

## CROWN Disintegration Process

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- Better volatile solids reduction less solids to haul
- Improved gas production more CoGen potential
- Improved dewaterability less wet mass for disposal
- Minimize digester foaming less O&M issues

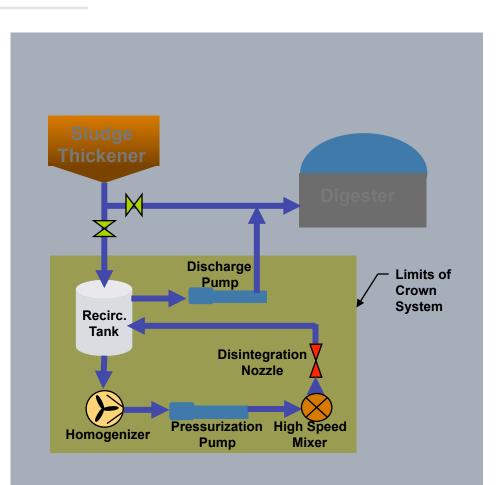
Result: more efficient digester operation with annual savings in power and solids disposal.

Value can be quantified to determine if the process is a good fit.





- Mechanical system for shearing floc, rupturing cells, and releasing enzymes to solution
- For best performance, treat a segregated WAS stream after thickening and before digestion
- Steps in the process:
  - Homogenization
  - Pressurization
  - High shear mixing
  - Disintegration nozzle
  - Recirculation
  - Discharge back to digester feed









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## Economics of the Crown Process Are Impacted by Specific Plant Criteria

- <u>Target Plant Criteria</u>
  - Plant Size > 10 MGD
  - Plants with existing or planned anaerobic digestion
  - Plants that will be beneficially re-using biogas
  - High sludge disposal costs
  - High power costs
  - Ability to treat separate thickened WAS stream





- Pilot unit available
- Good data collection is critical
- Sized for 26 gpm which equals 126,800 gpd flow to digesters







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