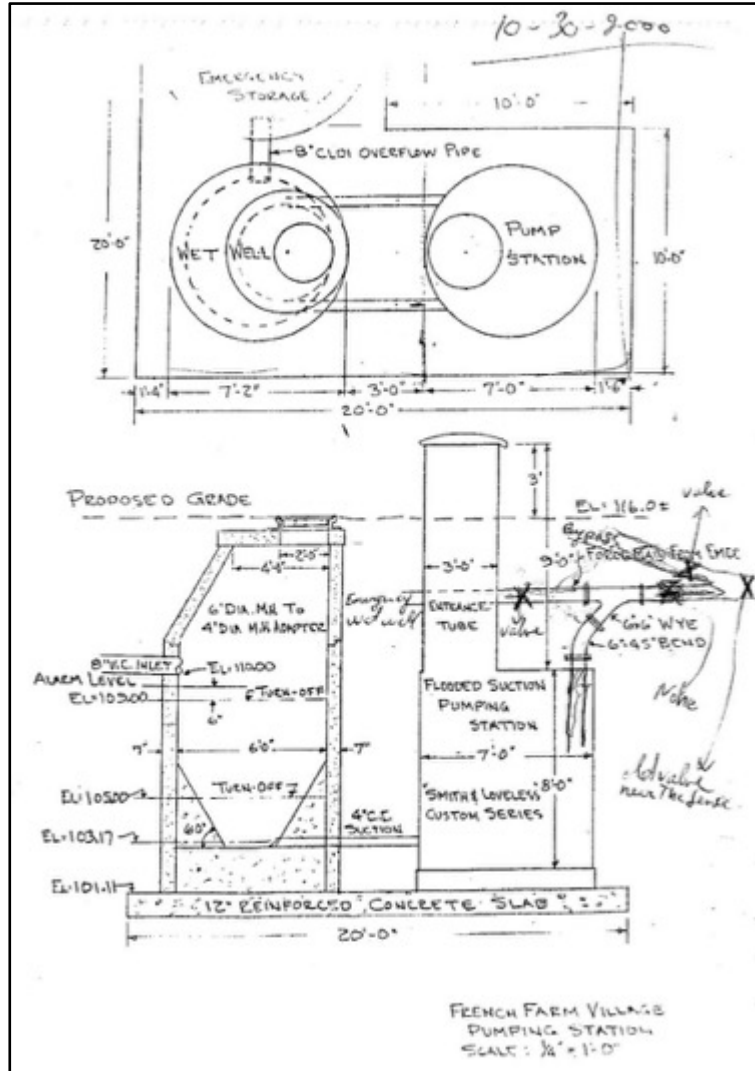


# Existing Pump Station

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- Constructed 1992 for French Farm Subdivision
- Brooks School & Other Subdivisions Added Later
- Pre-Cast Concrete Wet Pit/Dry Pit Type
- 500 gpm capacity
- 8" FM, Approx. 1 Mile in Length
- No Record Plans

# Existing Pump Station Drawings





# Existing Pump Station



# A History of Overflows and Flooding

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- Station Capacity Exceeded During Spring Storm Events within a Few Years
- Overflow Wet Well Added pre-1999
- Emergency Pump Connection Added
- Portable Diesel Pumps and Vactors Needed for High Flows
- 10+ Years of Emergency Pumping
- Several Overflow Close-Calls



# May 2006 Mother's Day Storm

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- 17" of Rain in New England
- Probable 100-Year Storm
- Flood Waters Within 1 Foot of Structure Tops
- Station Isolated from Access
- Flood Waters at Elev. 118.0+/-
- 1999 Mitigation Raised Top of Structures to El. 119.0

# Congressional Earmark Funds – \$100,000

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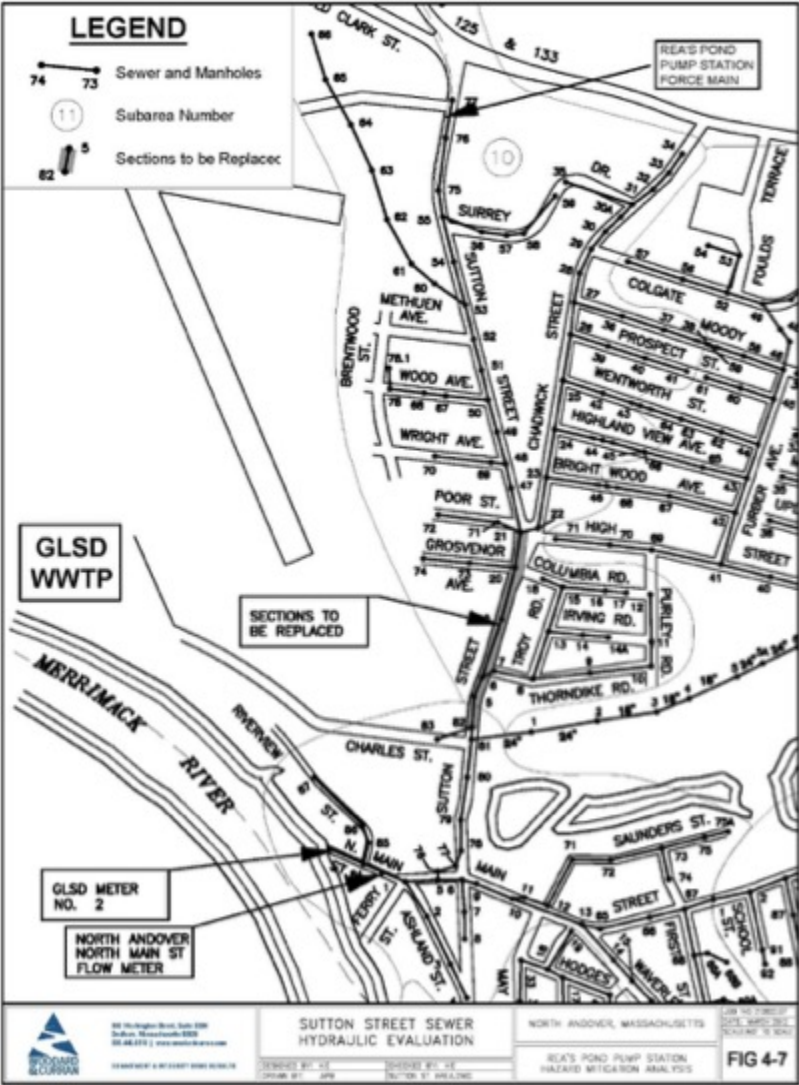
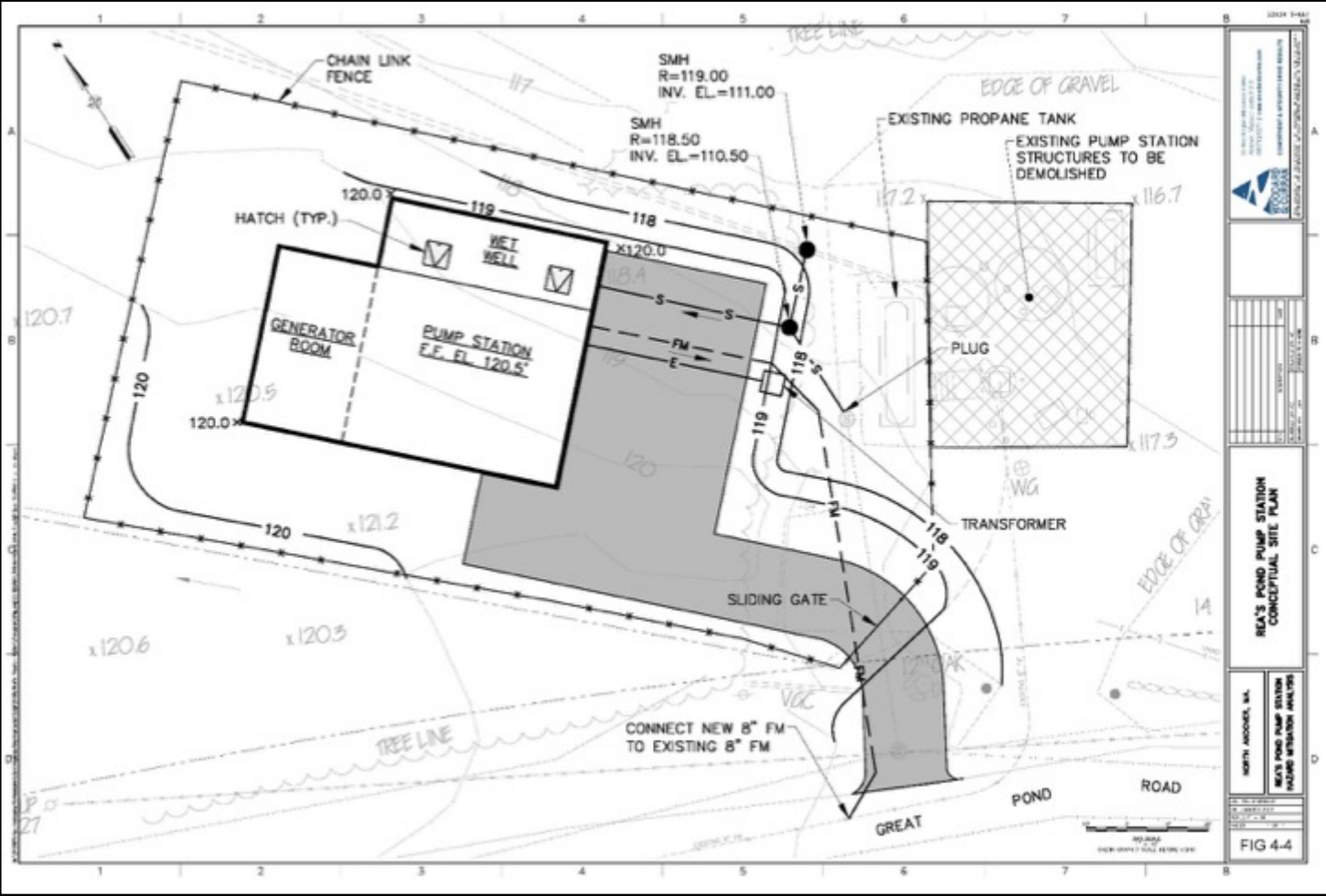
- Initially to Address Shawsheen River Flooding Elevations
- ACOE Completed Flood Elevation Survey Negating Funding Need
- 2010 Town Suggests Using Funding Towards Replacement of Rea's Pond Pump Station
- Town receives OK to Use FEMA as Funding Agency with 25% Town Match
- FEMA Approval of Hazard Mitigation Analysis Scope and Budget – 2011



# March 2012 Hazard Mitigation Analysis

- Established Design Flow
- Condition Assessment
- Evaluated Alternatives
  - Gravity Bypass
  - Replacement/Upgrade
  - Relocate
- Recommendations:
  - New 950 gpm Station on Adjacent Conservation Land
  - Higher Elevation
  - Replace Sewers in Sutton Street

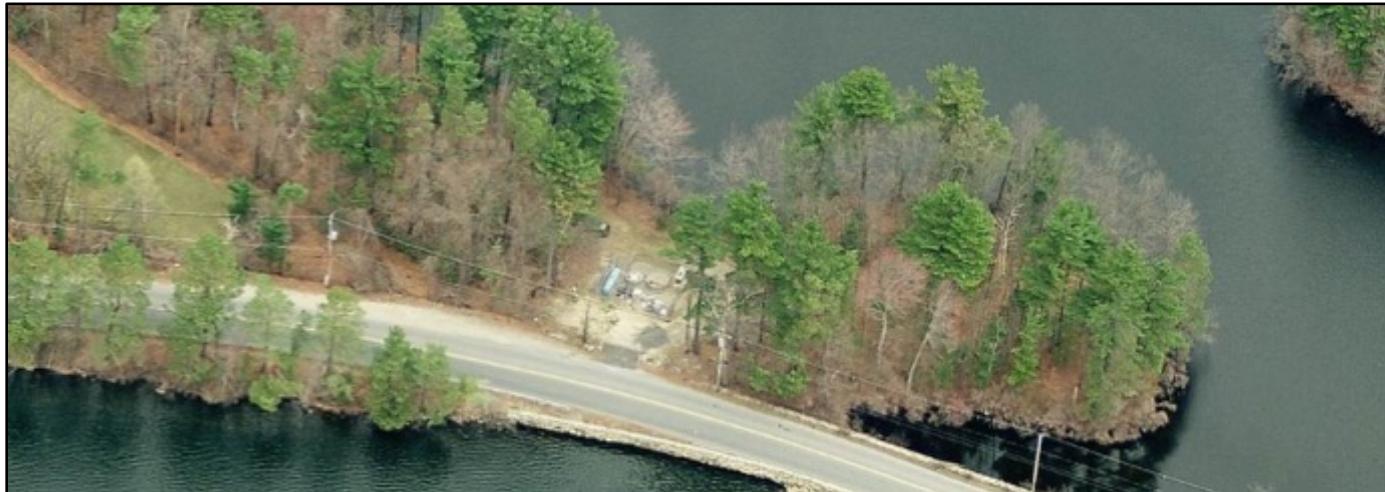
# Proposed Pump Station Site Plan and Sewer Plan





# New Pump Station Location

- 13.5 Acre Mazurenko Farm Land Purchased by the Town in 1975 for Conservation Purposes
- Land Placed under Article 97 Protection
- Land Swap with Conservation Commission Recommended
  - Proposed Site for Existing Site
  - Existing Site to be Restored after Station Demolition
- Required Legislative Approval

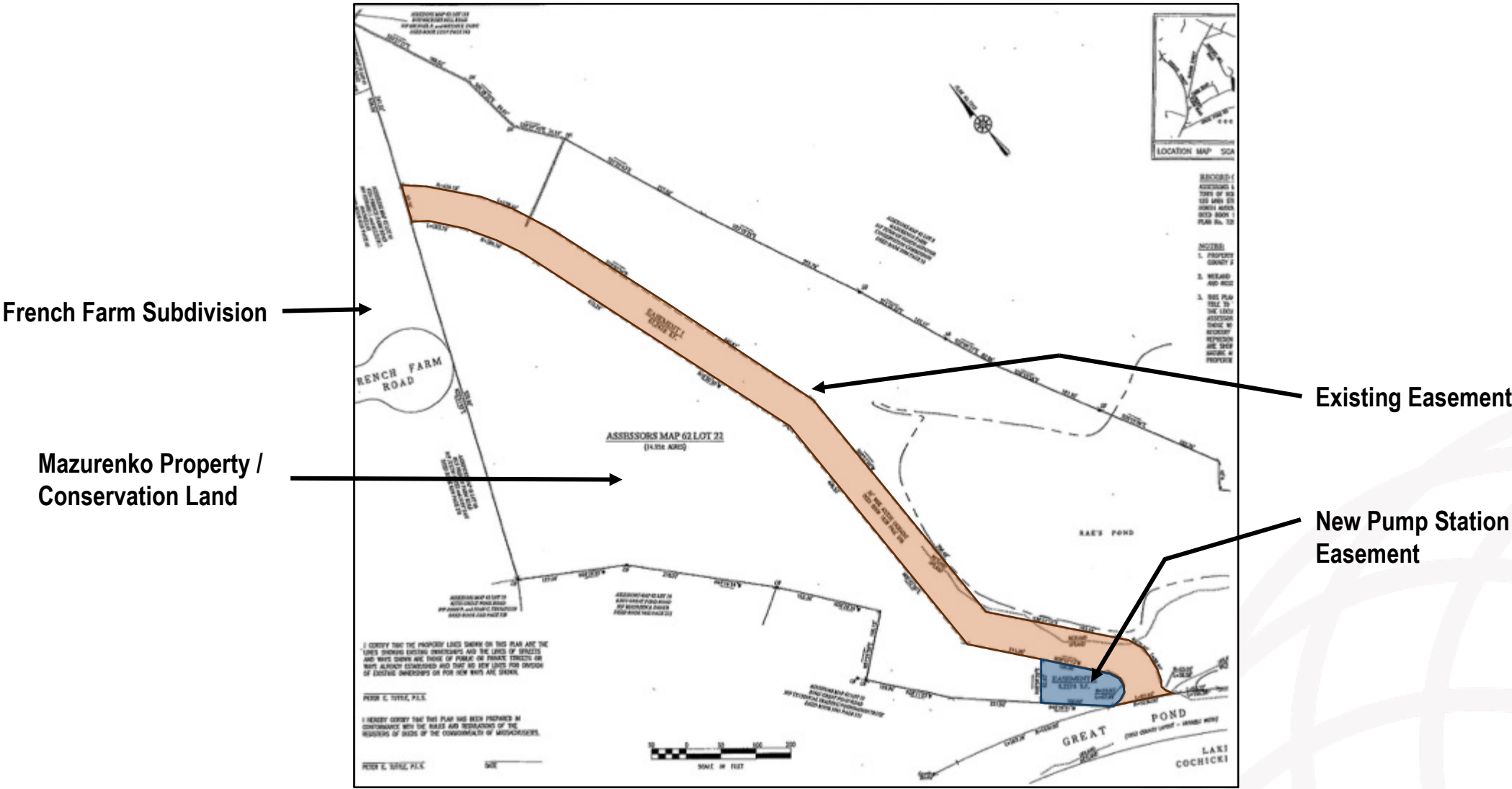


# EOEA Disposition Process - Article 97

- EOEA's Disposition Process
  - ConCom Vote that the Land is Surplus to its Needs
  - Town Meeting Vote to Remove the Land from Protected Status
  - File an Environmental Notification Form with EOEA's MEPA Unit
  - Request Must Pass by a Two-Thirds Vote of the Massachusetts Legislature and be Signed by the Governor
- "No Net Loss" – Land Swap Required to Offset Land Removed by Article 97 Action



# Existing and Proposed Easements



# Easement Issues Uncovered Fall 2012

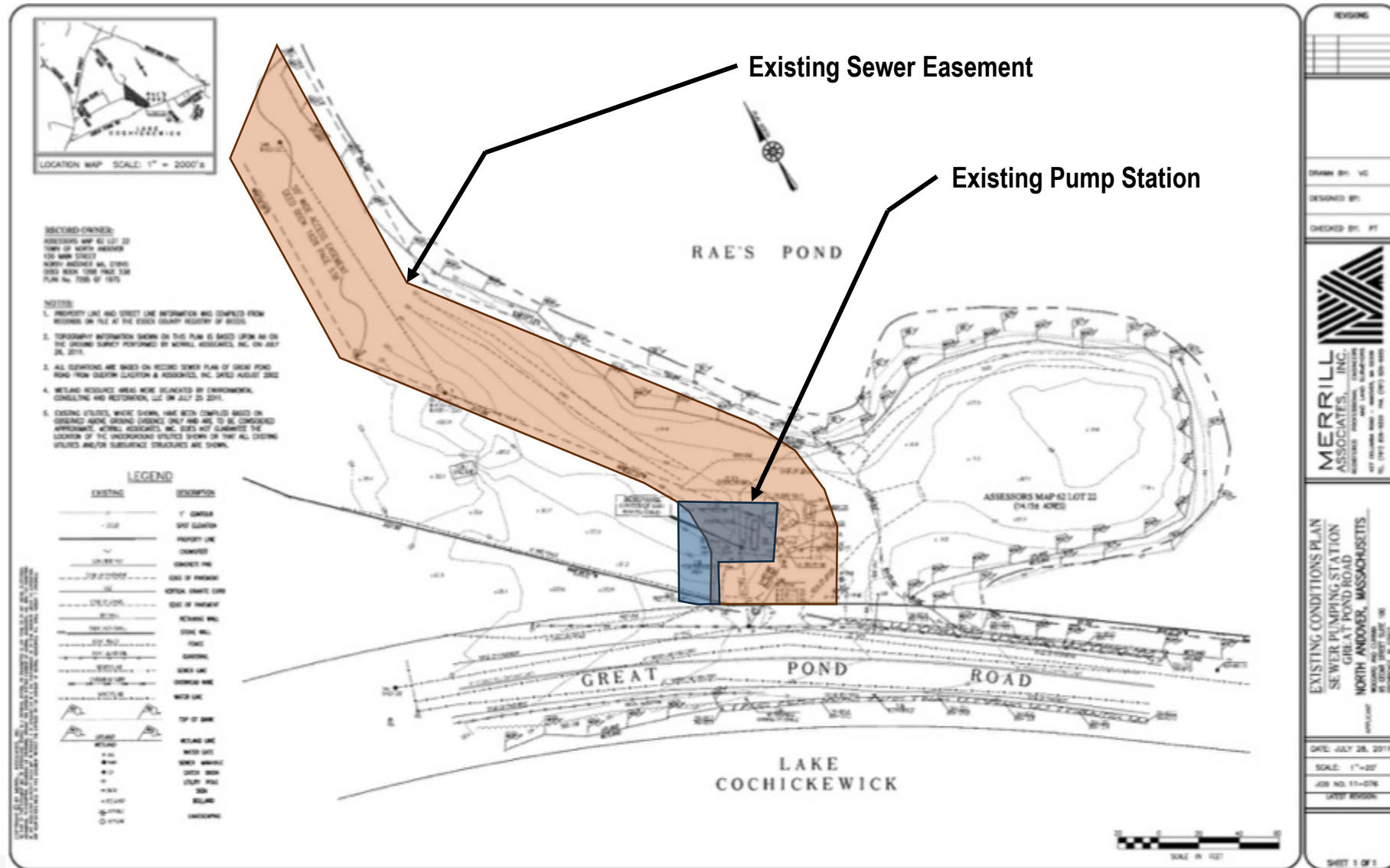
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- Research Reveals Developer Owns Existing Easement
- 50-foot Right-of-Way was Retained by Property Owner in 1975
- Town has No Rights to Existing Sewer and Pump Station Easement
- Existing Pump Station Constructed Partially on Conservation Land





## Existing Pump Station Location



# Encroachment on Conservation Land





# Site Issues Resolved

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- Reduced New Pump Station Site per Conservation Commission Requirements and No Net Loss per Article 97
- Conservation Commission Vote Approves Land Swap per Article 97
- April 2013 – Town Meeting
  - Takes Sewer and Pump Station Easements and Facilities By Eminent Domain
  - Approves Filing Special Legislation for Article 97 Taking
- October 2014 – Article 97 Action Approved by Legislature

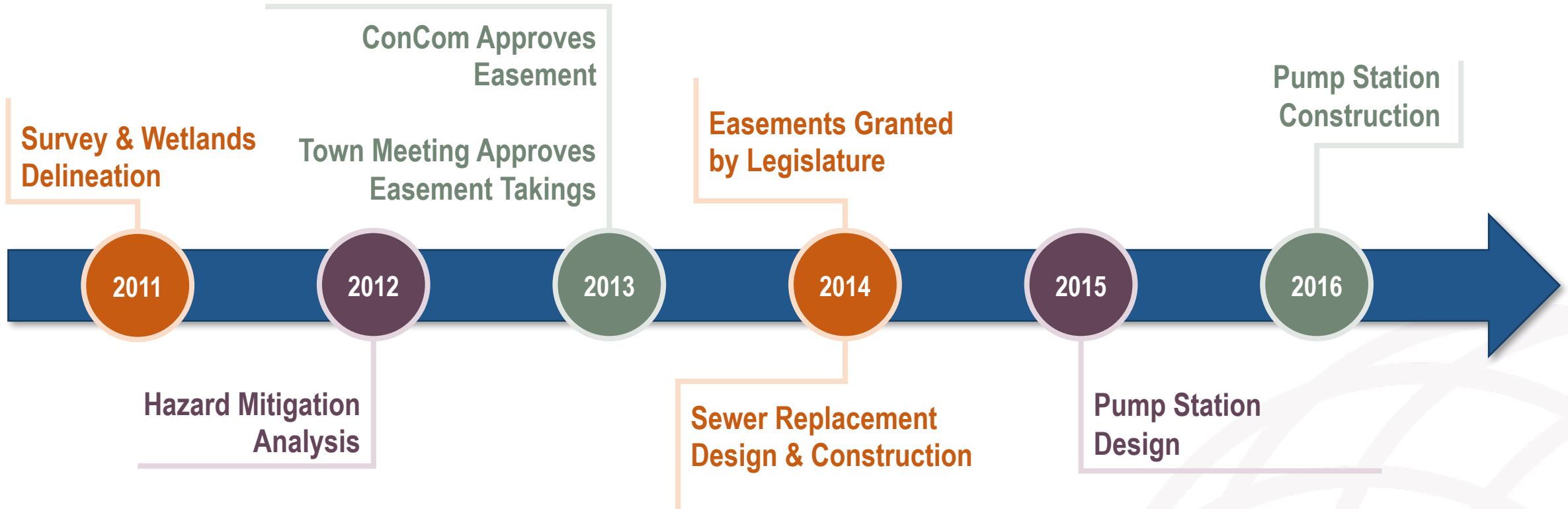
# Pump Station Design Changes

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- Building Eliminated to Reduce Footprint to Fit Reduced Site
- Segmental Pre-Cast Concrete Wet and Dry Well Proposed
- Pump Station Changes Also Addressed Funding Limitations



# Project Timeline



# Water Protection Considerations

- Station Designed Provide Additional Protection from Failure to Protect Water Quality of Adjacent Drinking Water Supply
  - Raised Structures and Site Above the Estimated Flood Plain
  - Increased Storage with Larger Wet Well
  - Standby Power for Complete Pump Station Operation
  - Additional Alarms for High Water, Power Failure at Site and at Control Panel
  - All Pumps on Timed Relays to Provide Backup in Event of CP Failure
  - Bypass Piping for Various Bypass Pumping Configurations



# Water Quality Reminder



## ■ Site Limitations

- Small Site Footprint
- Within 100-foot Buffer of Pond and Lake
- Located in Zone A for Drinking Water Supply / Watershed Protection District
  - Infiltration Prohibited
  - No Diesel Storage




## ■ Utility Limitations

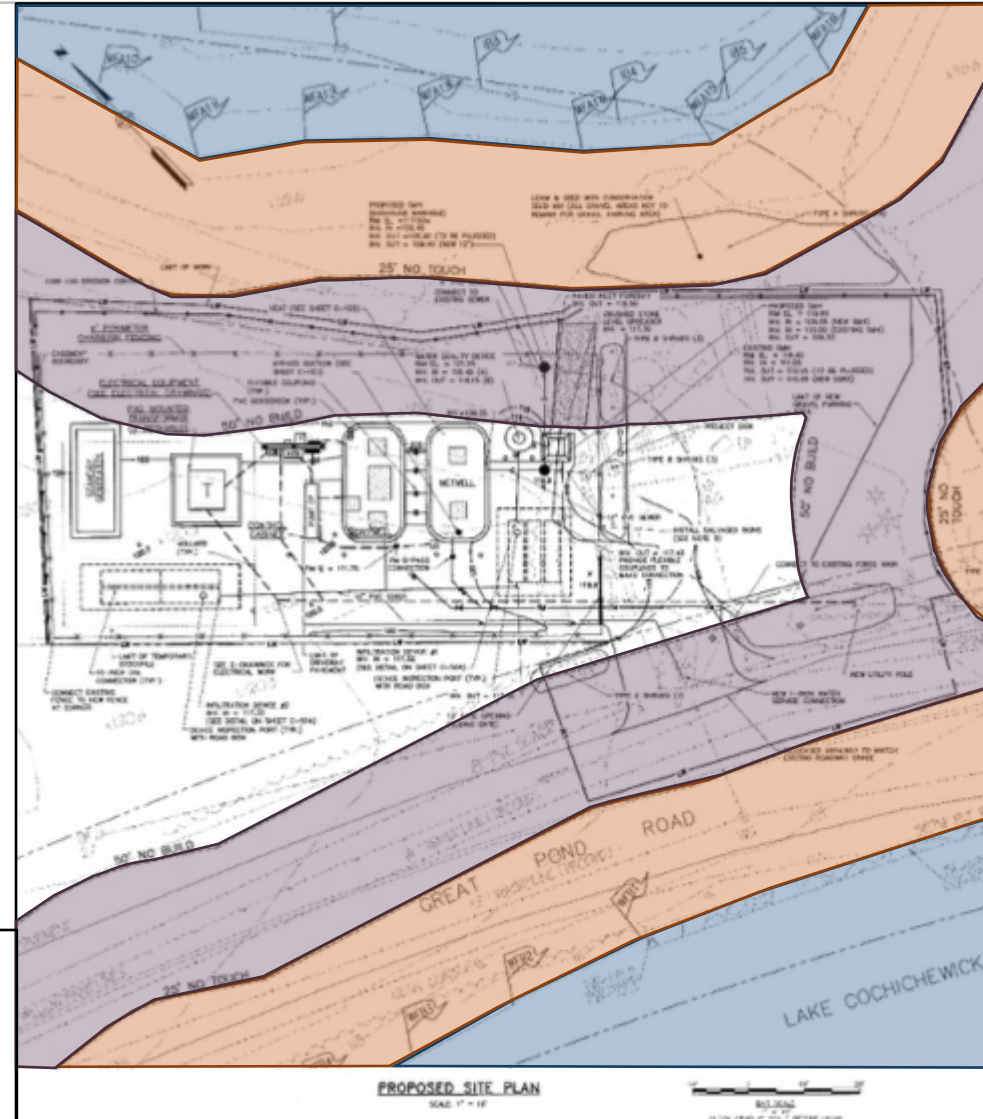
- Unreliable Grid Power at Site
- Natural Gas Not Available



# Design

- Pump Station to be Located West of Existing Location
  - Ground Surface 3 feet above Existing Location
  - Pump Station Driveway Accessible in 100-year Flood Condition

Resource Area:   
Inside 25-Foot Buffer:   
Inside 50-Foot Buffer: 



- Stormwater Consideration
  - Town Wanted Paved Driveway for Convenience and Maintenance
  - Stormwater Runoff
    - Insufficient Space for Treatment of Stormwater via Overland Flow
    - Insufficient Area for Retention/Detention
    - Zone A Infiltration Prohibition
  - Project Required to Meet Stormwater Standards by Conservation Commission
- Stormwater Infiltration within Zone A Approved by MADEP
- Stormceptor and Subsurface Infiltration Most Effective Option



## ■ Standby/Emergency Power

### ➤ Power

- No Natural Gas – Considered Propane
- Propane Required Significant Amount of Tank Storage Limited by Overall Site Footprint
- Propane Storage Triggered Additional Permitting

## ■ Diesel Fuel Storage Prohibited in Watershed Protection District

- Planning Board Issued Special Permit Allowing Diesel Generator with Double Walled Tank and Active Leak Sensors
- Conservation Commission Agreed

# Design

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- Package Precast Concrete
- 10' x 20' Rounded Corner Precast Structures
- Approximately 23 Feet Below the Ground Surface
- Geotechnical Report – Sand over Glacial Till
- Shoring Specifications Required Sheet Pile Excavation
- Dewatering Specifications Required a Well Point System

# Forcemain Design

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- Connect to Existing Forcemain on Site
- Performed Pump Tests to Determine Forcemain Characteristics and System Curve
  - Approximate Hazen Williams C Value Range – 85 to 120
  - Design C Value – 95

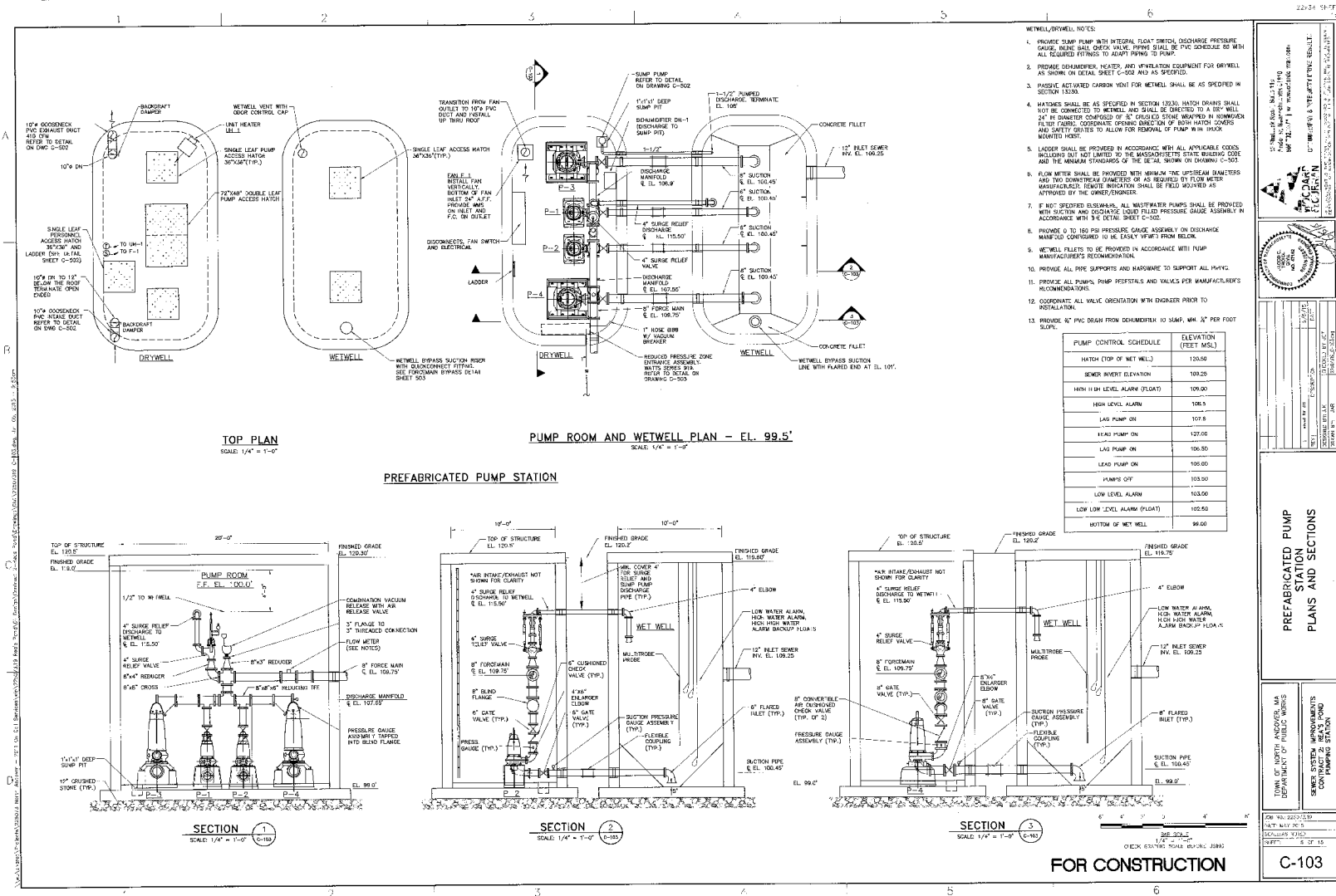


# Pump Design

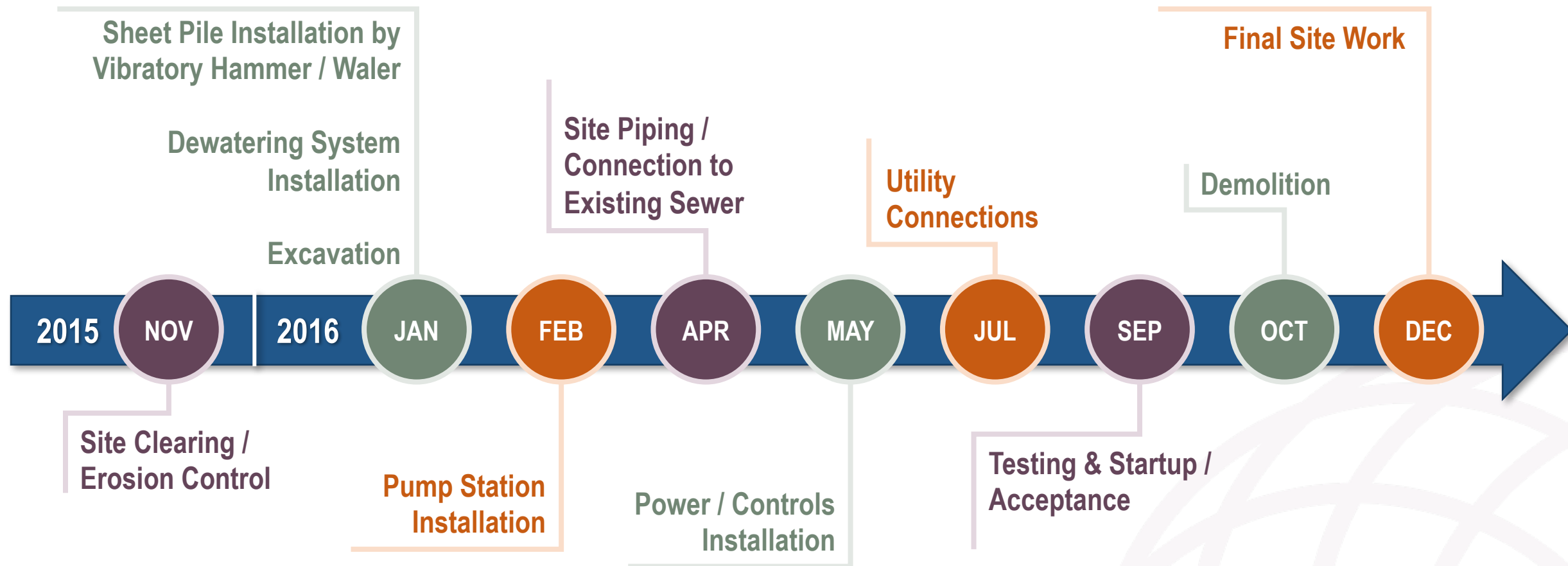
- Design Flow
  - Existing Flow/Normal Conditions – 450 gpm, 160 feet TDH
  - Seasonal High Flows/Buildout – 950 gpm, 257 feet TDH
- Concern about Water Hammer and Transients during High Flow Operation
  - Slow closing/Dampened Check Valves
  - Air/Vacuum Release Valve
  - Surge Relief Valve



# Design



# Construction Timeline





# Construction

- Initial Site Work Began November 2015
  - Project Used Force Labor from Town of North Andover to Reduce Cost
- Full Time RPR Began Mid-January 2016
  - Layout and Excavation



# Construction

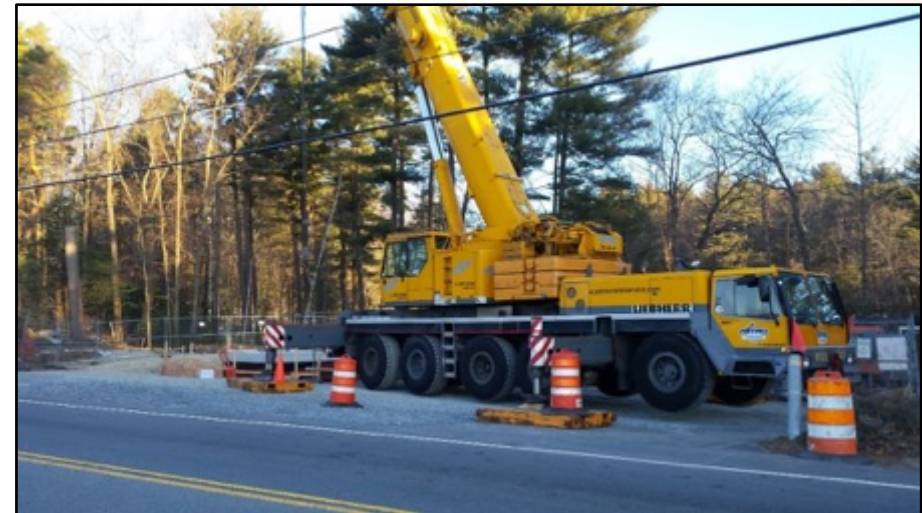
- Sand over Glacial Till
- Sheet Pile and Dewatering Installation
- Contractor Provided Internal Sump in Lieu of Wellpoints
  - Aided by Drought and Low Pond and Lake Levels





# Construction

- Precast Structure Installation
  - Limited Space – No Staging
  - Narrow, Busy Roadway with Traffic Control
  - School Vacation Week Allowed for Staging of Delivery Trucks in Nearby School Parking Lot





# Construction



# Construction

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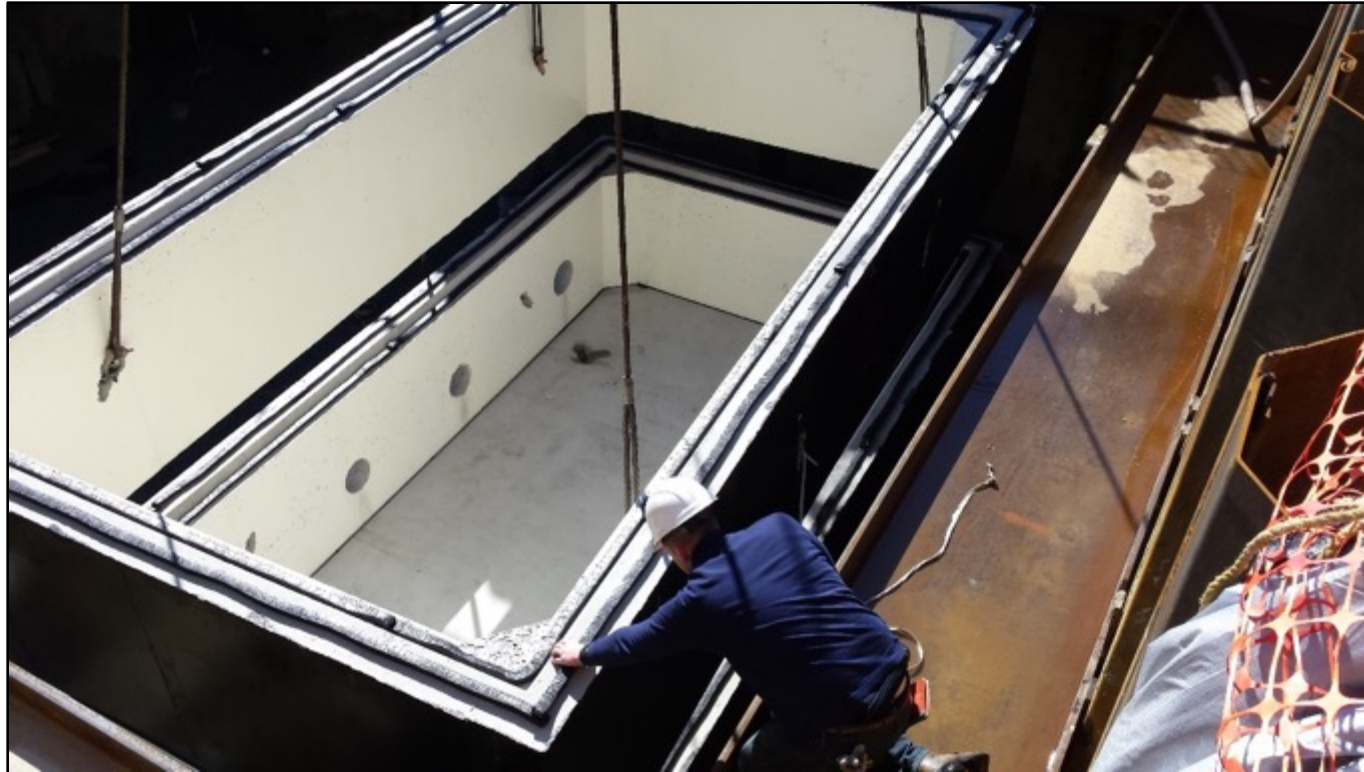


# Construction





# Construction

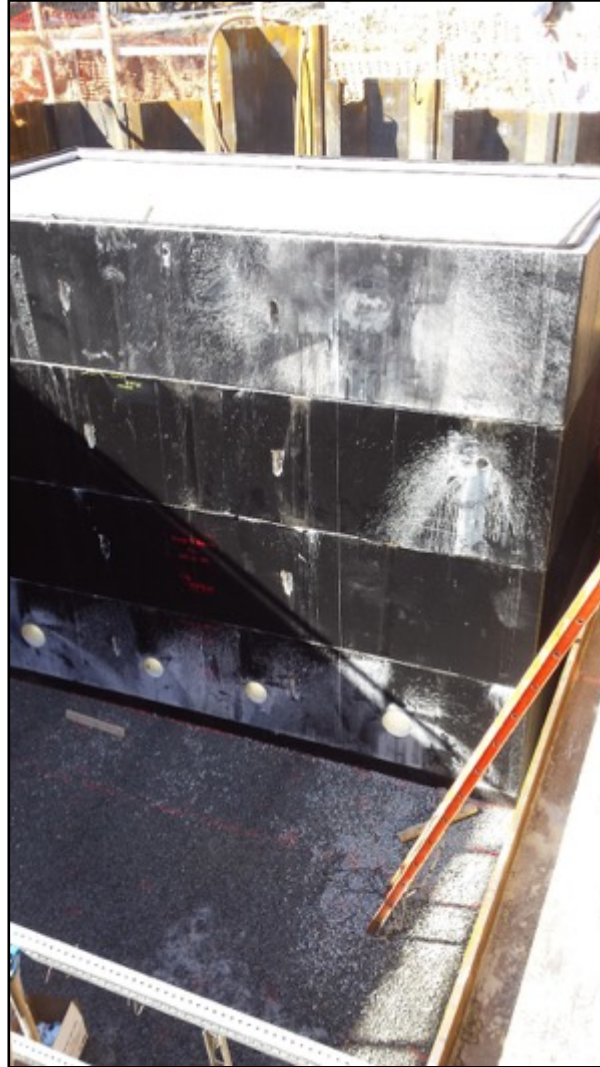


# Construction





# Construction





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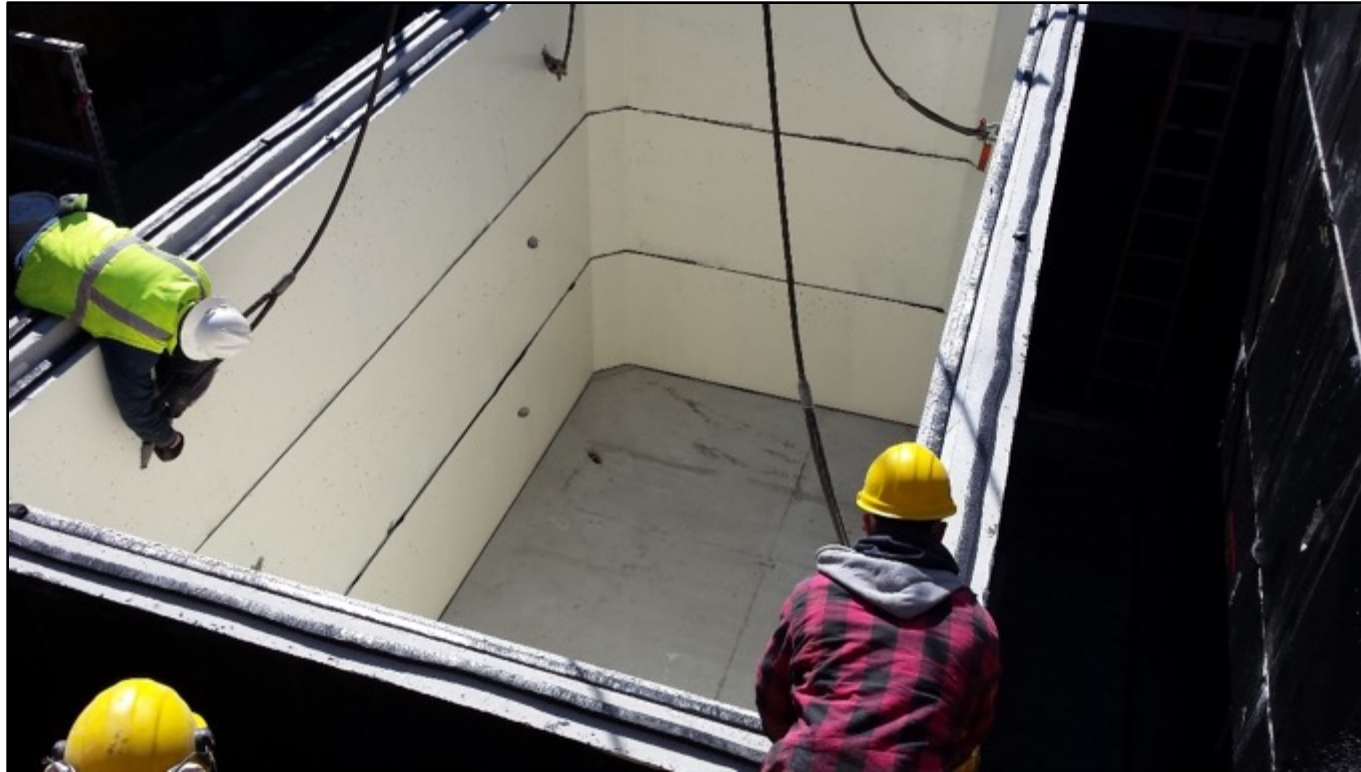




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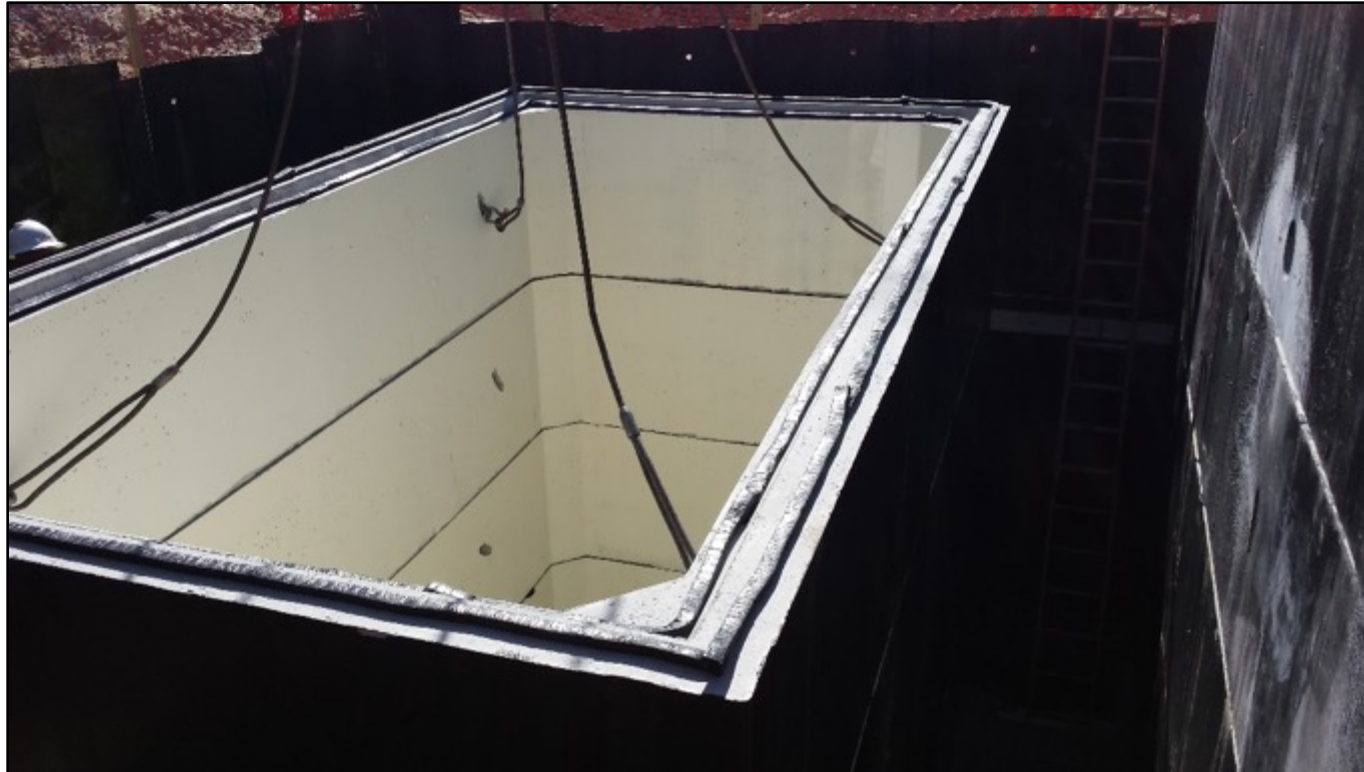


# Construction



# Construction

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# Construction



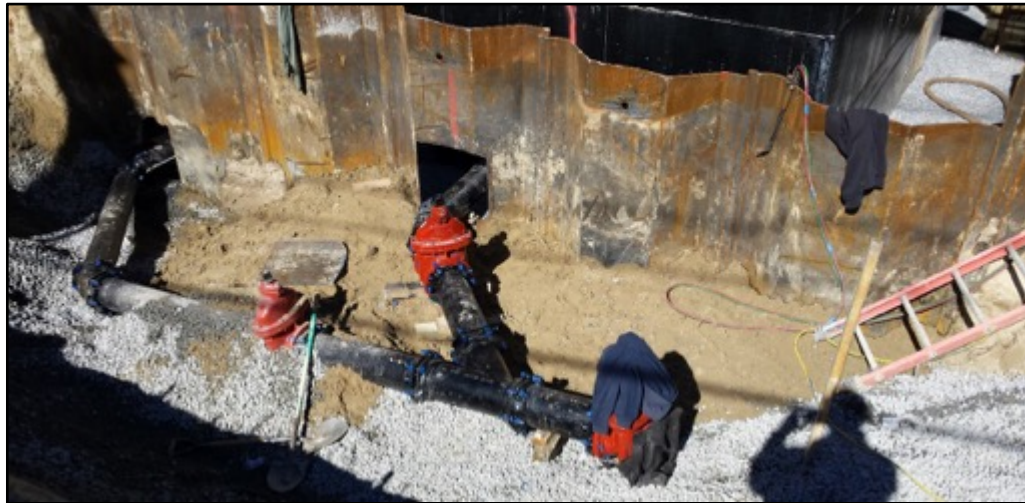
# Pump Station

- Stainless Clips/Brackets
- Doweled Anti-Floatation Slab Installation
- New FM Connection to Existing
  - Allow Quick Transition Between Stations for Testing
  - Bypass Risers





# Site Work





# Construction



# Electric Utility Connection

- Multiple Delays on Site Power
- Two Easements Required for New Poles for PS Service and New Support Pole
- 10-week Delay, June – August 2016
- Transformer Installation and Connection to Primary
- At Last, Removal of “Tree”





# Construction

- Demolition – About 3 Weeks
  - Removed All Equipment
  - Wet Well, Auxiliary Storage Wet Well and Dry Pit Cut off 4 Feet Below Ground Surface, and Backfilled
  - Gravity Sewer and Forcemain to Existing Station Removed, Capped and Secured
  - Manhole Connections Plugged





# Stormwater Management System Installation

- Stormceptor
- Stormwater Infiltration Basins



# Pump Testing / Acceptance

- Pumps Performed Above Design Criteria
- Design C-Value = Conservative
- Station Entered Operation October 2016
  - Small Pump Operation, Large Pumps Exercised.
  - Panel Heater





# Completed Station





# Completed Station





# Completed Station

Final Completion – Spring 2017

- Outstanding Items

- Warranty Inspection
- Seeding and Final Cleanup of Parking Area





# Acknowledgements

- Town of North Andover
  - Glen Alt, Water Treatment Plant Superintendent, Pump Station O&M
  - Dan Concessi, Assistant Operations Manager, Resident Inspector
  - Jennifer Hughes, Conservation Administrator
  - Heidi Gaffney, Conservation Field Inspector
- Jack Troidl, Woodard & Curran, Project Manager
- Kate Roosa, Woodard & Curran, Engineer
- Maureen Herald/Steve Eriksen, Norse Environmental Services, Environmental Monitors
- Dan Maurano, Bryant Associates, Resident Inspector
- Mike Girard, Waterline Industries, Project Manager
- Jan Vastl, Waterline Industries, Superintendent

# Acknowledgements

A Special Acknowledgement to Bruce Thibodeau, Town of North Andover  
Director of Public Works, for Participation in this Presentation.

Bruce Retired on January 20, 2017.

Best Wishes Bruce!







# Questions?

