

Sludge Ash as Chemical Phosphorus Fertilizer North American Research Project

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Outline

1. Overview
2. Aim of the project
3. Scientific hypotheses
4. Experimental design
5. Preliminary results
6. Best practices

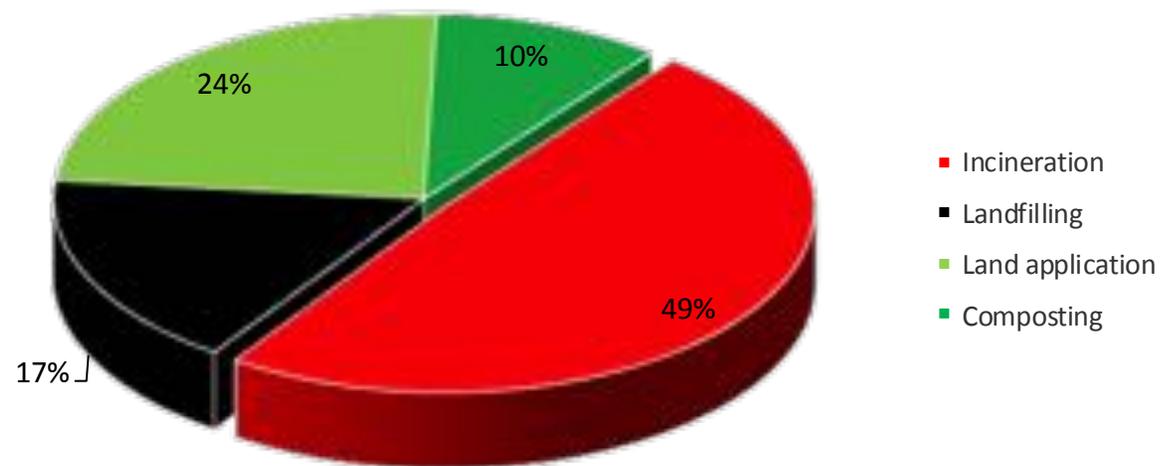


1-Overview

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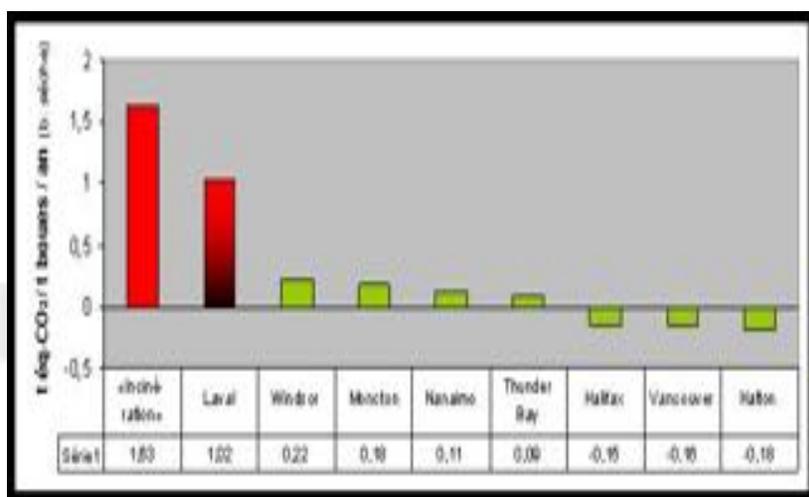
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Sludge/biosolids management in Québec



Problems with sludge incineration

- GhG emissions
 - CCME study
 - http://www.ccme.ca/files/Resources/waste/biosolids/beam_final_report_1432.pdf
- No/low energy recovery
- Loss of nutrients
 - Nitrogen
 - gas
 - Phosphorus, calcium, etc.
 - Ash landfilling



<http://www.mddelcc.gouv.qc.ca/matieres/articles/boues-municipales-pol.pdf>



CANADA - CCME policy for combustion



«To qualify as a beneficial use option, combustion must meet the following three criteria:

- result in a positive energy balance*
- emit low levels of nitrous oxides*
- recover a significant portion of ash or phosphorus.»*

Fertilizer products from sewage sludge and meat and bone meal ashes

Karlheinz Weinfurter ^(a), Christine Waida ^(b)

- (a) Fraunhofer Institute Molecular Biology and Applied Ecology, Schmallenberg, Germany
 (b) Institute of Landscape Ecology and Resources Management, University of Giessen, Giessen, Germany

CCME Guidelines



Table B. Considerations for the beneficial use of municipal sludge and municipal biosolids through construction

Objective	Technical requirements
Final land levels of surface water	<ul style="list-style-type: none"> continuous temperature monitoring and seasonal temperature of construction = 10°C, ± regular assessment of N/O resources to allow production gas budgets and - 2% total nitrogen in the sludge/biosolids transferred into N/O. This volume is based on best available technology*
Facility is positive net energy balance	<ul style="list-style-type: none"> - 10% dry matter of municipal sludge/biosolids to allow anaerobic construction and methanation reactions; - 20% for fluidized bed systems the overall calculation has to show that the energy actually recovered from the burning of sludge (gross or net), exceeds energy required from external fuels to further dry or conduct mechanically disrupted municipal sludge or to treat construction gas from the facility (destruction of organics, N/O etc.) the energy produced that is used to warm the construction process (over the drying of sludge after mechanical disruption) must not be included in the energy balance calculation
Excess is significant portion of soil or phosphorus	<ul style="list-style-type: none"> excess - 20% of value of phosphorus in fertilizer, and construction is to contain a further additional significant

*Best available technology is determined by production gas treatment and a quality - 2% total nitrogen in the sludge/biosolids transferred

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Québec policies

- «Green tax»
 - Landfilling
 - Incineration
- Ban on landfilling of organic matter
 - 2020
- Toward «Green combustion» of sludge
 - Low N₂O emissions
 - Energy recovery/efficiency
 - Ash recovery as P fertilizer

2- Aim of the North-American project

- Assess ashes quality (trace elements)
- Demonstrate the fertilizing value of municipal sludge ashes
- Produce scientific publications
- Train graduate students
- Ensure the confidentiality of partners' nominal data

Partners - WWTP

- Québec
 - Longueuil (Yvan Breault)
 - Montréal (Tony DiFruscia)
 - Salaberry-de-Valleyfield
 - Pilot scale
 - Sanimax
 - Renderer
- Ontario
 - London (Rossum Van)
 - Peel region- Lakeview (John Glass)
- U.S.
 - Manchester NH (Fred McNeil / Rick Cantu)
 - Cranston RI (Dan Gorka, Veolia)
 - + 3 others



Partners (cont.)

- Laval University
 - Hatem Farhat
 - Claude Alla Joseph
 - Sidki Bouslama
 - Renel Lh erisson
 - Haifa Labidi
- Ontario govt
 - Shelly Bonte-Gelok
- NEBRA
 - Ned Beecher
- NSERC



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3- Scientific hypotheses

- In soil poor in phosphorus, sludge ash
 - increase crop yields
 - yield increase is dose-dependent
 - Improve soil fertility
 - P and pH
- The fertilizing efficiency of ashes phosphorus varies
 - according to soil type
 - according to the type of ash



4- Experimental design

- 10 WWTP incinerators
 - Combustion conditions
- 11 ashes
 - 13%
 - 2 to 24%
- Total P₂O₅
 - 14%
 - 3 to 35%



- Crop: Ray-Grass
- Controlled conditions
- 2 soils poor in P
 - Sand
 - Clay
- Agronomic rates
- Control pots
 - Unfertilized
 - Chemical P fertilizer
 - Rock Phosphate
 - Bone powder



Analytical parameters

- Ashes
 - P (total, assimilable, oxalate)
 - Al, Fe and Ca
 - Neutralizing value
 - Others (K, Mg, S, metals)
- Soils
 - pH
 - P, Fe, Al, K (Mehlich 3)
- Crop
 - Yield, total P, metals, others



5- Preliminary results



Trace elements in 11 ashes

	Mean	Max
As	7	15
Cd	8	53
Co	36	183
Cr	88	188
Cu	804	1 610
Hg	0,1	0,5
Mo	8	24
Ni	51	75
Pb	114	286
Se	2	13
Zn	1 051	2 500

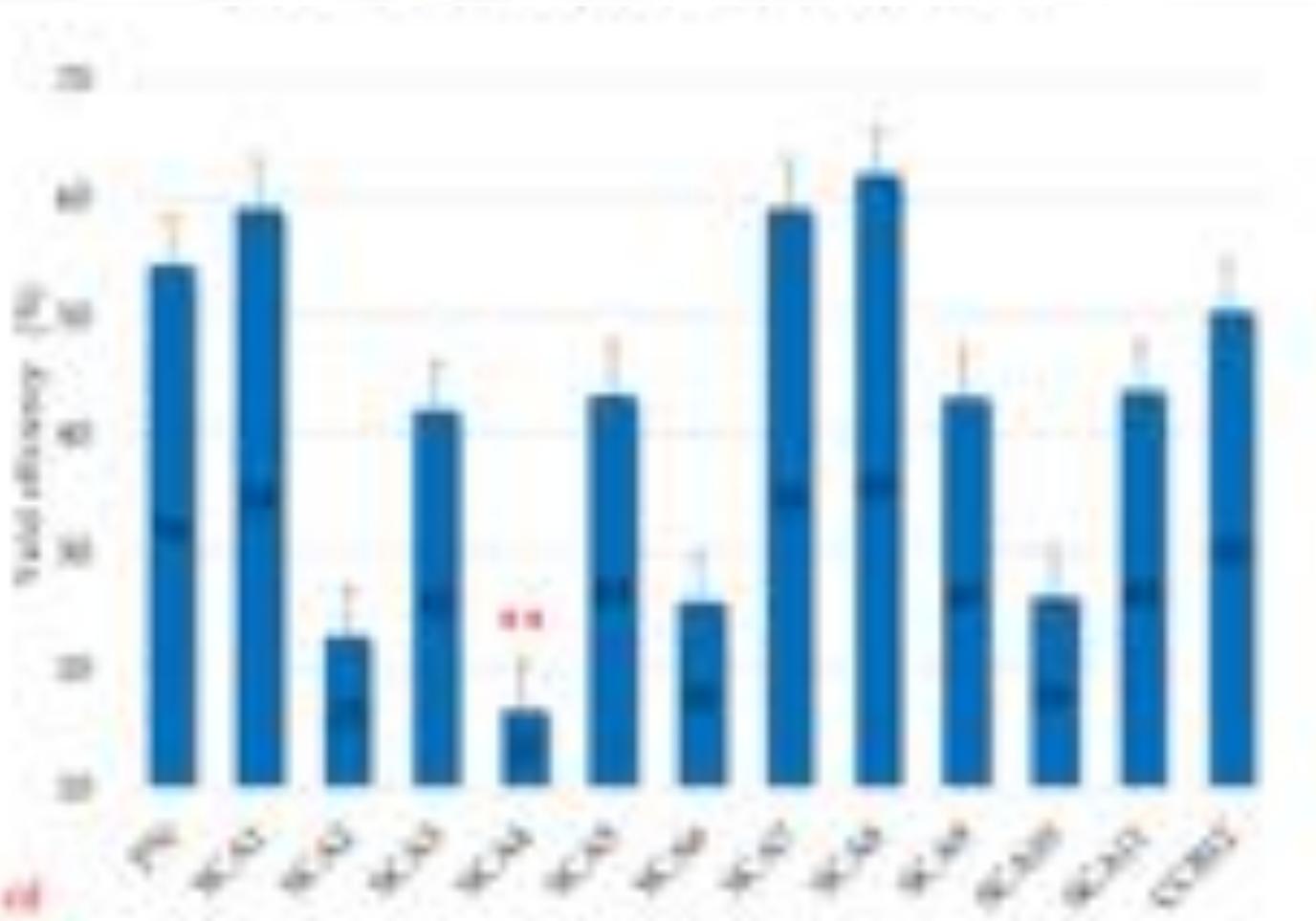
Trace elements in 11 ashes

	Mean	Max	US-EQ	Can-CFIA 2,2 tons/ha
As	7	15	41	150
Cd	8	53	39	40
Co	36	183	-	300
Cr	88	188	1200	2120
Cu	804	1 610	1500	1514
Hg	0,1	0,5	17	10
Mo	8	24	-	40
Ni	51	75	420	360
Pb	114	286	300	1000
Se	2	13	36	28
Zn	1 051	2 500	2800	3700

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P availability – sandy soil



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General findings

- Trace elements
 - Generally meet federal requirements
- Municipal sludge ashes increase yields
- Ash acts as a P fertilizer
- Available P
 - 43% of total P (median)
 - 8 to 62%
- N-P-K
 - $\approx 0-7-1$
- Impact of
 - Fe content ?
 - Particle size ?
 - Combustion temperature ?



Next steps

- Laval University
 - Further statistical analysis
 - Chemistry of P availability
 - Specific results to partners
 - Scientific publications
- Québec gvt
 - Integration into «green combustion» requirements
- WWTP
 - Consider ash recycling!

6- Best practices – WWTP level

- Make your own tests!
 - Check available P (fertilizer test)
- Do some R&D
 - Al vs Fe
 - Temperature
 - Sieving/grinding
 - Ash chemical conditioning/post-cooking?



Farm level

- Soils
 - Prefer poor P soils
- Spreader
 - Powder
- Crops
 - Avoid corn, soybeans and other large row crops
 - Ash powder far from the seed
- Rates
 - Based on P needs (agronomic rates)
 - Lower rates for ashes with high available P content
 - Higher rates with
 - poor available P soils
 - degraded sites (single application)
- Soil incorporation



Merci



European context

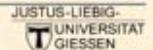
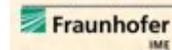
- Anticipated shortage of mineral sources
- Recent interest in sludge ashes as phosphorus fertilizer
- Better chemical quality of municipal sludge/ash
- Spreading allowed in Germany since 2009

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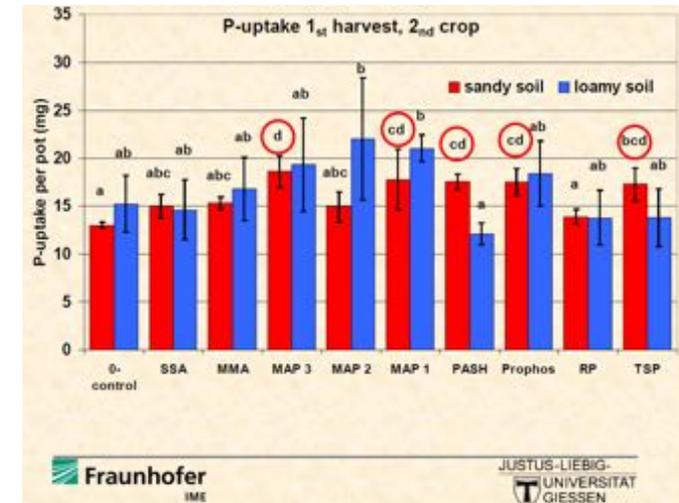


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German findings

- Ash is a phosphorus fertilizer
- Efficiency in greenhouse is
 - lower (%) than chemical fertilizer
 - higher than bone meal
- P efficiency depends on:
 - Ash type
 - Soil type



http://www.jki.bund.de/fileadmin/dam_uploads/_koordinierend/bs_naehrstoffage/baltic21/27_Weinfurtner.pdf

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