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N-2 The Future:

Lessons Learned from Nitrification/Anammox
Treatment of Swine Waste For Nitrogen Removal

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**CDM
Smith**



UNC
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Agenda

- Research Context
- Requisites for Anaerobic Ammonium Oxidation “anammox”
- Reactor Description
- Operational Problems
- System Performance and Biomass Morphology
- Conclusions

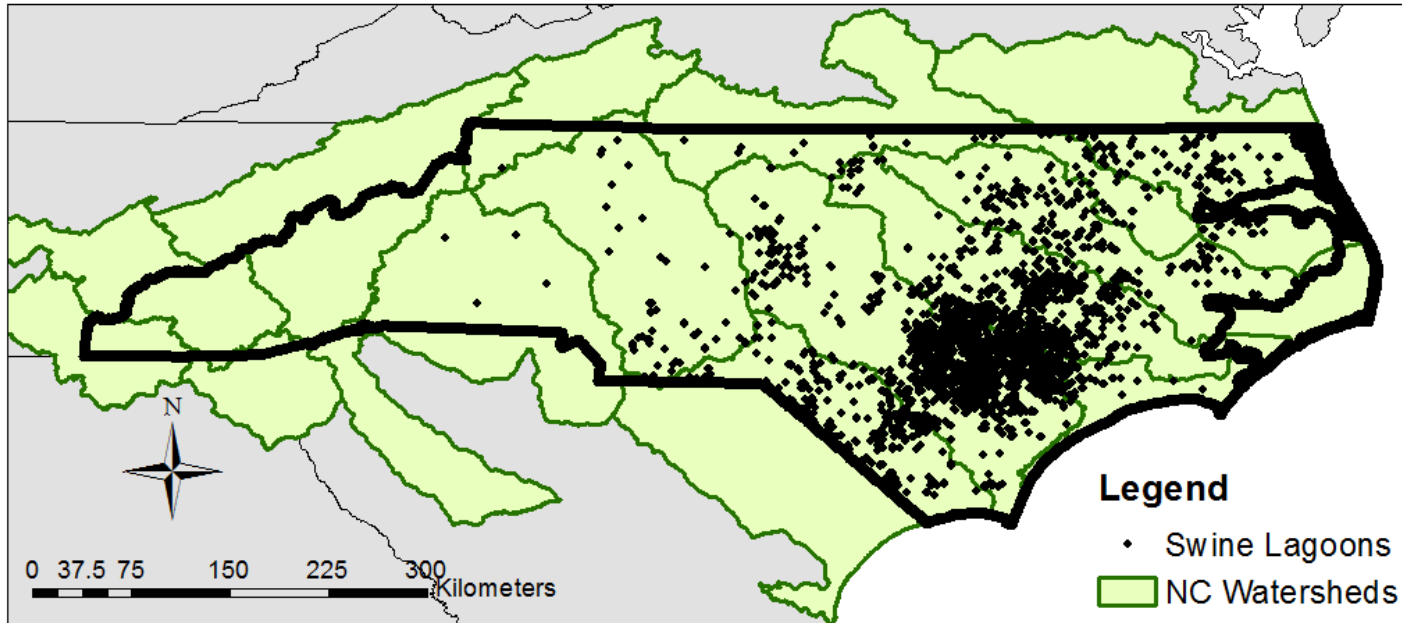


Research Context

Swine Farms in NC

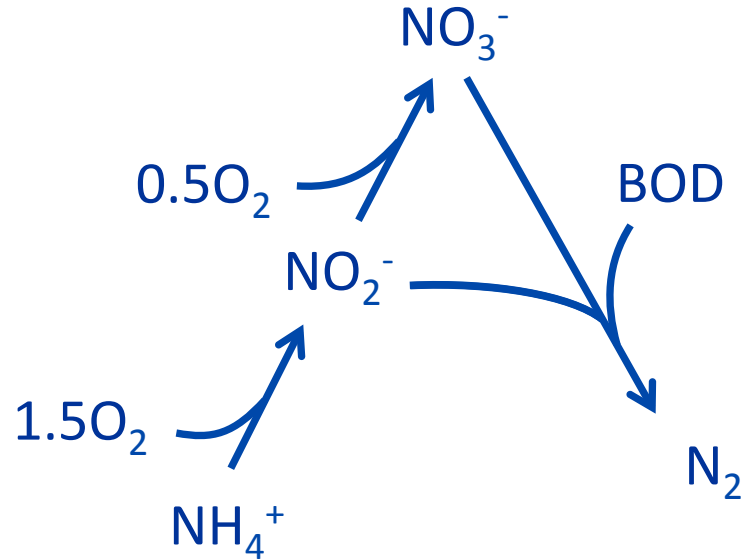


Swine Farms in NC



- Over 100,000 lb N/day produced collectively
- Explore coupling power generation and N removal
 - 2,500 L MLE
 - 20 L nitrification/anammox SBR

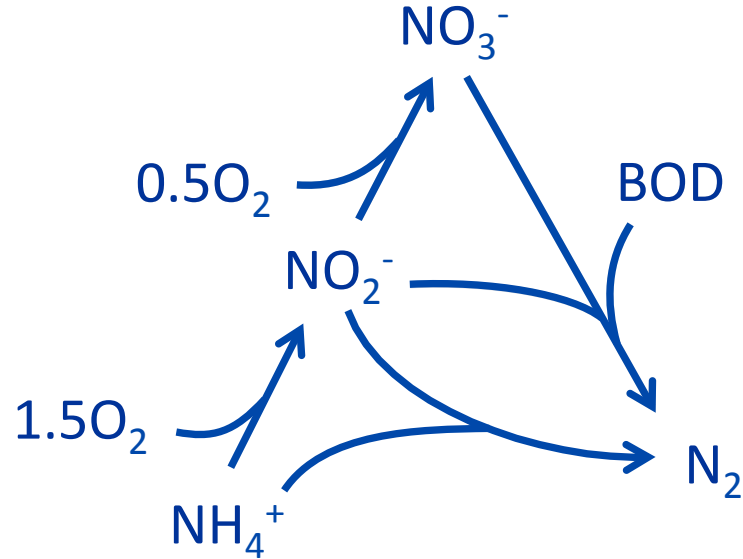
Nitrification/Denitrification



\$3.00-3.50/lb N

≈ 1.8 kWh/lb N

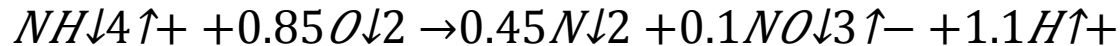
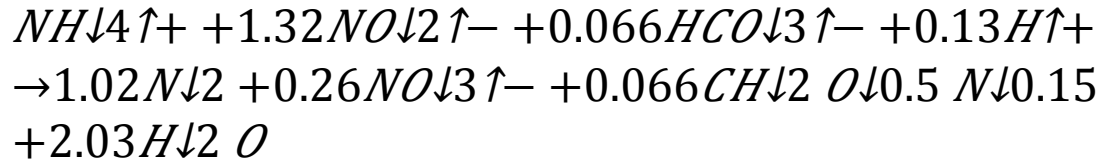
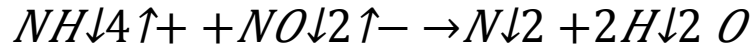
Nitrification/Anammox



\$3.00-3.50/lb N
≈1.8 kWh/lb N

\$1.00-1.25/lb N
≈0.6 kWh/lb N

Nitrification/Anammox



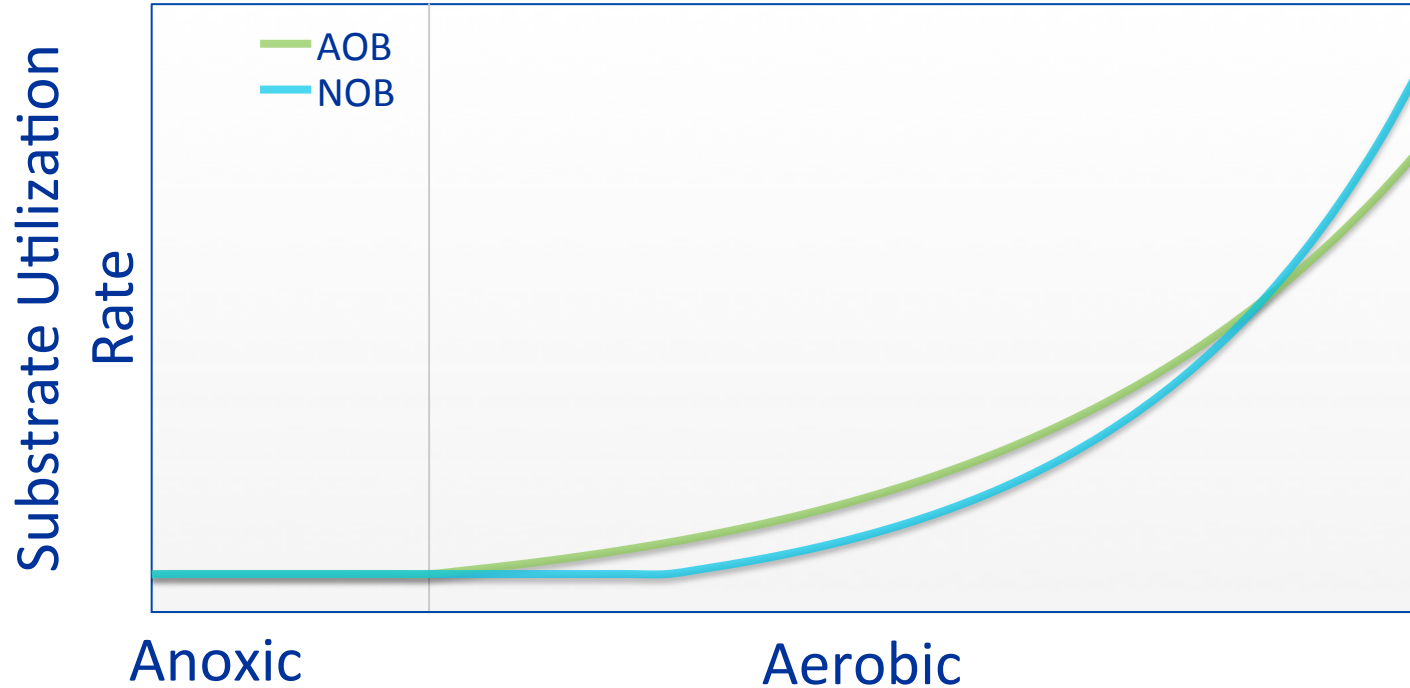


Anammox Requisites

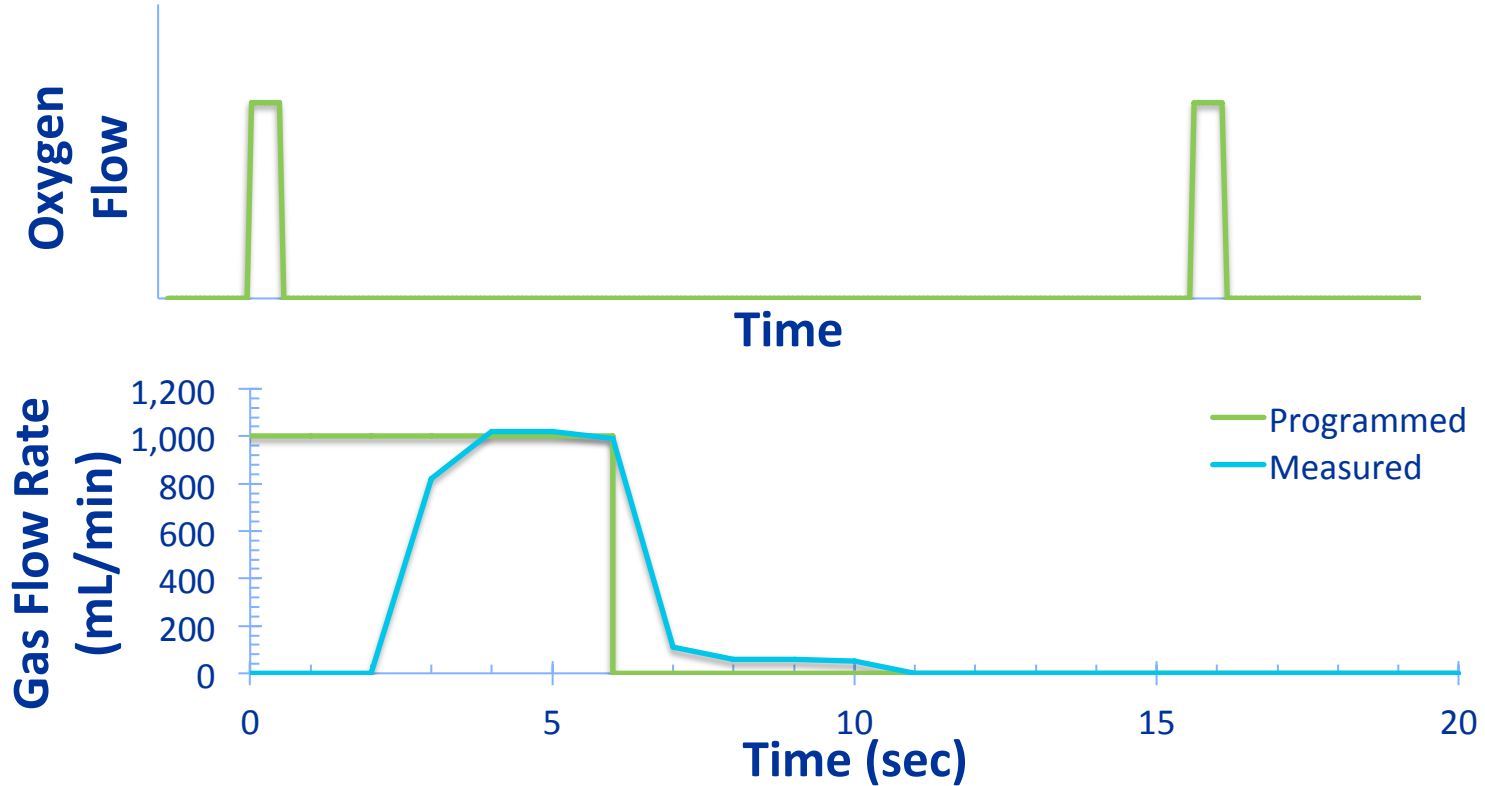
Anammox Requisites

1. Ammonium and nitrite
2. Low BOD/N ratio
3. NOB inhibition
4. Nitrite control
5. Efficient ($\approx 100\%$) solids retention
 - Granules?
 - Biofilm?

Growth of AOB/NOB After Anoxic Exposure



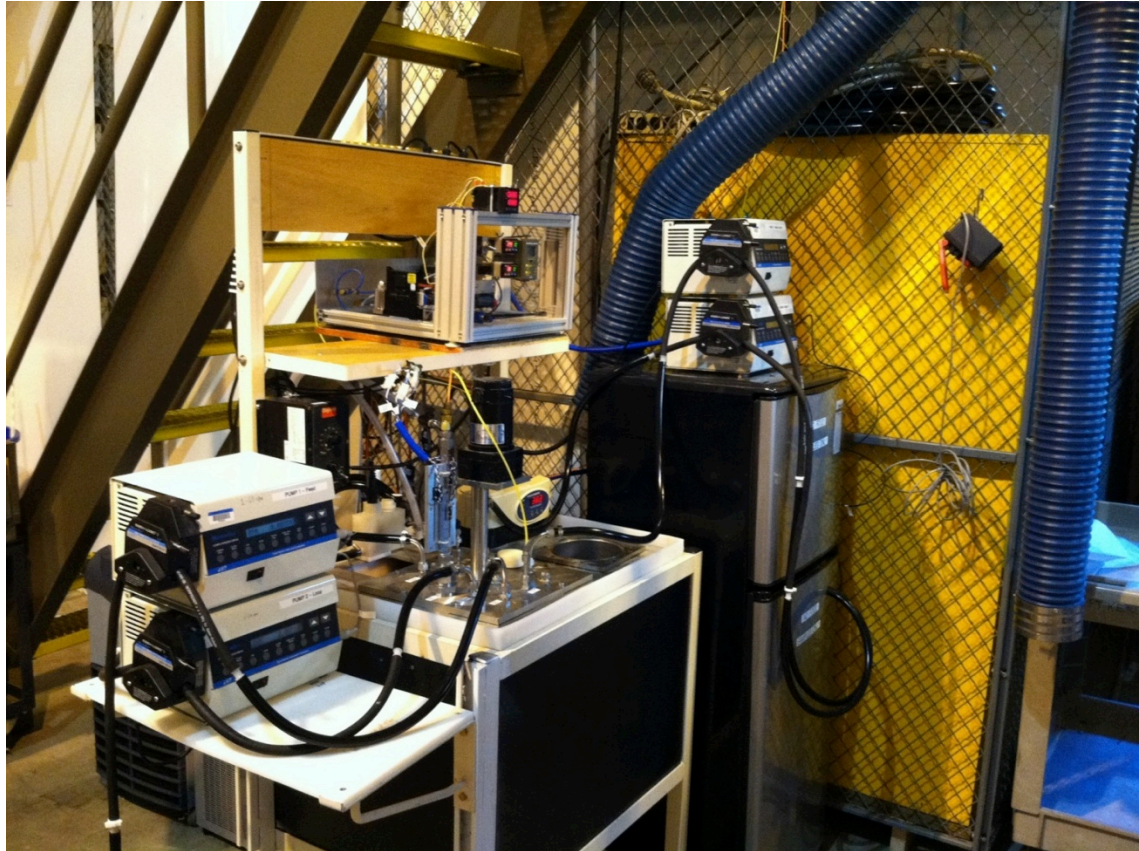
Transient Oxidic Conditions



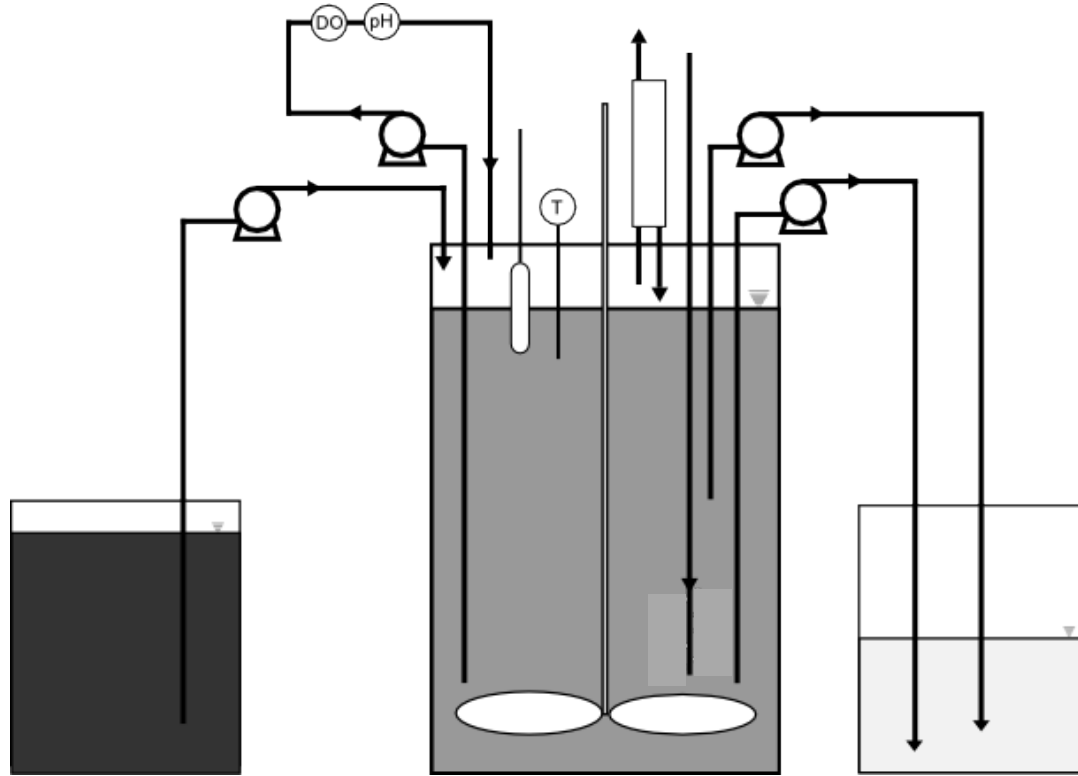


Reactor Description

Anammox SBR



Anammox SBR

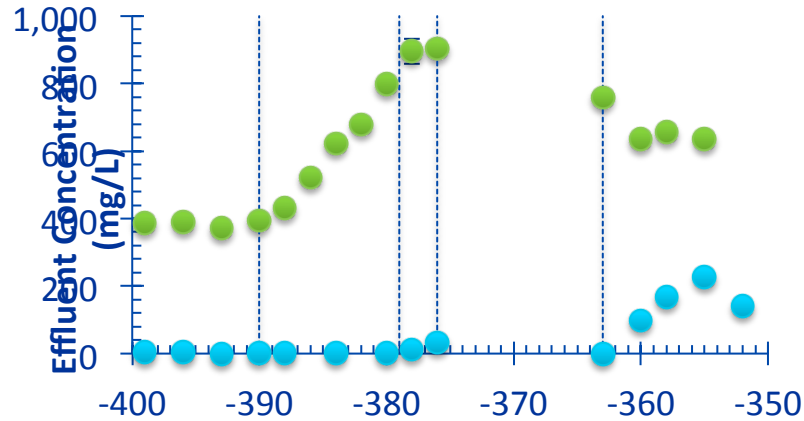


Anammox SBR

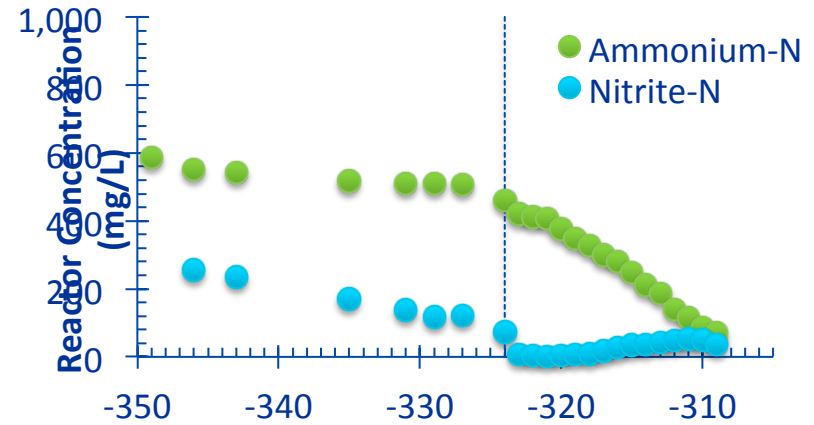


REACTOR UPSETS

Reactor Upsets

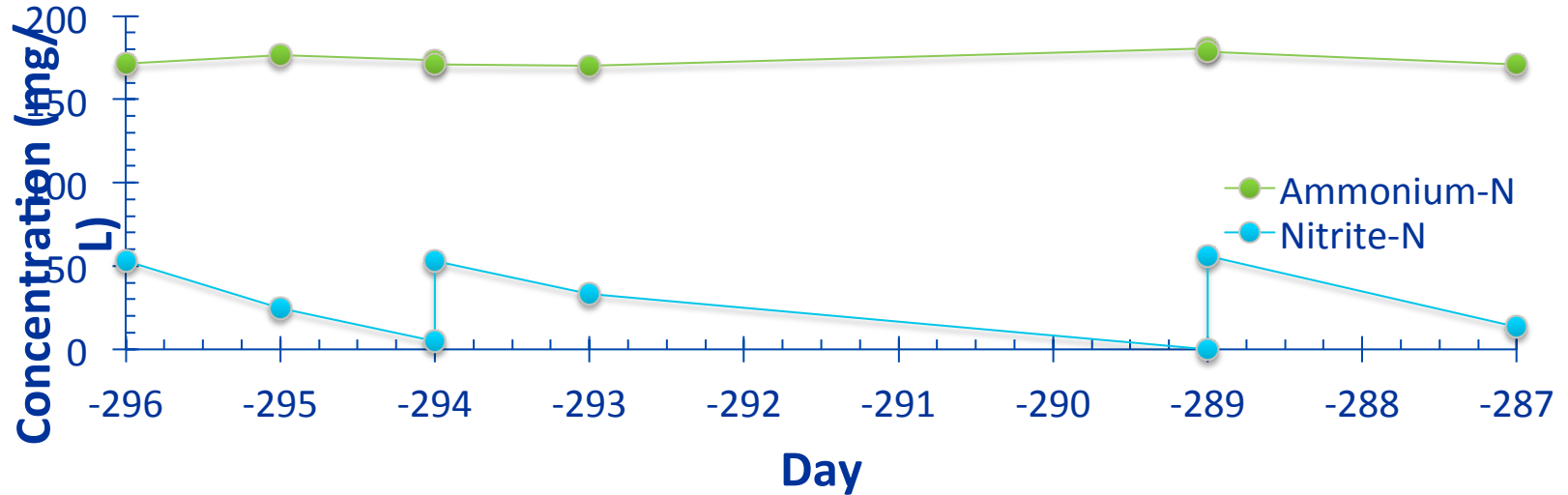


- Day -390
- Day -379
- Day -376
- Day -363
- Day -349
- Day -324



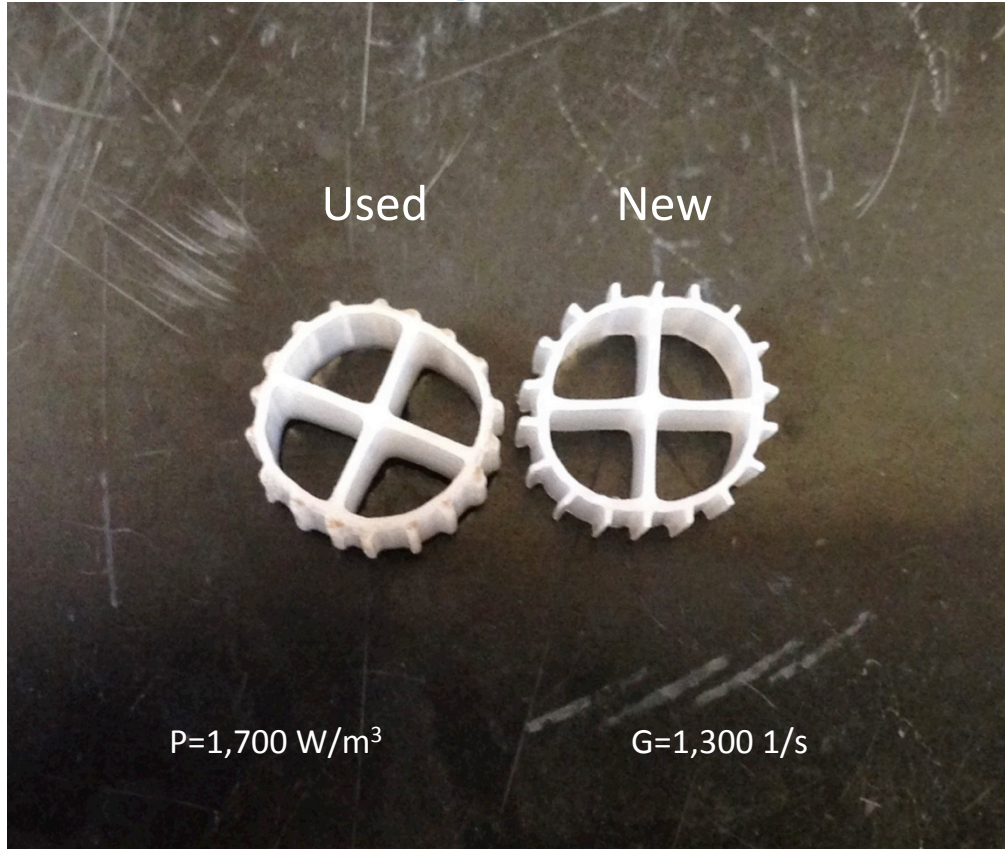
- Disrupt biofilm
- Increase oxygen supply
- Incubate anaerobically
- Resume aeration
- Stop feeding/incubate anaerobic
- Add fresh anammox granules

Mixed Liquor Activity

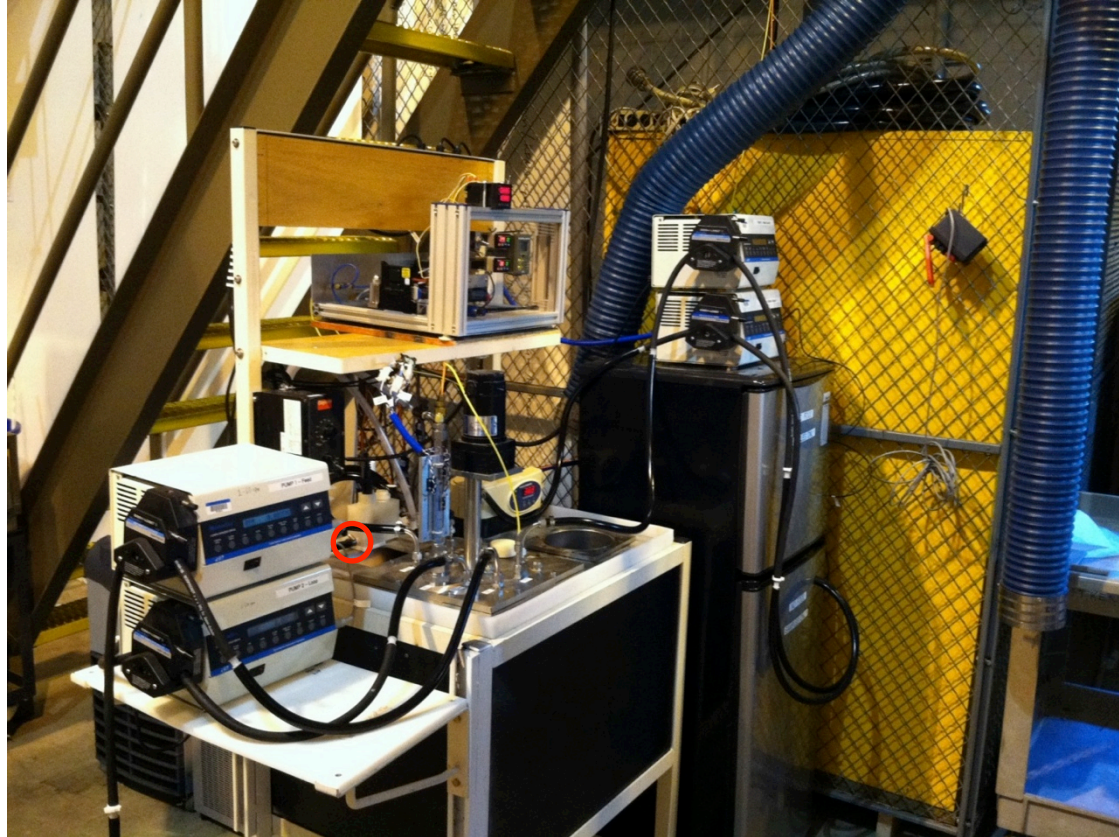


- Subsample sample of mixed liquor
- Nitrite consumption without ammonium consumption
 - Likely endogenous decay
- Transition to biofilm based system

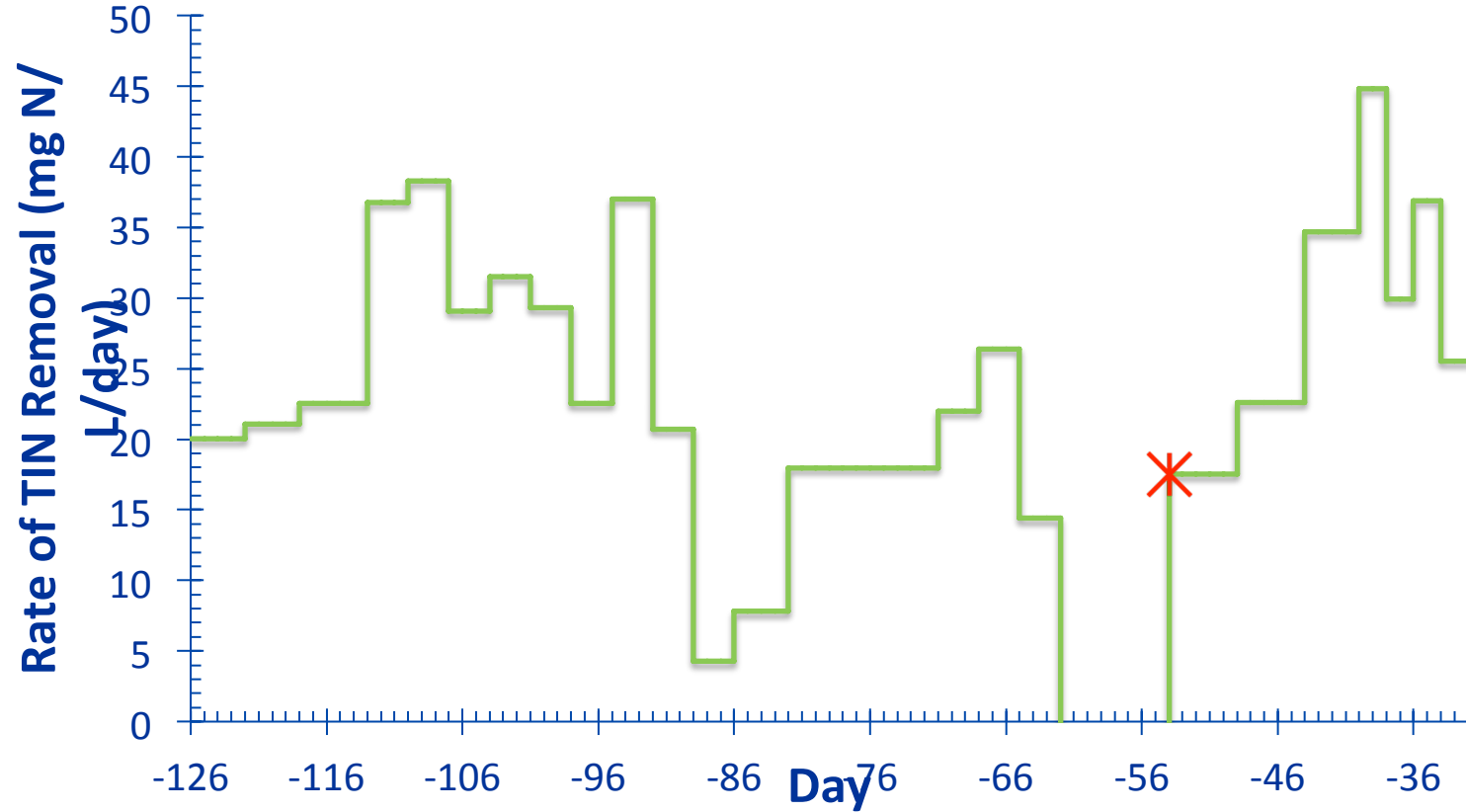
Moving Bed Media



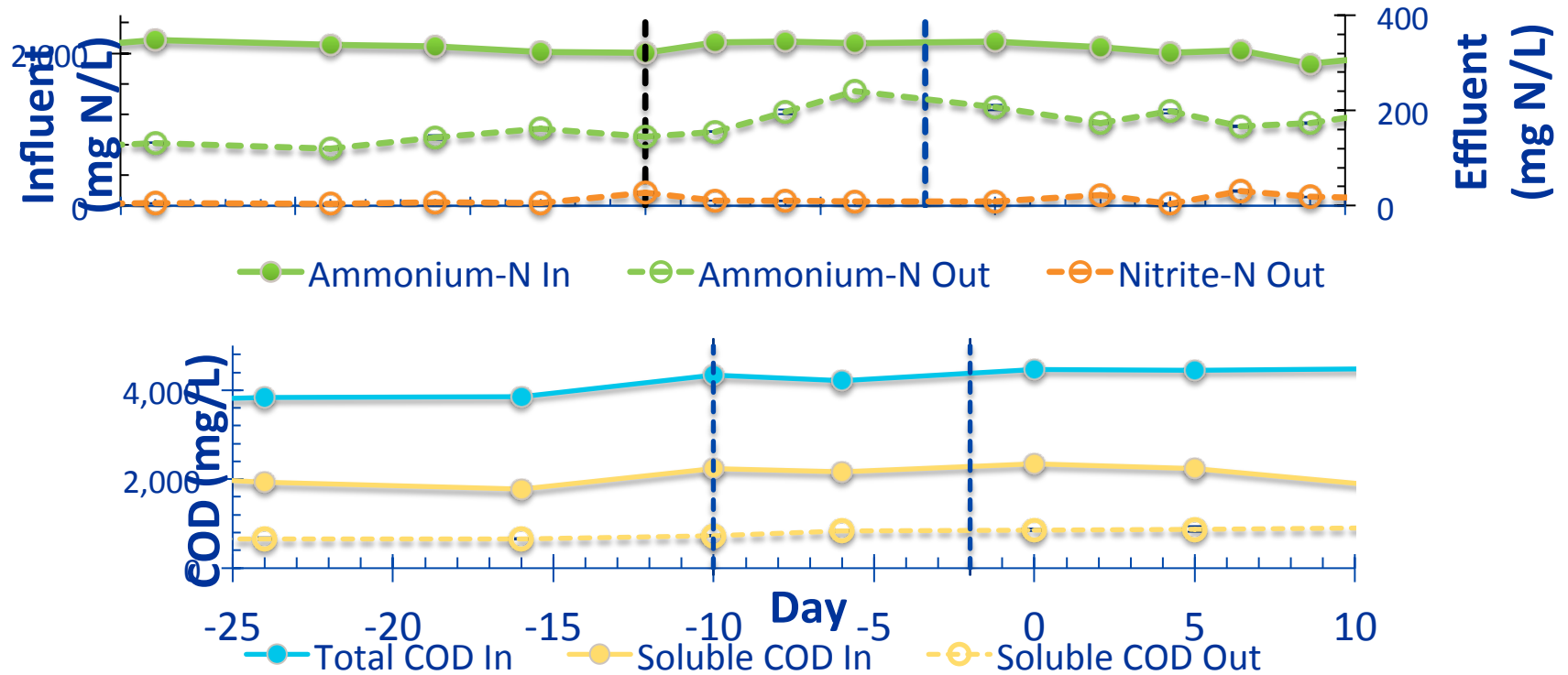
Loss of Reactor Contents



Loss of Reactor Contents



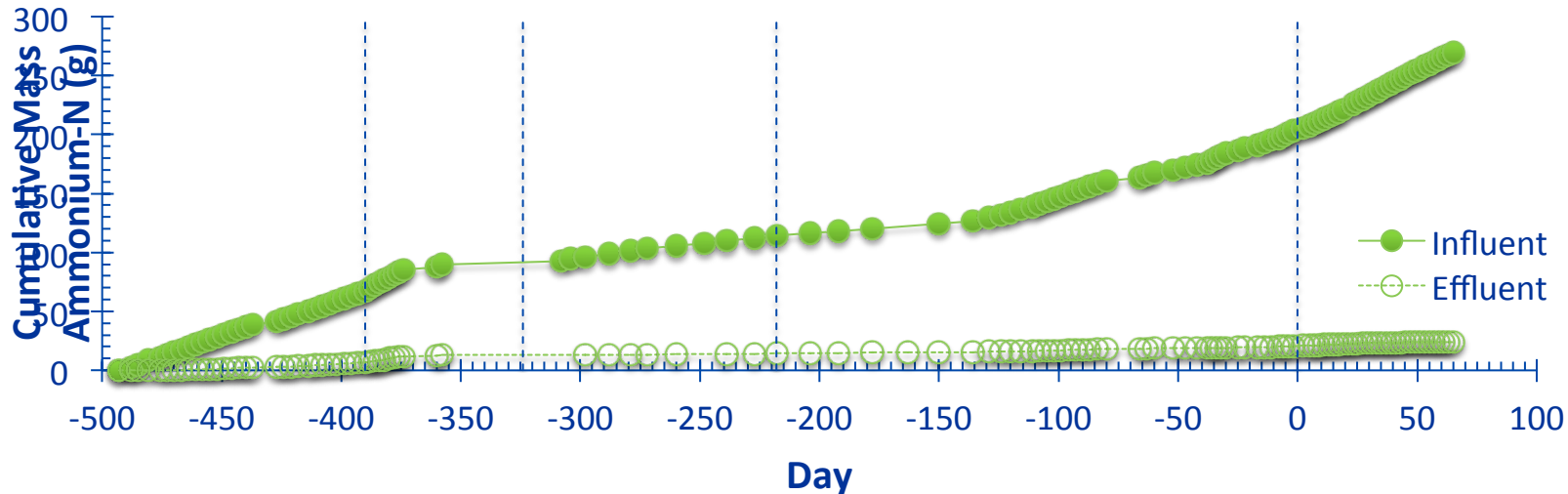
COD Degradation





System Performance

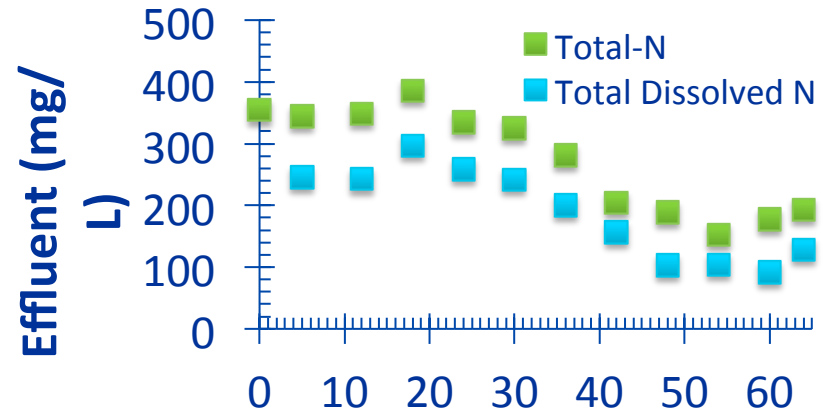
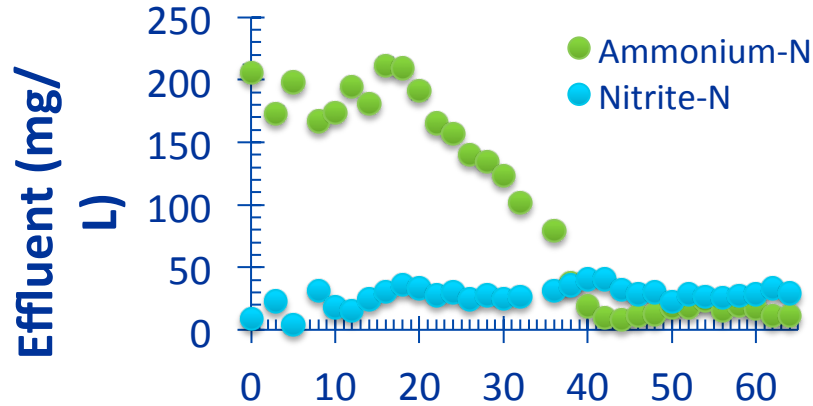
System Performance Overview



- Day -390
- Day -324
- Day -218
- Day 0

Clean Biofilm
Add HRSD Granules
Add Biofilm Media
Begin System Assessment

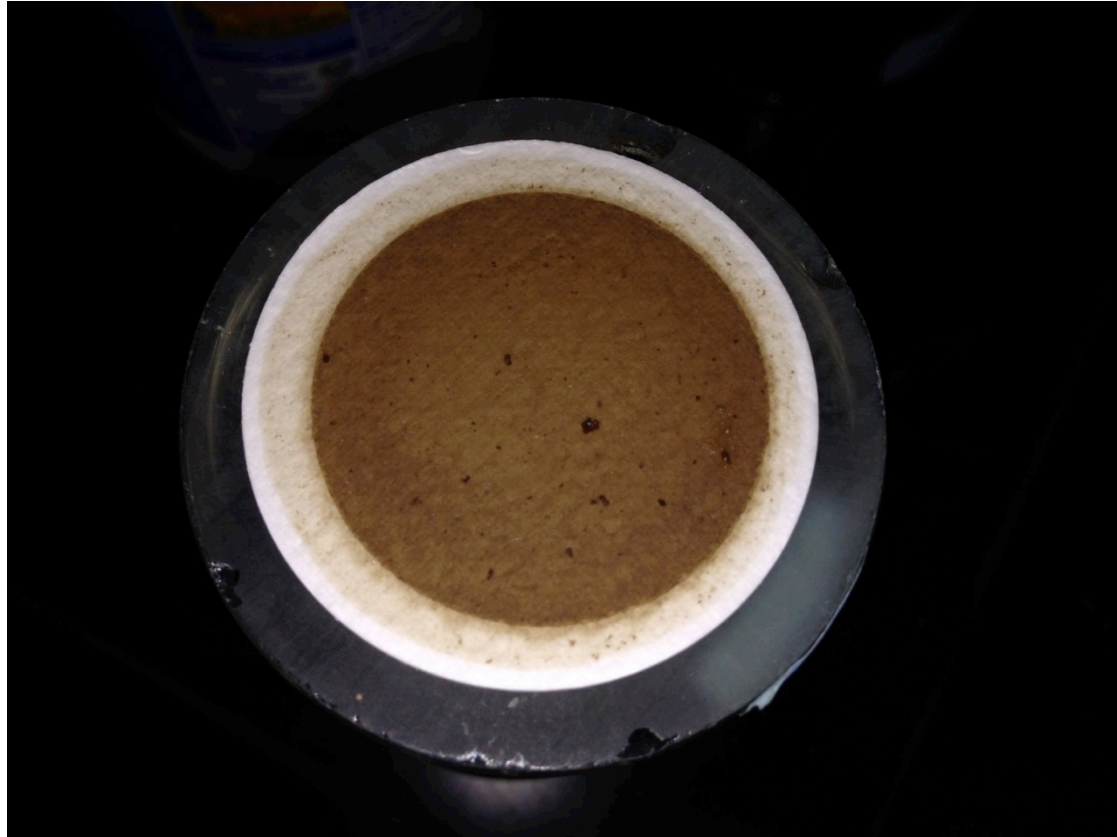
System Performance



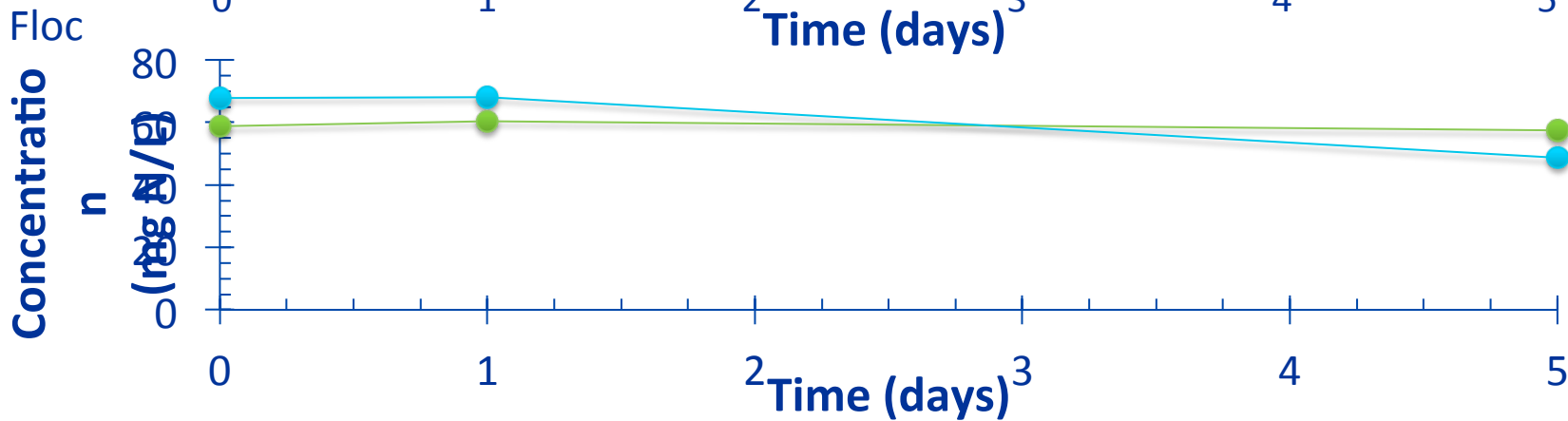
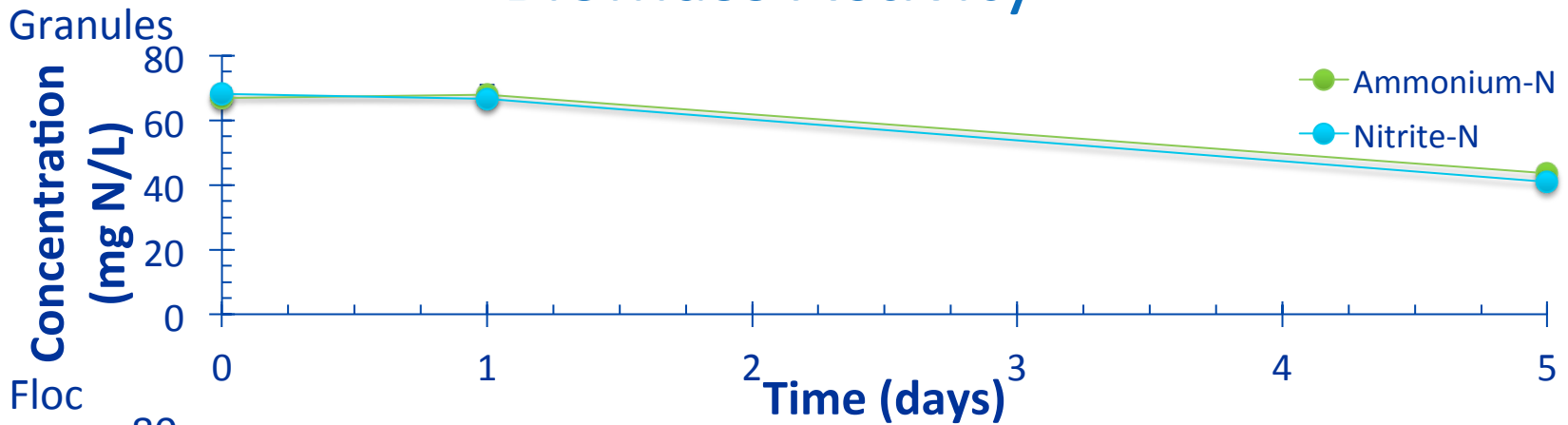
Consumed

$\text{NH}_4^+\text{-N}$	99%
TN	93%
tCOD	45%
tCOD/TN	1.8 g/g
O_2/TN	1.5-2.3 g/g
$\text{NO}_2^-\text{-N}/\text{NH}_4^+\text{-N}$	0.8-2.1 g/g

Granules



Biomass Activity





Conclusions

Conclusions

- Maintain a low concentration of nitrite
- Transient oxygen addition can inhibit NOB
- Anammox bacteria only active in large aggregates
- Beware of mixing power in an MBBR
- Little difference between anammox and conventional systems
 - Establish environments for the desired activity
 - Balance loading rates to system capacity

Acknowledgements

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QUESTIONS?

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